AF12-30-10-.. / AF12Z-30-10-.. 3-pole Contactors
AC / DC Operated - with Screw Terminals

AF12(Z) contactors are used for controlling power circuits up to 690 V AC and 220 V DC.
They are mainly used for controlling 3-phase motors, non-inductive or slightly inductive loads.

- AF..(Z) contactors include an electronic coil interface providing reduced pull-in and holding consumption, particularly for AC control circuits
- Only four coils are needed to cover control voltages between 24...500 V 50/60 Hz or 20...500 V DC.
  AF..(Z) offer extended operating limits and are suitable worldwide for different control voltages. e.g.: the coil 100...250 V 50/60 Hz - DC is suitable for Europe (230 V 50 Hz) and for North America (120 V 60 Hz and 208 V 60 Hz).
  AF..(Z) contactors can manage large control voltage variations
- AF..Z contactors equipped with a 24...60 V 50/60 Hz - 20...60 V DC coil allow direct control by 24 V DC 500 mA PLC-output
- AF..Z contactors withstand short voltage dips and voltage sags (SEMI F47-0706 compliance)
- AF..(Z) contactors have built-in surge protection and do not require additional surge suppressors.



		5.5 kW	
		7.5 hp	

3D CAD outline drawings available on «Control Product 3D» portal

Ordering Details

IEC Rated power 400 V AC-3 **kW**	UL/CSA 3-phase motor rating 480 V **hp**	Control voltage Uc min. ... Uc max. **V 50/60 Hz**	 **V DC**	Main contacts	Auxiliary contacts fitted	Type	Order code	EAN		Weight Pack(ing) 1 piece **kg**
3-pole Contactors										
5.5	7.5	24...60	20...60	3 0	1 0	**AF12-30-10-11**	**1SBL 157 001 R1110**	3471523110311		0.270
		48...130	48...130	3 0	1 0	**AF12-30-10-12**	**1SBL 157 001 R1210**	3471523110328		0.270
		100...250	100...250	3 0	1 0	**AF12-30-10-13**	**1SBL 157 001 R1310**	3471523110335		0.270
		250...500	250...500	3 0	1 0	**AF12-30-10-14**	**1SBL 157 001 R1410**	3471523110342		0.310
3-pole Contactors - Low Consumption										
5.5	7.5	-	12...20	3 0	1 0	**AF12Z-30-10-20**	**1SBL 156 001 R2010**	3471523113503		0.310
		24...60	20...60	3 0	1 0	**AF12Z-30-10-21**	**1SBL 156 001 R2110**	3471523113510		0.310
		48...130	48...130	3 0	1 0	**AF12Z-30-10-22**	**1SBL 156 001 R2210**	3471523113527		0.310
		100...250	100...250	3 0	1 0	**AF12Z-30-10-23**	**1SBL 156 001 R2310**	3471523113534		0.310

Note: AF12-30-10-11 not suitable for a direct control by PLC-output. AF12-30-10-11 available in some countries: please consult your ABB representative.

Note: Only AF..Z contactors with DC control voltage 12...20 V DC need to respect the connection polarities indicated close to the coil terminals: A1+ for the positive pole and A2- for the negative pole

Certifications and Approvals

CE cULus CCC GOST C-Tick

Main Pole - Utilization Characteristics according to IEC

Standards		IEC 60947-1 / 60947-4-1 and EN 60947-1 / 60947-4-1
Rated operational voltage Ue max.		690 V
Rated frequency limits		25 ... 400 Hz
Conventional free-air thermal current Ith		
acc. to IEC 60947-1-4, open contactors, $\theta \leq 40$ °C		35 A
with conductor cross-sectional area		6 mm²
AC-1 Utilization category		
for air temperature close to contactor		
Ie / AC-1 rated operational current	**$\theta \leq 40$ °C**	28 A
Ue max. ≤ 690 V, 50/60 Hz	**$\theta \leq 60$ °C**	28 A
	$\theta \leq 70$ °C	24 A
with conductor cross-sectional area		6 mm²
AC-3 Utilization category		
for air temperature close to contactor $\theta \leq 60$ °C		
(for 1500 r.p.m., 50 Hz or 1800 r.p.m., 60 Hz, 3-phase motors)		
Ie / AC-3 max. rated operational current	**220-230-240 V**	12 A
3-phase motors	**380-400 V**	12 A
	415 V	12 A
	440 V	12 A
	500 V	12.5 A
	690 V	9 A
AC-3 rated operational power	**220-230-240 V**	3 kW
1500 r.p.m. 50 Hz 1800 r.p.m. 60 Hz 3-phase motors	**380-400 V**	5.5 kW
	415 V	5.5 kW
	440 V	5.5 kW
	500 V	7.5 kW
	690 V	7.5 kW
Rated making capacity AC-3		10 x Ie AC-3 acc. to IEC 60947-4-1
Rated breaking capacity AC-3		8 x Ie AC-3 acc. to IEC 60947-4-1
AC-8a Utilization category		
(without thermal overload relay - Ue 400 V - $\theta \leq 40$ °C)		
Ie / AC-8a rated operational current		16 A
AC-8a rated operational power		7.5 kW
Short-circuit protection for contactors		
without thermal O/L relay - Motor protection excluded		
Ue ≤ 500 V AC - gG type fuse		32 A
Rated short-time withstand current Icw	**1 s**	300 A
at 40 °C ambient temperature, in free air from a cold state	**10 s**	150 A
	30 s	80 A
	1 min	60 A
	15 min	35 A
Maximum breaking capacity	**at 440 V**	250 A
cos φ = 0.45	**at 690 V**	106 A
Heat dissipation per pole	**Ie / AC-1**	1 W
	Ie / AC-3	0.2 W
Max. electrical switching frequency	**AC-1**	600 cycles/h
	AC-3	1200 cycles/h
	AC-2, AC-4	300 cycles/h

Built-in Auxiliary Contacts according to IEC

Rated operational voltage Ue max.		690 V
Conventional free air thermal current Ith - $\theta \leq 40$ °C		16 A
Rated frequency limits		25 ... 400 Hz
Rated operational current Ie / AC-15		
acc. to IEC 60947-5-1	**24-127 V 50/60 Hz**	6 A
	220-240 V 50/60 Hz	4 A
	400-440 V 50/60 Hz	3 A
	500 V 50/60 Hz	2 A
	690 V 50/60 Hz	2 A
Making capacity AC-15		10 x Ie AC-15 acc. to IEC 60947-5-1
Breaking capacity AC-15		10 x Ie AC-15 acc. to IEC 60947-5-1
Rated operational current Ie / DC-13		
acc. to IEC 60947-5-1	**24 V DC**	6 A / 144 W
	48 V DC	2.8 A / 134 W
	72 V DC	1 A / 72 W
	110 V DC	0.55 A / 60 W
	125 V DC	0.55 A / 69 W
	220 V DC	0.27 A / 60 W
	250 V DC	0.27 A / 68 W
	400 V DC	0.15 A / 60 W
	500 V DC	0.13 A / 65 W
	600 V DC	0.1 A / 60 W
Short-circuit protection gG type fuse		10 A
Rated short-time withstand current Icw	**for 1.0 s**	100 A
	for 0.1 s	140 A
Minimum switching capacity		12 V / 3 mA
with failure rate acc. to IEC 60947-5-4		10^{-7}
Non-overlapping time between N.O. and N.C. contacts		≥ 2 ms
Heat dissipation per pole at 6 A		0.1 W
Max. electrical switching frequency	**AC-15**	1200 cycles/h
	DC-13	900 cycles/h

