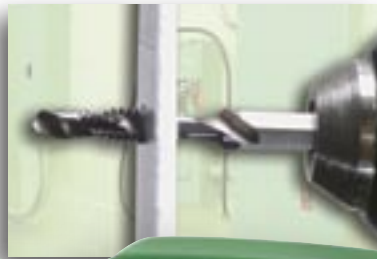


# The search is over

**DRILL**



**TAP**



**DEBURR/COUNTERSINK**



**DTAPKITM**

**DTAP5/16-18**

**DTAP3/8-16**

## Finally, one bit that does it all...

Ever have to hunt around or figure out which drill bit to use with a certain tap? Tired of using a T-handle to tap the hole? No more, because now you've got the Greenlee combination Drill/Tap bit, which drills the proper hole size and taps the hole all in one operation and at an affordable price – saving you time and money.

Made from high speed steel to ensure longer life, the Greenlee Combo Drill/Tap Bit is designed to tap up to 10 gauge metal and has a high quality hex shank to ensure a strong connection.

The Combination Drill/Tap Bits are now available packaged individually or in kits, in both **standard\*** and **metric** sizes. In addition, Greenlee now has two larger standard size Drill/Tap Bits, 5/16" and 3/8", to meet all your needs when it comes to drilling, tapping and deburring.

\*STANDARD KIT (DTAPKIT) NOT SHOWN

## PRODUCT FEATURES

- **Complete hole drilling, tapping and deburring/countersinking in one operation** with power drill – saves labor, time and frustration
- **Back taper beyond tap** to prevent thread damage from over-drilling
- **Deburr/Countersink** also provided on bit beyond back taper
- **Made from high-speed steel** vs. carbon steel for longer life
- **High quality hex shank** to ensure strong connection to drill chuck
- **Designed to tap up to 10 gauge metal**
- **Quick Change Adaptor included** in both metric and standard kits

## SPECIFICATIONS

**Material thickness** - 10g

**Material type** - mild steel, copper, brass, aluminum

**Shank** - 1/4" quick change hex

**Drill Material** - high speed steel

**Drill point** - split point with web thinning



## ORDERING INFORMATION

CAT NO.	UPC NO.	DESCRIPTION	QTY
DTAP10-24	17613	10-24NC drill/tap bit	1
DTAP10-32	17614	10-32NF drill/tap bit	1
DTAP12-24	17615	12-24NC drill/tap bit	1
DTAP6-32	17611	6-32NC drill/tap bit	1
DTAP8-32	17612	8-32NC drill/tap bit	1
DTAPKITM	12151	M3-M10, 6 piece drill/tap set	1
DTAP1/4-20	17616	1/4-20NC drill/tap bit	1
DTAP3/8-16	11628	3/8-16NC drill/tap bit	1
DTAP5/16-18	11627	5/16-18NC drill/tap bit	1
DTAPKIT	17620	6-32 to 1/4-20, 6 piece drill/tap set	1
DTAPM10C	12165	M10 X 1.50 drill/tap bit	1
DTAPM3C	12160	M3 X .50 drill/tap bit	1
DTAPM4C	12161	M4 X .70 drill/tap bit	1
DTAPM5C	12162	M5 X .80 drill/tap bit	1
DTAPM6C	12163	M6 X 1.00 drill/tap bit	1
DTAPM8C	12164	M8 X 1.25 drill/tap bit	1

**FOR BEST RESULTS USE GREENLEE  
DARK CUTTING/THREADING OIL**

**CAT. NO.**  
462B

**UPC NO.**  
11412



## DISTRIBUTED BY:



**GREENLEE®**  
A Textron Company

USA: 800-435-0786 Fax: 800-451-2632  
815-397-7070 Fax: 815-397-1865  
Canada: 800-435-0786 Fax: 800-524-2853  
International: +1-815-397-7070 Fax: +1-815-397-9247

