

**NEMA AN16DN0AB  
NEMA Size 1 Starter**



**NEMA Size 1 Contactor**



**NEMA Space-Savings  
Size 1C Contactor**



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Freedom Series

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### Product Overview

Freedom Series starters and contactors feature a compact, space-saving design, using state-of-the-art technology and the latest in high strength, impact and temperature resistant insulating materials.

### Features, Benefits and Functions

#### Freedom NEMA

- Adjustable bimetallic ambient compensated overload relays with interchangeable heater packs—available in three basic sizes, covering applications up to 900 hp—reducing the number of different contactor/overload relay combinations that have to be stocked. Fixed heater overloads are optional
- Electronic overload relay (C440) available as a stand-alone unit and assembled with Freedom Contactor
- A full line of snap-on accessories— top and side mounted auxiliary contacts, solid-state and pneumatic timers, and so on
- Straight-through wiring— line lugs at top, load lugs at bottom
- Horizontal or vertical mounting on upright panel for application freedom
- Screw type power terminals have captive, backed-out self-lifting pressure plates with  $\pm$  screws—reduced wiring time
- Accessible terminals for easy wiring. Optional fingerproof shields available to prevent electrical shock
- Top located coil terminals convenient and readily accessible. 45 mm contactor magnet coils have three terminals, permitting either top or diagonal wiring—easy to replace European or U.S. style starters or contactors without changing wiring layout
- Designed to meet or exceed NEMA, UL, CSA, VDE, BS and other international standards and listings
- American engineering— built by Eaton, using the latest in statistical process control methods to produce high quality, reliable products
- Sized based on standard NEMA classifications
- Easy coil change and inspectable/replaceable contacts
- Available in open and NEMA Type 1, 3R, 4/4X and 12 enclosures

## Standards and Certifications

- Standard: designed to meet or exceed UL, NEMA, IEC, CSA, VDE and BS
- UL listed: UL File #E1491, Guide #NLDX—Open and NEMA 1, 4, 12 Enclosed
- CSA Certified: CSA File #LR353, Class #321104 Open and NEMA 1 Enclosed



### ISO 9000 Certification

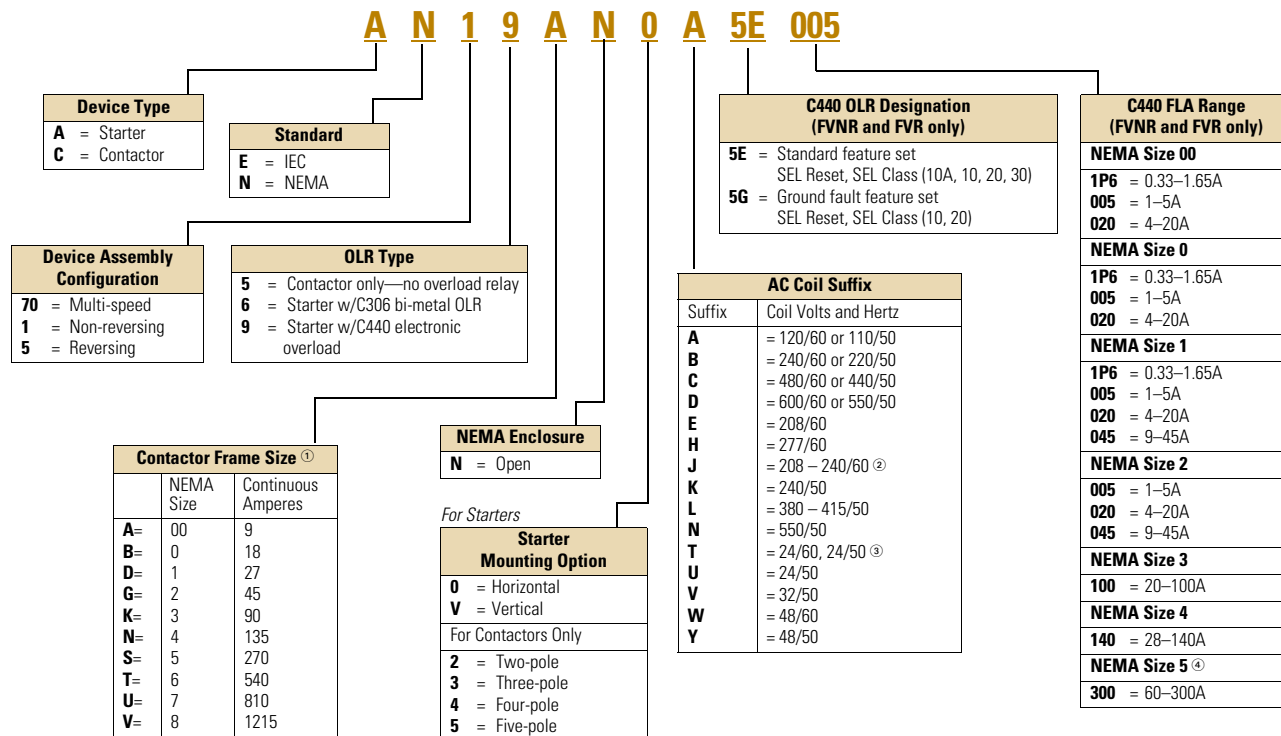
When you turn to Eaton's products, you turn to quality. The International Standards Organization (ISO) has established a series of standards acknowledged by 91 industrialized nations to bring harmony to the international quest for quality. The ISO certification process covers 20 quality system elements in design, production and installation that must conform to achieve registration. This commitment to quality will result in increased product reliability and total customer satisfaction.

### Short Circuit Protection

**Fuses and Inverse-Time Circuit Breakers** may be selected per Article 430, Part D of the National Electrical Code to protect motor branch circuits from fault conditions. If higher ratings or settings are required to start the motor, **do not** exceed the maximum as listed in Exception No. 2, Article 430-52.

## Catalogue Number Selection

### Freedom Series

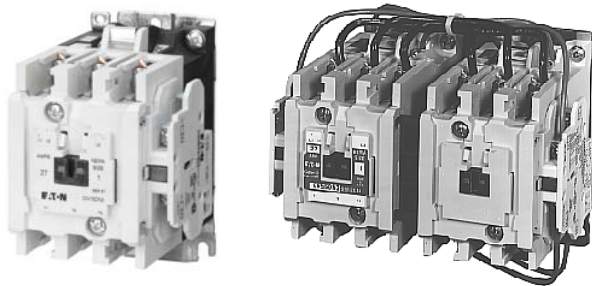


### Notes

- ① For contactor only orders, add **B** to end of Catalogue number if NEMA Size 00–2, 6.
- ② NEMA Sizes 00 and 0 only.
- ③ NEMA Sizes 00 and 0 only. Sizes 1–8 are 24/60 only.
- ④ NEMA Size 5 requires the use of CTs with 1-5A OL relay.

#### Non-Reversing and Reversing Contactors

2



### Contactors—Non-Reversing and Reversing

#### Product Description

##### Non-Reversing

Contactors are most commonly used to switch motor loads in applications where running overcurrent protection is either not required or is provided separately. Contactors consist of a magnetically actuated switch which can be remotely operated by a pushbutton station or pilot device such as a proximity switch, limit switch, float switch, auxiliary contacts, and so on.

##### Reversing

Reversing contactors are used primarily for reversing single- or three-phase motors in applications where running overcurrent protection is either not required or is provided separately. They consist of two contactors mechanically and electrically interlocked to prevent line shorts and energization of both contactors simultaneously.

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#### Features, Benefits and Functions

- Designed specifically for use in applications requiring NEMA ratings. Contactors meet or exceed NEMA standards ICS 2-1993
- Long life twin break, silver cadmium oxide contacts—provide excellent conductivity and superior resistance to welding and arc erosion
- Designed to 3,000,000 electrical operations at maximum hp ratings up through 25 hp at 600V
- Steel mounting plate standard on all open type contactors

##### Non-Reversing

- Holding circuit contact(s) supplied as standard:
  - Sizes 00–3 have NO auxiliary contact block mounted on right hand side (on Size 00, contact occupies 4th power pole position—no increase in width)
  - Sizes 4–5 have a NO contact block mounted on left side
  - Sizes 6–7 have a 2NO/2NC contact block on top left
  - Size 8 has a NO/NC contact block on top left back and a NO contact block on top right back

##### Reversing

- One NO-NC side mounted interlock supplied as standard on each contactor for Sizes 00–8

## Product Selection

### Three-Pole Contactors

**NEMA Size 00  
CN55AN3AB**



**NEMA Size 0  
CN15BN3AB**



**NEMA Size 3  
CN15KN3A**



### Type CN15/CN55 NEMA Contactors—Non-Reversing and Reversing

NEMA Size	Continuous Ampere Rating	Maximum UL Horsepower <sup>①</sup>						Non-Reversing Catalogue Number	Reversing Catalogue Number
		Single-Phase		Three-Phase		480V	600V		
		115V	230V	208V	240V				
00	9	1/3	1	1-1/2	1-1/2	2	2	CN15AN3_B	CN55AN3_B
0	18	1	2	3	3	5	5	CN15BN3_B	CN55BN3_B
1	27	2	3	7-1/2	7-1/2	10	10	CN15DN3_B	CN55DN3_B
2	45	3	7-1/2	10	15	25	25	CN15GN3_B	CN55GN3_B
3	90			25	30	50	50	CN15KN3_	CN55KN3_
4	135			40	50	100	100	CN15NN3_	CN55NN3_
5	270			75	100	200	200	CN15SN3_	CN55SN3_
6	540			150	200	400	400	CN15TN3_B	CN55TN3_B
7	810			200	300	600	600	CN15UN3_	CN55UN3_
8 <sup>②</sup>	1215			400	450	900	900	CN15VN3_	CN55VN3_

### Magnet Coils—AC and DC

Contactors listed in this section also have a 50 Hz rating as shown in the adjacent table. Select required contactor by Catalogue number and replace the magnet coil alpha

designation in the Catalogue number ( ) with the proper code suffix from the table.

For Sizes 00–2, the magnet coil alpha designation will be the next to the last digit of the listed Catalogue number.

EXAMPLE: For a 380V, 50 Hz coil, change CN15AN3\_B to CN15AN3LB. For all other sizes, the magnet coil alpha designation will be the last digit of the listed Catalogue number.

For **DC Magnet Coils**, see Accessories, **Pages V5-T2-28 and V5-T2-29**.

### AC Suffix

Coil Volts and Hertz	Code Suffix
120/60 or 110/50	<b>A</b>
240/60 or 220/50	<b>B</b>
480/60 or 440/50	<b>C</b>
600/60 or 550/50	<b>D</b>
208/60	<b>E</b>
277/60	<b>H</b>
208–240/60 <sup>③</sup>	<b>J</b>
240/50	<b>K</b>

Coil Volts and Hertz	Code Suffix
380–415/50	<b>L</b>
550/50	<b>N</b>
24/60, 24/50 <sup>④</sup>	<b>T</b>
24/50	<b>U</b>
32/50	<b>V</b>
48/60	<b>W</b>
48/50	<b>Y</b>

### Notes

<sup>①</sup> Maximum horsepower rating of starters for 380V 50 Hz applications:

NEMA Size	00	0	1	2	3	4	5	6	7	8
Horsepower	1-1/2	5	10	25	50	75	150	300	600	900

<sup>②</sup> Common control. For separate 120V control, insert letter **D** in 7th position of listed Catalogue number. Example: CN15VN**D**3C.

<sup>③</sup> NEMA Sizes 00 and 0 only.

<sup>④</sup> NEMA Sizes 00 and 0 only. Sizes 1–8 are 24/60 only.

# 2.1

## NEMA Contactors and Starters

### Freedom Series

#### Two-, Four- and Five-Pole Contactors

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NEMA Size 2  
Five-Pole Contactor  
CN15GN5AB



#### Type CN15 NEMA Contactors—Non-Reversing

NEMA Size	Continuous Ampere Rating	Maximum UL Horsepower Single-Phase (Two-Pole)		Three-Phase				Two-Pole Non-Reversing	Four-Pole Non-Reversing	Five-Pole Non-Reversing
		115V	230V	208V	240V	480V	600V	Catalogue Number	Catalogue Number	Catalogue Number
00	9	1/3	1	1-1/2	1-1/2	2	2	CN15AN2_B	CN15AN4_B	—
0	18	1	2	2	3	5	5	CN15BN2_B	—	—
1	27	2	3	7-1/2	7-1/2	10	10	CN15DN2_B	CN15DN4_B	CN15DN5_B
2	45	3	7-1/2	10	15	25	25	CN15GN2_B	CN15GN4_B	CN15GN5_B
3	90			25	30	50	50	CN15KN2_	—	—
4	135			40	50	100	100	CN15NN2_	—	—
5	270			75	100	200	200	CN15SN2_	—	—
6	540			150	200	400	400	CN15TN2_B	—	—

#### Magnet Coils—AC and DC

Select required starter by Catalogue number and replace the magnet coil alpha designation in the Catalogue number (A) with the proper code suffix from the table.

For Sizes 00–2, the magnet coil alpha designation will be the next to the last digit of the listed Catalogue number. EXAMPLE: For a 380V, 50 Hz coil, change CN15BN3\_B

to CN15BN3LB. For all other sizes, the magnet coil alpha designation will be the last digit of the listed Catalogue number.

For **DC Magnet Coils**, see Accessories, **Pages V5-T2-28 and V5-T2-29**.

#### AC Suffix

Coil Volts and Hertz	Code Suffix
120/60 or 110/50	<b>A</b>
240/60 or 220/50	<b>B</b>
480/60 or 440/50	<b>C</b>
600/60 or 550/50	<b>D</b>
208/60	<b>E</b>
277/60	<b>H</b>
208–240/60 ①	<b>J</b>
240/50	<b>K</b>

Coil Volts and Hertz	Code Suffix
380–415/50	<b>L</b>
550/50	<b>N</b>
24/60, 24/50 ②	<b>T</b>
24/50	<b>U</b>
32/50	<b>V</b>
48/60	<b>W</b>
48/50	<b>Y</b>

#### Kits and Accessories

- Auxiliary contacts, contactor mounted—**Pages V5-T2-25 to V5-T2-27**
- Transient suppressor, for magnet coil—**Page V5-T2-24**
- Timers—solid-state and pneumatic, mount on contactor—**Page V5-T2-22**

#### Publication Numbers

- See **Page V5-T2-30**

#### Renewal Parts

##### Notes

- ① NEMA Sizes 00 and 0 only.
- ② NEMA Sizes 00 and 0 only. Sizes 1–8 are 24/60 only.

## Technical Data and Specifications

### Wire (75°C) Sizes—AWG or kcmil—Open and Enclosed

NEMA Size	Power Terminals Line or Load	Control Terminals Cu Only
00	12–16 stranded; 12–14 solid Cu	12–16 stranded
0	8–16 stranded; 10–14 solid Cu	12–14 solid
1	8–14 stranded or solid Cu	
2	3–14 (upper) and/or 6–14 (lower) stranded or solid <sup>①</sup> Cu	
3	1/0–14 Cu/Al	
4	250 mcm–6	
5	750 kcmil–2, or (2) 250 kcmil–3/0 Cu/Al	
6	(2) 750 kcmil–3/0 Cu/Al	
7	(3) 750 kcmil–3/0 Cu/Al	
8	(4) 750 kcmil–4/0 Cu/Al	

### Plugging and Jogging Service Horsepower Ratings <sup>②</sup>

NEMA Size	200V	230V	460V	575V
00	—	1/2	1/2	1/2
0	1-1/2	1-1/2	2	2
1	3	3	5	5
2	7-1/2	10	15	15
3	15	20	30	30
4	25	30	60	60
5	60	75	150	150
6	125	150	300	300

#### Notes

<sup>①</sup> Two compartment box lug.

<sup>②</sup> Maximum horsepower where operation is interrupted more than 5 times per minute or more than 10 times in a 10 minute period.  
NEMA standard ICS 2-1993 table 2-4-3.

# 2.1

## NEMA Contactors and Starters

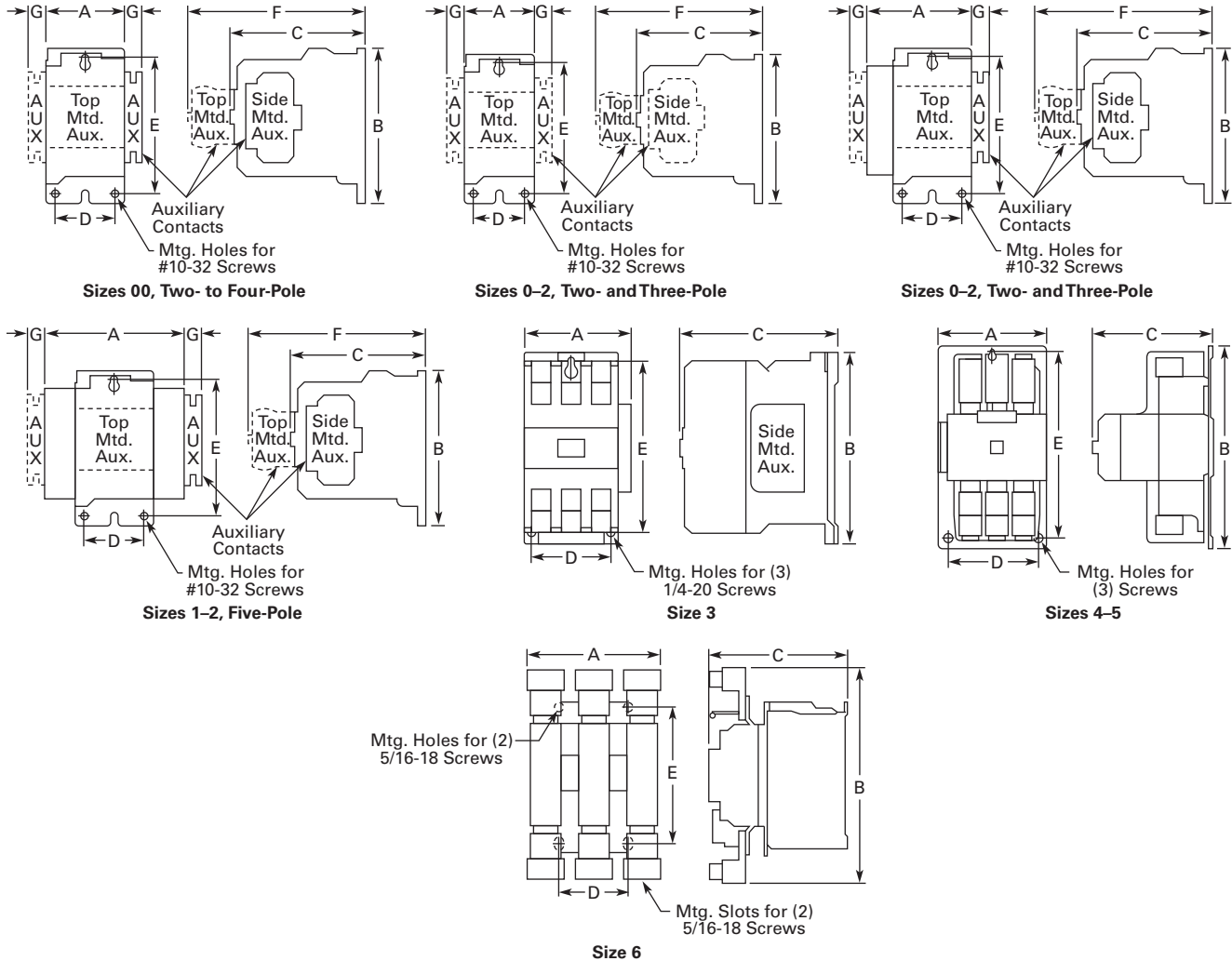
### Freedom Series

#### Dimensions

Approximate Dimensions in Inches (mm)

2

#### Non-Reversing Contactors—Open Type



#### Dimensions and Shipping Weights

NEMA Size	Number of Poles	Wide A	High B	Deep C	Mounting D	Mounting E	F	G	Shipping Weight Lbs (kg)
00	2-4	1.75 (44.5)	3.88 (98.6)	3.49 (88.6)	1.50 (38.1) ①	3.38 (85.9)	4.62 (117.3)	0.54 (13.7)	1.7 (0.7)
0	2-3	1.75 (44.5)	3.88 (98.6)	3.49 (88.6)	1.50 (38.1) ①	3.38 (85.9)	4.62 (117.3)	0.54 (13.7)	1.8 (0.8)
1-2	2-3	2.56 (65.0)	5.05 (128.3)	4.44 (112.8)	2.00 (50.8) ①	4.50 (114.3)	5.80 (147.3)	0.54 (13.7)	3.1 (1.4)
1-2	4	3.44 (87.4)	5.05 (128.3)	4.44 (112.8)	2.00 (50.8) ①	4.50 (114.3)	5.80 (147.3)	0.54 (13.7)	3.6 (1.6)
1-2	5	4.32 (109.7)	5.05 (128.3)	4.44 (112.8)	2.00 (50.8) ①	4.50 (114.3)	5.80 (147.3)	0.54 (13.7)	4.0 (1.8)
3	2-3	4.08 (103.6)	7.17 (182.1)	5.94 (150.9)	3.00 (76.2)	6.63 (168.4)	—	—	8.5 (3.9)
4	2-3	7.05 (179.1)	9.11 (231.4)	7.25 (184.2)	6.00 (152.4)	8.50 (215.9)	—	—	20.0 (9.1)
5	2-3	7.05 (179.1)	13.12 (333.2)	7.78 (197.6)	6.00 (152.4)	12.50 (317.5)	—	—	23.0 (10.4)
6	3	8.63 (219.2)	13.54 (343.9)	8.88 (225.6)	4.33 (110.0)	8.63 (219.2)	—	—	35.0 (15.9)
7	3	11.02 (279.9)	19.30 (490.2)	11.46 (291.1)	6.89 (175.0)	11.02 (279.9)	—	—	100.0 (45.4)
8	3	13.00 (330.2)	24.50 (622.3)	13.63 (346.2)	4.22 (107.2)	14.86 (377.4)	—	—	160.0 (72.6)

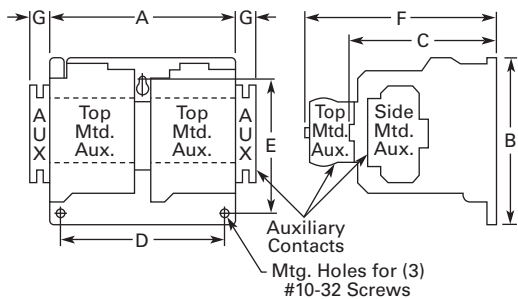
#### Note

① Centre mounting slot at bottom supplied only on Size 00 and 0 contactors.

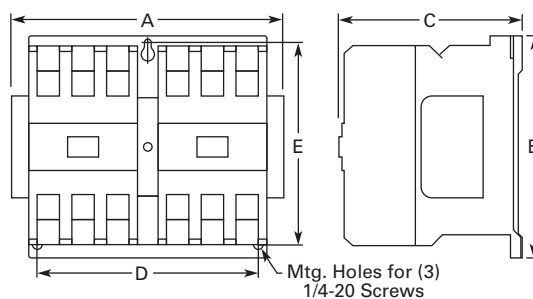


Approximate Dimensions in Inches (mm)

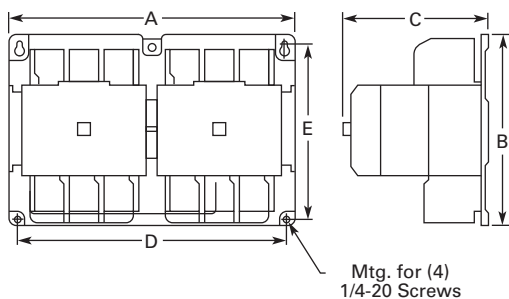
### Reversing Contactors—Open Type



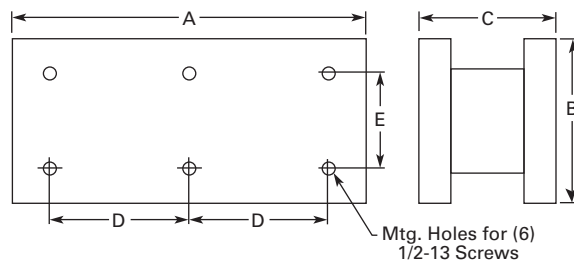
Sizes 00-2



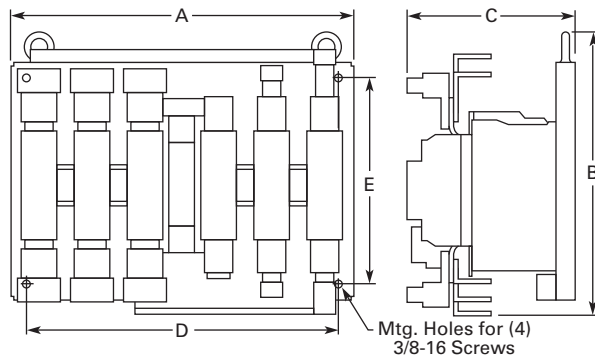
Size 3



Sizes 4-5



Open Type—Sizes 7-8 Horizontal



Size 6

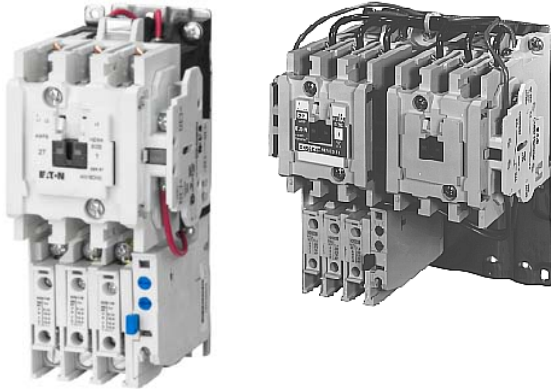
### Dimensions and Shipping Weights

NEMA Size	Wide A	High B	Deep C	Mounting D	Mounting E	F	G	Shipping Weight Lbs (kg)
00-0	4.20 (106.7)	4.35 (110.5)	3.52 (89.4)	3.50 (88.9)	3.86 (98.0)	4.90 (124.5)	0.54 (13.7)	3.3 (1.5)
1-2	5.71 (145.0)	5.05 (128.3)	4.44 (112.8)	5.25 (133.4)	3.63 (92.2)	5.80 (147.3)	0.54 (13.7)	7.8 (3.5)
3	8.70 (221.0)	7.17 (182.1)	5.94 (150.9)	7.00 (177.8)	6.63 (168.4)	—	—	17.0 (7.7)
4	14.68 (372.9)	9.11 (231.4)	7.25 (184.2)	13.50 (342.9)	8.50 (215.9)	—	—	47.0 (21.3)
5	14.50 (368.3)	12.25 (311.2)	7.78 (197.6)	13.50 (342.9)	11.50 (292.1)	—	—	63.0 (28.6)
6	19.77 (502.2)	16.61 (421.9)	9.90 (251.5)	18.00 (457.2)	12.00 (304.8)	—	—	80.0 (36.3)
7	28.00 (711.2)	26.75 (679.5) ①	12.75 (323.9)	12.75 (323.9)	11.00 (279.4)	—	—	260.0 (118.0)
8	30.13 (765.3)	39.00 (990.6) ①	14.69 (373.1)	14.13 (358.9)	15.00 (381.0)	—	—	350.0 (158.9)

**Note**

① Includes cross wiring.