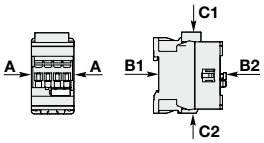
Main Pole - Utilization Characteristics according to UL / NEMA / CSA

Standards		UL 508, CSA C22.2 N°14
Rated operational voltage Ue max.		600 V
NEMA size		0
NEMA continuous amp rating	**thermal current**	18 A
NEMA maximum H.P. ratings 1-phase, 60 Hz	**115 V AC**	1 hp
	230 V AC	2 hp
NEMA maximum H.P. ratings 3-phase, 60 Hz	**200 V AC**	3 hp
	230 V AC	3 hp
	460 V AC	5 hp
	575 V AC	5 hp
UL General use rating		
600 V AC		28 A
With conductor cross-sectional area		AWG 10
80 V DC - 1-pole		28 A
With conductor cross-sectional area		AWG 10
UL maximum 1-phase motor rating		
Amp-rating	**120 V AC**	16 A
	240 V AC	12 A
Motor power	**120 V AC**	1 hp
	240 V AC	2 hp
UL maximum 3-phase motor rating		
Amp-rating	**200-208 V AC**	11 A
	220-240 V AC	9.6 A
	440-480 V AC	11 A
	550-600 V AC	11 A
Motor power	**200-208 V AC**	3 hp
(for 1500 r.p.m., 50 Hz or 1800 r.p.m., 60 Hz 3-phase motors)	**220-240 V AC**	3 hp
	440-480 V AC	7.5 hp
	550-600 V AC	10 hp
Short-circuit protection		
for contactors without thermal O/L relay - Motor protection excluded		
Fuse rating		60 A
Fuse type, 600 V		NTD
Max. electrical switching frequency		
for general use		600 cycles/h
for motor use		1200 cycles/h

Built-in Auxiliary Contacts according to UL / CSA

Max. rated operational voltage Ue max.	600 V AC, 600 V DC
Pilot duty	A600, Q600
AC thermal rated current	10 A
AC maximum volt-ampere making	7200 VA
AC maximum volt-ampere breaking	720 VA
DC thermal rated current	2.5 A
DC maximum volt-ampere making-breaking	69 VA

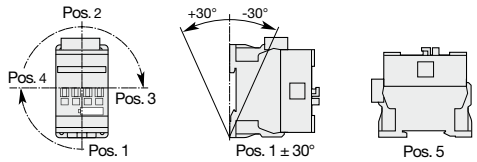
General Technical Data

Rated insulation voltage Ui			
acc. to IEC 60947-4-1			690 V
acc. to UL /CSA			600 V
Rated impulse withstand voltage Uimp.			6 kV
Electromagnetic compatibility			Devices complying with IEC 60947-1 / EN 60947-1 - Environment A
Ambient air temperature close to contactor			
Operation	fitted with thermal overload relay		-25 ... +60 °C
	without thermal overload relay		-40 ... +70 °C
Storage			-60 ... +80 °C
Climatic withstand			Category B according to IEC 60947-1 Annex Q
Operating altitude			≤ 3000 m
Mechanical durability			
Number of operating cycles			10 millions operating cycles
Max. switching frequency			3600 cycles/h
Shock withstand			
acc. IEC 60068-2-27 and EN 60068-2-27			
Mounting position 1			
 Closed or open position		**Shock direction**	1/2 sinusoidal shock for 11 ms: no change in contact position
		A	30 g
		B1	25 g Closed position / 5 g Open position
		B2	15 g
		C1	25 g
		C2	25 g
Vibration withstand			5 ... 300 Hz
acc. to IEC 60068-2-6			4 g Closed position / 2 g Open position

Magnet System Characteristics

Coil operating limits		**AC supply**	at θ ≤ 60 °C 0.85 x Uc min ... 1.1 x Uc max at θ ≤ 70 °C 0.85 x Uc min ... Uc max
acc. to IEC 60947-4-1		**DC supply**	at θ ≤ 60 °C 0.85 x Uc min ... 1.1 x Uc max at θ ≤ 70 °C (AF) 0.85 x Uc min ... Uc max - (AF..Z) 0.85 x Uc min ... 1.1 x Uc max
AC control voltage	Rated control circuit voltage Uc		24 ... 500 V AC
50/60 Hz	Coil consumption	**Average pull-in value**	(AF) 50 VA - (AF..Z) 16 VA
		Average holding value	(AF) 2.2 VA / 2 W - (AF..Z) 1.7 VA / 1.5 W
DC control voltage	Rated control circuit voltage Uc		12 ... 500 V DC
	Coil consumption	**Average pull-in value**	(AF) 50 W - (AF..Z) 12 ... 16 W
		Average holding value	(AF) 2 W - (AF..Z) 1.7 W
PLC-Output control			(AF..Z) ≥ 500 mA 24 V DC
Drop-out voltage in % of Uc min.			≤ 60 % Uc min
Voltage sag immunity according to SEMI F47-0706			(AF..Z) conditions of use on request
Dips withstand (level 0% according to IEC 61000-4-11)			(AF..Z) 22 ms average for Uc = 24 ... 250 V 50/60Hz
-20 °C ≤ θ ≤ +60 °C			
Operating time			
between coil energization and:		**N.O. contact closing**	40 ... 95 ms
		N.C. contact opening	38 ... 90 ms
between coil de-energization and:		**N.O. contact opening**	11 ... 95 ms
		N.C. contact closing	13 ... 98 ms

Mounting Characteristics

Mounting positions	
	Max. N.C. built-in and add-on N.C. auxiliary contacts: see accessory fitting details for a 3-pole contactor AF09 ... AF38
Mounting distances	The contactors can be assembled side by side.
Fixing	
on rail according to IEC 60715, EN 60715	35 x 7.5 mm or 35 x 15 mm
by screws (not supplied)	2 x M4 screws placed diagonally