4455 Boeing Drive • Rockford, IL 61109-2988 • USA • 815-397-7070  
©2005 Greenlee Textron Inc. • An ISO 9001 Company • Printed in USA  
Greenlee Textron Inc. is a subsidiary of Textron Inc.  
[www.greenlee.com](http://www.greenlee.com) MA-4426 rev 08/05

# The search is over

**DRILL**



**TAP**



**DEBURR/COUNTERSINK**



**DTAPKITM**

**DTAP5/16-18**

**DTAP3/8-16**

## Finally, one bit that does it all...

Ever have to hunt around or figure out which drill bit to use with a certain tap? Tired of using a T-handle to tap the hole? No more, because now you've got the Greenlee combination Drill/Tap bit, which drills the proper hole size and taps the hole all in one operation and at an affordable price – saving you time and money.

Made from high speed steel to ensure longer life, the Greenlee Combo Drill/Tap Bit is designed to tap up to 10 gauge metal and has a high quality hex shank to ensure a strong connection.

The Combination Drill/Tap Bits are now available packaged individually or in kits, in both **standard\*** and **metric** sizes. In addition, Greenlee now has two larger standard size Drill/Tap Bits, 5/16" and 3/8", to meet all your needs when it comes to drilling, tapping and deburring.

\*STANDARD KIT (DTAPKIT) NOT SHOWN



## PRODUCT FEATURES

- **Complete hole drilling, tapping and deburring/countersinking in one operation** with power drill – saves labor, time and frustration
- **Back taper beyond tap** to prevent thread damage from over-drilling
- **Deburr/Countersink** also provided on bit beyond back taper
- **Made from high-speed steel** vs. carbon steel for longer life
- **High quality hex shank** to ensure strong connection to drill chuck
- **Designed to tap up to 10 gauge metal**
- **Quick Change Adaptor included** in both metric and standard kits

## SPECIFICATIONS

**Material thickness** - 10g

**Material type** - mild steel, copper, brass, aluminum

**Shank** - 1/4" quick change hex

**Drill Material** - high speed steel

**Drill point** - split point with web thinning



## ORDERING INFORMATION

CAT NO.	UPC NO.	DESCRIPTION	QTY
DTAP10-24	17613	10-24NC drill/tap bit	1
DTAP10-32	17614	10-32NF drill/tap bit	1
DTAP12-24	17615	12-24NC drill/tap bit	1
DTAP6-32	17611	6-32NC drill/tap bit	1
DTAP8-32	17612	8-32NC drill/tap bit	1
DTAPKITM	12151	M3-M10, 6 piece drill/tap set	1
DTAP1/4-20	17616	1/4-20NC drill/tap bit	1
DTAP3/8-16	11628	3/8-16NC drill/tap bit	1
DTAP5/16-18	11627	5/16-18NC drill/tap bit	1
DTAPKIT	17620	6-32 to 1/4-20, 6 piece drill/tap set	1
DTAPM10C	12165	M10 X 1.50 drill/tap bit	1
DTAPM3C	12160	M3 X .50 drill/tap bit	1
DTAPM4C	12161	M4 X .70 drill/tap bit	1
DTAPM5C	12162	M5 X .80 drill/tap bit	1
DTAPM6C	12163	M6 X 1.00 drill/tap bit	1
DTAPM8C	12164	M8 X 1.25 drill/tap bit	1

**FOR BEST RESULTS USE GREENLEE  
DARK CUTTING/THREADING OIL**

**CAT. NO.**  
462B

**UPC NO.**  
11412



## DISTRIBUTED BY:



**GREENLEE®**  
A Textron Company

USA: 800-435-0786 Fax: 800-451-2632  
815-397-7070 Fax: 815-397-1865  
Canada: 800-435-0786 Fax: 800-524-2853  
International: +1-815-397-7070 Fax: +1-815-397-9247

4455 Boeing Drive • Rockford, IL 61109-2988 • USA • 815-397-7070  
©2005 Greenlee Textron Inc. • An ISO 9001 Company • Printed in USA  
Greenlee Textron Inc. is a subsidiary of Textron Inc.  
[www.greenlee.com](http://www.greenlee.com) MA-4426 rev 08/05