Three-Phase Non-Reversing and Reversing, Full Voltage Starters



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### Starters—Three-Phase Non-Reversing and Reversing, Full Voltage

#### Product Description

##### Non-Reversing

Three-phase, full voltage magnetic starters are most commonly used to switch AC motor loads. Starters consist of a magnetically actuated switch (contactor) and an overload relay assembled together.

##### Reversing

Three-phase, full voltage magnetic starters are used primarily for reversing of three-phase squirrel cage motors. They consist of two contactors and a single overload relay assembled together. The contactors are mechanically and electrically interlocked to prevent line shorts and energization of both contactors simultaneously.

#### Features, Benefits and Functions

- Bimetallic ambient compensated overload relays—available in three basic sizes covering applications up to 900 hp—reducing number of different contactor/overload relay combinations that have to be stocked  
These overload relays feature:
  - Selectable manual or automatic reset operation
  - Interchangeable heater packs adjustable  $\pm 24\%$  to match motor FLA and calibrated for 1.0 and 1.15 service factors. Heater packs for smaller overload relay will mount in larger overload relay—useful in derating applications such as jogging
  - Load lugs built into relay base
  - Single-phase protection, Class 20 or Class 10 trip time
  - Overload trip indication
  - Electrically isolated NO-NC contacts (pull RESET button to test)
- The C440 is a self-powered, robust electronic overload designed for integrated use with Freedom NEMA contactors
  - Tiered feature set to provide coverage specific to your application
  - Broad 5: 1 FLA range for maximum flexibility
  - Coverage from 0.05–1500A to meet all your needs
- Long life twin break, silver cadmium oxide contacts—provide excellent conductivity and superior resistance to welding and arc erosion. Generously sized for low resistance and cool operation
- Designed to 3,000,000 electrical operations at maximum hp ratings up through 25 hp at 600V
- Steel mounting plate standard on all open type starters
- Wired for separate or common control

##### Non-Reversing

- Holding circuit contact(s) supplied as standard:
  - Sizes 00–3 have a NO auxiliary contact block mounted on right-hand side (on Size 00, contact occupies 4th power pole position—no increase in width)
  - Sizes 4–5 have a NO contact block mounted on left side
  - Sizes 6–7 have a 2NO/2NC contact block on top left
  - Size 8 has a NO/NC contact block on top left back and a NO on top right back

##### Reversing

- Each contactor (Size 00–8) supplied with one NO-NC side mounted contact block as standard. NC contacts are wired as electrical interlocks

## Product Selection

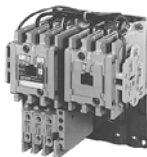
### When Ordering Supply

- Catalogue number
- Heater pack number (see selection table, **Pages V5-T2-40 to V5-T2-42**) or full load current

### Size 0 Non-Reversing Starter



### Size 1 Reversing Starter



### Type AN16/AN56 NEMA—Manual or Automatic Reset Overload Relay—Non-Reversing and Reversing <sup>①</sup>

NEMA Size	Continuous Ampere Rating	Service-Limit Current Rating (Amperes) <sup>②</sup>	Maximum UL Horsepower <sup>②</sup>						Three-Pole Non-Reversing <sup>③</sup> Catalogue Number	Three-Pole Reversing <sup>③</sup> Catalogue Number	Vertical Reversing <sup>③</sup> Catalogue Number
			Single-Phase		Three-Phase		115V	230V			
00	9	11	1/3	1	1-1/2	1-1/2	2	2	AN16AN0_C	AN56AN0_C	—
0	18	21	1	2	3	3	5	5	AN16BN0_C	AN56BN0_C	AN56BNV0_
1	27	32	2	3	7-1/2	7-1/2	10	10	AN16DN0_B	AN56DN0_B	AN56DNV0_
2	45	52	3	7-1/2	10	15	25	25	AN16GN0_B	AN56GN0_B	AN56GNV0_
3	90	104	—	—	25	30	50	50	AN16KN0_	AN56KN0_	AN56KNV0_
4	135	156	—	—	40	50	100	100	AN16NN0_	AN56NN0_	AN56NNV0_
5	270	311	—	—	75	100	200	200	AN16SN0_B	AN56SN0_B	—
6	540	621	—	—	150	200	400	400	AN16TN0_C	AN56TN0_C	—
7	810	932	—	—	200	300	600	600	AN16UN0_B	AN56UN0_B	—
8 <sup>⑤</sup>	1215	1400	—	—	400	450	900	900	AN16VN0_B	AN56VN0_B	—

### Magnet Coils—AC or DC

Starter coils listed in this section also have a 50 Hz rating as shown in the adjacent table. Select required starter by Catalogue number and replace the magnet coil alpha designation in the Catalogue number ( \_ )

with the proper code suffix from the table.

For Sizes 00–2 and 5–8, the magnet coil alpha designation will be the next to last digit of the listed Catalogue number. EXAMPLE: For a

380V, 50 Hz coil, change AN16BN0\_C to AN16BN0LC. For all other sizes, the magnet coil alpha designation will be the last digit of the listed Catalogue number.

For **DC Magnet Coils**, see Accessories, **Pages V5-T2-28 and V5-T2-29**.

### AC Suffix

Coil Volts and Hertz	Code Suffix
120/60 or 110/50	<b>A</b>
240/60 or 220/50	<b>B</b>
480/60 or 440/50	<b>C</b>
600/60 or 550/50	<b>D</b>
208/60	<b>E</b>
277/60	<b>H</b>
208–240/60 <sup>⑥</sup>	<b>J</b>
240/50	<b>K</b>

Coil Volts and Hertz	Code Suffix
380–415/50	<b>L</b>
550/50	<b>N</b>
24/60, 24/50 <sup>⑦</sup>	<b>T</b>
24/50	<b>U</b>
32/50	<b>V</b>
48/60	<b>W</b>
48/50	<b>Y</b>
48/50	<b>Y</b>

### Notes

<sup>①</sup> Starter Catalogue numbers do not include heater packs. Select one carton of three heater packs. Heater pack selection, **Pages V5-T2-40 to V5-T2-42**.

<sup>②</sup> Maximum horsepower rating of starters for 380V 50 Hz applications:

NEMA Size	00	0	1	2	3	4	5	6	7	8
Horsepower	1-1/2	5	10	25	50	75	150	300	600	900

<sup>③</sup> Underscore ( \_ ) indicates coil suffix required, see AC Suffix table.

<sup>④</sup> The service-limit current ratings represent the maximum rms current, in amperes, which the controller shall be permitted to carry for protracted periods in normal service. At service-limit current ratings, temperature rises shall be permitted to exceed those obtained by testing the controller at its continuous current rating. The current rating of overload relays or trip current of other motor protective devices used shall not exceed the service-limit current rating of the controller.

<sup>⑤</sup> Common control. For separate 120V control, insert letter **D** in 7th position of listed Catalogue number. Example: AN56VND0CB.

<sup>⑥</sup> NEMA Sizes 00 and 0 only.

<sup>⑦</sup> NEMA Sizes 00 and 0 only. Sizes 1–8 are 24/60 only.

# 2.1

## NEMA Contactors and Starters

### Freedom Series

#### Two-Speed Selective Control

##### When Ordering Supply

- Catalogue number plus magnet coil code suffix. Example: Size 0—AN700BN022B
- Heater pack number or full load current for each speed

For two-speed other than selective control:

- Catalogue number plus magnet coil code suffix and option required. Example: AN700BN022B except compelling
- Heater pack number or full load current for each speed

**Note:** Two-speed starters are designed for starting and controlling both separate (two-winding) and reconnectable (one-winding) motors. Separate winding, WYE-WYE motors have a separate winding for each speed. Reconnectable, consequent pole motors use the same winding for both speeds. All standard starters are wired for selective control.

##### Two-Winding AN700DN022



#### Separate Winding ①

Maximum Horsepower—60/50 Hertz

Constant or Variable Torque

Constant or Variable Torque				Constant Horsepower				NEMA Size	Open Type Catalogue Number
115V	200V	230V	460V/575V	115V	200V	230V	460/575V		
1-1/2	3	3	5	1	2	2	3	0	AN700BN022_
3	7-1/2	7-1/2	10	2	5	5	7-1/2	1	AN700DN022_
—	10	15	25	—	7-1/2	10	20	2	AN700GN022_
—	25	30	50	—	20	25	40	3	AN700KN022_
—	40	50	100	—	30	40	75	4	AN700NN022_
—	75	100	200	—	60	75	150	5	AN700SN022_

Prices of starters do not include heater packs. Select two packs (two overload relays, one for each speed). Heater pack selection, Pages V5-T2-40 to V5-T2-42.

##### One-Winding AN700BN0218



#### Reconnectable Winding ①

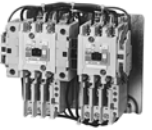
Maximum Horsepower—60/50 Hertz

Constant or Variable Torque

Constant or Variable Torque				Constant Horsepower				NEMA Size	Open Type Constant or Variable Torque Catalogue Number	Constant Horsepower Catalogue Number
115V	200V	230V	460V/575V	115V	200V	230V	460/575V			
1-1/2	3	3	5	1	2	2	3	0	AN700BN0218_	AN700BN0219_
3	7-1/2	7-1/2	10	2	5	5	7-1/2	1	AN700DN0218_	AN700DN0219_
—	10	15	25	—	7-1/2	10	20	2	AN700GN0218_	AN700GN0219_
—	25	30	50	—	20	25	40	3	AN700KN0218_	AN700KN0219_
—	40	50	100	—	30	40	75	4	AN700NN0218_	AN700NN0219_

Prices of starters do not include heater packs. Select two packs (two overload relays, one for each speed). Heater pack selection, Pages V5-T2-40 to V5-T2-42.

##### One-Winding AN700DN0218



#### Magnetic Coils—AC or DC

Coil Voltage and Hz	Code Suffix	Coil Voltage and Hz	Code Suffix	Coil Voltage and Hz	Code Suffix
120/60 or 110/50	A	277/60	H	24/60, 24/50 ②	T
240/60 or 220/50	B	208–240/60	J	24/50	U
480/60 or 440/50	C	240/50	K	32/50	V
600/60 or 550/50	D	380–415/50	L	48/60	W
208/60	E	550/50	N	48/50	Y

##### Notes

① If branch circuit protective device is 45A or greater, C320FBR1 fuse kit(s) may be required for circuit protection per NEC 530-072.

② NEMA Sizes 00 and 0 only. Sizes 1–5 are 24/60 only.

### Kits and Accessories

- Auxiliary contacts, contactor mounted—**Pages V5-T2-25 to V5-T2-27**
- Transient suppressor, for magnet coil—**Page V5-T2-24**
- Timers—solid-state and pneumatic, mount on contactor—**Page V5-T2-22**

### Renewal Parts Publication Numbers

- See **Page V5-T2-30**

## Technical Data and Specifications

### Wire (75°C) Sizes—AWG or kcmil—NEMA Sizes 00–2—Open and Enclosed

NEMA Size	Wire Size <sup>①</sup> Cu Only
<b>Power Terminals—Line</b>	
00	12–16 AWG stranded, 12–14 AWG solid
0	8–16 AWG stranded, 10–14 AWG solid
1	8–14 AWG stranded or solid
2	3–14 AWG (upper) and/or 6–14 AWG (lower) stranded or solid <sup>②</sup>
<b>Power Terminals—Load—Cu Only (stranded or solid)</b>	
00–0	14–6 AWG stranded or solid
1–2	14–2 AWG stranded or solid
<b>Control Terminals—Cu Only</b>	
12–16 AWG stranded, 12–14 AWG solid	

### Wire (75°C) Sizes—AWG or kcmil—NEMA Sizes 3–8—Open and Enclosed

NEMA Size	Wire Size <sup>②</sup>
<b>Power Terminals—Line and Load</b>	
3	1/0–14 AWG Cu/Al
4	Open—3/0–8 AWG Cu; Enclosed—250 kcmil—6 AWG Cu/Al
5	750 kcmil—2 AWG; or (2) 250 kcmil—3/0 AWG Cu/Al
6	(2) 750 kcmil—3/0 AWG Cu/Al
7	(3) 750 kcmil—3/0 AWG Cu/Al
8	(4) 750 kcmil—1/0 AWG Cu/Al
<b>Control Terminals—Cu Only</b>	
12–16 AWG stranded, 12–14 AWG solid	

### Plugging and Jogging Service Horsepower Ratings <sup>③</sup>

NEMA Size	200V	230V	460V	575V
00	—	1/2	1/2	1/2
0	1-1/2	1-1/2	2	2
1	3	3	5	5
2	7-1/2	10	15	15
3	15	20	30	30
4	25	30	60	60
5	60	75	150	150
6	125	150	300	300

#### Notes

- <sup>①</sup> Minimum per NEC. Maximum wire size: Sizes 00 and 0 to 8 AWG and Sizes 1–2 to 2 AWG.
- <sup>②</sup> Two compartment box lug.
- <sup>③</sup> Maximum horsepower where operation is interrupted more than 5 times per minute, or more than 10 times in a 10 minute period. NEMA Standard ICS2-1993 table 2-4-3.

# 2.1

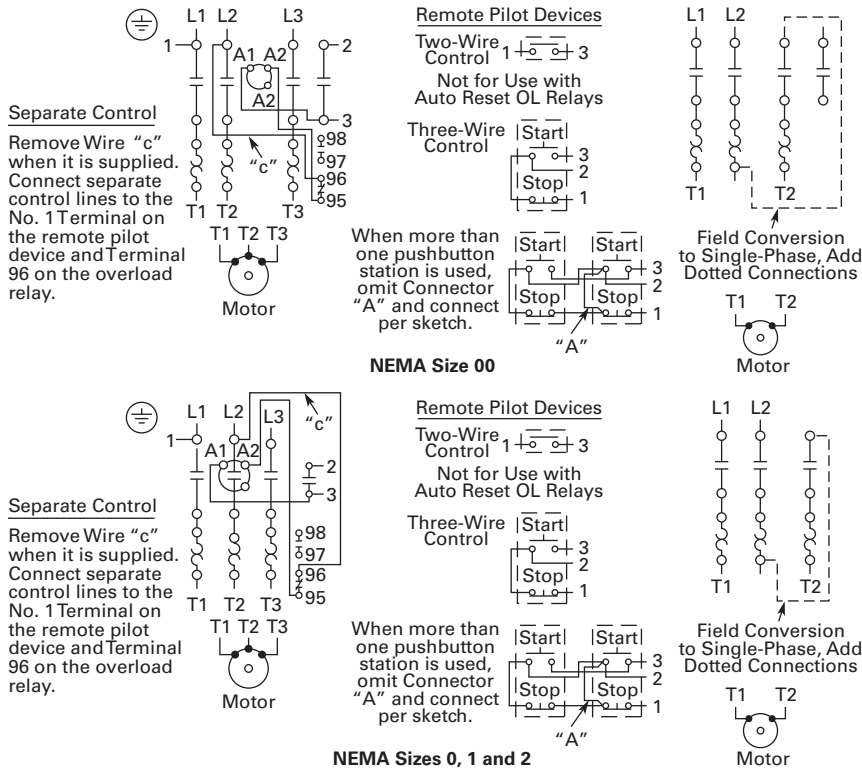
## NEMA Contactors and Starters

Freedom Series

### Wiring Diagrams

2

#### Three-Phase and Single-Phase Applications



NEMA Size 1—BN15DN0AB



### Contents

<b>Description</b>	<b>Page</b>
Contactors—Non-Reversing and Reversing . . . . .	<b>V5-T2-4</b>
Starters—Three-Phase Non-Reversing and Reversing, Full Voltage . . . . .	<b>V5-T2-10</b>
Starters—Single-Phase Non-Reversing, Full Voltage, Bi-Metallic Overload	
Product Selection . . . . .	<b>V5-T2-16</b>
Wiring Diagrams . . . . .	<b>V5-T2-16</b>
Dimensions . . . . .	<b>V5-T2-17</b>
Accessories . . . . .	<b>V5-T2-21</b>
Renewal Parts . . . . .	<b>V5-T2-30</b>
Technical Data and Specifications . . . . .	<b>V5-T2-34</b>
Relays—Thermal Overload . . . . .	<b>V5-T2-38</b>
C440/ <b>XT</b> Electronic Overload Relay . . . . .	<b>V5-T2-48</b>

## Starters—Single-Phase Non-Reversing, Full Voltage, Bi-Metallic Overload

### Product Description

Single-phase, full voltage magnetic starters connect the motor directly across the line, allowing it to draw full inrush current during start-up. These starters are most commonly used for control of self-starting single-phase motors up to 15 hp at 230V. They consist of a two-pole electromagnetic contactor to make and break the motor power circuit and an overload relay to provide running overload protection. Starters listed in the table include:

- Two-pole Freedom Series contactor with long life twin break, silver cadmium oxide contacts. Generously sized for low resistance and cool operation. Designed to 3 million electrical operations at maximum hp and 30 million mechanical operations to Size 0, 10 million operations to Size 2 and 6 million operations to Size 3
- Three-pole Freedom Series overload with poles two and three wired in series for motor overload protection. This overload is ambient compensated, selectable manual or automatic reset, interchangeable Class 10 or 20 heater packs, 1.0 or 1.15 service factor selectability, overload trip indication and electrically isolated NO-NC contacts (pull RESET button to test)
- Holding circuit NO auxiliary contact supplied as standard. On Size 00, the contact occupies the 4th power pole position. Sizes 0–3 have the NO auxiliary mounted on the right side of the contactor
- Steel mounting plate as standard on all open type starters. Wired for separate or common control

# 2.1

## NEMA Contactors and Starters

Freedom Series

### Product Selection

2

#### When Ordering Specify

- Catalogue number
- Heater pack number (see selection table, **Pages V5-T2-40 to V5-T2-42**) or full load current

BN16DM0AB



#### Type BN16 NEMA—Manual or Automatic Reset Overload Relay

NEMA Size	Maximum Horsepower Motor Voltage	Single-Phase		Magnet Coil Voltage (60 Hz)	Open Type Two-Pole Catalogue Number
00	115	1/3		120 <sup>①</sup>	BN16AN0AC
	230	1		240	BN16AN0BC
0	115	1		120 <sup>①</sup>	BN16BN0AC
	230	2		240	BN16BN0BC
1	115	2		120 <sup>①</sup>	BN16DN0AB
	230	3		240	BN16DN0BB
1P	115	3		120 <sup>①</sup>	BN16PN0AB
	230	5		240	BN16PN0BB
2	115	3		120 <sup>①</sup>	BN16GN0AB
	230	7-1/2		240	BN16GN0BB
3	115	7-1/2		120 <sup>①</sup>	BN16KN0A
	230	15		240	BN16KN0B

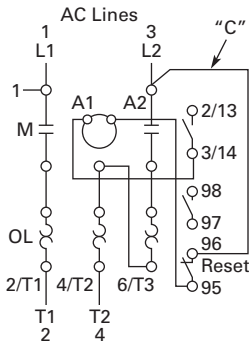
Starter Catalogue numbers do not include heater packs. Select one carton of three heater packs. Heater pack selection, **Pages V5-T2-40 to V5-T2-42**.

#### Note

<sup>①</sup> For separate 120V control circuit. For maximum hp at listed motor voltages, use the rating of other starters of same size.

### Wiring Diagrams

#### Single-Phase Applications (Factory Wired)



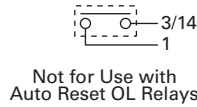
#### Separate Control

Remove Wire "C" if supplied and connect separate control lines to the Number 1 Terminal on the remote pilot device and to the Number 96 Terminal on the overload relay.

Front View of Panel

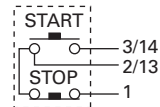


Single-Phase Motor

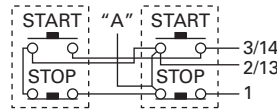


Two-Wire Control

When more than one pushbutton station is used, omit Connector "A" and connect per sketch at right.



Three-Wire Control

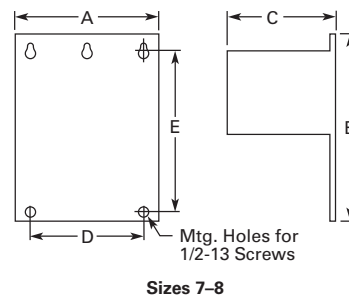
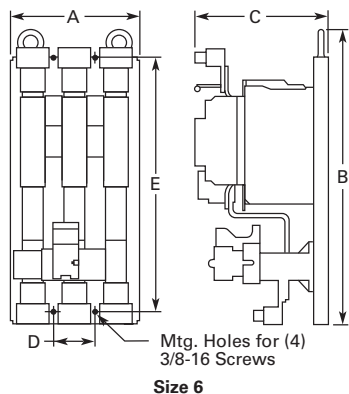
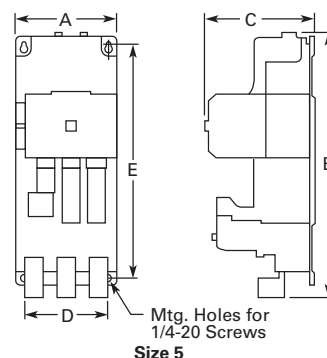
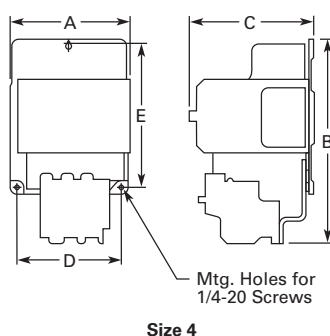
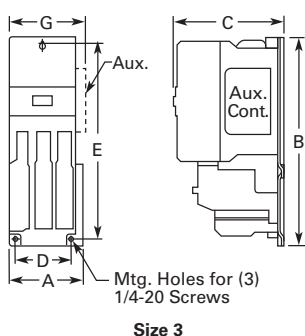
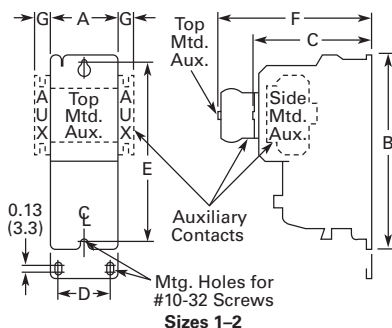
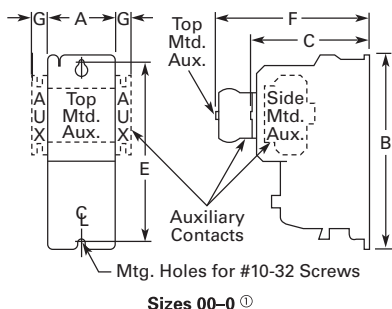




### Dimensions

Approximate Dimensions in Inches (mm)

#### Non-Reversing Starters, Bi-Metallic Overload—Open Type



#### Dimensions and Shipping Weights

NEMA Size	Wide A	High B	Deep C	Mounting D	Mounting E	F	G	Shipping Weight Lbs (kg)
00-0	1.80 (45.7)	6.60 (167.6)	3.52 (89.4)	—	6.07 (154.2)	4.90 (124.5)	0.54 (13.7)	2.2 (1.0)
1-1P	2.56 (65.0)	7.08 (179.8)	4.44 (112.8)	2.00 (50.8)	6.63 (168.4)	5.80 (147.3)	0.54 (13.7)	4.5 (2.0)
2	2.56 (65.0)	8.08 (205.2)	4.44 (112.8)	2.00 (50.8)	7.63 (193.8)	5.80 (147.3)	0.54 (13.7)	4.7 (2.1)
3	4.08 (103.6)	11.35 (288.3)	5.94 (150.9)	3.00 (76.2)	10.81 (274.6)	—	—	11.0 (5.0)
4	7.05 (179.1)	12.06 (306.3)	7.25 (184.2)	6.00 (152.4)	8.50 (215.9)	—	—	23.0 (10.4)
5	7.00 (177.8)	17.77 (451.4)	7.76 (197.1)	6.00 (152.4)	16.00 (406.4)	—	—	36.0 (16.3)
6	9.47 (240.5)	21.69 (550.9)	9.90 (251.5)	3.10 (78.7)	18.00 (457.2)	—	—	75.0 (34.1)
7	15.13 (384.3)	29.13 (739.9)	12.64 (321.1)	13.25 (336.6)	21.25 (539.8)	—	—	120.0 (54.5)
8	15.13 (384.3)	34.50 (876.3)	15.00 (381.0)	13.25 (336.6)	16.75 (425.5)	—	—	210.0 (95.3)

#### Note

Ⓢ Holding circuit contact for Size 00 occupies 4th power pole position—no increase in width.