Connecting Characteristics

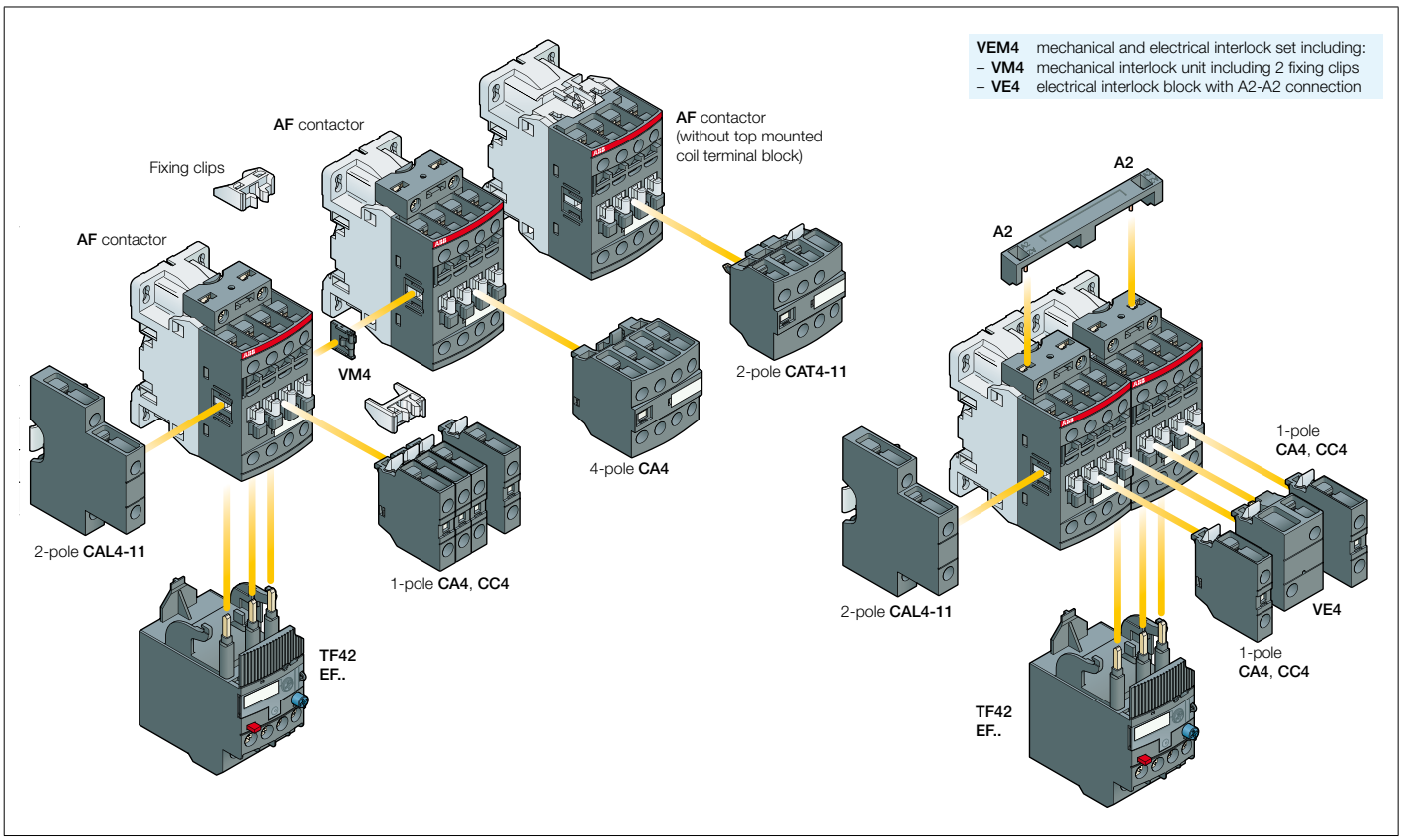
Main terminals			 Screw terminals with cable clamp
Connecting capacity (min. ... max.)			
Main conductors (poles)			
Rigid	solid (≤ 4 mm²)	**1 x**	1 ... 6 mm²
	stranded (≥ 6 mm²)	**2 x**	1 ... 6 mm²
Flexible with non insulated ferrule		**1 x**	0.75 ... 6 mm²
		2 x	0.75 ... 6 mm²
Flexible with insulated ferrule		**1 x**	0.75 ... 4 mm²
		2 x	0.75 ... 2.5 mm²
Bars or lugs		**L <**	9.6 mm
Capacity according to UL/CSA		**1 or 2 x**	AWG 16 ... 10
Stripping length			10 mm
Auxiliary conductors			
(built-in auxiliary terminals + coil terminals)			
Rigid solid		**1 x**	1 ... 2.5 mm²
		2 x	1 ... 2.5 mm²
Flexible with non insulated ferrule		**1 x**	0.75 ... 2.5 mm²
		2 x	0.75 ... 2.5 mm²
Flexible with insulated ferrule		**1 x**	0.75 ... 2.5 mm²
		2 x	0.75 ... 1.5 mm²
Bars or lugs		**L <**	8 mm
Capacity according to UL/CSA		**1 or 2 x**	AWG 18 ... 14
Stripping length			10 mm
Degree of protection			
acc. to IEC 60947-1 / EN 60947-1 and IEC 60529 / EN 60529			
Main terminals			IP20
Coil terminals			IP20
Built-in auxiliary terminals			IP20
Screw terminals			(delivered in open position, screws of unused terminals must be tightened)
Main terminals			M3.5
Coil terminals			M3.5
Built-in auxiliary terminals			M3.5
Screwdriver type			Flat Ø 5.5 / Pozidriv 2
Tightening torque			
Main pole terminals			1.5 Nm / 13 lb.in
Coil terminals			1.2 Nm / 11 lb.in
Built-in auxiliary terminals			1.2 Nm / 11 lb.in

Accessory Fitting Details for a 3-pole Contactor

Many configurations of accessories are possible depending on whether these are front-mounted or side-mounted.

Main poles	Built-in auxiliary contacts	Front-mounted accessories Auxiliary contact blocks 1-pole **CA4** 1-pole **CC4**		2-pole **CAT4-11**		4-pole **CA4**		Electrical and mechanical interlock set (between 2 contactors) **VEM4**		Side-mounted accessories Auxiliary contact blocks Left side 2-pole **CAL4-11**		Right side
Max. N.C. built-in and add-on N.C. auxiliary contacts: 4 N.C. max. on positions 1, 2, 3, 4 and 3 N.C. max. on positions 1 ±30°, 5												
3	0 1 0	4 max.	or	1	or	1		–	+	1		–
		2 max.	or	1		–		–	+	1	+	1
		3 max.		–		–	+	1	+	1	or	1

Overview of main accessories (other accessories available)