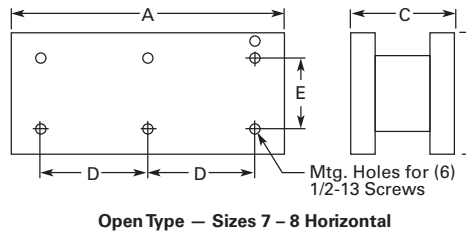
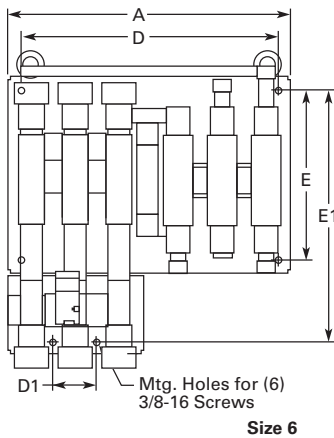
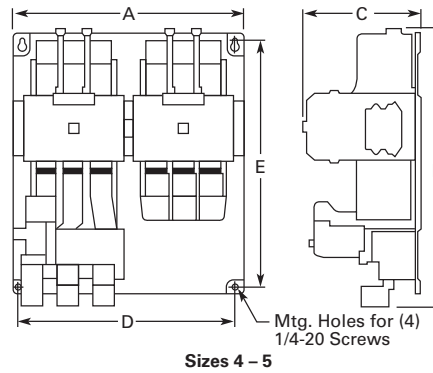
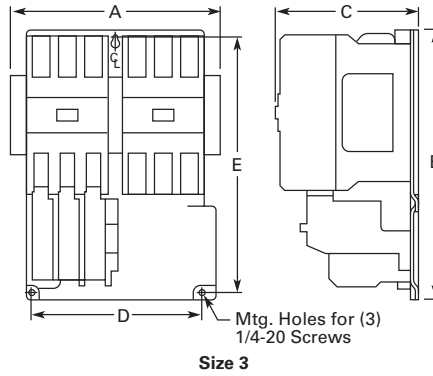
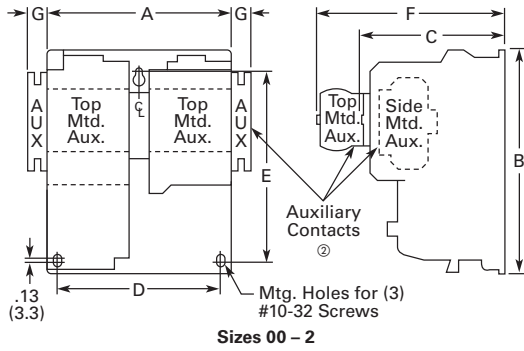
# 2.1

## NEMA Contactors and Starters

### Freedom Series

Approximate Dimensions in Inches (mm)

#### 2 Reversing Starters, Bi-Metallic Overload—Open Type



#### Dimensions and Shipping Weights

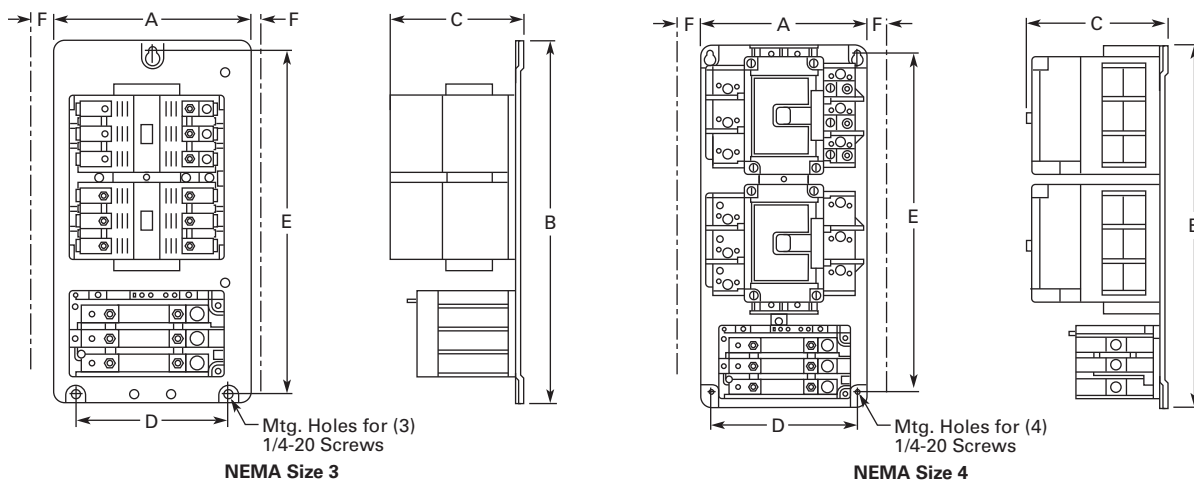
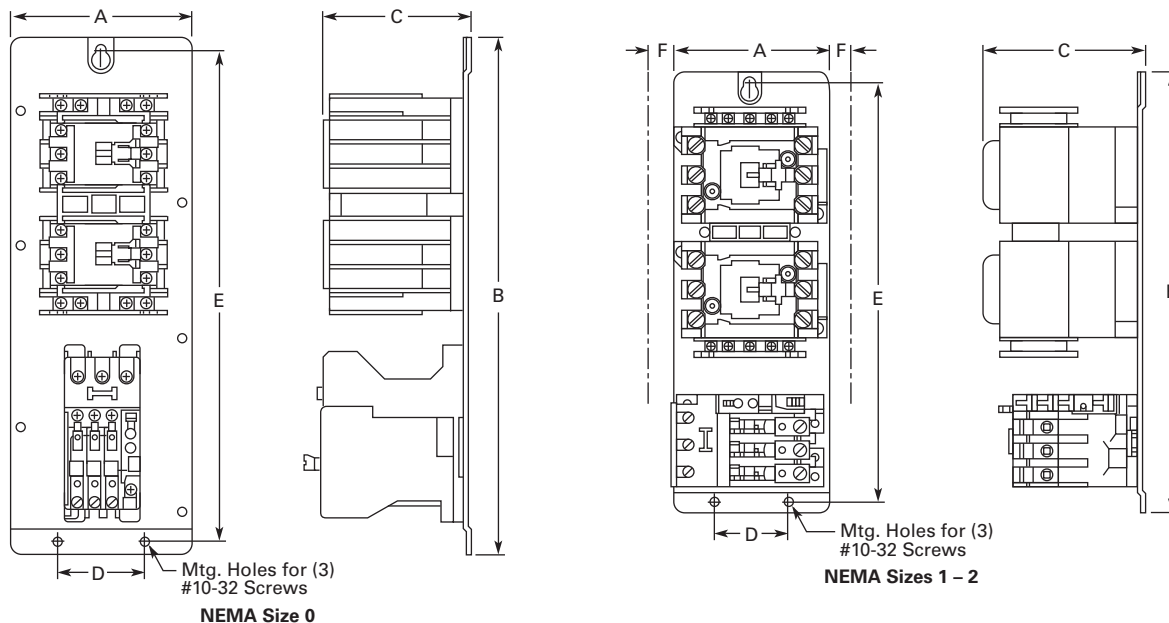
NEMA Size	Wide A	High B	Deep C	Mounting D	Mounting E	D1	E1	F	G	Shipping Weight Lbs (kg)
00-0	4.20 (106.7)	7.38 (187.5)	3.52 (89.4)	3.50 (88.9)	6.87 (174.5)	—	—	4.90 (124.5)	0.54 (13.7)	3.6 (1.6)
1	5.71 (145.0)	7.08 (179.8)	4.44 (112.8)	5.25 (133.4)	5.75 (146.1)	—	—	5.80 (147.3)	0.54 (13.7)	8.3 (3.8)
2	5.71 (145.0)	8.08 (205.2)	4.44 (112.8)	5.25 (133.4)	6.75 (171.5)	—	—	5.80 (147.3)	0.54 (13.7)	8.5 (3.9)
3	8.70 (221.0)	11.35 (288.3)	5.94 (150.9)	7.00 (177.8)	10.81 (274.6)	—	—	—	—	20.0 (9.1)
4	14.68 (372.9)	12.06 (306.3)	7.25 (184.2)	13.50 (342.9)	8.50 (215.9)	—	—	—	—	49.0 (22.2)
5	14.50 (368.3)	17.77 (451.4)	7.76 (197.1)	13.50 (342.9)	16.00 (406.4)	—	—	—	—	68.0 (30.9)
6	19.77 (502.2)	22.63 (574.8)	9.90 (251.5)	18.00 (457.2)	12.00 (304.8)	3.10 (78.7)	18.00 (457.2)	—	—	90.0 (40.9)
7	28.06 (712.7)	32.13 (816.1) ①	12.70 (322.6)	12.75 (323.9)	21.25 (539.8)	—	—	—	—	175.0 (79.5)
8	30.38 (771.7)	41.50 (1054.1) ①	14.70 (373.4)	14.13 (358.9)	16.75 (425.5)	—	—	—	—	430.0 (195.2)

#### Notes

- ① Includes cross wiring overhang.
- ② See Catalogue listings for type and location of auxiliary contacts supplied with a particular starter.

Approximate Dimensions in Inches (mm)

### Reversing Starters—Vertical Construction, Bi-Metallic Overload—AN56V Open Vertical Starter



### Dimensions and Shipping Weights

NEMA Size	Wide A	High B	Deep C	Mounting Wide D	Mounting High E	Wire Zone	Shipping Weight Lbs (kg)
0	4.25 (108.0)	12.05 (306.1)	3.84 (97.5)	2.00 (50.8)	11.50 (292.1)	—	4.0 (1.8)
1	4.25 (108.0)	12.05 (306.1)	3.86 (98.0)	2.00 (50.8)	11.50 (292.1)	1.00 (25.4)	9.0 (4.1)
2	4.25 (108.0)	12.05 (306.1)	3.86 (98.0)	2.00 (50.8)	11.50 (292.1)	1.00 (25.4)	9.5 (4.3)
3	9.25 (235.0)	16.75 (425.5)	5.18 (131.6)	7.15 (181.6)	16.07 (408.2)	①	21.0 (9.5)
4	9.08 (230.6)	19.84 (503.9)	5.18 (131.6)	8.00 (203.2)	18.51 (470.2)	1.50 (38.1)	50.0 (22.7)

**Note**

① Wire overhang 1.00 mm left, 50 mm right.

# 2.1

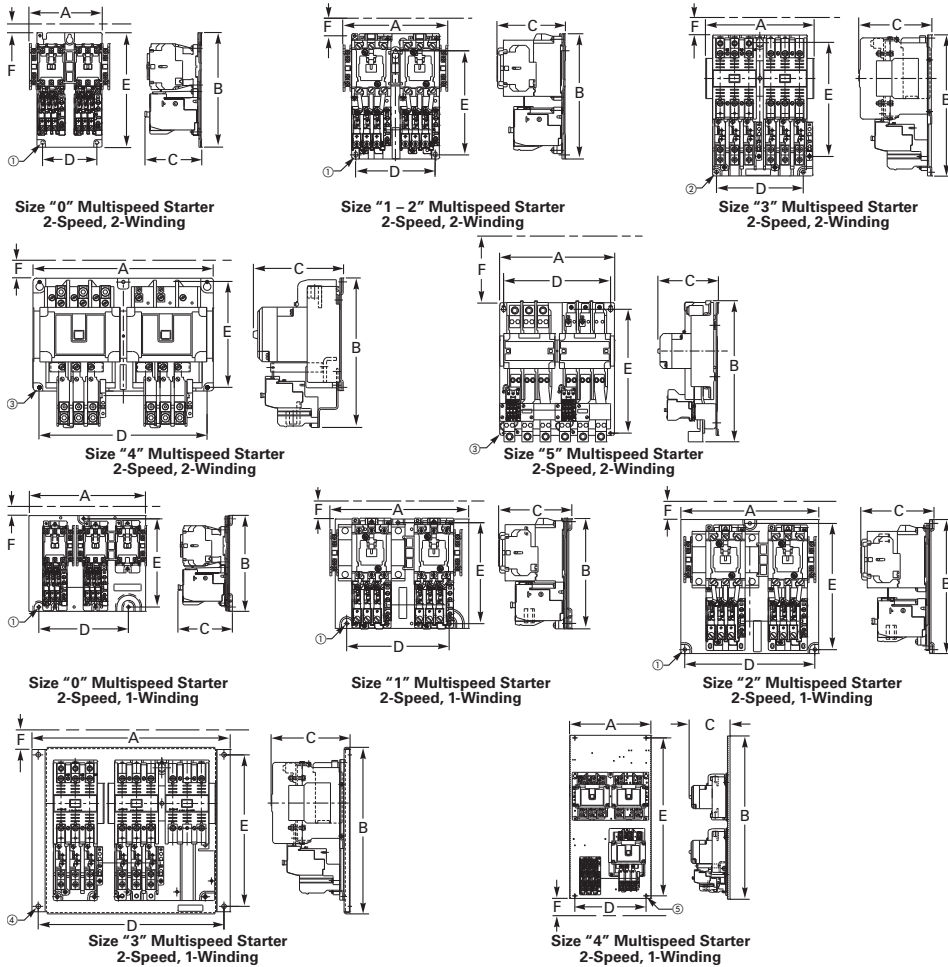
## NEMA Contactors and Starters

### Freedom Series

Approximate Dimensions in Inches (mm)

2

#### Multispeed Starters, Bi-Metallic Overload—AN700 Open Vertical Starter



#### Dimensions and Shipping Weights

NEMA Size	Wide A	High B	Deep C	Mounting Wide D	Mounting High E	Wire Zone F	Shipping Weight Lbs (kg)
<b>Two-Speed—Selective Control—Separate Winding</b>							
0	5.19 (132)	7.38 (188)	3.52 (89)	3.50 (89)	6.87 (175)	0.89 (23)	4.5 (2.0)
1	5.66 (144)	7.08 (180)	4.42 (112)	5.25 (133)	5.75 (146)	1.23 (31)	9.0 (4.1)
2	5.66 (144)	8.08 (205)	4.42 (112)	5.25 (133)	6.75 (165)	1.63 (41)	10.0 (4.5)
3	8.72 (221)	11.35 (288)	5.89 (150)	7.00 (178)	10.81 (275)	1.77 (45)	24.0 (10.9)
4	14.68 (373)	12.06 (306)	7.25 (184)	13.50 (343)	8.50 (216)	1.95 (50)	53.0 (24.1)
5	14.50 (368)	17.82 (453)	7.76 (197)	13.50 (343)	16.00 (406)	4.56 (116)	73.0 (33.1)
<b>Two-Speed—Selective Control—Reconnectable Winding</b>							
0	8.62 (219)	7.06 (179)	3.82 (81)	6.62 (168)	6.50 (165)	0.50 (13)	6.0 (2.7)
1	8.97 (228)	7.12 (181)	4.72 (120)	6.62 (168)	6.50 (165)	1.04 (26)	10.0 (4.5)
2	8.90 (226)	8.62 (219)	4.75 (121)	8.40 (213)	8.12 (206)	1.03 (26)	11.0 (5.0)
3	16.00 (406)	13.46 (342)	6.38 (162)	15.00 (381)	12.25 (311)	1.24 (31)	31.0 (14.1)
4	15.46 (393)	31.00 (787)	7.74 (197)	13.50 (343)	30.00 (762)	1.84 (47)	72.0 (32.7)

#### Notes

- ① Mounting holes for (3) #10 screws.
- ② Mounting holes for (3) 1/4-20 screws.
- ③ Mounting holes for (4) 1/4-20 screws.
- ④ Mounting holes for (4) 5/16 screws.
- ⑤ Mounting holes for (4) 3/8 screws.

Accessories

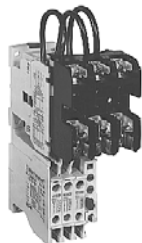
Three-Pole Top Mounted Fuse Block Kit

IEC Sizes A–K, NEMA Sizes 00–2

Field mount to Freedom Series starters and contactors. Designed to save space and

reduce installation costs. They provide short circuit protection for branch circuits.

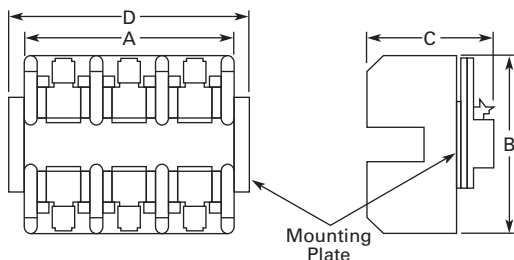
Mounted Fuse Block Kit



Fuse Block Kits

Fuse Type	Catalogue Number
Class H—30A 250V	C350KH21
Class R—30A 250V	C350KR21
Class G—15A 300V	C350KG37
Class G—20A 300V	C350KG38
Class G—30A 300V	C350KG31
Class G—60A 300V	C350KG32
Class T—30A 300V	C350KT31
Class T—60A 300V	C350KT32
Class J—30A 600V	C350KJ61
Class J—60A 600V	C350KJ62
Type M—30A 600V ①	C350KM61
Class CC—30A 600V	C350KC63
Class T—30A 600V	C350KT61
Class T—60A 600V	C350KT62

Three-Pole Top Mounted Fuse Block Kit



Fuse Block Class	Amperes	Volts	Approximate Dimensions in Inches (mm)			
			Wide A	High B	Deep C	D
G	15, 20, 30	300	2.40 (61.0)	3.00 (76.2)	2.04 (51.8)	—
	60	300	2.62 (66.5)	4.25 (108.0)	2.08 (52.8)	—
H	30	250	3.00 (76.2)	3.10 (78.7)	2.23 (56.6)	3.62 (91.9)
J	30, 60	600	4.81 (122.2)	4.12 (104.6)	2.82 (71.6)	—
M, CC	30	600	2.40 (61.0)	3.00 (76.2)	2.04 (51.8)	—
R	30	250	3.00 (76.2)	3.10 (78.7)	2.23 (56.6)	3.62 (91.9)
T	30, 60	300	3.44 (87.4)	3.00 (76.2)	2.33 (59.2)	—
	30	600	3.75 (95.3)	3.31 (84.1)	2.26 (57.4)	—
	60	600	4.87 (123.7)	3.00 (76.2)	2.58 (65.5)	—

Mechanical Interlock and Reversing Kits

Mechanical interlocks and reversing kits are designed for field assembly of reversing contactors or starters from Freedom Series components. The reversing kits include a mechanical

interlock, stabilizer bar and a pre-cut, trimmed and formed wire set. Auxiliary contacts, if required, must be ordered separately. See Pages V5-T2-25 and V5-T2-26.

C321KM60B



Part No. 23-7165



Wire Set



Mechanical Interlock Only ②③

Application			
NEMA Size	IEC Size	Contactors Mounting	Catalogue Number
00–2	A–K	Horizontal	C321KM60B
3	L–N	Horizontal	C321KM30
3 to 4	N to P	Horizontal	C321KM43
4	P–S	Horizontal	C321KM40
4 to 5	—	Horizontal	C321KM45
4 to 6	S to T/U	Horizontal	C321KM80
5	—	Horizontal	C321KM50
5 to 6	—	Horizontal	C321KM56
6	T and U	Horizontal	C321KM70
6 to 7	T/U to V–X	Horizontal	C321KM90
7	V, W and X	Horizontal	C321KM34
4 or 5 to 5	P–S to 5	Vertical	C321KM55
5 to 6	—	Vertical	C321KM65
6	T and U	Vertical	C321KM66
6 to 7	T/U to V–X	Vertical	C321KM67

Reversing Kits (Horizontal Contactor Mounting Only)

Application		
NEMA Size	IEC Size	Catalogue Number
00	A–C	C321KM60K14B
0	D–F	C321KM60K13B
1	—	C321KM60K15B
2	G–K	C321KM60K16B
3	—	C321KM60K17 ④
—	L and M	C321KM60K21 ④
—	N	C321KM60K18 ④
4	—	C321KM60K19 ④
5	—	C321KM60K20 ④
—	P–S	C321KM60K44 ④

Notes

- ① Type M fuse block not approved for branch circuit protection.
- ② Without cross-wiring.
- ③ For use with latest series product.
- ④ Kit includes (2) NC auxiliary contacts.

# 2.1

## NEMA Contactors and Starters

### Freedom Series

2

#### Solid-State Timers

##### Solid-State ON DELAY Timer—Side Mounted on Freedom Series NEMA 00–2, IEC A–K and C25D, C25E and C25F Frame

This timer is designed to be **wired in series with the load** (typically a coil). When the START button is pushed (power applied to timer), the

ON DELAY timing function starts. At the completion of the set timing period, timer and series wired load will both be energized.

#### Solid-State Timer



#### Mounted Timer Product Selection

Timing Range	Catalogue Number <sup>①②③</sup>
0.1–1.0 seconds	<b>C320TDN1_</b>
1–30 seconds	<b>C320TDN30_</b>
30–300 seconds	<b>C320TDN300_</b>
5–30 minutes	<b>C320TDN3000_ <sup>④</sup></b>

#### Shorting Bar Kits

These kits provide phase-to-phase power connections of contactors for field assembly. The kits include bus

connections and mounting hardware. The shorting bars connect all three phases of a single contactor.

#### Shorting Bar Kits

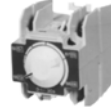
Description	Catalogue Number
NEMA Size 3, IEC Sizes L–N	<b>C321SB18</b>
NEMA Size 4, IEC Sizes A–S	<b>C321SB19</b>
NEMA Size 6, IEC Sizes T and U	<b>C321SB22</b>

#### Pneumatic Timers—Top Mounted

Attachment mounts on top of any NEMA Size 00–2 or IEC Size A–K Freedom Series starter or contactor (top mounted auxiliary contacts cannot be installed on device when timer is used). Timer

unit has 1NO-1NC isolated timed contacts—circuits in each pole must be the same polarity. Units are convertible from OFF to ON DELAY or vice-versa.

#### Pneumatic Timers



#### Pneumatic Timers

Timing Range	Catalogue Number
0.1 to 30 seconds	<b>C320TP1</b>
10 to 180 seconds	<b>C320TP2</b>

#### Maximum Ampere Ratings

Description	Vac			
	120	240	480	600
Make	30	15	7.5	6
Break	3	1.5	0.75	0.6

#### Locking Cover for Overload Relay—C306 Only

Snap-on transparent or opaque plastic panel for covering access port to the overload relay trip setting

dial—helps prevent accidental or unauthorized changes to trip and reset setting.

#### Locking Cover for Overlay Relay



#### Locking Cover for Overlay Relay

Description	Min. Ordering Quantity (Std. Pkg.)	Catalogue Number
Clear cover, no accessibility	50	<b>C320PC3</b>
Gray cover, no accessibility, with Auto only nib	50	<b>C320PC4</b>
Gray cover, no accessibility, with Manual only nib	50	<b>C320PC5</b>
Gray cover with FLA dial accessibility, A, B, C, D positions and Auto only nib	50	<b>C320PC6</b>
Gray cover with FLA dial accessibility, A, B, C, D positions and Manual only nib	50	<b>C320PC7</b>

#### Notes

- ① Add operating voltage suffix to Catalogue number.  
**A** = 120V, **B** = 240V, **E** = 208V
- ② Rated 0.5 ampere pilot duty—not to be used on larger contactors.
- ③ Terminal connections are quick connects only. Two per side.
- ④ 240V operating voltage not available for C320TDN3000\_.

## Identification Markers

### IEC Sizes A–K, NEMA Sizes 00–2

Designed to snap on the face of contactor for easy, personalized identification of

individual devices. Includes holder and labels.

### Identification Markers

Description	Catalogue Number
Identification marker	C320DL2

## Control Circuit Fuse Block

These panel mounted fuse holders, designed for control circuit protection or other similar low current requirements, have extractor type fuse caps. The Class CC rejection type fuses (KTK-R) used in these holders are intended for use with

equipment designated as being suitable for use on systems having high available fault currents. If branch circuit protective device is 45A or greater, C320FBR fuse kit may be required for control circuit protection per NEC 430-72.

### Control Circuit Fuse Block

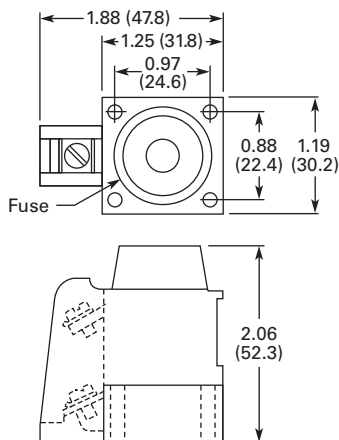


### Control Circuit Fuse Block

Type	Max. Amperes	Catalogue Number
Fuse holder only	15	C320FB ①
	30	C320FBR ②

## Dimensions

Approximate Dimensions in Inches (mm)



## DIN Rail Mounting Channel—35 mm

Designed for DIN rail mounting of IEC style contactors and starters.

### DIN Rail



### DIN Rail

Description	Catalogue Number
1 meter length	MC382MA1

## Finger Protection Shields

Snap-on shields for both contactors and starters provide IEC Type IP20 finger

protection. Prevents accidental contact with line/load terminals.

### Finger Protection Shields

Application	Catalogue Number
NEMA Size 00, IEC Sizes A–C	C320LS1
NEMA Size 0, IEC Sizes D–F	C320LS2
<b>NEMA Sizes 1–2, IEC Sizes G–K</b>	
Contactors	C320LS3
Reversing contactors	C320LS4
<b>NEMA Size 1</b>	
Starters	C320LS5
Reversing starters	C320LS6
<b>NEMA Size 2, IEC Sizes G–K</b>	
Starters	C320LS7
Reversing starters	C320LS8

## Adapter to DIN Rail Mount

### NEMA 1–2 and IEC G–K Contactors

Designed to allow DIN rail mounting of NEMA 1–2 and IEC G–K contactors. Includes all hardware required to

convert contactors from panel mounting to 35 mm DIN rail mounting.

### Adapter to DIN Rail Mount

Catalogue Number
C320DN65

### Notes

- ① A fuse is not supplied, but holder will accept a Bussman Type KTK or KTK-R (13/32 in x 1-1/2 in) fuse, 600V maximum.
- ② Includes a 5A, 600V KTK-R fuse.

# 2.1

## NEMA Contactors and Starters

### Freedom Series

2

#### Transient Suppressor Kits

##### NEMA Sizes 00–2, IEC Sizes A–K

These kits limit high voltage transients produced in the control circuit when power is removed from the contactor or starter coil. There are three separate suppressors for use on 24–120V, 208–240V or 277–480V coils respectively.

These devices mount directly to the coil terminals of Freedom Series contactors or starters NEMA Sizes 00–2, IEC Sizes A–K and lighting contactors 10–60A. Reversing devices will require two.