Main Accessories

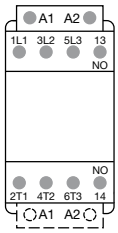
Ordering Details

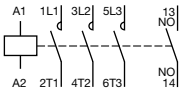
Description		Auxiliary contacts	Type	Order code	EAN	Pack(ing) piece	Weight kg (1 pce)
Additional auxiliary contact blocks	Front-mounted instantaneous auxiliary contact blocks	0 1 - -	**CA4-01**	**1SBN 010 110 R1001**	3471523130029	1	0.014
		1 0 - -	**CA4-10**	**1SBN 010 110 R1010**	3471523130005	1	0.014
		0 1 - -	**CA4-01-T**	**1SBN 010 110 T1001**	3471523130395	10	0.014
		1 0 - -	**CA4-10-T**	**1SBN 010 110 T1010**	3471523130371	10	0.014
	Front-mounted auxiliary contact blocks with N.O. leading contact and N.C. lagging contact	- - 0 1	**CC4-01**	**1SBN 010 111 R1001**	3471523130432	1	0.014
		- - 1 0	**CC4-10**	**1SBN 010 111 R1010**	3471523130425	1	0.014
	Side-mounted instantaneous auxiliary contact blocks	1 1 - -	**CAL4-11**	**1SBN 010 120 R1011**	3471523130043	1	0.040
		1 1 - -	**CAL4-11-T**	**1SBN 010 120 T1011**	3471523130418	10	0.040
	Front-mounted instantaneous auxiliary contact blocks	0 4 - -	**CA4-04M**	**1SBN 010 140 R1104**	3471523130197	1	0.055
		1 3 - -	**CA4-13M**	**1SBN 010 140 R1113**	3471523130180	1	0.055
		2 2 - -	**CA4-22M**	**1SBN 010 140 R1122**	3471523130166	1	0.055
		3 1 - -	**CA4-31M**	**1SBN 010 140 R1131**	3471523130173	1	0.055
	Front-mounted instantaneous auxiliary contact and A1/A2 coil terminal blocks	1 1 - -	**CAT4-11M**	**1SBN 010 151 R1111**	3471523130074	1	0.040
Interlocks	Mechanical interlock unit		**VM4**	**1SBN 030 105 T1000**	3471523130609	10	0.005
	Mechanical and electrical interlock set	1 1 - -	**VEM4**	**1SBN 030 111 R1000**	3471523130616	1	0.035
	Fixing clips		**BB4**	**1SBN 110 120 W1000**	3471523130722	50	0.002
Connection accessories for starting	Connecting links with manual motor starters		**BEA16-4**	**1SBN 081 306 T1000**	3471523130739	10	0.025
	Connection sets for reversing contactors		**BER16-4**	**1SBN 081 311 R1000**	3471523130777	1	0.045
Additional coil terminal block	Additional coil terminal block		**LDC4**	**1SBN 070 156 T1000**	3471523130678	10	0.010
Protective covers	Protective covers		**BX4**	**1SBN 110 108 T1000**	3471523130708	10	0.006
			BX4-CA	**1SBN 110 109 W1000**	3471523130715	50	0.001
Function markers	Function markers		**BA4**	**1SNA 235 156 R2700**	3472592351568	16	0.011
			HTP500-BA4	**1SNA 235 712 R2400**	3472592357126	1	0.220
			SPRC 1	**1SNA 360 010 R1500**	3472593600108	1	0.290

Note:
- CAT4: not fittable on AF..Z contactors with DC control voltage 12...20VDC.
- VM4: includes 2 fixing clips (BB4) to maintain together both contactors.
- VEM4: includes a VM4 mechanical interlock unit with 2 fixing clips (BB4), a VE4 electrical interlock block and A2-A2 connection.
VE4 block must be used with its A2-A2 connection to respect the electrical connection diagram.
VEM4 not fittable on AF..Z contactors with DC control voltage 12...20 V DC.

Terminal Marking and Positioning

Standard devices without addition of auxiliary contacts

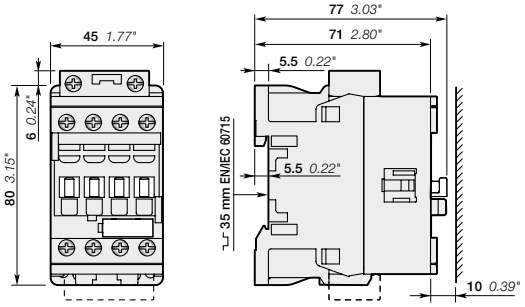




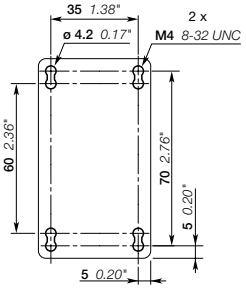
AF12-30-10-.. / AF12Z-30-10-..

AF12-30-10-.. / AF12Z-30-10-..

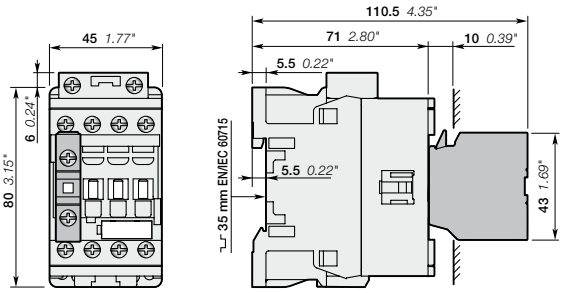
Dimensions mm, inches



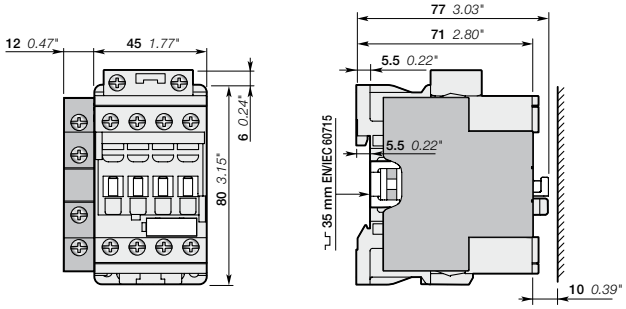
AF12



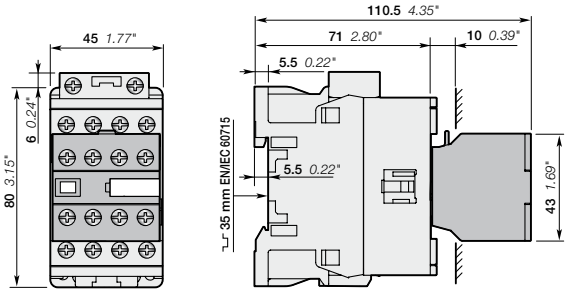
AF12



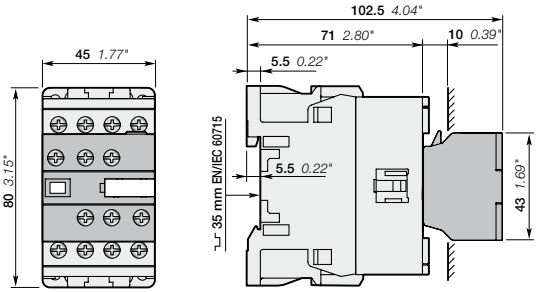
AF12
+ CA4, CC4 1-pole auxiliary contact block



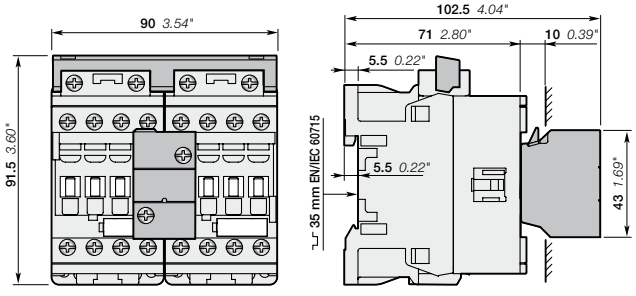
AF12
+ CAL4-11 2-pole auxiliary contact block



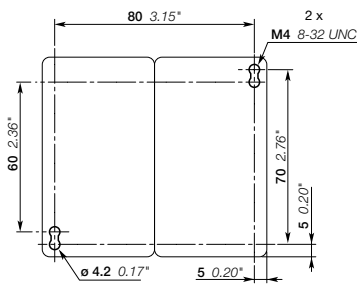
AF12
+ CA4 4-pole auxiliary contact block



AF12
+ CAT4 2-pole auxiliary contact and coil terminal block



AF12
+ VEM4 mechanical and electrical interlock set



AF12
+ VEM4 mechanical and electrical interlock set

Note: contactor lateral distance to grounded component 2 mm *0.08"* min.