##### C320TS2



##### NEMA Sizes 00–2, IEC Sizes A–K

Description	Coil Voltage ①	Catalogue Number
Transient suppressor	24/120V	<b>C320TS1</b>
	208/240V	<b>C320TS2</b>
	277/480V	<b>C320TS3</b>

##### NEMA Sizes 3–5, IEC Sizes L–S

This device mounts on top of any side mounted auxiliary contact on Freedom Series NEMA Sizes 3–5, IEC Sizes L–S and lighting contactors 100–300A. It connects across coil terminals on any 120V contactor or starter magnet

coil (reversing starters or contactors require 2).

Limits high voltage transients produced in the circuit when power is removed from the coil.

##### C320AS1



##### NEMA Sizes 3–5, IEC Sizes L–S

Description	Coil Voltage	Catalogue Number
Transient suppressor	120V	<b>C320AS1</b>

#### Add-On Power Pole Kit ②

##### NEMA Sizes 00–0, IEC Sizes A–F

This device mounts on the side of Freedom NEMA Size 00–0 and IEC Sizes A–F contactors. One unit can be mounted on each side and

carries UL, cUL and IEC ratings. The device is rated for resistive, inductive and lighting applications.

##### NEMA Sizes 00–0, IEC Sizes A–F

UL Ampere Rating				IEC 947 Ampere Rating					
Inductive 600V	Resistive 600V	Horsepower Single-Phase		Locked Rotor 240V	Lighting Ballast Tungsten 480V	AC-1 600V	AC-3 600V	AC-5a AC-5b 480V	1NO Power Pole Catalogue Number
		115V	230V						
15	20	1/2	2	96	20	20	12	18	<b>C320PPD10</b>

#### Notes

- ① Suppressor is compatible with coil voltages/ranges as shown, both 50 and 60 Hz.
- ② Power pole kits sold for replacement purposes only. For new applications, order the correct four-pole and five-pole contactor Catalogue numbers.

#### Adhesive Dust Cover

##### NEMA Sizes 00–2, IEC Sizes A–K

These adhesive stickers come 25 to a package and provide extra protection from contaminants when applied to the sides of Freedom NEMA Sizes 00–2 and IEC

Sizes A–K. Adhesive covers are easily applied to side opening where auxiliaries are not installed and provide extra protection from metal filings and other debris.

##### NEMA Sizes 00–2, IEC Sizes A–K

Description	Catalogue Number
25 to a package	<b>C320DSTCVR</b>



## Auxiliary Contacts

### Contact Configuration Code

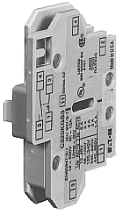

This two-digit code is found on the auxiliary contact to assist in identifying the specific contact configuration. The first digit indicates the quantity of NO contacts and the second indicates the quantity of NC contacts.

### NEMA Sizes 00–2—IEC Sizes A–K

The auxiliary contacts listed on this page are designed for installation on Freedom Series starters and contactors. Snap-on design facilitates quick, easy installation.

These bifurcated design contact blocks, featuring silver cadmium alloy contacts, are well suited for use in very low energy (logic level) circuits.

### NEMA Sizes 00–2—IEC Sizes A–K <sup>①</sup>

	Description	Contact Configuration Code <sup>②</sup>	Catalogue Number
<b>Side Mounted</b> 	<b>Side Mounted</b>		
	1NO	10	C320KGS1
	1NC	01	C320KGS2
	1NO-1NC	11	C320KGS3
	2NO	20	C320KGS4
	2NC	02	C320KGS5
	1NO-1NCI	N/A	C320KGS6
	1NO (EC)-1NC (LO)	N/A	C320KGS7
	1NCI	N/A	C320KGS8
<b>Top Mounted</b> 	<b>Top Mounted</b>		
	1NO	10	C320KGT1
	1NC	01	C320KGT2
	1NO-1NC	11	C320KGT3
	2NO	20	C320KGT4
	2NC	02	C320KGT5
	1NO-1NCI	N/A	C320KGT6
	1NO (EC)-1NC (LO)	N/A	C320KGT7
	1NCI	N/A	C320KGT8
	3NO	30	C320KGT9
	2NO-1NC	21	C320KGT10
	1NO-2NC	12	C320KGT11
	3NC	03	C320KGT12
	4NO	40	C320KGT13
	3NO-1NC	31	C320KGT14
	2NO-2NC	22	C320KGT15
	1NO-3NC	13	C320KGT16
	4NC	04	C320KGT17
	3NO-1NCI	N/A	C320KGT18
	2NO-1NCI-1NC	N/A	C320KGT19
	2NO-1NO (EC)-1NC (LO)	N/A	C320KGT20
1NO-1NC-1NO (EC)-1NC (LO)	N/A	C320KGT21	

### Notes

- ① NCI = Normally Closed early opening designed for use in reversing applications. EC = Early Closing. LO = Late Opening.
- ② For reference only—not part of Catalogue number.

# 2.1

## NEMA Contactors and Starters

Freedom Series

### NEMA Sizes 3–8—IEC Sizes L–Z

2

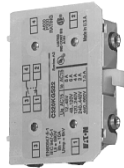
C320KGS42



#### Base Auxiliary Contacts— NEMA Sizes 3–5, IEC Sizes L–S

Circuit	Contact Configuration Code <sup>①</sup>	NEMA Size 3 IEC Sizes L–N Catalogue Number	NEMA Sizes 4–5 IEC Sizes P–S Catalogue Number
NO	10	C320KGS31	C320KGS41
NO-NC	11	C320KGS32	C320KGS42

C320KGS22



#### Auxiliary Contacts—NEMA Sizes 3–5, IEC Sizes L–S

Circuit	Contact Configuration Code <sup>①</sup>	Catalogue Number
NO	10	C320KGS20
NC	01	C320KGS21
NO-NC <sup>②</sup>	11	C320KGS22

#### Sealed Logic Level

Circuit	Contact Configuration Code <sup>①</sup>	Catalogue Number
NO	10	C320KGS20L
NC	01	C320KGS21L
NO-NC <sup>③</sup>	11	C320KGS22L

#### Auxiliary Contacts—NEMA Sizes 6–8, IEC Sizes T–Z

Circuit	Contact Configuration Code <sup>①</sup>	Size	Catalogue Number
NO-NC	11	NEMA 8, IEC Z	C320KA5
2NO-2NC	22	NEMA 6–7	C320KA6
2NO-2NC	22	IEC T–X	C320KA8

### Auxiliary Contact Ratings (Amperes)

#### Ratings—NEMA A600

Current	AC Volts			
	120V	240V	480V	600V
Make	60	30	15	12
Break	6	3	1.5	1
Continuous	10	10	10	10

#### Ratings—NEMA P300

Continuous Thermal Rating: 5A

DC Volts	Make/Break Amperes
125	1.10
250	0.55

#### Ratings—Logic Level

##### Minimum Ratings for Logic Level and Hostile Atmosphere Application

Minimum Amperes	20 mA
Minimum Volts	24 Vac/Vdc

#### Ratings C320KGS20L, C320KGS21L, C320KGS22L

DC-12		AC-12	
$U_e$	$I_e$	$U_e$	$I_e$
80	0.1	250	0.1

#### Notes

- ① For reference only—not part of Catalogue number.
- ② NO-NC occupies two position—L2 and L3, or R2 and R3. See figure on Page V5-T2-27.
- ③ Form C contacts.

## Auxiliary Contact Location

### NEMA Sizes 00–2, IEC Sizes A–K

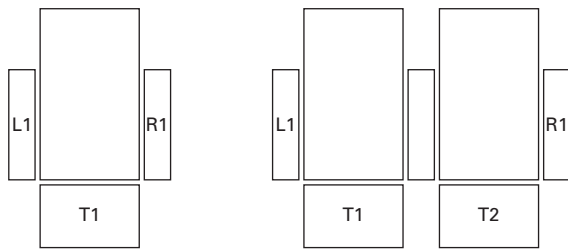
The sketches below illustrate the maximum number of auxiliary contacts that can be assembled to a contactor or starter and their locations.

assembled to a contactor or starter and their locations.

### Auxiliary Contacts

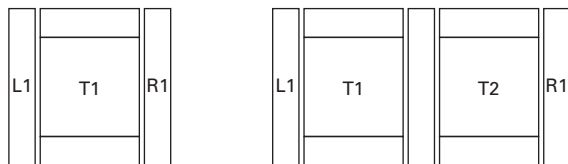
Size	Poles	Available Mounting Positions <sup>①②</sup>		Catalogue Number
		Open Type	Enclosed	
A–K	3	T1, L1	L1	<b>AE16</b>
00	3	T1, L1, R1	L1	<b>AN16</b>
0–2	3	T1, L1	L1	
A–K	3	L1, R1	L1, R1	<b>AE56</b>
00–2	3	T1, T2	—	<b>AN56</b>
A–C	2–4	T1, L1, R1	L1, R1	<b>CE15</b>
D–K	3	T1, L1	L1	
G–J	4	T1, R1	—	
G–J	5	T1	—	
00	2–4	T1, L1, R1	L1	<b>CN15</b>
0–2	2–3	T1, L1	L1	
1, 2	4	T1, L1	—	
1, 2	5	T1, L1	—	
10A	2–4	T1, L1, R1	L1	<b>CN35</b>
20–60A	2–3	T1, L1	L1	
60A	4	T1, L1	—	
60A	5	T1, L1	—	
A–K	3	L1, R1	L1, R1	<b>CE55</b>
00–2	3	T1, T2	—	<b>CN55</b>

### Auxiliary Contact Location



Top View

Top View



Front View

Front View

**Non-Reversing Contactors and Starters**

**Reversing Contactors and Starters**

### NEMA Sizes 3–8, IEC Sizes L–Z

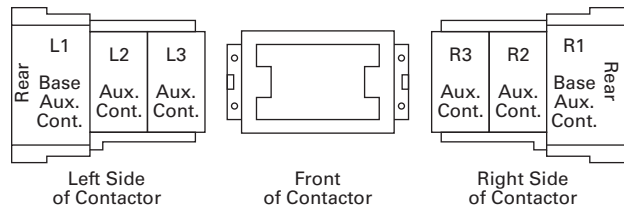
The sketches below illustrate the maximum number of auxiliary contacts that can be assembled to a contactor and their locations.

**Note:** A base auxiliary contact must be added in position R1 before additional auxiliary contacts can be mounted on NEMA Size 3 and IEC Sizes L–N, or in L1 on NEMA Sizes 4–5 and IEC Sizes P–S.

### Mounting Positions

Size	Available Mounting Positions <sup>①</sup>
NEMA Size 3, IEC Sizes L–N	R2, R3, L1, L2, L3
NEMA Sizes 4–5, IEC Sizes P–S	L2, L3, R1, R2, R3
NEMA Sizes 6–7, IEC Sizes T–X	R1
NEMA Size 8, IEC Size Z	L2, R2

### Auxiliary Contact Location

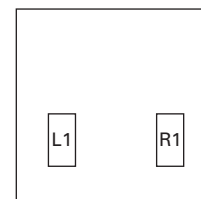


Left Side of Contactor

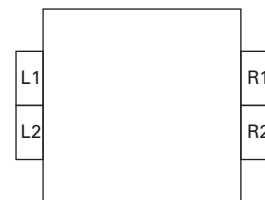
Front of Contactor

Right Side of Contactor

**NEMA Sizes 3–5  
IEC Sizes L–S**



**NEMA Sizes 6–7  
IEC Sizes T, U, V, W and X**



**NEMA Size 8  
IEC Size Z**

### Notes

- ① Available positions on contactors or starters other than what is factory installed.
- ② When a pneumatic timer is mounted on contactor, only side mounted auxiliary contact positions are available. The solid-state timer, when added, takes up side mounted auxiliary contact position.

### DC Magnet Coils

2

#### When Ordering Specify

#### Conversion Kit for Field Assembly

- Catalogue number

#### Factory Installed DC Coil

- For factory installed DC magnet coil on AC contactors or non-combination starters (open type only), substitute the code suffix from the table on this page for the magnet coil identifier in the device Catalogue number. EXAMPLE: For Size 0 AC contactor with a 24 Vdc coil, change AN16BN0AC to AN16BN0T1C

#### Application

- Connect for separate control
- Not for use with cover control switch operators
- Use twin break, heavy-duty pilot devices
- Designed for +10%, -20% rated voltage, continuous duty operation

#### Non-Reversing Kit Consists of:

- One encapsulated DC magnet coil
- One NCI or NO/NCI side mounted auxiliary contact

**Note:** These kits are supplied with a NO/NCI side mounted auxiliary contact in place of the NCI contact.

- Two blue colored connection wires
- One instruction publication

#### Operation

See next page for operation details.

### DC Magnet Coils

Contactor or Starter Size	IEC	Volts	Conversion Data			NCI Interlock	Complete Conversion Kit		Factory Installed Code Suffix
			Magnet Coil	Amps P.U./Seal	Watts P.U./Seal		Catalogue Number	Ship Wt. Lbs (kg)	
NEMA			Coil Number						
<b>Non-Reversing—Kit Includes NCI Side Mounted Auxiliary Contact</b>									
00 and 0 CN35–A, B, D D15 Relays	A–F	12	<b>9-2988-11</b>	6.4/0.28	76.8/3.36	<b>C320KGD1</b>	<b>C335KD3R1</b>	1.0 (0.5)	<b>R1</b>
		24	<b>9-2988-12</b>	3.2/0.14	76.8/3.36	<b>C320KGD1</b>	<b>C335KD3T1</b>		<b>T1</b>
		48	<b>9-2988-13</b>	1.6/0.07	76.8/3.36	<b>C320KGD1</b>	<b>C335KD3W1</b>		<b>W1</b>
		120	<b>9-2988-14</b>	0.64/0.028	76.8/3.36	<b>C320KGD1</b>	<b>C335KD3A1</b>		<b>A1</b>
① 00 and 0 CN35–A, B, D D15 Relays	A–F	12	<b>9-2988-11</b>	6.4/0.28	76.8/3.36	<b>C320KGD2</b> ①	<b>C335KD3R4</b>	1.0 (0.5)	<b>R4</b>
		24	<b>9-2988-12</b>	3.2/0.14	76.8/3.36	<b>C320KGD2</b> ①	<b>C335KD3T4</b>		<b>T4</b>
		48	<b>9-2988-13</b>	1.6/0.07	76.8/3.36	<b>C320KGD2</b> ①	<b>C335KD3W4</b>		<b>W4</b>
		120	<b>9-2988-14</b>	0.64/0.028	76.8/3.36	<b>C320KGD2</b> ①	<b>C335KD3A4</b>		<b>A4</b>
1 and 2 CN35–G	G–K	12	<b>9-2990-1</b>	15.4/0.42	185/4.98	<b>C320KGD5</b>	<b>C335KD4R4</b>	1.0 (0.5)	<b>R4</b>
		24	<b>9-2990-2</b>	7.7/0.21	185/4.96	<b>C320KGD5</b>	<b>C335KD4T4</b>		<b>T4</b>
		48	<b>9-2990-3</b>	3.9/0.11	185/5.04	<b>C320KGD5</b>	<b>C335KD4W4</b>		<b>W4</b>
		120	<b>9-2990-4</b>	1.5/0.041	185/4.87	<b>C320KGD5</b>	<b>C335KD4A4</b>		<b>A4</b>
3 CN35–K	L–N	12	<b>9-3002-1</b>	24/0.40	293/4.84	<b>C320KGD3</b>	<b>C335KD5R1</b>	2.0 (0.9)	<b>R1</b>
		24	<b>9-3002-2</b>	12/0.20	288/4.75	<b>C320KGD3</b>	<b>C335KD5T1</b>		<b>T1</b>
		48	<b>9-3002-3</b>	6.1/0.097	295/4.67	<b>C320KGD3</b>	<b>C335KD5W1</b>		<b>W1</b>
		120	<b>9-3002-4</b>	2.5/0.038	298/4.57	<b>C320KGD3</b>	<b>C335KD5A1</b>		<b>A1</b>
4 and 5 CN35–N, S	P–S	24	<b>9-2026-4</b>	18/0.22	400/5.3	<b>C320KGD3</b>	<b>C335KA3T1</b>	2.5 (1.1)	<b>T1B</b>
		48	<b>9-2026-3</b>	9/0.11	400/5.2	<b>C320KGD3</b>	<b>C335KA3W1</b>		<b>W1B</b>
		120	<b>9-2026-2</b>	3.3/0.05	450/5.4	<b>C320KGD3</b>	<b>C335KA3A1</b>		<b>A1B</b>
		240	<b>9-2026-1</b>	1.7/0.02	440/4.9	<b>C320KGD3</b>	<b>C335KA3B1</b>		<b>B1B</b>
<b>Reversing</b>									
00 and 0 CN35–A, B, D D15 relays	A–F	12	<b>(2) 9-2988-1</b>	6.4/0.28	76.8/3.36	<b>(2) C320KGD1</b>	<b>C335RD3R1</b> ②	1.0 (0.5)	<b>R1</b> ③
		24	<b>(2) 9-2988-2</b>	3.2/0.14	76.8/3.36	<b>(2) C320KGD1</b>	<b>C335RD3T1</b> ②		<b>T1</b> ③
		48	<b>(2) 9-2988-3</b>	1.6/0.07	76.8/3.36	<b>(2) C320KGD1</b>	<b>C335RD3W1</b> ②		<b>W1</b> ③
		120	<b>(2) 9-2988-4</b>	0.64/0.028	76.8/3.36	<b>(2) C320KGD1</b>	<b>C335RD3A1</b> ②		<b>A1</b> ③
1 and 2 CN35–G	G–K	12	<b>(2) 9-2990-1</b>	15.4/0.42	185/4.98	<b>(2) C320KGD3</b>	④	—	<b>R1</b> ③
		24	<b>(2) 9-2990-2</b>	7.7/0.21	185/4.96	<b>(2) C320KGD3</b>	④		<b>T1</b> ③
		48	<b>(2) 9-2990-3</b>	3.9/0.11	185/5.04	<b>(2) C320KGD3</b>	④		<b>W1</b> ③
		120	<b>(2) 9-2990-4</b>	1.5/0.041	185/4.87	<b>(2) C320KGD3</b>	④		<b>A1</b> ③

#### Notes

- ① These kits are supplied with a NO/NCI side mounted auxiliary contact in place of the NCI contact.
- ② Kit does not include mechanical interlock or crossover wiring. Two NO/NCI top mounted auxiliary contacts are supplied for electrical interlocking.
- ③ Factory installed DC coils on NEMA contactors and starters include a NO/NC top mounted auxiliary contact on each contactor for electrical interlocking. On IEC contactors and starters, a NC top mounted auxiliary contact is supplied on each contactor for electrical interlocking.
- ④ Available factory assembled only.

### Operation

These DC coil kits have separate pick-up and seal windings. A **special** (side mounted) early-break NCI auxiliary contact is used to either disconnect the pick-up winding or insert the seal winding in series with the pick-up winding, depending on the frame size of the contactor. DC coil kits come in two styles, a suffix **1** and a suffix **4**. Suffix 1 contains only the **special** (side mounted) early break NCI auxiliary contact. Suffix 4 contains a NO contact in the same package as the **special** (side mounted) early-break NCI auxiliary contact.

**Note:** For NEMA Sizes 00 and 0 and IEC Sizes A–F, contactors

may utilize either suffix 1 or 4 DC coil kits; starters may utilize suffix 4 DC coil kits only. For NEMA Sizes 1 and 2 and IEC Sizes G–K, both contactors and starters may utilize a suffix 4 DC coil kit only.

On the above sizes only, when the **special** auxiliary package is mounted on the side of a contactor or starter, **no** standard auxiliary contact may be mounted on the same side.

**Note:** For NEMA Sizes 3–5 and IEC Sizes L–S, special coil NCI clearing contact is an add-on auxiliary (**must** mount on a base mount auxiliary contact; normally a 1NO). This arrangement will normally account for two of the three contact positions on the side of each contactor or starter.

### Competitive Mounting Plates

The C321 adapter plates permit direct replacement of competitive starters with Freedom Series starters without drilling and tapping new mounting holes. Allen-Bradley 509, Eaton's A10

(adapter plate not required for replacing A10 Starter Sizes 1, 4 and 5), Furnas 14, ESP100, General Electric CR206, CR306, Siemens SXL, Square D 8536, Westinghouse A200, B200.

### Competitive Mounting Plates

#### C321CMP1

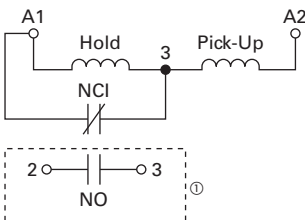


Freedom NEMA Size	Index Number <sup>②</sup> Catalogue Number
00, 0	C321CMP0
1	C321CMP1
2	C321CMP2
3	C321CMP3
4	C321CMP4
5	C321CMP5

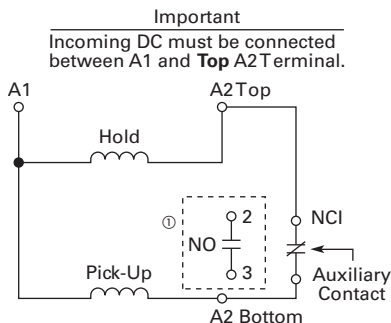
#### Note

- ① 1NO available in Suffix 4 kits only.
- ② Handling number only—does not appear on product. The handling number is stamped on the carton label only.

### Elementary Diagrams



DC Coil Elementary Diagram for NEMA Sizes 1–3 and IEC Sizes G–N Contactors and Starters



DC Coil Elementary Diagram for NEMA Sizes 00, 0, 4 and 5 and IEC Sizes A–F and P–S Contactors and Starters

### Special Modifications

For Catalogue Numbers AN16, AN56, CE15, CN15, CN35, CN55

Addition or Special Feature	Starter Size —NEMA									
	00	0	1/—	2	3	4	5	6	7	8
<b>Control Circuit</b>										
Extra auxiliary circuit, factory installed NO or NC—each contact <sup>①</sup>	Consult sales office for pricing adders.									
Transient suppressor <sup>①</sup>	Consult sales office for pricing adders.									
<b>Power Circuit</b>										
Contactor/starter for ring lug capability—add Mod Code <b>T16</b> to Catalogue number <sup>②</sup> (Power terminals only, control terminals as standard) Standalone overload relays can not accept ring lugs on line side	Consult sales office for pricing adders.									
<b>Factory Installed Dust Covers</b>										
Factory installed C320DSTCVR—add Mod Code <b>-53</b> to Catalogue number <sup>③</sup>						NA	NA	NA	NA	NA

### Renewal Parts

For a complete listing of parts, refer to the Renewal Parts Publication Number referenced below.

For Catalogue Numbers AN16, AN30, AN40, AN56, AN70, AN80, AN800, CN15, CN35 <sup>④</sup> and CN55 Contactors and Starters (Size 00, 0)

Description	NEMA Size 00		NEMA Size 0	
	Series B1 Part No.	Series C1 Part No.	Series B1 Part No.	Series C1 Part No.
<b>Renewal Parts Publication Number</b>	<b>22177</b>	<b>22177</b>	<b>22177</b>	<b>22177</b>
<b>Contact Kits</b>				
Two-pole	④	④	④	④
Three-pole	④	④	④	④
Four-pole	④	④	④	④
Five-pole	④	④	④	④
<b>Magnet Coils</b>				
	<b>Coil Suffix</b>			
120V 60 Hz or 110V 50 Hz	<b>A</b>	<b>9-2875-1</b>	<b>9-2875-1</b>	<b>9-2876-1</b>
240V 60 Hz or 220V 50 Hz	<b>B</b>	<b>9-2875-2</b>	<b>9-2875-2</b>	<b>9-2876-2</b>
480V 60 Hz or 440V 50 Hz	<b>C</b>	<b>9-2875-3</b>	<b>9-2875-3</b>	<b>9-2876-3</b>
600V 60 Hz or 550V 50 Hz	<b>D</b>	<b>9-2875-4</b>	<b>9-2875-4</b>	<b>9-2876-4</b>
208V 60 Hz	<b>E</b>	<b>9-2875-5</b>	<b>9-2875-5</b>	<b>9-2876-5</b>
277V 60 Hz	<b>H</b>	<b>9-2875-12</b>	<b>9-2875-12</b>	<b>9-2876-12</b>
208/240V 60 Hz	<b>J</b>	<b>9-2875-37</b>	<b>9-2875-37</b>	<b>9-2876-17</b>
240V 50 Hz	<b>K</b>	<b>9-2875-11</b>	<b>9-2875-11</b>	<b>9-2876-11</b>
380–415V 50 Hz	<b>L</b>	<b>9-2875-6</b>	<b>9-2875-6</b>	<b>9-2876-6</b>
380V 50 Hz	<b>L</b>	—	—	—
415V 50 Hz	<b>M</b>	—	—	—
550V 50 Hz	<b>N</b>	—	—	—
24V 60 Hz–24V 50 Hz	<b>T</b>	<b>9-2875-36</b>	<b>9-2875-36</b>	<b>9-2876-36</b>
24V 60 Hz	<b>T</b>	—	—	—
24V 50 Hz	<b>U</b>	<b>9-2875-36</b>	<b>9-2875-36</b>	<b>9-2876-36</b>
32V 50 Hz	<b>V</b>	<b>9-2875-16</b>	<b>9-2875-16</b>	<b>9-2876-16</b>
48V 60 Hz	<b>W</b>	<b>9-2875-8</b>	<b>9-2875-8</b>	<b>9-2876-8</b>
48V 50 Hz	<b>Y</b>	<b>9-2875-9</b>	<b>9-2875-9</b>	<b>9-2876-9</b>
<b>Magnet Frame Armature</b>				
Lower magnet frame	④	④	④	④
Upper magnet frame	④	④	④	④

#### Notes

- ① These modifications are generally available in kit form at lower cost. See specific product sections for kit listings.
- ② The T16 modifications are only available on C306 overloads and the following three-pole devices: CN15, CN55, AN16, AN56 and AN700 (separate winding only). The 45 mm and 65 mm frames (NEMA Size 0–2) reversing devices (CN55B, CN55D, CN55G, AN56B, AN56D, AN56G, AN700 and AN700G) with the T16 modification are supplied without crossover wires.
- ③ CN35A = Size 00, CN35B and CN35D = Size 0, CN35G = Size 2, CN35K = Size 3, CN35N = Size 4, and CN35S = Size 5.
- ④ Replace with complete contactor.

For Catalogue Numbers AN16, AN30, AN40, AN56, AN70, AN80, AN800, CN15, CN35 ① and CN55 Contactors and Starters (Size 1, 2)

Description	NEMA Size 1		NEMA Size 2		NEMA Size 3
	Series A1 Part No.	Series B1 Part No.	Series A1 Part No.	Series B1 Part No.	
<b>Renewal Parts Publication Number</b>	20861	22177	20861	22177	20426
<b>Contact Kits</b>					
Two-pole	6-65	6-65	6-65-7	6-65-7	6-43-5
Three-pole	6-65-2	6-65-2	6-65-8	6-65-8	6-43-6
Four-pole	6-65-9	6-65-9	6-65-15	6-65-15	—
Five-pole	6-65-10	6-65-10	6-65-16	6-65-16	—
<b>Magnet Coils</b>					
	<b>Coil Suffix</b>				
120V 60 Hz or 110V 50 Hz	<b>A</b>	9-3285-1	9-3285-1	9-3285-1	9-2756-1 KIT
240V 60 Hz or 220V 50 Hz	<b>B</b>	9-2703-2 KIT	9-2703-2 KIT	9-2703-2 KIT	9-2756-2 KIT
480V 60 Hz or 440V 50 Hz	<b>C</b>	9-2703-3 KIT	9-2703-3 KIT	9-2703-3 KIT	9-2756-3 KIT
600V 60 Hz or 550V 50 Hz	<b>D</b>	9-2703-4 KIT	9-2703-4 KIT	9-2703-4 KIT	9-2756-4 KIT
208V 60 Hz	<b>E</b>	9-2703-9 KIT	9-2703-9 KIT	9-2703-9 KIT	9-2756-5 KIT
277V 60 Hz	<b>H</b>	9-2703-7 KIT	9-2703-7 KIT	9-2703-7 KIT	9-2756-9 KIT
208/240V 60 Hz	<b>J</b>	—	—	—	—
240V 50 Hz	<b>K</b>	9-2703-14 KIT	9-2703-14 KIT	9-2703-14 KIT	9-2756-13 KIT
380–415V 50 Hz	<b>L</b>	9-2703-8 KIT	9-2703-8 KIT	9-2703-8 KIT	—
380V 50 Hz	<b>L</b>	—	—	—	9-2756-12 KIT
415V 50 Hz	<b>M</b>	—	—	—	9-2756-8 KIT
550V 50 Hz	<b>N</b>	—	—	—	9-2756-14 KIT
24V 60 Hz–24V 50 Hz	<b>T</b>	—	—	—	—
24V 60 Hz	<b>T</b>	9-2703-6 KIT	9-2703-6 KIT	9-2703-6 KIT	9-2756-6 KIT
24V 50 Hz	<b>U</b>	9-2703-12 KIT	9-2703-12 KIT	9-2703-12 KIT	9-2756-11 KIT
32V 50 Hz	<b>V</b>	9-2703-10 KIT	9-2703-10 KIT	9-2703-10 KIT	9-2756-10 KIT
48V 60 Hz	<b>W</b>	9-2703-11 KIT	9-2703-11 KIT	9-2703-11 KIT	9-2756-15 KIT
48V 50 Hz	<b>Y</b>	9-2703-13 KIT	9-2703-13 KIT	9-2703-13 KIT	9-2756-7 KIT
<b>Magnet Frame Armature</b>					
Lower magnet frame		17-18200	17-18200	17-18200	17-8955-2 KIT
Upper magnet frame		48-1936	48-1936	48-1936	48-1902 KIT

**Note**

① CN35A = Size 00, CN35B and CN35D = Size 0, CN35G = Size 2, CN35K = Size 3, CN35N = Size 4, and CN35S = Size 5.

# 2.1

## NEMA Contactors and Starters

### Freedom Series

For a complete listing of parts, refer to the Renewal Parts Publication Number referenced below.

2

#### For Catalogue Numbers AN16, AN30, AN40, AN56, AN70, AN80, AN800, CN15, CN35 <sup>①</sup> and CN55 Contactors and Starters (Size 4, 5, 6)

Description	NEMA Size 4		NEMA Size 5		NEMA Size 6		
	Series A1 Part No.	Series B1 Part No.	Series A1 Part No.	Series B1 Part No.	Contactors and Starter Series A1, Starter Series B1 Part No.	Contactors and Starter Series B1, Starter Series C1 Part No.	
<b>Renewal Parts Publication Number</b>	20428	20428	20429	20429	20146	23349	
<b>Contact Kits</b>							
Two-pole	6-44	6-26	6-45	6-45	6-601-2	—	
Three-pole	6-44-2	6-26-2	6-45-2	6-45-2	6-601	6-648	
<b>Magnet Coils</b>							
	<b>Coil Suffix</b>						
120V 60 Hz or 110V 50 Hz	<b>A</b>	9-1891-1 KIT	9-1891-1 KIT	9-1891-1 KIT	9-1891-1 KIT	9-2698	9-3006
240V 60 Hz or 220V 50 Hz	<b>B</b>	9-1891-2 KIT	9-1891-2 KIT	9-1891-2 KIT	9-1891-2 KIT	9-2698-2	9-3006-2
480V 60 Hz or 440V 50 Hz	<b>C</b>	9-1891-3 KIT	9-1891-3 KIT	9-1891-3 KIT	9-1891-3 KIT	9-2698-3	9-3006-3
600V 60 Hz or 550V 50 Hz	<b>D</b>	9-1891-4 KIT	9-1891-4 KIT	9-1891-4 KIT	9-1891-4 KIT	9-2698-4	9-3006-4
208V 60 Hz	<b>E</b>	9-1891-13 KIT	9-1891-13 KIT	9-1891-13 KIT	9-1891-13 KIT	9-2698-5	—
277V 60 Hz	<b>H</b>	9-1891-26 KIT	9-1891-26 KIT	9-1891-26 KIT	9-1891-26 KIT	—	—
208/240V 60 Hz	<b>J</b>	—	—	—	—	—	—
240V 50 Hz	<b>K</b>	9-1891-20 KIT	9-1891-20 KIT	9-1891-20 KIT	9-1891-20 KIT	—	—
380–415V 50 Hz	<b>L</b>	—	—	—	—	9-2698-6	9-3006-7
380V 50 Hz	<b>L</b>	9-1891-14 KIT	9-1891-14 KIT	9-1891-14 KIT	9-1891-14 KIT	—	—
415V 50 Hz	<b>M</b>	9-1891-21 KIT	9-1891-21 KIT	9-1891-21 KIT	9-1891-21 KIT	—	—
550V 50 Hz	<b>N</b>	9-1891-8 KIT	9-1891-8 KIT	9-1891-8 KIT	9-1891-8 KIT	—	—
24V 60 Hz–24V 50 Hz	<b>T</b>	—	—	—	—	—	9-3006-8
24V 60 Hz	<b>T</b>	9-1891-15 KIT	9-1891-15 KIT	9-1891-15 KIT	9-1891-15 KIT	—	—
24V 50 Hz	<b>U</b>	9-1891-16 KIT	9-1891-16 KIT	9-1891-16 KIT	9-1891-16 KIT	—	—
48V 60 Hz	<b>W</b>	—	—	—	—	9-2698-8	9-3006-9
48V 50 Hz	<b>Y</b>	9-1891-18 KIT	9-1891-18 KIT	9-1891-18 KIT	9-1891-18 KIT	—	—
<b>Overload Relays</b>							
For replacement on existing starters three-pole—ambient compensated bimetallic		10-6530-4	10-6530-4	C306DN3B	C306DN3B	C306DN3B	C306DN3B
<b>Current Transformer</b>							
		—	—	42-3564	42-3564	42-3598	42-3598
<b>Magnet Frame Armature <sup>②</sup></b>							
Lower Magnet Frame		48-1030-2	48-1030-2	48-1030-2	48-1030-2	—	—
Upper Magnet Frame		48-1029-4	48-1029-4	48-1029-4	48-1029-4	—	—

#### Feeder Group Renewal <sup>③</sup>

Volts	Hertz	NEMA Size 4		NEMA Size 5		NEMA Size 6	
		Series A1	Series B1	Series A1	Series B1	Contactors and Starter Series A1, Starter Series B1	Contactors and Starter Series B1, Starter Series C1
110–120	50/60	—	—	—	—	9-2705	9-3007
220–240	50/60	—	—	—	—	9-2705-2	9-3007-2
440–480	50/60	—	—	—	—	9-2705-3	9-3007-3
550–600	50/60	—	—	—	—	9-2705-4	9-3007-4
208	50/60	—	—	—	—	9-2705-5	9-3007-5
380–415	50/60	—	—	—	—	9-2705-6	9-3007-8
48–52	50/60	—	—	—	—	9-2705-8	9-3007-6

#### Notes

<sup>①</sup> CN35A = Size 00, CN35B and CN35D = Size 0, CN35G = Size 2, CN35K = Size 3, CN35N = Size 4, and CN35S = Size 5.

<sup>②</sup> Consult Eaton.

<sup>③</sup> Voltage ratings of the main coils must match those of the feeder group for proper operation of the starter/contactors.



For a complete listing of parts, refer to the Renewal Parts Publication Number referenced below.

For Catalogue Numbers AN16, AN30, AN40, AN56, AN70, AN80, AN800, CN15, CN35 <sup>①</sup> and CN55 Contactors and Starters (Size 7, 8)

Description	NEMA Size 7		NEMA Size 8	
	Series A1 Part No.	Series B1 Part No.	Series A1 Part No.	Series B1 Part No.
<b>Renewal Parts Publication Number</b>	<b>20848</b>	<b>20848</b>	<b>20849</b>	<b>20849</b>
<b>Contact Kits</b>				
Two-pole	—	—	—	—
Three-pole	<b>6-613</b>	<b>6-613</b>	<b>6-571</b>	<b>6-571</b>
<b>Magnet Coils</b>		<b>Coil Suffix</b>		
120V 60 Hz or 110V 50 Hz	<b>A</b>	<b>9-2698</b>	<b>9-2698</b>	<b>9-2654</b>
240V 60 Hz or 220V 50 Hz	<b>B</b>	<b>9-2698-2</b>	<b>9-2698-2</b>	<b>9-2654-2</b>
480V 60 Hz or 440V 50 Hz	<b>C</b>	<b>9-2698-3</b>	<b>9-2698-3</b>	<b>9-2654-3</b>
600V 60 Hz or 550V 50 Hz	<b>D</b>	<b>9-2698-4</b>	<b>9-2698-4</b>	<b>9-2654-4</b>
208V 60 Hz	<b>E</b>	<b>9-2698-5</b>	<b>9-2698-5</b>	<b>9-2654-6</b>
277V 60 Hz	<b>H</b>	—	—	—
208/240V 60 Hz	<b>J</b>	—	—	—
240V 50 Hz	<b>K</b>	—	—	—
380–415V 50 Hz	<b>L</b>	—	—	—
380V 50 Hz	<b>L</b>	<b>9-2698-6</b>	<b>9-2698-6</b>	<b>9-2654-5</b>
415V 50 Hz	<b>M</b>	—	—	—
550V 50 Hz	<b>N</b>	—	—	—
24V 60 Hz–24V 50 Hz	<b>T</b>	—	—	—
24V 60 Hz	<b>T</b>	—	—	—
24V 50 Hz	<b>U</b>	—	—	—
32V 50 Hz	<b>V</b>	—	—	—
48V 60 Hz	<b>W</b>	—	—	—
48V 50 Hz	<b>Y</b>	—	—	—
<b>Overload Relays</b>				
For replacement on existing starters three-pole—ambient compensated bimetallic	<b>C306DN3B</b>	<b>C306DN3B</b>	<b>C306DN3B</b>	<b>C306DN3B</b>
<b>Current Transformer</b>	<b>42-3598-2</b>	<b>42-3598-2</b>	<b>42-3598-3</b>	<b>42-3598-3</b>
<b>Magnet Frame Armature <sup>②</sup></b>				
Lower magnet frame	—	—	—	—
Upper magnet frame	—	—	—	—

**Notes**

<sup>①</sup> CN35A = Size 00, CN35B and CN35D = Size 0, CN35G = Size 2, CN35K = Size 3, CN35N = Size 4, and CN35S = Size 5.

<sup>②</sup> Consult Eaton.

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## NEMA Contactors and Starters

### Freedom Series

2

#### Feeder Group Renewal <sup>①</sup>

Volts	Hertz	NEMA Size 7		NEMA Size 8	
		Series A1	Series B1	Series A1	Series B1
110–120	50/60	9-2705	9-2705	—	—
220–240	50/60	9-2705-2	9-2705-2	—	—
440–480	50/60	9-2705-3	9-2705-3	—	—
550–600	50/60	9-2705-4	9-2705-4	—	—
208	50/60	9-2705-5	9-2705-5	—	—
380–415	50/60	9-2705-6	9-2705-6	—	—
48–52	50/60	9-2705-8	9-2705-8	—	—
120	50/60	—	—	9-2664	9-2664
240	50/60	—	—	9-2664-2	9-2664-2
480	50/60	—	—	9-2664-3	9-2664-3
600	50/60	—	—	9-2664-4	9-2664-4
380	50/60	—	—	9-2664-5	9-2664-5
208	50/60	—	—	9-2664-6	9-2664-6
415	50/60	—	—	9-2664-7	9-2664-7
110	50/60	—	—	9-2664-8	9-2664-8
220	50/60	—	—	9-2664-9	9-2664-9
550	50/60	—	—	9-2664-10	9-2664-10
440	50/60	—	—	9-2664-11	9-2664-11

#### Technical Data and Specifications

All data is based on a standard contactor with no auxiliary devices and a 120 Vac or 24 Vdc magnet coil. Coil data has a  $\pm 5\%$  range depending on the application, therefore specific data may vary.

#### Coil Data Notes

- PU. Pick-up time is the average time taken from closing of the coil circuit to main contact touch
- D.O. Drop-out time is the average time taken from opening of the coil circuit to main contact separation
- Cold Coil data with a cold coil
- Hot Coil data with a hot coil

#### Note

<sup>①</sup> Voltage ratings of the main coils must match those of the feeder group for proper operation of the starter/contactator.

### Specifications—Sizes 00–3

Description	Contactor Catalogue Number/Size				
	CN15A NEMA Size 00	CN15B NEMA Size 0	CN15D NEMA Size 1	CN15G NEMA Size 2	CN15K NEMA Size 3
<b>Configuration</b>					
Number of poles	2, 3, 4	2, 3	2, 3, 4, 5	2, 3, 4, 5	2, 3
Auxiliary contacts, standard	4th pole NO (1)	Side NO (1)	Side NO (1)	Side NO (1)	Side NO (1)
Add-on auxiliary contacts	Top (4) or side (4)	Top (4) or side (3)	Top (4) or side (3)	Top (4) or side (3)	Left side (4) or right side (3)
Frame size	45 mm	45 mm	65 mm	65 mm	90 mm
Maximum voltage rating	600 Vac	600 Vac	600 Vac	600 Vac	600 Vac
Continuous ampere ratings (I)	9A	18A	27A	45A	90A
<b>Maximum Horsepower (hp)</b>					
Single-phase					
115V	1/3	1	2	3	7-1/2
230V	1	2	3	7-1/2	15
Three-phase					
200V	1-1/2	3	7-1/2	10	25
230V	1-1/2	3	7-1/2	15	30
460V	2	5	10	25	50
575V	2	5	10	25	50
<b>AC Magnet Coil Data</b>					
Pick-up volts—cold	85%	85%	85%	85%	85%
Pick-up volts—hot	85%	85%	85%	85%	85%
Pick-up voltamperes	80	100	230	230	390
Pick-up watts	49	65	95	95	112
Sealed voltamperes	7.5	10	28	28	49.8
Sealed watts	2.4	3.1	7.8	7.8	13
Drop-out volts—cold	75%	75%	75%	75%	75%
Drop-out volts—hot	75%	75%	75%	75%	75%
Maximum operation rate—ops/hour	12,000	12,000	12,000	12,000	7,200
Pick-up time (ms)	12	12	20	20	14
Drop-out time (ms)	12	12	14	14	11
Coil operating range % of rated voltage	-15% to +10%	-15% to +10%	-15% to +10%	-15% to +10%	-15% to +10%
DC magnet coil data	For DC magnet coils (and coil data), see Accessories, <b>Pages V5-T2-28 and V5-T2-29.</b>	For DC magnet coils (and coil data), see Accessories, <b>Pages V5-T2-28 and V5-T2-29.</b>	For DC magnet coils (and coil data), see Accessories, <b>Pages V5-T2-28 and V5-T2-29.</b>	For DC magnet coils (and coil data), see Accessories, <b>Pages V5-T2-28 and V5-T2-29.</b>	For DC magnet coils (and coil data), see Accessories, <b>Pages V5-T2-28 and V5-T2-29.</b>
Operating temperature	-20° to 65°C	-20° to 65°C	-20° to 65°C	-20° to 65°C	-20° to 65°C
Maximum operating altitude (ft)	6000	6000	6000	6000	6000
Mechanical life	20,000,000	20,000,000	10,000,000	10,000,000	6,000,000
<b>Electrical Life (480V/60 Hz)</b>					
AC-3	4,000,000	3,000,000	5,000,000	3,500,000	1,700,000
AC-4	90,000	85,000	200,000	62,000	80,000
<b>Wire Range</b>					
Power terminals	12–16 stranded, 12–14 solid Cu	8–16 stranded, 10–14 solid Cu	8–14 stranded or solid Cu	2–14 (upper) and/or 6–14 (lower) stranded or solid Cu	1/0–14 Cu
Control terminals	12–16 stranded, 12–14 solid Cu	12–16 stranded, 12–14 solid Cu	12–16 stranded, 12–14 solid Cu	12–16 stranded, 12–14 solid Cu	12–16 stranded, 12–14 solid Cu
Power terminal torque Line and load—lb-in	7	15	20	40 (14–8 AWG) 45 (6–4 AWG) 50 (3 AWG)	35 (14–10 AWG) 40 (8 AWG) 45 (6–4 AWG) 50 (3–1/0 AWG)
Auxiliary contact rating	A600, P300	A600, P300	A600, P300	A600, P300	A600, P300

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## NEMA Contactors and Starters

### Freedom Series

#### Specifications—Sizes 4–8

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Description	Contactor Catalogue Number/Size				
	CN15N NEMA Size 4	CN15S NEMA Size 5	CN15T NEMA Size 6	CN15U NEMA Size 7	CN15V NEMA Size 8
<b>Configuration</b>					
Number of poles	2, 3	2, 3	3	3	3
Auxiliary contacts, standard	Side NO (1)	Side NO (1)	Top left 2NO/2NC (1)	Top left 2NO/2NC (1)	Side 2NO/NC (1)
Add-on auxiliary contacts	Left side (3) or right side (4)	Left side (3) or right side (4)	Top right 2NO/2NC (1)	Top right 2NO/2NC (1)	NO/NC (2)
Frame size	180 mm	180 mm	280 mm	280 mm	334 mm
Maximum voltage rating	600 Vac	600 Vac	600 Vac	600 Vac	600 Vac
Continuous ampere ratings (I)	135A	270A	540A	810A	1215A
<b>Maximum Horsepower (hp)</b>					
Single-phase					
115V	—	—	—	—	—
230V	—	—	—	—	—
Three-phase					
200V	40	75	150	200	400
230V	50	100	200	300	450
460V	100	200	400	600	900
575V	100	200	400	600	900
<b>AC Magnet Coil Data</b>					
Pick-up volts—cold	85%	85%	85%	85%	85%
Pick-up volts—hot	85%	85%	85%	85%	85%
Pick-up voltamperes	1158	1158	1600	1600	2450
Pick-up watts	240	240	1345	1345	2060
Sealed voltamperes	100	100	25	25	75
Sealed watts	27.2	27.2	22	22	60
Drop-out volts—cold	75%	75%	①	①	①
Drop-out volts—hot	75%	75%	①	①	①
Maximum operation rate—ops/hour	2400	2400	N/A	N/A	N/A
Pick-up time (ms)	28	25	105	105	70
Drop-out time (ms)	14	13	200	200	50
Coil operating range % of rated voltage	–15% to +10%	–15% to +10%	–15% to +10%	–15% to +10%	–15% to +10%
DC magnet coil data	For DC magnet coils (and coil data), see Accessories, <b>Pages V5-T2-28 and V5-T2-29.</b>	For DC magnet coils (and coil data), see Accessories, <b>Pages V5-T2-28 and V5-T2-29.</b>	For DC magnet coils (and coil data), see Accessories, <b>Pages V5-T2-28 and V5-T2-29.</b>	For DC magnet coils (and coil data), see Accessories, <b>Pages V5-T2-28 and V5-T2-29.</b>	For DC magnet coils (and coil data), see Accessories, <b>Pages V5-T2-28 and V5-T2-29.</b>
Operating temperature	–20° to 65°C	–20° to 65°C	–20° to 65°C	–20° to 65°C	–20° to 65°C
Maximum operating altitude (ft)	6000	6000	6000	6,000	6000
Mechanical life	5,000,000	5,000,000	5,000,000	5,000,000	5,000,000
<b>Electrical Life (480V/60 Hz)</b>					
AC-3	800,000	500,000	590,000	450,000	420,000
AC-4	70,000	34,000	7400	5000	4200
<b>Wire Range</b>					
Power terminals	Open—3/0–8 Cu; Enclosed—250 kcmil–6 Cu/Al	750 kcmil—2 or (2) 250 kcmil—3/0 Cu/Al	(2) 750 kcmil—3/0 Cu/Al	(3) 750 kcmil—3/0 Cu/Al	(4) 750 kcmil—1/0 Cu/Al
Control Terminals	12–16 stranded, 12–14 solid Cu	12–16 stranded, 12–14 solid Cu	12–16 stranded, 12–14 solid Cu	12–16 stranded, 12–14 solid Cu	12–16 stranded, 12–14 solid Cu
Power terminal torque line and load—lb-in	200	550	550	550	500
Auxiliary contact rating	A600, P300	A600, P300	A600, P300	A600, P300	A600, P300

**Note**

① 20–30% of rated coil voltage.

## Electrical Life—AC-3 and AC-4 Utilization Categories

### Life Load Curves

Eaton's Freedom Series NEMA contactors have been designed and manufactured for superior life performance in any worldwide application. All testing has been based on requirements as found in NEMA and UL standards and conducted by Eaton. Actual application life may vary depending on environmental conditions and application duty cycle.

### Utilization Categories

The International Electrotechnical Commission (IEC) has developed utilization categories for contactors and auxiliary contacts. The IEC utilization categories are used to define the type of electrical load for estimating electrical life, and do not imply the devices are IEC rated.

AC-1—Non-inductive or slightly inductive loads, such as resistance furnaces and heating.

AC-2—Starting of slip-ring motors.

AC-3—Squirrel cage motors; starting, switching off motors during running.

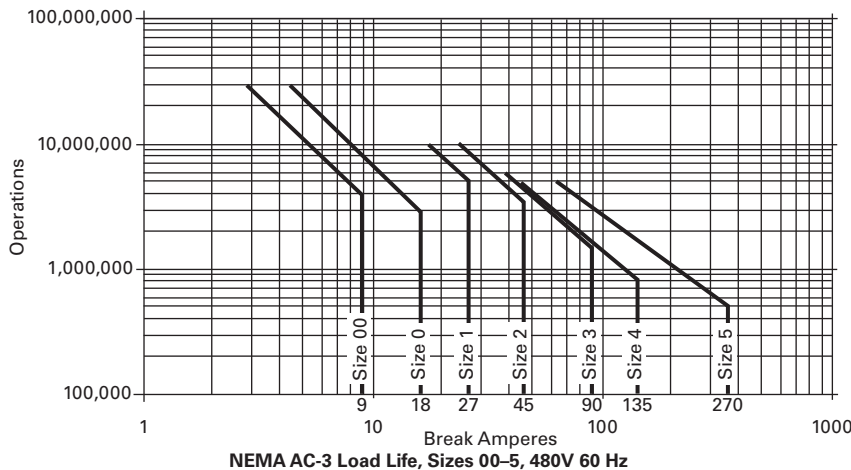
AC-4—Squirrel cage motors; starting, plugging, inching or jogging.

**Note:** AC-3 tests are conducted at rated device currents and AC-4 tests are conducted at six times rated device currents. All tests have been run at 460V, 60 Hz.

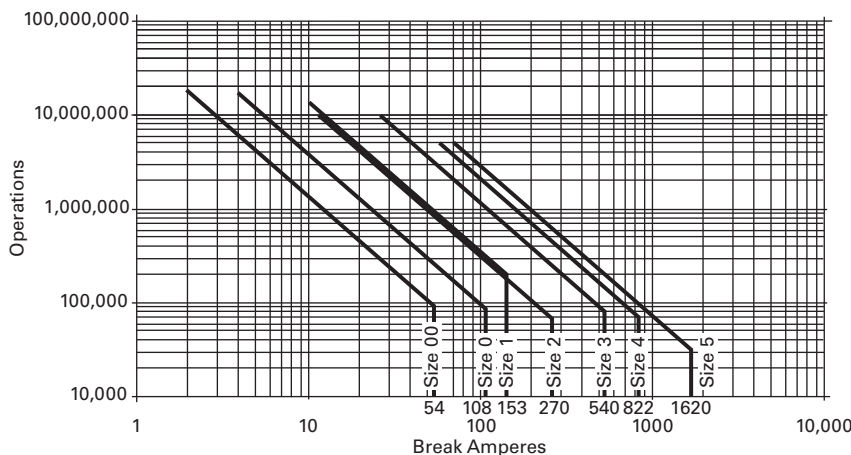
### Contactors Choice

- Decide what utilization category your application is and choose the appropriate curve
- Locate the intersection of the life-load curve of the appropriate contactor with the applications operational current ( $I_o$ ), as found on the horizontal axis
- Read the estimated contact life along the vertical axis in number of operational cycles

### AC-3 and AC-4 Utilization Categories



NEMA AC-3 Load Life, Sizes 00-5, 480V 60 Hz



NEMA AC-4 Load Life, Sizes 00-5, 480V 60 Hz

32A Overload—C306DN3B

2



### Relays—Thermal Overload

#### Product Description

C306 Overload Relays are designed for use with CE or CN non-reversing and reversing contactors. Four sizes are available for overload protection up to 144A.