Contact us

ABB France
Low Voltage Products Division
10, rue Ampère Z.I. - B.P. 114
F-69685 Chassieu cedex / France

You can find the address of your local sales organisation on the ABB home page
http://www.abb.com/contacts -> Low Voltage products

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Technical Datasheet 1SBC101404D0201 (24/03/11)

AF12-30-10-.. / AF12Z-30-10-.. 3-pole Contactors
AC / DC Operated - with Screw Terminals

AF12(Z) contactors are used for controlling power circuits up to 690 V AC and 220 V DC.
They are mainly used for controlling 3-phase motors, non-inductive or slightly inductive loads.

- AF..(Z) contactors include an electronic coil interface providing reduced pull-in and holding consumption, particularly for AC control circuits
- Only four coils are needed to cover control voltages between 24...500 V 50/60 Hz or 20...500 V DC.
  AF..(Z) offer extended operating limits and are suitable worldwide for different control voltages. e.g.: the coil 100...250 V 50/60 Hz - DC is suitable for Europe (230 V 50 Hz) and for North America (120 V 60 Hz and 208 V 60 Hz).
  AF..(Z) contactors can manage large control voltage variations
- AF..Z contactors equipped with a 24...60 V 50/60 Hz - 20...60 V DC coil allow direct control by 24 V DC 500 mA PLC-output
- AF..Z contactors withstand short voltage dips and voltage sags (SEMI F47-0706 compliance)
- AF..(Z) contactors have built-in surge protection and do not require additional surge suppressors.



		5.5 kW	
		7.5 hp	

3D CAD outline drawings available on «Control Product 3D» portal

Ordering Details

IEC Rated power 400 V AC-3 **kW**	UL/CSA 3-phase motor rating 480 V **hp**	Control voltage Uc min. ... Uc max. **V 50/60 Hz**	 **V DC**	Main contacts	Auxiliary contacts fitted	Type	Order code	EAN		Weight Pack(ing) 1 piece **kg**
3-pole Contactors										
5.5	7.5	24...60	20...60	3 0	1 0	**AF12-30-10-11**	**1SBL 157 001 R1110**	3471523110311		0.270
		48...130	48...130	3 0	1 0	**AF12-30-10-12**	**1SBL 157 001 R1210**	3471523110328		0.270
		100...250	100...250	3 0	1 0	**AF12-30-10-13**	**1SBL 157 001 R1310**	3471523110335		0.270
		250...500	250...500	3 0	1 0	**AF12-30-10-14**	**1SBL 157 001 R1410**	3471523110342		0.310
3-pole Contactors - Low Consumption										
5.5	7.5	-	12...20	3 0	1 0	**AF12Z-30-10-20**	**1SBL 156 001 R2010**	3471523113503		0.310
		24...60	20...60	3 0	1 0	**AF12Z-30-10-21**	**1SBL 156 001 R2110**	3471523113510		0.310
		48...130	48...130	3 0	1 0	**AF12Z-30-10-22**	**1SBL 156 001 R2210**	3471523113527		0.310
		100...250	100...250	3 0	1 0	**AF12Z-30-10-23**	**1SBL 156 001 R2310**	3471523113534		0.310

Note: AF12-30-10-11 not suitable for a direct control by PLC-output. AF12-30-10-11 available in some countries: please consult your ABB representative.

Note: Only AF..Z contactors with DC control voltage 12...20 V DC need to respect the connection polarities indicated close to the coil terminals: A1+ for the positive pole and A2- for the negative pole

Certifications and Approvals

CE cULus CCC GOST C-Tick

Main Pole - Utilization Characteristics according to IEC

Standards		IEC 60947-1 / 60947-4-1 and EN 60947-1 / 60947-4-1
Rated operational voltage Ue max.		690 V
Rated frequency limits		25 ... 400 Hz
Conventional free-air thermal current Ith		
acc. to IEC 60947-1-4, open contactors, $\theta \leq 40$ °C		35 A
with conductor cross-sectional area		6 mm²
AC-1 Utilization category		
for air temperature close to contactor		
Ie / AC-1 rated operational current	**$\theta \leq 40$ °C**	28 A
Ue max. ≤ 690 V, 50/60 Hz	**$\theta \leq 60$ °C**	28 A
	$\theta \leq 70$ °C	24 A
with conductor cross-sectional area		6 mm²
AC-3 Utilization category		
for air temperature close to contactor $\theta \leq 60$ °C		
(for 1500 r.p.m., 50 Hz or 1800 r.p.m., 60 Hz, 3-phase motors)		
Ie / AC-3 max. rated operational current	**220-230-240 V**	12 A
3-phase motors	**380-400 V**	12 A
	415 V	12 A
	440 V	12 A
	500 V	12.5 A
	690 V	9 A
AC-3 rated operational power	**220-230-240 V**	3 kW
1500 r.p.m. 50 Hz 1800 r.p.m. 60 Hz 3-phase motors	**380-400 V**	5.5 kW
	415 V	5.5 kW
	440 V	5.5 kW
	500 V	7.5 kW
	690 V	7.5 kW
Rated making capacity AC-3		10 x Ie AC-3 acc. to IEC 60947-4-1
Rated breaking capacity AC-3		8 x Ie AC-3 acc. to IEC 60947-4-1
AC-8a Utilization category		
(without thermal overload relay - Ue 400 V - $\theta \leq 40$ °C)		
Ie / AC-8a rated operational current		16 A
AC-8a rated operational power		7.5 kW
Short-circuit protection for contactors		
without thermal O/L relay - Motor protection excluded		
Ue ≤ 500 V AC - gG type fuse		32 A
Rated short-time withstand current Icw	**1 s**	300 A
at 40 °C ambient temperature, in free air from a cold state	**10 s**	150 A
	30 s	80 A
	1 min	60 A
	15 min	35 A
Maximum breaking capacity	**at 440 V**	250 A
cos φ = 0.45	**at 690 V**	106 A
Heat dissipation per pole	**Ie / AC-1**	1 W
	Ie / AC-3	0.2 W
Max. electrical switching frequency	**AC-1**	600 cycles/h
	AC-3	1200 cycles/h
	AC-2, AC-4	300 cycles/h

Built-in Auxiliary Contacts according to IEC

Rated operational voltage Ue max.		690 V
Conventional free air thermal current Ith - $\theta \leq 40$ °C		16 A
Rated frequency limits		25 ... 400 Hz
Rated operational current Ie / AC-15		
acc. to IEC 60947-5-1	**24-127 V 50/60 Hz**	6 A
	220-240 V 50/60 Hz	4 A
	400-440 V 50/60 Hz	3 A
	500 V 50/60 Hz	2 A
	690 V 50/60 Hz	2 A
Making capacity AC-15		10 x Ie AC-15 acc. to IEC 60947-5-1
Breaking capacity AC-15		10 x Ie AC-15 acc. to IEC 60947-5-1
Rated operational current Ie / DC-13		
acc. to IEC 60947-5-1	**24 V DC**	6 A / 144 W
	48 V DC	2.8 A / 134 W
	72 V DC	1 A / 72 W
	110 V DC	0.55 A / 60 W
	125 V DC	0.55 A / 69 W
	220 V DC	0.27 A / 60 W
	250 V DC	0.27 A / 68 W
	400 V DC	0.15 A / 60 W
	500 V DC	0.13 A / 65 W
	600 V DC	0.1 A / 60 W
Short-circuit protection gG type fuse		10 A
Rated short-time withstand current Icw	**for 1.0 s**	100 A
	for 0.1 s	140 A
Minimum switching capacity		12 V / 3 mA
with failure rate acc. to IEC 60947-5-4		10^{-7}
Non-overlapping time between N.O. and N.C. contacts		≥ 2 ms
Heat dissipation per pole at 6 A		0.1 W
Max. electrical switching frequency	**AC-15**	1200 cycles/h
	DC-13	900 cycles/h