#### Features

- Selectable manual or automatic reset operation
- Interchangeable heater packs adjustable  $\pm 24\%$  to match motor FLA and calibrated for use with 1.0 and 1.15 service factor motors. Heater packs for 32A overload relay will mount in 75A overload relay—useful in derating applications such as jogging
- Class 10 or 20 heater packs
- Load lugs built into relay base
- Bimetallic, ambient compensated. Trip free mechanism
- Electrically isolated NO-NC contacts (pull RESET button to test). (Electrical ratings see table on **Page V5-T2-46**)
- Overload trip indication
- Shrouded or fingerproof terminals to reduce possibility of electrical shock

### Contents

#### Description

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#### Standards and Certifications

- Meets UL 508 single-phasing requirements
- UL listed, CSA certified and NEMA compliance



## Product Selection

### C306 Thermal Overload Relays

#### C306DN3B



#### Contactors

NEMA Size	Maximum Ampere Rating	Number of Poles	Open Type Catalogue Number	NEMA 1 Enclosed Catalogue Number
00, 0	32 <sup>②</sup>	3	<b>C306DN3B</b>	<b>C306DG3B</b>
1, 2	75 <sup>②</sup>	3	<b>C306GN3B</b>	<b>C306GG3B</b>
3	105 <sup>③</sup>	3	<b>C306KN3</b>	—
4	144 <sup>③</sup>	3	<b>C306NN3</b>	—
5-8 <sup>①</sup>	—	—	—	—

#### C306GN3B



#### C306DT3B



#### Standalone Applications

NEMA Size	Maximum Ampere Rating	Number of Poles	Open Type Catalogue Number
00, 0, 1 <sup>④</sup>	32	3	<b>C306DT3B</b>
1 <sup>④</sup>	75	3	<b>C306GT3B</b>
3 <sup>⑤</sup>	105	3	<b>C306KN3</b>
4 <sup>⑤</sup>	144	3	<b>C306NN3</b>
5-8 <sup>⑥</sup>	—	—	—

#### C306GT3B



#### Notes

- ① NEMA Sizes 5-8 use the 32A overload in conjunction with CTs.
- ② Series B overload relays have load lugs built into relay base and will only accept Series B heater packs. These relays can be directly attached to contactor or they can be DIN rail or panel mounted using adapter on **Page V5-T2-44**.
- ③ These relays can be panel mounted only.
- ④ Overload relay assembled with mounting adapter for DIN rail or panel mount.
- ⑤ Panel mount only.
- ⑥ NEMA Sizes 5-8 use the 32A overload in conjunction with CTs.

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## NEMA Contactors and Starters

### Freedom Series

2

#### Heater Pack Selection

Heater packs H2001B to H2017B and H2101B to H2117B are to be used only with Series B overload relays Catalogue Numbers C306DN3B (Part No. 10-7016) and C306GN3B (Part No. 10-7020). The load lugs are built into the overload relay base to

allow load wiring prior to heater pack installation. The previous heater design had integral load lugs. The Series B heater packs are electrically equivalent to the previous heater design. Heaters H2018-3 to H2024-3 have not changed.

#### Starters with Series B Overload Relays ①

NEMA—AN Type Size	Series	IEC—AE Type Size	Series
00–0	<b>C</b>	A–F	<b>C</b>
1–2	<b>B</b>	G–K	<b>B</b>
5	<b>B</b>	G–K	<b>B</b>
6	<b>C</b>	G–K	<b>B</b>
7–8	<b>B</b>	G–K	<b>B</b>

#### Heater Pack H2001B–H2017B



#### Standard Trip—Class 20 Heater

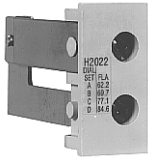
Overload Relay Size	Motor Full Load Ampere Rating				Catalogue Number ②
	Dial Position				
	A	B	C	D	
<b>For Use with NEMA Sizes 00–0 Series C, NEMA Sizes 1–2 Series B; IEC Sizes A–F Series C, IEC Sizes G–K Series B</b>					
32A or 75A	0.254	0.306	0.359	0.411	<b>H2001B-3</b>
	0.375	0.452	0.530	0.607	<b>H2002B-3</b>
	0.560	0.676	0.791	0.907	<b>H2003B-3</b>
	0.814	0.983	1.15	1.32	<b>H2004B-3</b>
	1.20	1.45	1.71	1.96	<b>H2005B-3</b>
	1.79	2.16	2.53	2.90	<b>H2006B-3</b>
	2.15	2.60	3.04	3.49	<b>H2007B-3</b>
	3.23	3.90	4.56	5.23	<b>H2008B-3</b>
	4.55	5.50	6.45	7.40	<b>H2009B-3</b>
	6.75	8.17	9.58	11.0	<b>H2010B-3</b>
	9.14	10.8	12.4	14.0	<b>H2011B-3</b>
	14.0	16.9	19.9	22.8	<b>H2012B-3</b>
	18.7	22.7	26.7	30.7	<b>H2013B-3</b>
	23.5	28.5	33.5	38.5	<b>H2014B-3</b>
<b>For Use with NEMA Size 2, IEC Sizes G–K Only, Series B</b>					
75A	29.0	34.0	39.1	44.1	<b>H2015B-3</b>
	39.6	45.5	51.5	57.4	<b>H2016B-3</b>
	53.9	60.9	67.9	74.9	<b>H2017B-3</b>

#### Notes

- ① The series of a starter is the last digit of the listed Catalogue number. Example: AN16DN0AB.
- ② Heater packs are shipped three to a carton. Catalogue numbers are for three heater packs.



**Heater Pack  
H2018–H2024**



### Standard Trip—Class 20 Heater, continued

Overload Relay Size	Motor Full Load Ampere Rating Dial Position				Catalogue Number <sup>①</sup>
	A	B	C	D	
<b>For Use with NEMA Sizes 3–4, IEC Sizes L–N Only—Series A</b>					
105A or 144A	8.0	9.2	10.3	11.5	<b>H2025-3</b>
	11.4	12.8	14.3	15.7	<b>H2026-3</b>
	14.3	15.7	17.4	19.0	<b>H2027-3</b>
	18.0	20.2	22.3	24.5	<b>H2018-3</b>
	24.6	27.6	30.5	33.4	<b>H2019-3</b>
	33.5	37.5	41.5	45.6	<b>H2020-3</b>
	45.7	51.2	56.7	62.1	<b>H2021-3</b>
	62.2	69.7	77.1	84.6	<b>H2022-3</b>
	84.7	95.0	105.0	115.0	<b>H2023-3</b>
	106.0	118.0	131.0	144.0	<b>H2024-3</b>
<b>For Use with Size 5 Starters—Series B and IEC P, R and S with 300/5 CT</b>					
32A <sup>②</sup>	49	59	69	79	<b>H2004B-3</b>
	72	87	103	118	<b>H2005B-3</b>
	107	130	152	174	<b>H2006B-3</b>
	129	156	182	209	<b>H2007B-3</b>
	194	234	274	—	<b>H2008B-3</b>
<b>For Use with Size 6 Starters Only—Series B and IEC T–V with 600/5 CT</b>					
32A <sup>②</sup>	144	174	205	235	<b>H2005B-3</b>
	215	259	304	348	<b>H2006B-3</b>
	258	312	365	419	<b>H2007B-3</b>
	388	468	547	627	<b>H2008B-3</b>
<b>For Use with Size 7 Starters Only—Series B and IEC W–X with 1000/5 CT</b>					
32A <sup>②</sup>	163	197	230	264	<b>H2004B-3</b>
	240	290	342	392	<b>H2005B-3</b>
	358	432	506	580	<b>H2006B-3</b>
	430	520	608	698	<b>H2007B-3</b>
	646	780	912	—	<b>H2008B-3</b>
<b>For Use Size 8 Starters Only—Series B and IEC Z with 1500/5 CT</b>					
32A <sup>②</sup>	244	295	345	396	<b>H2004B-3</b>
	360	435	513	588	<b>H2005B-3</b>
	537	648	759	870	<b>H2006B-3</b>
	645	780	912	1047	<b>H2007B-3</b>
	969	1170	1368	—	<b>H2008B-3</b>

**Notes**

- ① Heater packs are shipped three to a carton. Catalogue numbers are for three heater packs.
- ② Sizes 5–8 and IEC P–Z use the 32A overload relay with current transformers.

Heater Pack  
H2101B–H2117B

2

## Fast Trip—Class 10 Heater

Overload Relay Size	Motor Full Load Ampere Rating Dial Position				Catalogue Number <sup>①</sup>
	A	B	C	D	
<b>For Use with NEMA Sizes 00–0 Series C, NEMA Sizes 1–2 Series B; IEC Sizes A–F Series C, IEC Sizes G–K Series B</b>					
32A or 75A	0.260	0.313	0.367	0.420	H2101B-3
	0.384	0.464	0.543	0.623	H2102B-3
	0.570	0.688	0.806	0.924	H2103B-3
	0.846	1.02	1.20	1.37	H2104B-3
	1.28	1.55	1.83	2.10	H2105B-3
	1.92	2.33	2.74	3.15	H2106B-3
	2.30	2.79	3.28	3.77	H2107B-3
	3.38	4.10	4.82	5.54	H2108B-3
	4.96	6.03	7.09	8.16	H2109B-3
	7.07	8.58	10.1	11.6	H2110B-3
	9.60	11.2	12.8	14.4	H2111B-3
	14.4	17.5	20.7	23.8	H2112B-3
	18.7	21.8	25.0	28.1	H2113B-3
23.5	27.3	31.0	34.8	H2114B-3	
<b>For Use with Size 2, IEC Sizes G–K Only—Series B</b>					
75A	28.3	32.6	37.0	41.3	H2115B-3
	36.6	42.3	48.1	53.8	H2116B-3
	53.8	60.8	67.9	74.9	H2117B-3
<b>For Use with Size 5 Starters Only—Series B and IEC P, R and S with 300/5 CT</b>					
32A <sup>②</sup>	51	61	72	82	H2104B-3
	77	93	110	126	H2105B-3
	115	140	164	189	H2106B-3
	138	167	197	226	H2107B-3
	203	246	289	—	H2108B-3
<b>For Use with Size 6 Starters Only—Series B and IEC T–V with 600/5 CT</b>					
32A <sup>②</sup>	154	186	220	252	H2105B-3
	230	280	329	378	H2106B-3
	276	335	394	452	H2107B-3
	406	492	578	—	H2108B-3
<b>For Use with Size 7 Starters Only—Series B and IEC W–X with 1000/5 CT</b>					
32A <sup>②</sup>	169	204	240	274	H2104B-3
	256	310	366	420	H2105B-3
	384	466	543	630	H2106B-3
	460	558	656	754	H2107B-3
	676	820	—	—	H2108B-3
<b>For Use with Size 8 Starters Only—Series B and IEC Z with 1500/5 CT</b>					
32A <sup>②</sup>	254	306	360	411	H2104B-3
	384	465	549	630	H2105B-3
	576	699	822	945	H2106B-3
	690	837	984	1131	H2107B-3
	1014	1230	—	—	H2108B-3

**Notes**

- ① Heater packs are shipped three to a carton. Catalogue numbers are for three heater packs.  
 ② Sizes 5–8 and IEC P–Z use the 32A overload relay with current transformers.

**Accessories**

**DIN Rail and Panel Mounting Adapter**

These adapters are required when component overload relays are to be separately mounted. The terminal base adapter includes line terminals and connects with the overload relays on **Page V5-T2-39**.

**C306TB1**



**DIN Rail and Panel Mounting Adapter**

Description	Catalogue Number
For 32A overload relay	<b>C306TB1</b>
For 75A overload relay	<b>C306TB2B</b> ①

**Modifications**

**C306 Thermal Overload Relays with Mounting Adapter**

Consists of a thermal overload relay mounted to a terminal base adapter—permits fast and easy installation.

**C306 Thermal Overload Relays with Mounting Adapter**

Description	Catalogue Number
C306DN3B + C306TB1	<b>C306DT3B</b>
C306GN3B + C306TB2B	<b>C306GT3B</b>

**Locking Cover for Overload Relay—C306 Only**

Snap-on transparent or opaque plastic panel for covering access port to the overload relay trip setting dial—helps prevent accidental or unauthorized changes to trip and reset setting.

**Overload Relay Cover**



**Locking Cover for Overload Relay—C306 Only**

Description	Min. Order Qty. (Std. Pkg.)	Catalogue Number
Clear cover, no accessibility	50	<b>C320PC3</b>
Gray cover, no accessibility with auto only nib	50	<b>C320PC4</b>
Gray cover, no accessibility with manual only nib	50	<b>C320PC5</b>
Gray cover with FLA dial accessibility, A, B, C, D positions and auto only nib	50	<b>C320PC6</b>
Gray cover with FLA dial accessibility, A, B, C, D positions and manual only nib	50	<b>C320PC7</b>

**Note**

① This Series B adapter will accept Series A or B overload relays (C306GN3 or C306GN3B), C306TB2 can only be used with C306GN3.

# 2.1

## NEMA Contactors and Starters

### Freedom Series

#### Replacement Parts

2

##### Heater Pack Replacement

The heater pack series is determined by the 6th character of the Catalogue number. Series A or prior heater packs (identified by either "A" or "-" as the 6th character) have built-in load lugs. Series B or later heater

packs do not (load lugs are on overload relay). Replacement of Series A or earlier heater packs with Series B or later heater packs, requires the one time addition of Lug Adapter Kit C306KAL1-3B to the Series A1 overload relay.

##### Superseded Series A Heater Pack



##### Series B Heater Pack



#### Heater Pack Replacement Requirements

Existing Heater Pack Catalogue Numbers	Replacement Product Required
H2001-3–H2013-3 H2001A-3–H2013A-3	Lug adapter kit C306KAL1-3B and Series B heater pack
H2001B-3–H2013B-3	Series B heater pack
H2014-3 H2014A-3	Replace with lug adapter kit C306KAL1-3B and Series B heater pack
H2014B-3	Series B heater pack
H2015-3–H2017-3	Replace with heater pack chosen from table below
H2015A-3–H2017A-3	Replace with lug adapter kit C306KAL1-3B and Series B heater pack
H2015B-3–H2017B-3	Series B heater pack

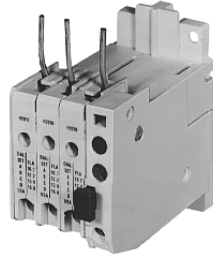
#### Heater Pack Ratings

##### Motor Full Load Ampere Rating

Dial Position	A	B	C	D	Order Heater Pack Catalogue Number
	29.0	32.5	36.0	39.5	H2015B-3
	39.6	44.3	49.1	53.8	H2016B-3
	53.9	60.4	66.8	74.9	H2017B-3

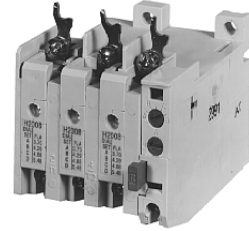
##### Overload Relay Lug Adapter Kit

##### Superseded 32A Series A Overload Relay—C306DN3



These kits are used in conjunction with Catalogue Numbers H2001B–H2014B or H2101B–H2114B heater packs as a means of utilizing these Series B heater packs in Catalogue Numbers C306DN3 and C306GN3 Series A1 overload relays. The kit consists of three lug

##### Superseded 75A Series A Overload Relay—C306GN3



adapters and installation instructions. When installing Series B heater packs plus lug adapters in Series A overload relays, refer to heater pack FLA adjustment tables originally supplied with equipment (also supplied with kit).

##### C306KAL1



#### Overload Relay Lug

Description	Catalogue Number
Series A1 overload relay lug adapter kit	C306KAL1-3B

##### Overload Relay Replacement—Series A Only

When replacing a Catalogue Number C306DN3 (Part No. 10-6044) or C306GN3 (10-6319) Series A overload relay on a starter, order a Series B overload relay and Series B heater packs.

**Technical Data and Specifications**

**Operation**

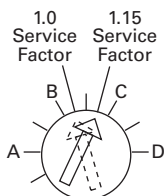
**C306 Overload Relay Setting**

For motors having a 1.15 service factor, rotate the FLA (Full Load Amperes) adjustment dial to correspond to the motor's FLA rating.

Estimate the dial position when the motor FLA falls between two letter values as shown in the example.

For motors having a 1.0 service factor, rotate the FLA dial one-half position counterclockwise (CCW).

**FLA Dial Adjustment**

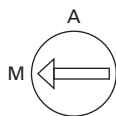


Example of 12.0 FLA setting for heater pack number H2011B showing position for 1.0 or 1.15 service factor motors.

The overload relay is factory set at M for manual reset operation. For automatic reset operation, turn the reset adjustment dial to the A position as shown in the illustration.

Automatic reset is not intended for two-wire control devices.

**Manual/Automatic Reset**



Example of setting for manual reset.

**Test for Trip Indication**

To test overload relay for trip indication when in manual reset, pull out the blue reset button. An orange flag will appear indicating that the device has tripped. Push reset button in to reset.

**Warning**—To provide continued protection against fire or shock hazard, the complete overload relay must

be replaced if burnout of the heater element occurs.

**General**

“Overload relays are provided to protect motors, motor control apparatus and motor-branch circuit conductors against excessive heating due to motor overloads and failure to start. This definition does not include: 1) motor circuits over 600V, 2) short circuits, 3) ground faults and 4) fire pump control.” (NEC Art. 430-31)

**Time Current Characteristics**

The time-current characteristics of an overload relay is an expression of performance which defines its operating time at various multiples of its current setting. Tests are run at Underwriters Laboratories (UL) in accordance with NEMA Standards and the NEC. UL requires:

- When tested at 100 percent of its current rating, the overload relay shall trip ultimately

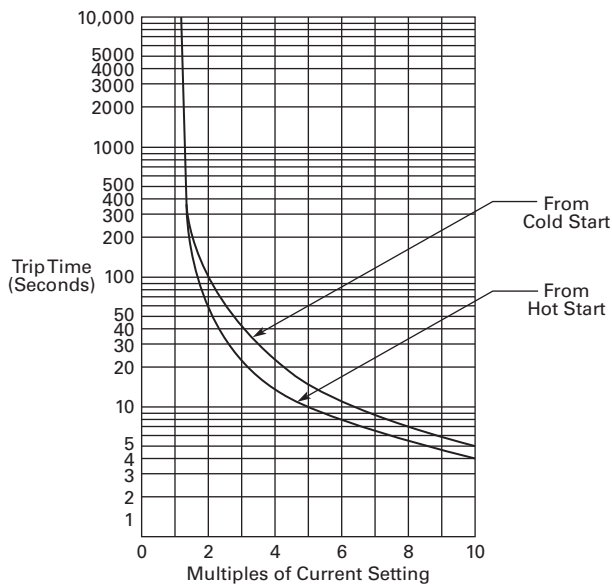
- When tested at 200 percent of its current rating, the overload relay shall trip in not more than 8 minutes
- When tested at 600 percent of the current rating, the overload relay shall trip in not more than 10 or 20 seconds, depending on the Class of the relay

“Current Rating” is defined as the minimum current at which the relay will trip. Per NEC, an overload must ultimately trip at 125% of FLA current (heater) setting for a 1.15 service factor motor and 115% FLA for a 1.0 service factor motor.

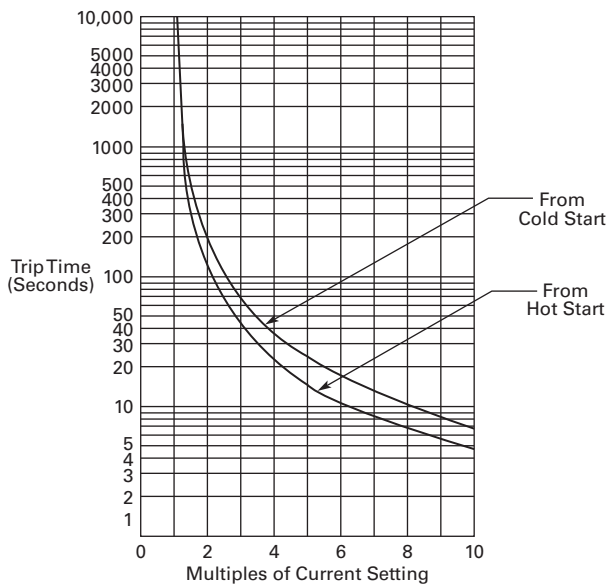
“Current Setting” is defined as the FLA of the motor and thus the overload heater pack setting.

Example: 600% of current rating is defined as 750% (600 x 1.25) of FLA current (heater) setting for a 1.15 service factor motor. A 10A heater setting must trip in 20 seconds or less at 75A motor current for a Class 20 relay.

**Class 10 and Class 20 Trip Curves**



Class 10 Overload Relay 25C Open Rating



Class 20 Overload Relay 25C Open Rating

# 2.1

## NEMA Contactors and Starters

### Freedom Series

2

#### Wire (75°C) Sizes—AWG or kcmil—NEMA Sizes 00–2, IEC A–K—Open

##### Power Terminals—Line

IEC Size	NEMA Size	Cu Only
A, B, C	00	12–16 stranded, 12–14 solid
D, E, F	0	8–16 stranded, 10–14 solid
	1	8–14 stranded or solid
G, H, J, K	2	3–14 (upper) and/or 6–14 (lower) stranded or solid ①

##### Power Terminals—Load—Cu Only (Stranded or Solid)

Catalogue Number	Terminal	Wire Size
<b>C306DN3B</b>	32A	14–6 AWG
<b>C306GN3B</b>	75A	14–2 AWG

##### Control Terminals—Cu Only

12–16 AWG stranded, 12–14 AWG solid

#### Wire (75°C) Sizes—AWG or kcmil—NEMA Sizes 3–8, IEC L–N—Open

##### Power Terminals—Line and Load

IEC Size	NEMA Size	Wire Size
L	3	1/0–14 Cu/Al
M	—	14–2/0 Cu/Al
N	—	3/0–8 Cu/Al
—	4	Open—3/0–8 Cu Enclosed—250 kcmil—6 Cu/Al
—	5	750 kcmil—2 or (2) 250 kcmil—3/0 Cu/Al
	6–7	(2) 750 kcmil—3/0 Cu/Al
	8	(2) 750 kcmil—1/0 Cu/Al

##### Control Terminals—Cu Only

12–16 AWG stranded, 12–14 AWG solid

##### Power Terminal Torque Line and Load Terminals

Catalogue Number	Terminal	Torque in lb-in
<b>C306DT3B</b>	32A	20
<b>C306GT3B</b>	75A	35 (14–10 AWG) 40 (8 AWG) 45 (6–4 AWG) 50 (3–2 AWG)
<b>C306KN3</b> (socket head screw)	105A	120 (3/16) 200 (1/4) 250 (5/16)
<b>C306NN3</b> (socket head screw)	144A	120 (3/16) 200 (1/4) 250 (5/16)
<b>C306NN3</b> (slotted head screw)		35 (14–10 AWG) 40 (8 AWG) 45 (6–4 AWG) 50 (3–1/0 AWG)

#### Plugging and Jogging Service Horsepower Ratings ②

NEMA Size	200V	230V	460V	575V
00	—	1/2	1/2	1/2
0	1-1/2	1-1/2	2	2
1	3	3	5	5
2	7-1/2	10	15	15
3	15	20	30	30
4	25	30	60	60
5	60	75	150	150
6	125	150	300	300

#### Overload Relay UL/CSA Contact Ratings Control Circuit ③

AC Volts	120V	240V	480V	600V
<b>NC Contact B600</b>				
Make and break amperes	30	15	7.5	6
Break amperes	3	1.5	0.75	0.6
Continuous amperes	5	5	5	5
<b>NO Contact C600</b>				
Make and break amperes	15	7.5	3.375	3
Break amperes	1.5	0.75	0.375	0.3
Continuous amperes	2.5	2.5	2.5	2.5

##### Notes

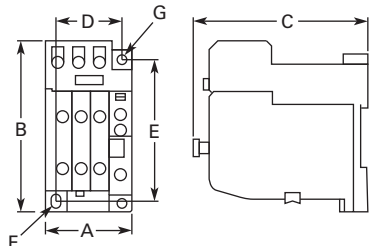
- ① Two compartment box lug.
- ② Maximum horsepower where operation is interrupted more than 5 times per minute or more than 10 times in a 10 minute period. NEMA standard ICS 2-1993 table 2-4-3.
- ③ DC ratings cover Freedom Series coils only.

### Dimensions

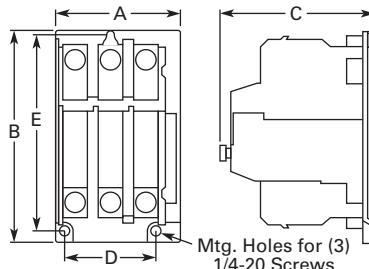
Approximate Dimensions in Inches (mm)

#### Stand-Alone Overload Relays

##### 32A and 75A Sizes—C306DT38 and C306GT3B



##### 105A and 144A Sizes—C306KN38 and C306NN3B



### Dimensions and Shipping Weights

Ampere Size	Wide A	High B	Deep C	Mounting D	E	F (Slot)	G (Hole)	Shipping Weight Lbs (kg)
32A	1.77 (45.0)	4.13 (104.9)	3.69 (93.7)	1.36 (34.5)	3.74 (95.0)	0.18 x 0.30 (4.6 x 7.6)	0.18 (4.6) dia.	0.8 (0.4)
75A	2.54 (64.5)	4.69 (119.1)	3.74 (95.0)	2.00 (50.8)	3.45 (87.6)	0.22 x 0.26 (5.6 x 6.6)	0.21 (5.3) dia.	1.4 (0.6)
105 and 144A	4.00 (101.6)	7.17 (182.1)	4.91 (124.7)	3.00 (76.2)	6.62 (168.1)	—	—	4.0 (1.8)

C440/XT Electronic Overload Relay



### C440/XT Electronic Overload Relay

#### Product Description

Eaton's new electronic overload relay (EOL) is the most compact, high-featured, economical product in its class. Designed on a global platform, the new EOL covers the entire power control spectrum including NEMA, IEC and DP contactors. The NEMA and DP versions are offered with the *C440* designation while the IEC offering has the *XT* designation. The electronic design provides reliable, accurate and value driven protection and communications capabilities in a single compact device. It is the flexible choice for any application requiring easy-to-use, reliable protection.

Eaton has a long history of innovations and product development in motor control and protection, including both traditional NEMA, as well as IEC control. It was from this experience that the C440 was developed, delivering new solutions to meet today's demands.

C440 is a self-powered electronic overload relay available up to 175A as a self contained unit. With external CTs, C440 can protect motor up to 1500 FLA. Available add-on accessories include remote reset capability and communication modules with I/O for DeviceNet, PROFIBUS, Modbus, EtherNet/IP, and Modbus TCP.

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### Features and Benefits

#### Features

- Reliable, accurate, electronic motor protection
- Easy to select, install and maintain
- Compact size
- Flexible, intelligent design
- Global product offering—available with NEMA, IEC and DP power control

#### Size/Range

- Broad FLA range (0.33–1500A)
- Selectable trip class (10A, 10, 20, 30)
- Direct mounting to NEMA, IEC and DP contactors
- Most compact electronic overload in its class

#### Motor Control

- Two B600 alarm (NO) and fault (NC) contacts
- Test/Trip button

#### Motor Protection

- Thermal overload
- Phase loss
- Selectable (ON/OFF) phase unbalance
- Selectable (ON/OFF) ground fault

#### User Interface

- Large FLA selection dial
- Trip status indicator
- Operating mode LED
- DIP switch selectable trip class, phase unbalance and ground fault
- Selectable Auto/Manual reset

#### Feature Options

- Remote reset
  - 120 Vac
  - 24 Vac
  - 24 Vdc
- Tamper-proof cover
- Communications modules
  - Modbus RTU RS-485
  - DeviceNet with I/O
  - PROFIBUS with I/O
  - Modbus RTU with I/O
  - Ethernet IP with I/O
  - Modbus TCP with I/O



### Benefits

#### Reliability and Improved Uptime

- C440 provides the users with peace of mind knowing that their assets are protected with the highest level of motor protection and communication capability in its class
- Extends the life of plant assets with selectable motor protection features such as trip class, phase unbalance and ground fault
- Protects against unnecessary downtime by discovering changes in your system (line/load) with remote monitoring capabilities
- Status LED provides added assurance that valuable assets are protected by indicating the overload operational status

#### Flexibility

- Available with NEMA, IEC and DP contactors
- Improves return on investment by reducing inventory carrying costs with wide FLA adjustment (5:1) and selectable trip class
- Design incorporates built-in ground fault protection thus eliminating the need for separate CTs and modules
- Flexible communication with optional I/O enables easy integration into plant management systems for remote monitoring and control
- Available as an open component and in enclosed control and motor control centre assemblies

#### Monitoring Capabilities

- Individual phase currents RMS
- Average three-phase current RMS
- Thermal memory
- Fault indication (overload, phase loss, phase unbalance, ground fault)

#### Safety

- IP 20 rated terminal blocks
- Available in Eaton's industry leading FlashGard MCCs
- Tested to the highest industry standards such as UL, CSA, CE and IEC
- RoHS compliant

#### Standards and Certifications

- UL
- CSA
- CE
- NEMA
- IEC/EN 60947 VDE 0660
- ISO 13849-1 (EN954-1)
- RoHS
- ATEX directive 94/9/EC
- Equipment Group 2, Category 2



### Electronic Overload Education

Description	Definition	Cause	Effect if not Protected	C440/XT Protection
<b>Motor Protection</b>				
Thermal overload	Overload is a condition in which current draw exceeds 115% of the full load amperage rating for an inductive motor.	<ul style="list-style-type: none"> <li>• An increase in the load or torque that is being driven by the motor.</li> <li>• A low voltage supply to the motor causes the current to go high to maintain the power needed.</li> <li>• A poor power factor causing above normal current draw.</li> </ul>	<ul style="list-style-type: none"> <li>• Increase in current draw leads to heat and insulation breakdown, which can cause system failure.</li> <li>• Increase in current can increase power consumption and waste valuable energy.</li> </ul>	<ul style="list-style-type: none"> <li>• Thermal trip behavior is defined by UL, CSA and IEC standards.</li> <li>• Trip class is settable from 10A, 10, 20, 30</li> </ul>
Ground fault	A line to ground fault.	A current leakage path to ground.	An undetected ground fault can burn through multiple insulation windings, ultimately leading to motor failure, not to mention risk to equipment or personnel	Fixed protective setting that takes the starter offline if ground fault current exceeds 50% of the FLA dial setting, that is, if the FLA dial is set to 12A, the overload relay will trip if the ground current exceeds 6A.
Unbalanced phases (voltage and current)	Uneven voltage or current between phases in a three-phase system.	When a three-phase load is powered with a poor quality line, the voltage per phase may be unbalanced.	Unbalanced voltage causes large unbalanced currents and as a result this can lead to motor stator windings being overloaded, causing excessive heating, reduced motor efficiency and reduced insulation life.	Fixed protective setting that takes the starter offline if a phase drops below 50% of the other two phases.
Phase loss—current (single-phasing)	One of the three-phase voltages is not present.	Multiple causes, loose wire, improper wiring, grounded phase, open fuse, and so on.	Single-phasing can lead to unwanted motor vibrations in addition to the results of unbalanced phases as listed above.	Fixed protective setting that takes the starter offline if a phase drops below 50% of the other two phases.

# 2.1

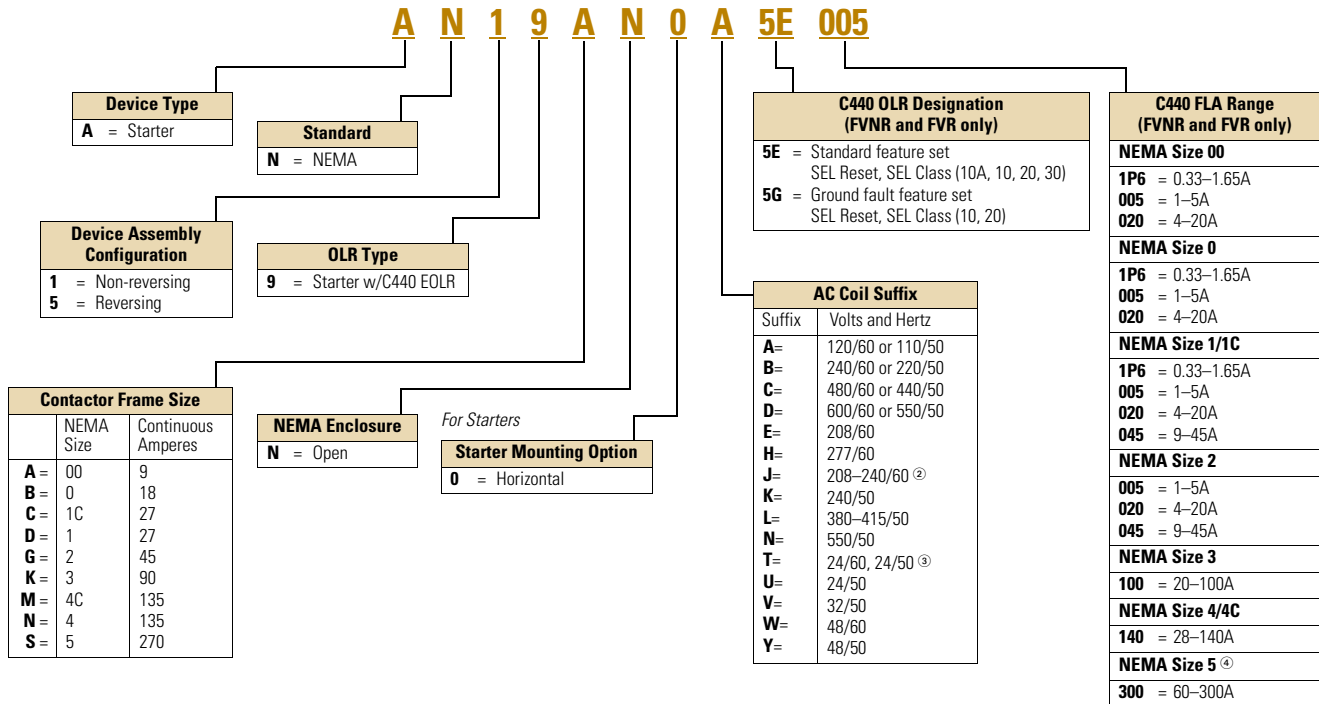
## NEMA Contactors and Starters

### Freedom Series

#### Catalogue Number Selection

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#### Freedom Series NEMA Starters with C440 Electronic Overload Relays <sup>①</sup>



#### Notes

- ① See **Page V5-T2-51** for Product Selection.
- ② NEMA Sizes 00 and 0 only.
- ③ NEMA Sizes 00 and 0 only. Sizes 1–3 are 24/60 only.
- ④ NEMA Size 5 starter available with 60–300A panel mounted CTs. Starter shipped as an assembled unit with 1–5A C440 overload relay (C440A1A005SELAX or C440A2A005SELAX).

### Product Selection

#### Type AN19/59 Freedom Series Starters

#### Type AN19/59 Freedom Series Starters with C440 Electronic Overload Relays

##### NEMA Starter



#### Non-Reversing and Reversing

NEMA Size	Continuous Ampere Rating	Service Limit Current Rating (Amps)	Maximum UL Horsepower						Three-Pole Non-Reversing <sup>①②</sup> Catalogue Number	Three-Pole Reversing <sup>①②</sup> Catalogue Number
			Single-Phase		Three-Phase		480V	600V		
			115V	230V	208V	240V				
00	9	11	1/3	1	1-1/2	1-1/2	2	2	AN19AN0_5E_	AN59AN0_5E_
0	18	21	1	2	3	3	5	5	AN19BN0_5E_	AN59BN0_5E_
1	27	32	2	3	7-1/2	7-1/2	10	10	AN19DN0_5E_	AN59DN0_5E_
2	45	52	3	7-1/2	10	15	25	25	AN19GN0_5E_	AN59GN0_5E_
3	90	104	—	—	25	30	50	50	AN19KN0_5E_	AN59KN0_5E_
4	135	156	—	—	40	50	100	100	AN19NN0_5E_	AN59NN0_5E_
5 <sup>③</sup>	270	311	—	—	75	100	200	200	AN19SN0_5E_	AN59SN0_5E_

#### Type AN19/59 Freedom Series Starters with C440 with Ground Fault Electronic Overload Relays

##### NEMA Starter with Ground Fault



#### Non-Reversing and Reversing

NEMA Size	Continuous Ampere Rating	Service Limit Current Rating (Amps)	Maximum UL Horsepower						Three-Pole Non-Reversing <sup>①②</sup> Catalogue Number	Three-Pole Reversing <sup>①②</sup> Catalogue Number
			Single-Phase		Three-Phase		480V	600V		
			115V	230V	208V	240V				
00	9	11	1/3	1	1-1/2	1-1/2	2	2	AN19AN0_5G_	AN59AN0_5G_
0	18	21	1	2	3	3	5	5	AN19BN0_5G_	AN59BN0_5G_
1	27	32	2	3	7-1/2	7-1/2	10	10	AN19DN0_5G_	AN59DN0_5G_
2	45	52	3	7-1/2	10	15	25	25	AN19GN0_5G_	AN59GN0_5G_
3	90	104	—	—	25	30	50	50	AN19KN0_5G_	AN59KN0_5G_
4	135	156	—	—	40	50	100	100	AN19NN0_5G_	AN59NN0_5G_
5 <sup>③</sup>	270	311	—	—	75	100	200	200	AN19SN0_5G_	AN59SN0_5G_

#### Coil Suffix Codes

Suffix	Coil Volts and Hertz	Suffix	Coil Volts and Hertz
A	120/60 or 110/50	L	380–415/50
B	240/60 or 220/50	N	550/50
C	480/60 or 440/50	T	24/60, 24/50
D	600/60 or 550/50	U	24/50
E	208/60	V	32/50
H	277/60	W	48/60
J	208–240/60	Y	48/50
K	240/50		

#### C440 FLA Range (FVNR and FVR Starters Only)

NEMA Size	OLR Code	FLA Range	OLR Code	FLA Rating
00	1P6	0.33–1.65A	020	4.0–20A
	005	1.0–5.0A	—	—
0	1P6	0.33–1.65A	020	4.0–20A
	005	1.0–5.0A	—	—
1	1P6	0.33–1.65A	020	4.0–20A
	005	1.0–5.0A	045	9.0–45A
2	005	1.0–5.0A	045	9.0–45A
	020	4.0–20A	—	—
3	100	20–100A	—	—
4	140	28–140A	—	—
5 <sup>③</sup>	300	60–300A	—	—

#### Notes

- ① Underscore ( \_ ) indicates coils suffix required, see Coil Suffix table above.
- ② Underscore ( \_ ) indicates OLR designation required, see C440 FLA Range table above.
- ③ NEMA Size 5 starter available with 60-300A panel mounted CTs. Starter shipped as an assembled unit with 1–5A C440 overload relay (C440A1A005SELAX or C440A2A005SELAX).

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## NEMA Contactors and Starters

### Freedom Series

#### Compact NEMA Size 1 and 4 Starters

New Compact NEMA Size 1 and 4 starters—available with electronic overload relay **only**.

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#### Non-Reversing

NEMA Size	Continuous Ampere Rating	Service Limit Current Rating (Amps)	Maximum UL Horsepower				480V	600V	Three-Pole Non-Reversing Catalogue Number
			Single-Phase		Three-Phase				
			115V	230V	208V	240V			
<b>Standard Fault Overload</b>									
1C	27	32	2	3	7.5	7.5	10	10	AN19CN0_5E_
4C	135	156	—	—	40	50	100	100	AN19MN0_5E_
<b>Ground Fault Overload</b>									
1C	27	32	2	3	7.5	7.5	10	10	AN19CN0_5G_
4C	135	156	—	—	40	50	100	100	AN19MN0_5G_




#### Electrical Life at Rated Continuous Current

NEMA Size	Rated Current (Amperage)	
	AC3/AC4	Operations
1C	27/150	2,500,000/40,000
1	27/153	5,000,000/110,000
4C	135/516	500,000/40,000
4	135/822	800,000/70,000

**Accessories**

**CT Kits**

**Accessories**

	Description	Catalogue Number
<b>Safety Cover</b> 	<b>Safety Cover</b> Clear Lexan cover that mounts on top of the FLA dial and DIP switches when closed.	<b>ZEB-XSC</b>
<b>Reset Bar</b> 	<b>Reset Bar</b> Assembles to the top of the overload to provide a larger target area for door mounted reset operators.	<b>ZEB-XRB</b>
<b>Remote Reset</b> 	<b>Remote Reset</b> Remote reset module (24 Vdc) ① Remote reset module (120 Vac) ① Remote reset module (24 Vac) ①	<b>C440-XCOM</b> <b>ZEB-XRR-120</b> <b>ZEB-XRR-24</b>

**Communication**

The C440/XTOE is provided with two levels of communication capability.

**Basic Communication via Expansion Module—Monitoring Only**

Basic communication on the C440 is accomplished using an expansion module (C440-XCOM). The expansion module plugs into the expansion bay on the C440 overload relay, enabling communications with the overload via their Modbus RTU (RS-485) network. No additional cards or modules are required. See figure below.



**Basic Communication—Modbus**

**Advanced Communication—Monitoring and Control**

C440 also has the ability to communicate on industrial protocols such as Modbus RTU, DeviceNet, PROFIBUS, Modbus TCP, and EtherNet/IP while providing control capability using I/O.

An expansion module (C440-XCOM) combined with a communication module allows easy integration onto the customer's network. See figure below.



**Advanced Communication—Communication Module**

**Advanced Communication—Communication Modules**

C440 communication modules, wired to the C440-XCOM give C440 control capability via communications. The communication modules offer flexible mounting options (DIN rail or panel) along with four inputs (24 Vdc or 120 Vac) and two outputs as standard.

**Note**

① Customer can wire remote mounted button to reset module (that is, 22 mm pushbutton, catalog number M22-D-B-GB14-K10).  
 ②

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## NEMA Contactors and Starters


### Freedom Series

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The following information can be viewed using the communication option:

- Motor status—running, stopped, tripped or resetting
- Individual rms phase currents (A, B, C)
- Average of three-phase rms current
- Percent thermal capacity
- Fault codes (only available prior to reset)
- Percent phase unbalance
- Ground fault current and percent
- Overload relay settings—trip class, DIP switch selections, reset selections
- Modbus address (can be set over the network)

#### Communication Accessories

	Description	Catalogue Number
<b>Expansion Module</b> 	<b>Expansion Module</b>	
	Expansion module (Remote Reset/Modbus RTU, RS-485 Communication)	<b>C440-XCOM</b>
<b>Communication Modules</b>		
	DeviceNet communication module kit—120 V I/O (consists of C440-XCOM + C441KS)	<b>C440-DN-120</b>
	DeviceNet communication module kit—24 Vdc I/O (consists of C440-XCOM + C441LS)	<b>C440-DN-24</b>
	PROFIBUS communication module kit—120 V I/O (consists of C440-XCOM + C441SS)	<b>C440-DP-120</b>
	PROFIBUS communication module kit—24 V I/O (consists of C440-XCOM + C441QS)	<b>C440-DP-24</b>
	Modbus communication module kit—120 V I/O (consists of C440-XCOM + C441NS)	<b>C440-MOD-120</b>
	Modbus communication module kit—24 Vdc I/O (consists of C440-XCOM + C441PS)	<b>C440-MOD-24</b>
	Modbus TCP/Ethernet IP communication module kit—120 V I/O (consists of C440-XCOM + C441U)	<b>C440-ET-120</b>
	Modbus TCP/Ethernet IP communication module kit—24 V I/O (consists of C440-XCOM + C441V)	<b>C440-ET-24</b>

**Modbus Communication Module**

The Modbus communication module combined with an expansion module provides monitoring and control capability to the C440/XTOE electronic overload relay via Modbus RTU communications. These modules also provide convenient I/O with 24 Vdc or 120 Vac options.

**Features and Benefits**

- The Modbus communication module is capable of baud rates up to 115K
- The Modbus address and baud rate configuration can be easily changed using the HMI user interface
- Modbus address and baud rate are set via convenient DIP switches; LEDs are provided to display Modbus traffic
- Configuration with common Modbus configuration tools
- Terminals
  - Unique locking mechanism provides for easy removal of the terminal block with the field wiring installed
  - Each terminal is marked for ease of wiring and troubleshooting
- Selectable I/O assemblies
  - 4IN/2OUT
  - Signal types include 24 Vdc I/O and 120 Vac I/O
- Each I/O module is optically isolated between the field I/O and the network adapter to protect the I/O and communication circuits from possible damage due to transients and ground loops
- Input Module features a user-definable input debounce, which limits the effects of transients and electrical noise
- Output Module supports a user-definable safe state for loss of communication; hold last state, ON or OFF

**Modbus with I/O Module**



**Modbus Communication Module**

Description	I/O	Catalogue Number
Modbus Communication Module, 4IN/2OUT (DIN/Panel)	120 Vac	<b>C441NS</b>
Modbus Communication Module, 4IN/2OUT (DIN/Panel)	24 Vdc	<b>C441PS</b>

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## NEMA Contactors and Starters

### Freedom Series

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#### DeviceNet Communication Modules

The DeviceNet communication module combined with an expansion module provides monitoring and control capability to the C440/XTOE electronic overload relay via DeviceNet communications. These modules also provide convenient I/O with 24 Vdc or 120 Vac options.

#### Features and Benefits

- Communication to DeviceNet uses only one DeviceNet MAC ID
- Configuration
  - DeviceNet MAC ID and Baud rate are set via convenient DIP switches with an option to set from the network
  - Advanced configuration available using common DeviceNet tools
- I/O assemblies with the same size and I/O layout as those of the Advantage Starter (WPNIDNA) and **IT** Starter (DSNAP) for seamless migration to new starter technology without program changes
- Terminals
  - Unique locking mechanism provides for easy removal of the terminal block with the field wiring installed
  - Each terminal is marked for ease of wiring and troubleshooting
- Selectable I/O assemblies
  - 4IN/2OUT
  - Signal types include 24 Vdc I/O and 120 Vac I/O
- Each I/O module is optically isolated between the field I/O and the network adapter to protect the I/O and communication circuits from possible damage due to transients and ground loops
- Input Module features a user-definable input debounce, which limits the effects of transients and electrical noise
- Output Module supports a user-definable safe state for loss of communication; hold last state, ON or OFF
- Combined status LED

DeviceNet with I/O Module



#### DeviceNet Communication Module

Description	I/O	Catalogue Number
DeviceNet Communication Module, 4IN/2OUT (DIN/Panel)	120 Vac	<b>C441KS</b>
DeviceNet Communication Module, 4IN/2OUT (DIN/Panel)	24 Vdc	<b>C441LS</b>



**PROFIBUS Communication Modules**

The PROFIBUS communication module combined with an expansion module provides monitoring and control capability to the C440 / XTOE electronic overload relay via PROFIBUS communications. These modules also provide convenient I/O with 24 Vdc or 120 Vac options.

**Features and Benefits**

- The PROFIBUS communication module is capable of baud rates up to 12 Mb
- PROFIBUS address is set via convenient DIP switches; LEDs are provided to display PROFIBUS status
- Intuitive configuration with common PROFIBUS configuration tools
- Terminals
  - Unique locking mechanism provides for easy removal of the terminal block with the field wiring installed
  - Each terminal is marked for ease of wiring and troubleshooting
- Selectable I/O assemblies
  - 4IN/2OUT
  - Signal types include 24 Vdc I/O and 120 Vac I/O
- Each I/O module is optically isolated between the field I/O and the network adapter to protect the I/O and communication circuits from possible damage due to transients and ground loops
- Input Module features a user-definable input debounce, which limits the effects of transients and electrical noise
- Output Module supports a user-definable safe state for loss of communication; hold last state, ON or OFF

**PROFIBUS with I/O Module**



**PROFIBUS Communication Module**

Description	I/O	Catalogue Number
PROFIBUS Communication Module, 4IN/2OUT (DIN/Panel)	120 Vac	<b>C441SS</b>
PROFIBUS Communication Module, 4IN/2OUT (DIN/Panel)	24 Vdc	<b>C441QS</b>

#### Ethernet Communication Modules

The Ethernet communication module combined with an expansion module provides both Modbus TCP and EtherNet/IP communication capabilities with built-in HTTP web services to the C440/XTOE overload relay.

The Ethernet communication module has built-in I/O providing communication, monitoring and control for the C440/XTOE overload relay.