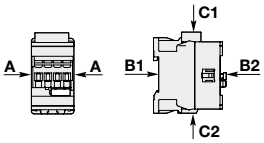
Main Pole - Utilization Characteristics according to UL / NEMA / CSA

Standards		UL 508, CSA C22.2 N°14
Rated operational voltage Ue max.		600 V
NEMA size		0
NEMA continuous amp rating	**thermal current**	18 A
NEMA maximum H.P. ratings 1-phase, 60 Hz	**115 V AC**	1 hp
	230 V AC	2 hp
NEMA maximum H.P. ratings 3-phase, 60 Hz	**200 V AC**	3 hp
	230 V AC	3 hp
	460 V AC	5 hp
	575 V AC	5 hp
UL General use rating		
600 V AC		28 A
With conductor cross-sectional area		AWG 10
80 V DC - 1-pole		28 A
With conductor cross-sectional area		AWG 10
UL maximum 1-phase motor rating		
Amp-rating	**120 V AC**	16 A
	240 V AC	12 A
Motor power	**120 V AC**	1 hp
	240 V AC	2 hp
UL maximum 3-phase motor rating		
Amp-rating	**200-208 V AC**	11 A
	220-240 V AC	9.6 A
	440-480 V AC	11 A
	550-600 V AC	11 A
Motor power	**200-208 V AC**	3 hp
(for 1500 r.p.m., 50 Hz or 1800 r.p.m., 60 Hz 3-phase motors)	**220-240 V AC**	3 hp
	440-480 V AC	7.5 hp
	550-600 V AC	10 hp
Short-circuit protection		
for contactors without thermal O/L relay - Motor protection excluded		
Fuse rating		60 A
Fuse type, 600 V		NTD
Max. electrical switching frequency		
for general use		600 cycles/h
for motor use		1200 cycles/h

Built-in Auxiliary Contacts according to UL / CSA

Max. rated operational voltage Ue max.	600 V AC, 600 V DC
Pilot duty	A600, Q600
AC thermal rated current	10 A
AC maximum volt-ampere making	7200 VA
AC maximum volt-ampere breaking	720 VA
DC thermal rated current	2.5 A
DC maximum volt-ampere making-breaking	69 VA

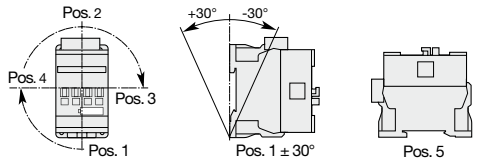
General Technical Data

Rated insulation voltage Ui			
acc. to IEC 60947-4-1			690 V
acc. to UL /CSA			600 V
Rated impulse withstand voltage Uimp.			6 kV
Electromagnetic compatibility			Devices complying with IEC 60947-1 / EN 60947-1 - Environment A
Ambient air temperature close to contactor			
Operation	fitted with thermal overload relay		-25 ... +60 °C
	without thermal overload relay		-40 ... +70 °C
Storage			-60 ... +80 °C
Climatic withstand			Category B according to IEC 60947-1 Annex Q
Operating altitude			≤ 3000 m
Mechanical durability			
Number of operating cycles			10 millions operating cycles
Max. switching frequency			3600 cycles/h
Shock withstand			
acc. IEC 60068-2-27 and EN 60068-2-27			
Mounting position 1			
 Closed or open position		**Shock direction**	1/2 sinusoidal shock for 11 ms: no change in contact position
		A	30 g
		B1	25 g Closed position / 5 g Open position
		B2	15 g
		C1	25 g
		C2	25 g
Vibration withstand			5 ... 300 Hz
acc. to IEC 60068-2-6			4 g Closed position / 2 g Open position

Magnet System Characteristics

Coil operating limits		**AC supply**	at θ ≤ 60 °C 0.85 x Uc min ... 1.1 x Uc max at θ ≤ 70 °C 0.85 x Uc min ... Uc max
acc. to IEC 60947-4-1		**DC supply**	at θ ≤ 60 °C 0.85 x Uc min ... 1.1 x Uc max at θ ≤ 70 °C (AF) 0.85 x Uc min ... Uc max - (AF..Z) 0.85 x Uc min ... 1.1 x Uc max
AC control voltage	Rated control circuit voltage Uc		24 ... 500 V AC
50/60 Hz	Coil consumption	**Average pull-in value**	(AF) 50 VA - (AF..Z) 16 VA
		Average holding value	(AF) 2.2 VA / 2 W - (AF..Z) 1.7 VA / 1.5 W
DC control voltage	Rated control circuit voltage Uc		12 ... 500 V DC
	Coil consumption	**Average pull-in value**	(AF) 50 W - (AF..Z) 12 ... 16 W
		Average holding value	(AF) 2 W - (AF..Z) 1.7 W
PLC-Output control			(AF..Z) ≥ 500 mA 24 V DC
Drop-out voltage in % of Uc min.			≤ 60 % Uc min
Voltage sag immunity according to SEMI F47-0706			(AF..Z) conditions of use on request
Dips withstand (level 0% according to IEC 61000-4-11)			(AF..Z) 22 ms average for Uc = 24 ... 250 V 50/60Hz
-20 °C ≤ θ ≤ +60 °C			
Operating time			
between coil energization and:		**N.O. contact closing**	40 ... 95 ms
		N.C. contact opening	38 ... 90 ms
between coil de-energization and:		**N.O. contact opening**	11 ... 95 ms
		N.C. contact closing	13 ... 98 ms

Mounting Characteristics

Mounting positions	
	Max. N.C. built-in and add-on N.C. auxiliary contacts: see accessory fitting details for a 3-pole contactor AF09 ... AF38
Mounting distances	The contactors can be assembled side by side.
Fixing	
on rail according to IEC 60715, EN 60715	35 x 7.5 mm or 35 x 15 mm
by screws (not supplied)	2 x M4 screws placed diagonally

Connecting Characteristics

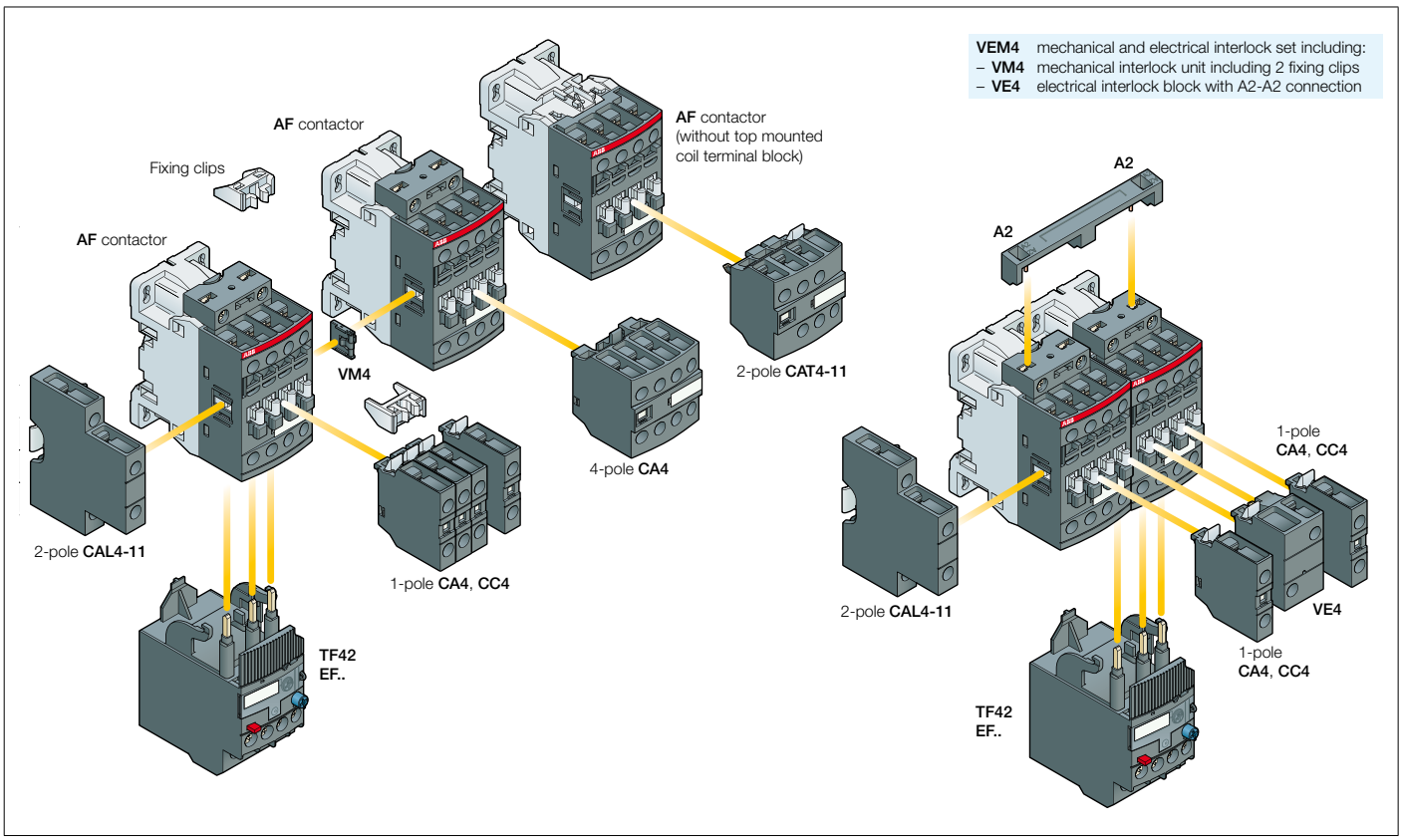
Main terminals			 Screw terminals with cable clamp
Connecting capacity (min. ... max.)			
Main conductors (poles)			
Rigid	solid (≤ 4 mm²)	**1 x**	1 ... 6 mm²
	stranded (≥ 6 mm²)	**2 x**	1 ... 6 mm²
Flexible with non insulated ferrule		**1 x**	0.75 ... 6 mm²
		2 x	0.75 ... 6 mm²
Flexible with insulated ferrule		**1 x**	0.75 ... 4 mm²
		2 x	0.75 ... 2.5 mm²
Bars or lugs		**L <**	9.6 mm
Capacity according to UL/CSA		**1 or 2 x**	AWG 16 ... 10
Stripping length			10 mm
Auxiliary conductors			
(built-in auxiliary terminals + coil terminals)			
Rigid solid		**1 x**	1 ... 2.5 mm²
		2 x	1 ... 2.5 mm²
Flexible with non insulated ferrule		**1 x**	0.75 ... 2.5 mm²
		2 x	0.75 ... 2.5 mm²
Flexible with insulated ferrule		**1 x**	0.75 ... 2.5 mm²
		2 x	0.75 ... 1.5 mm²
Bars or lugs		**L <**	8 mm
Capacity according to UL/CSA		**1 or 2 x**	AWG 18 ... 14
Stripping length			10 mm
Degree of protection			
acc. to IEC 60947-1 / EN 60947-1 and IEC 60529 / EN 60529			
Main terminals			IP20
Coil terminals			IP20
Built-in auxiliary terminals			IP20
Screw terminals			(delivered in open position, screws of unused terminals must be tightened)
Main terminals			M3.5
Coil terminals			M3.5
Built-in auxiliary terminals			M3.5
Screwdriver type			Flat Ø 5.5 / Pozidriv 2
Tightening torque			
Main pole terminals			1.5 Nm / 13 lb.in
Coil terminals			1.2 Nm / 11 lb.in
Built-in auxiliary terminals			1.2 Nm / 11 lb.in

Accessory Fitting Details for a 3-pole Contactor

Many configurations of accessories are possible depending on whether these are front-mounted or side-mounted.

Main poles	Built-in auxiliary contacts	Front-mounted accessories Auxiliary contact blocks 1-pole **CA4** 1-pole **CC4**		2-pole **CAT4-11**		4-pole **CA4**		Electrical and mechanical interlock set (between 2 contactors) **VEM4**		Side-mounted accessories Auxiliary contact blocks Left side 2-pole **CAL4-11**		Right side
Max. N.C. built-in and add-on N.C. auxiliary contacts: 4 N.C. max. on positions 1, 2, 3, 4 and 3 N.C. max. on positions 1 ±30°, 5												
3	0 1 0	4 max.	or	1	or	1		–	+	1		–
		2 max.	or	1		–		–	+	1	+	1
		3 max.		–		–	+	1	+	1	or	1

Overview of main accessories (other accessories available)



Main Accessories

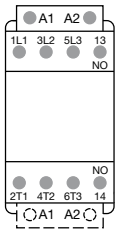
Ordering Details

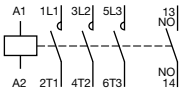
Description		Auxiliary contacts	Type	Order code	EAN	Pack(ing) piece	Weight kg (1 pce)
Additional auxiliary contact blocks	Front-mounted instantaneous auxiliary contact blocks	0 1 - -	**CA4-01**	**1SBN 010 110 R1001**	3471523130029	1	0.014
		1 0 - -	**CA4-10**	**1SBN 010 110 R1010**	3471523130005	1	0.014
		0 1 - -	**CA4-01-T**	**1SBN 010 110 T1001**	3471523130395	10	0.014
		1 0 - -	**CA4-10-T**	**1SBN 010 110 T1010**	3471523130371	10	0.014
	Front-mounted auxiliary contact blocks with N.O. leading contact and N.C. lagging contact	- - 0 1	**CC4-01**	**1SBN 010 111 R1001**	3471523130432	1	0.014
		- - 1 0	**CC4-10**	**1SBN 010 111 R1010**	3471523130425	1	0.014
	Side-mounted instantaneous auxiliary contact blocks	1 1 - -	**CAL4-11**	**1SBN 010 120 R1011**	3471523130043	1	0.040
		1 1 - -	**CAL4-11-T**	**1SBN 010 120 T1011**	3471523130418	10	0.040
	Front-mounted instantaneous auxiliary contact blocks	0 4 - -	**CA4-04M**	**1SBN 010 140 R1104**	3471523130197	1	0.055
		1 3 - -	**CA4-13M**	**1SBN 010 140 R1113**	3471523130180	1	0.055
		2 2 - -	**CA4-22M**	**1SBN 010 140 R1122**	3471523130166	1	0.055
		3 1 - -	**CA4-31M**	**1SBN 010 140 R1131**	3471523130173	1	0.055
	Front-mounted instantaneous auxiliary contact and A1/A2 coil terminal blocks	1 1 - -	**CAT4-11M**	**1SBN 010 151 R1111**	3471523130074	1	0.040
Interlocks	Mechanical interlock unit		**VM4**	**1SBN 030 105 T1000**	3471523130609	10	0.005
	Mechanical and electrical interlock set	1 1 - -	**VEM4**	**1SBN 030 111 R1000**	3471523130616	1	0.035
	Fixing clips		**BB4**	**1SBN 110 120 W1000**	3471523130722	50	0.002
Connection accessories for starting	Connecting links with manual motor starters		**BEA16-4**	**1SBN 081 306 T1000**	3471523130739	10	0.025
	Connection sets for reversing contactors		**BER16-4**	**1SBN 081 311 R1000**	3471523130777	1	0.045
Additional coil terminal block	Additional coil terminal block		**LDC4**	**1SBN 070 156 T1000**	3471523130678	10	0.010
Protective covers	Protective covers		**BX4**	**1SBN 110 108 T1000**	3471523130708	10	0.006
			BX4-CA	**1SBN 110 109 W1000**	3471523130715	50	0.001
Function markers	Function markers		**BA4**	**1SNA 235 156 R2700**	3472592351568	16	0.011
			HTP500-BA4	**1SNA 235 712 R2400**	3472592357126	1	0.220
			SPRC 1	**1SNA 360 010 R1500**	3472593600108	1	0.290

Note:
- CAT4: not fittable on AF..Z contactors with DC control voltage 12...20VDC.
- VM4: includes 2 fixing clips (BB4) to maintain together both contactors.
- VEM4: includes a VM4 mechanical interlock unit with 2 fixing clips (BB4), a VE4 electrical interlock block and A2-A2 connection.
VE4 block must be used with its A2-A2 connection to respect the electrical connection diagram.
VEM4 not fittable on AF..Z contactors with DC control voltage 12...20 V DC.

Terminal Marking and Positioning

Standard devices without addition of auxiliary contacts

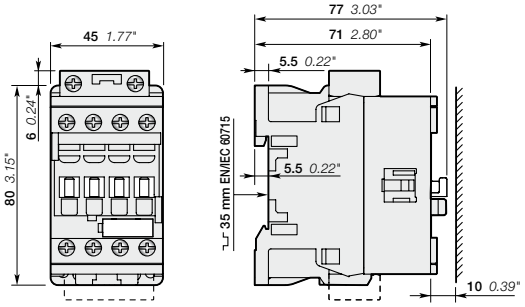




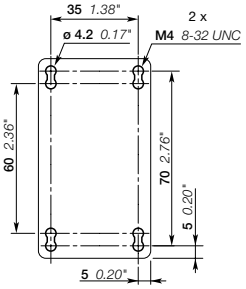
AF12-30-10-.. / AF12Z-30-10-..

AF12-30-10-.. / AF12Z-30-10-..

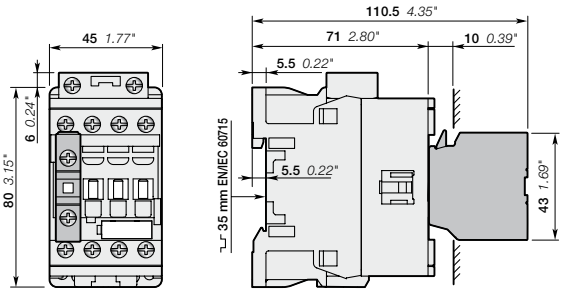
Dimensions mm, inches



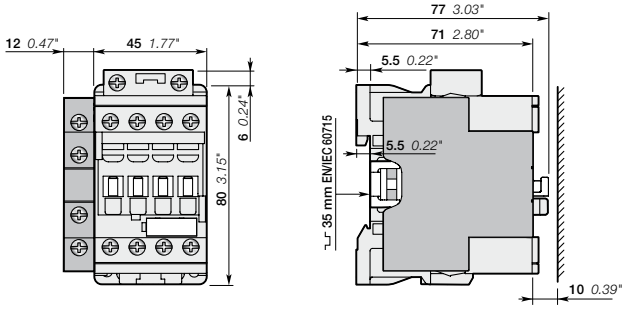
AF12



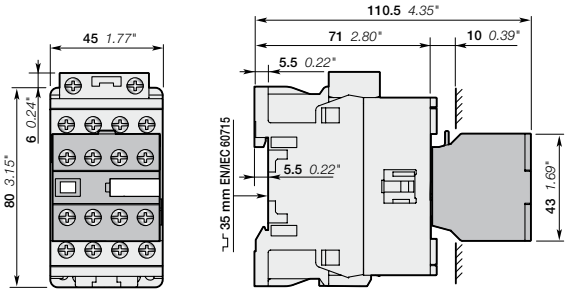
AF12



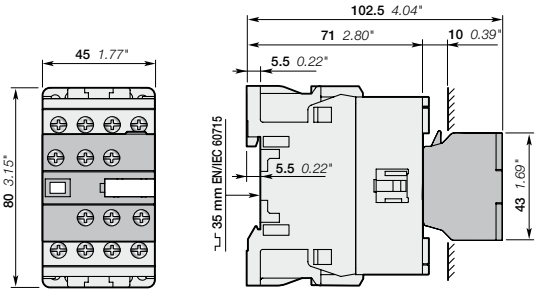
AF12
+ CA4, CC4 1-pole auxiliary contact block



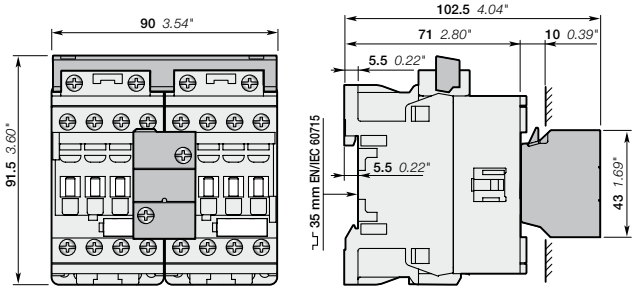
AF12
+ CAL4-11 2-pole auxiliary contact block



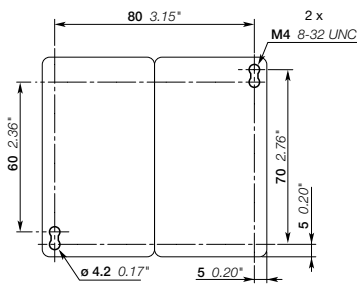
AF12
+ CA4 4-pole auxiliary contact block



AF12
+ CAT4 2-pole auxiliary contact and coil terminal block



AF12
+ VEM4 mechanical and electrical interlock set



AF12
+ VEM4 mechanical and electrical interlock set

Note: contactor lateral distance to grounded component 2 mm *0.08"* min.

Contact us

ABB France
Low Voltage Products Division
10, rue Ampère Z.I. - B.P. 114
F-69685 Chassieu cedex / France

You can find the address of your local sales organisation on the ABB home page
http://www.abb.com/contacts -> Low Voltage products

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