#### Features and Benefits

- Supports Modbus TCP or EtherNet/IP in a single device
- Contains an internal embedded switch which provides two Ethernet ports allowing linear or ring network configurations
- Embedded web services allow for simple configuration and monitoring through Internet Explorer
- IP Address is set via convenient DIP Switches located on the device
- Terminals
  - Unique locking mechanism provides for easy removal of the terminal block with the field wiring installed
  - Each terminal is marked for ease of wiring and troubleshooting
- Selectable I/O assemblies
  - 4IN/2OUT
  - Signal types include 24 Vdc I/O and 120 Vac I/O
- Each I/O module is optically isolated between the field I/O and the network adapter to protect the I/O and communication circuits from possible damage due to transients and ground loops
- Input Module features a user-definable input debounce, which limits the effects of transients and electrical noise
- Output Module supports a user-definable safe state for loss of communication; hold last state, ON or OFF

Ethernet with I/O Module



#### Ethernet Communication Module

Description	I/O	Catalogue Number
Modbus TCP / EtherNet/IP Communication Module, 4IN/2OUT (DIN/Panel)	120 Vac	<b>C441U</b>
Modbus TCP / EtherNet/IP Communication Module, 4IN/2OUT (DIN/Panel)	24 Vdc	<b>C441V</b>

## Technical Data and Specifications

### Electronic Overload Relays up to 1500A

Description	Specification		
	45 mm	55 mm	110 mm
<b>Electrical Ratings</b>	<b>Range</b>	<b>Range</b>	<b>Range</b>
Operating voltage (three-phase) and frequency	690 Vac (60/50 Hz)	690 Vac (60/50 Hz)	690 Vac (60/50 Hz)
<b>FLA Range</b>			
	0.33–1.65A 1–5A 4–20A 9–45A	20–100A	28–140A (NEMA) 35–175A (IEC)
<b>Use with Contactors</b>			
<b>X7</b> IEC frames	B, C, D	D, F, G	G, H
Freedom NEMA sizes	00, 0, 1, 2	3	4
<b>Trip Class</b>			
	10A, 10, 20, 30 Selectable	10A, 10, 20, 30 Selectable	10A, 10, 20, 30 Selectable
<b>Motor Protection</b>			
Thermal overload setting	1.05 x FLA: does not trip 1.15 x FLA: overload trip	1.05 x FLA: does not trip 1.15 x FLA: overload trip	1.05 x FLA: does not trip 1.15 x FLA: overload trip
<b>Feature</b>	<b>Range</b>	<b>Range</b>	<b>Range</b>
Phase loss	Fixed threshold 50%	Fixed threshold 50%	Fixed threshold 50%
Phase unbalance (selectable: enable/disable)	Fixed threshold 50%	Fixed threshold 50%	Fixed threshold 50%
Ground fault (selectable: enable/disable)	50% of FLA dial setting >150% = 2 sec >250% = 1 sec	50% of FLA dial setting >150% = 2 sec >250% = 1 sec	50% of FLA dial setting >150% = 2 sec >250% = 1 sec
Reset	Manual/automatic	Manual/automatic	Manual/automatic
<b>Indicators</b>			
Trip status	Orange flag	Orange flag	Orange flag
Mode LED	One flash: Overload operating properly Two flashes: Current is above FLA dial setting—pending trip	One flash: Overload operating properly Two flashes: Current is above FLA dial setting—pending trip	One flash: Overload operating properly Two flashes: Current is above FLA dial setting—pending trip
<b>Options</b>			
Remote reset	Yes	Yes	Yes
Reset bar	Yes	Yes	Yes
Communication expansion module	Yes	Yes	Yes
Communication adapter	Yes	Yes	Yes
<b>Capacity</b>			
Load terminals			
Terminal capacity	12–10 AWG (4–6 mm <sup>2</sup> ) 8–6 AWG (6–16 mm <sup>2</sup> )	6–1 AWG (16–50 mm <sup>2</sup> )	8–4/0 AWG (10–95 mm <sup>2</sup> )
Tightening torque	20–25 lb-in (2.3–2.8 Nm) 25–30 lb-in (2.8–3.4 Nm)	25–30 lb-in (2.8–3.4 Nm)	124 lb-in (14 Nm)
Input, auxiliary contact and remote reset terminals			
Terminal capacity	2 x (18–12) AWG	2 x (18–12) AWG	2 x (18–12) AWG
Tightening torque	7–11 lb-in (0.8–1.2 Nm)	7–11 lb-in (0.8–1.2 Nm)	7–11 lb-in (0.8–1.2 Nm)
<b>Voltages</b>			
Insulation voltage U <sub>i</sub> (three-phase)	690 Vac	690 Vac	690 Vac
Insulation voltage U <sub>i</sub> (control)	500 Vac	500 Vac	500 Vac
Rated impulse withstand voltage	6000 Vac	6000 Vac	6000 Vac
Overvoltage category/pollution degree	III/3	III/3	III/3

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## NEMA Contactors and Starters

### Freedom Series

#### Electronic Overload Relays up to 1500A, continued

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Description	Specification		
	45 mm	55 mm	110 mm
<b>Auxiliary and Control Circuit Ratings</b>			
Conventional thermal continuous current	5A	5A	5A
Rated operational current—IEC AC-15			
Make contact (1800 VA)			
120V	15A	15A	15A
240V	15A	15A	15A
415V	0.5A	0.5A	0.5A
500V	0.5A	0.5A	0.5A
Break contact (180 VA)			
120V	1.5A	1.5A	1.5A
240V	1.5A	1.5A	1.5A
415V	0.9A	0.9A	0.9A
500V	0.8A	0.8A	0.8A
IEC DC-13 (L/R F 15 ms1)			
0–250V	1.0A	1.0A	1.0A
Rated operational current—UL B600			
Make contact (3600 VA)			
120V	30A	30A	30A
240V	15A	15A	15A
480V	7.5A	7.5A	7.5A
600V	6A	6A	6A
Break contact (360 VA)			
120V	3A	3A	3A
240V	1.5A	1.5A	1.5A
480V	0.75A	0.75A	0.75A
600V	0.6A	0.6A	0.6A
R300—Vdc ratings (28 VA)			
0–120V	0.22A	0.22A	0.22A
250V	0.11A	0.11A	0.11A
<b>Short-Circuit Rating without Welding</b>			
Maximum fuse	6A gG/gL	6A gG/gL	6A gG/gL
<b>Environmental Ratings</b>			
Ambient temperature (operating)	–13° to 149°F (–25° to 65°C)	–13° to 149°F (–25° to 65°C)	–13° to 149°F (–25° to 65°C)
Ambient temperature (storage)	–40° to 185°F (–40° to 85°C)	–40° to 185°F (–40° to 85°C)	–40° to 185°F (–40° to 85°C)
Operating humidity UL 991 (H3)	5% to 95% non-condensing	5% to 95% non-condensing	5% to 95% non-condensing
Altitude (no derating) NEMA ICS1	2000m	2000m	2000m
Shock (IEC 600068-2-27)	15g any direction	15g any direction	15g any direction
Vibration (IEC 60068-2-6)	3g any direction	3g any direction	3g any direction
Pollution degree per IEC 60947-4-1	3 for product (2 for pcb)	3 for product (2 for pcb)	3 for product (2 for pcb)
Ingress protection	IP20	IP20	IP20
Protection against direct contact when actuated from front (IEC 536)	Finger- and back-of-hand proof	Finger- and back-of-hand proof	Finger- and back-of-hand proof
Mounting position	Any	Any	Any
Climatic proofing	Damp heat, constant to IEC 60068-2-30	Damp heat, constant to IEC 60068-2-30	Damp heat, constant to IEC 60068-2-30

## Electronic Overload Relays up to 1500A, continued

Description	Specification		
	45 mm	55 mm	110 mm
<b>Electrical/EMC</b>			
Radiated emissions IEC 60947-4-1-Table 15 EN 55011 (CISPIR 11) Group 1, Class A, ISM	30 mHz to 1000 mHz	30 mHz to 1000 mHz	30 mHz to 1000 mHz
Conducted emissions IEC 60947-4-1-Table 14 EN 55011 (CISPIR 11) Group 1; Class ISM	0.15 mHz to 30 mHz	0.15 mHz to 30 mHz	0.15 mHz to 30 mHz
ESD immunity IEC 60947-4-1 (Table 13)	±8 kV air, ±6 kV contact	±8 kV air, ±6 kV contact	±8 kV air, ±6 kV contact
Radiated immunity IEC 60947-4-1 IEC 61000-4-3	10 V/m 80 mHz–1000 mHz 3 V/m from 1.4 to 2.7 GHz 80% amplitude modulated 1 kHz sine wave	10 V/m 80 mHz–1000 mHz 3 V/m from 1.4 to 2.7 GHz 80% amplitude modulated 1 kHz sine wave	10 V/m 80 mHz–1000 mHz 3 V/m from 1.4 to 2.7 GHz 80% amplitude modulated 1 kHz sine wave
Conducted immunity IEC 60947-4-1, IEC 61000-4-6	140 dub (10V rms) 150 kHz–100 mHz	140 dub (10V rms) 150 kHz–100 mHz	140 dub (10V rms) 150 kHz–100 mHz
Fast transient immunity IEC 60947-4-1 (Table 13) IEC 61000-4-4	±4 kV using direct method with accessory installed in expansion bay ±2 kV using direct method	±4 kV using direct method with accessory installed in expansion bay ±2 kV using direct method	±4 kV using direct method with accessory installed in expansion bay ±2 kV using direct method
Surge immunity IEC 60947-4-1 (Table 13) IEC 61000-4-5 a Class 4	Three-phase power inputs: ±4 kV line-to-line (DM) ±4 kV line-to-ground (CM)  With accessory installed in expansion bay: ±2 kV line-to-line (DM) →1.2/50 us; 2 kV line-to-earth, 1 kV line-to-line ±4 kV line-to-ground (CM)	Three-phase power inputs: ±4 kV line-to-line (DM) ±4 kV line-to-ground (CM)  With accessory installed in expansion bay: ±2 kV line-to-line (DM) →1.2/50 us; 2 kV line-to-earth, 1 kV line-to-line ±4 kV line-to-ground (CM)	Three-phase power inputs: ±4 kV line-to-line (DM) ±4 kV line-to-ground (CM)  With accessory installed in expansion bay: ±2 kV line-to-line (DM) →1.2/50 us; 2 kV line-to-earth, 1 kV line-to-line ±4 kV line-to-ground (CM)
Power freq. magnetic field immunity IEC 60947-4-1, IEC 61000-4-8	30 A/m, 50 Hz	30 A/m, 50 Hz	30 A/m, 50 Hz
Electromagnetic field IEC 60947-4-1 Table 13, IEC 61000-4-3	10 V/m	10 V/m	10 V/m
Distortion IEEE 519	5% THD max., 5th harmonic 3% max.	5% THD max., 5th harmonic 3% max.	5% THD max., 5th harmonic 3% max.
Electrostatic discharge (ESD) IEC 61000-4-2, EN 61131-2	4 kV contact 8 kV air discharge	4 kV contact 8 kV air discharge	4 kV contact 8 kV air discharge
Electrical fast transient (EFT) IEC 61000-4-4, EN 61131-2	±2 kV using direct method	±2 kV using direct method	±2 kV using direct method
Surge immunity IEC 61000-4-5, EN 61131-2	±2 kV line-to-ground (CM)	±2 kV line-to-ground (CM)	±2 kV line-to-ground (CM)

## Communication Modules

2

Description	Modbus	DeviceNet	PROFIBUS	Ethernet
<b>Electrical/EMC</b>				
Radiated emissions IEC 60947-4-1—Table 15, EN 55011 (CISPR 11) Group 1, Class A	30–1000 mHz	30–1000 mHz	30–1000 mHz	30–1000 mHz
Conducted emissions IEC 60947-4-1—Table 14, EN 55011 (CISPR 11) Group 1, Class A	0.15–30 mHz	0.15–30 mHz	0.15–30 mHz	0.15–30 mHz
ESD immunity IEC 60947-4-1 (Table 13)	±8 kV air, ±4 kV contact	±8 kV air, ±4 kV contact	±8 kV air, ±4 kV contact	±8 kV air, ±4 kV contact
Radiated immunity IEC 60947-4-1	10 V/m 80–1000 mHz 80% amplitude modulated 1 kHz sine wave	10 V/m 80–1000 mHz 80% amplitude modulated 1 kHz sine wave	10 V/m 80–1000 mHz 80% amplitude modulated 1 kHz sine wave	10 V/m 80–1000 mHz 80% amplitude modulated 1 kHz sine wave
Conducted immunity IEC 60947-4-1	140 dBuV (10V rms) 150 kHz–80 mHz	140 dBuV (10V rms) 150 kHz–80 mHz	140 dBuV (10V rms) 150 kHz–80 mHz	140 dBuV (10V rms) 150 kHz–80 mHz
Fast transient immunity IEC 60947-4-1 (Table 13) IEC 6100-4-4	±2 kV using direct method	±2 kV supply and control, ±1 kV communication	±2 kV supply and control, ±1 kV communication	±2 kV supply and control, ±1 kV communication
Surge immunity IEC 60947-4-1 (Table 13) IEC 61000-4-5 Class 3	User IO and communication lines <sup>①</sup> : ±1 kV line-to-line (DM) ±2 kV line-to-ground (CM)	User IO and communication lines: ±0.5 kV line-to-line (DM) ±1 kV line-to-ground (CM)	User IO and communication lines: ±0.5 kV line-to-line (DM) ±1 kV line-to-ground (CM)	User IO and communication lines: ±0.5 kV line-to-line (DM) ±1 kV line-to-ground (CM)
Electromagnetic field <sup>①</sup> IEC 60947-4-1 (Table 13) IEC 61000-4-3	10 V/m	10 V/m	10 V/m	10 V/m
<b>Environmental Ratings</b>				
Ambient temperature (operating)	–4° to 122°F (–20° to 50°C)	–13° to 122°F (–25° to 50°C)	–13° to 122°F (–25° to 50°C)	–13° to 122°F (–25° to 50°C)
Ambient temperature (storage)	–40° to 185°F (–40° to 85°C)	–40° to 185°F (–40° to 85°C)	–40° to 185°F (–40° to 85°C)	–40° to 185°F (–40° to 85°C)
Operating humidity	5–95% noncondensing	5–95% noncondensing	5–95% noncondensing	5–95% noncondensing
Altitude (no derating)	2000m	2000m	2000m	2000m
Shock (IEC 60068-2-27)	15G any direction	15G any direction	15G any direction	15G any direction
Vibration (IEC 60068-2-6)	3G any direction	3G any direction	3G any direction	3G any direction
Pollution degree per IEC 60947-1	3	3	3	3
Degree of protection	IP20	IP20	IP20	IP20
Overvoltage category per UL 508	III	III	III	III
<b>DeviceNet</b>				
DeviceNet connections	—	Group 2, polling, bit strobe, explicit, no UCMM	—	—
DeviceNet baud rate	—	125K, 250K, 500K	—	—
<b>Ethernet</b>				
Ethernet connections	—	—	—	Integrated two-port switch with dual RJ45 Ethernet connections
Ethernet type	—	—	—	Ethernet 10/100 Mbs, AutoMDX, Auto Negotiation
<b>PROFIBUS</b>				
PROFIBUS connections	—	—	Group 2, polling, bit strobe, explicit, no UCMM	—
PROFIBUS baud rate	—	—	9.6K, 19.2K, 45.45K, 93.75K, 187.5K, 500K, 1.5M, 3M, 6M, 12M	—

**Note**

<sup>①</sup> Relates to C441M only.

## Communication Modules, continued

Description	Modbus	DeviceNet	PROFIBUS	Ethernet
<b>C441_ 24 Vdc Input</b>				
Nominal input voltage	24 Vdc	24 Vdc	24 Vdc	24 Vdc
Operating voltage	18–30 Vdc	18–30 Vdc	18–30 Vdc	18–30 Vdc
Number of inputs	4	4	4	4
Signal delay	5 ms (programmable to 65 sec)	5 ms (programmable to 65 sec)	5 ms (programmable to 65 sec)	5 ms (programmable to 65 sec)
OFF-state voltage	<6 Vdc	<6 Vdc	<6 Vdc	<6 Vdc
ON-state voltage	>18 Vdc	>18 Vdc	>10 Vdc	>18 Vdc
Nominal input current	5 mA	5 mA	5 mA	5 mA
Isolation	1500V	1500V	1500V	1500V
Terminal screw torque	7–9 in-lb	7–9 in-lb	7–9 in-lb	7–9 in-lb
24V source current	50 mA	50 mA	50 mA	50 mA
<b>Operating Voltage Range—DC Input Modules</b>				
OFF state	0–6 Vdc	0–6 Vdc	0–6 Vdc	0–6 Vdc
Transition region	6–18 Vdc	6–18 Vdc	6–18 Vdc	6–18 Vdc
ON state	18–30 Vdc	18–30 Vdc	18–30 Vdc	18–30 Vdc
<b>C441_ 120 Vac Input</b>				
Nominal input voltage	120 Vac	120 Vac	120 Vac	120 Vac
Operating voltage	80–140 Vac	80–140 Vac	80–140 Vac	80–140 Vac
Number of inputs	4	4	4	4
OFF-state voltage	<30 Vac	<30 Vac	<20 Vac	<30 Vac
ON-state voltage	>80 Vac	>80 Vac	>70 Vac	>80 Vac
Nominal input current	15 mA	15 mA	15 mA	15 mA
Signal delay	1/2 cycle	1/2 cycle	1/2 cycle	1/2 cycle
Isolation	1500V	1500V	1500V	1500V
Terminal screw torque	7–9 in-lb	7–9 in-lb	7–9 in-lb	7–9 in-lb
<b>Operating Voltage Range—AC Input Modules</b>				
OFF state	0–30 Vac	0–30 Vac	0–30 Vac	0–30 Vac
Transition region	30–80 Vac	30–80 Vac	30–80 Vac	30–80 Vac
ON state	80–140 Vac	80–140 Vac	80–140 Vac	80–140 Vac
<b>Output Modules</b>				
Nominal voltage	120 Vac 24 Vdc	120 Vac 24 Vdc	120 Vac 24 Vdc	120 Vac 24 Vdc
Number of outputs	(2) 1NO Form A 1NO/NC Form C	(2) 1NO Form A 1NO/NC Form C	(2) 1NO Form A 1NO/NC Form C	(2) 1NO Form A 1NO/NC Form C
Relay OFF time	3 ms	3 ms	3 ms	3 ms
Relay ON time	7 ms	7 ms	7 ms	7 ms
Max. current per point <sup>①</sup>	5A (B300 rated)	5A (B300 rated)	5A (B300 rated)	5A (B300 rated)
Electrical life	100,000 cycles	100,000 cycles	100,000 cycles	100,000 cycles
Mechanical life	1,000,000 cycles	1,000,000 cycles	1,000,000 cycles	1,000,000 cycles

**Note**

<sup>①</sup> Relates to C441M only.

# 2.1

## NEMA Contactors and Starters

### Freedom Series

2

#### Short Circuit Ratings (North America CSA, cUL)

Changes to UL 508A and NEC in recent years have brought a focus to control panel safety with regard to short-circuit current ratings (SCCR). Eaton's C440 electronic overload relays combined with **XT** series IEC and Freedom Series NEMA contactors provide a wide variety of SCCR solutions needed for a variety of applications. The SCCR data in this document reflects the latest information as of January 2015.

#### C440/XT Standalone Overload Relays (XT, C440)

Overload FLA Range	Maximum Operating Voltage	Standard-Fault Short Circuit Data			High-Fault Short Circuit Data Fuses (RK5, J, CC)			Thermal-Magnetic Circuit Breakers		
		600V (kA)	Maximum Fuse Size (A) (RK5)	Maximum Breaker Size (A)	480V (kA)	600V (kA)	Maximum Fuse Size	480V (kA)	600V (kA)	Maximum Breaker Size
0.33–1.65A	600 Vac	1	6	15	—	—	—	—	—	—
1–5A	600 Vac	5	20	20	100	100	20	100	35	20
4–20A	600 Vac	5	80	80	100	100	80	100	35	80
9–45A	600 Vac	5	175	175	100	100	100	100	35	100/175 (480/600)
20–100A	600 Vac	10	400	400	100	100	200	50	50	250
20–100A	600 Vac	10	400	400	100	100	200	35	35	400
28–140A	600 Vac	10	400	400	100	100	400	100	65	400
35–175A	600 Vac	10	450	500	100	100	400	100	65	400

#### NEMA Freedom Series Starters with C440 Electronic Overload Relays

NEMA Size	Overload FLA Range	High-Fault Short Circuit Data Fuses (RK5, J, CC)			Thermal-Magnetic Circuit Breakers		
		480V	600V	Maximum Fuse Size	480V	600V	Maximum Breaker Size
00	1–5A	100	100	20	100	35	20
	4–20A	100	100	30	100	35	35
0	1–5A	100	100	20	100	35	20
	4–20A	100	100	60	100	35	70
1	1–5A	100	100	20	100	35	20
	4–20A	100	100	80	100	35	80
	9–45A	100	100	100	100	35	100
2	1–5A	100	100	20	100	35	20
	4–20A	100	100	80	100	35	80
	9–45A	100	100	100	100	35	175
3	20–100A	100	100	200	50	50	250
4	28–140A	100	100	400	100	65	300

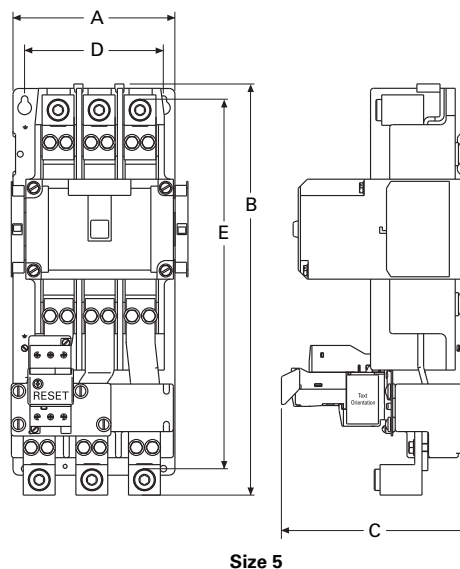
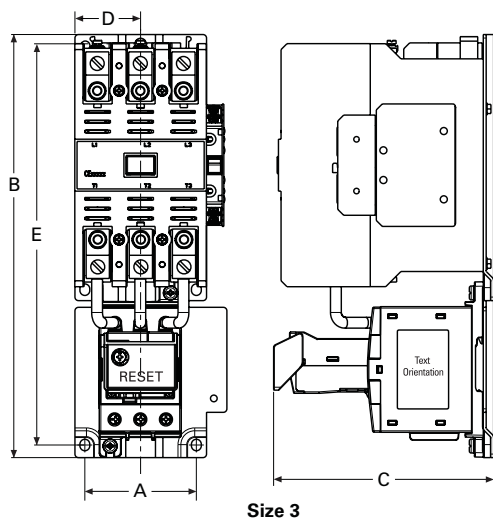
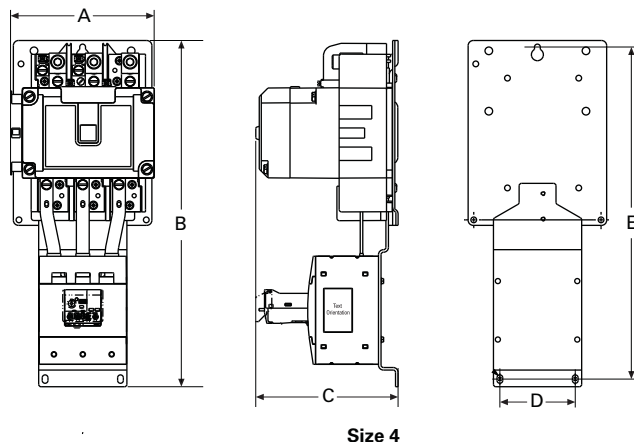
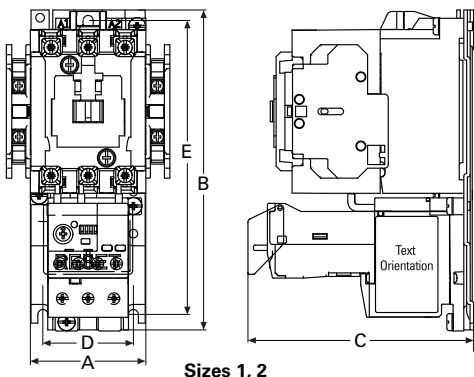
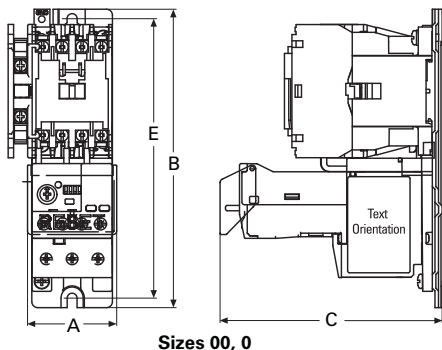


### Dimensions

Approximate Dimensions in Inches (mm)

#### NEMA Starters

#### Full Voltage Non-Reversing Starters



NEMA Size	A	B	C	D	E
00, 0	1.97 (50.0)	6.60 (167.6)	4.90 (124.5)	—	6.18 (157.0)
1, 2	2.60 (65.0)	7.10 (180.0)	4.98 (126.5)	2.00 (50.8)	6.50 (165.0)
3	4.09 (103.8)	11.40 (289.6)	5.92 (150.3)	1.77 (44.9)	10.81 (274.6)
4	7.10 (179.0)	17.00 (432.0)	7.00 (177.0)	3.70 (94.0)	16.30 (415.0)
5	7.00 (177.8)	17.81 (452.3)	8.08 (205.2)	6.00 (152.4)	16.01 (406.6)

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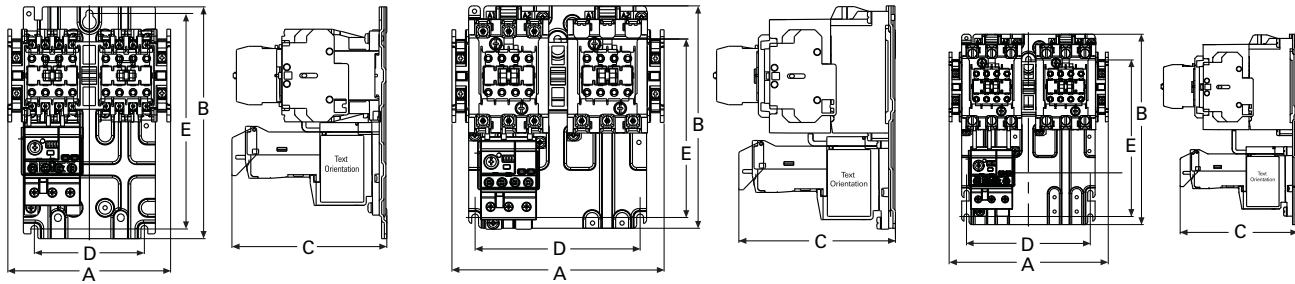
## NEMA Contactors and Starters

### Freedom Series

Approximate Dimensions in Inches (mm)

2

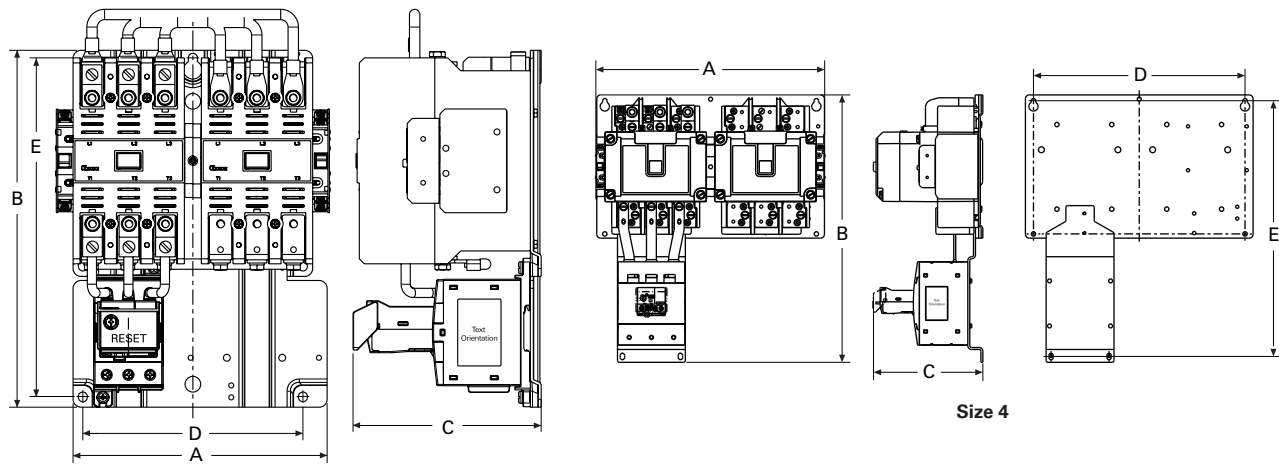
#### Full Voltage Reversing Starters



Sizes 00, 0

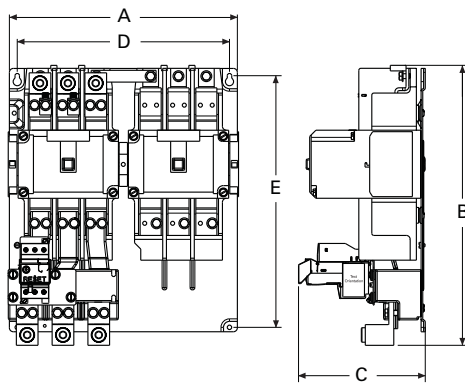
Size 1

Size 2



Size 3

Size 4



Size 5

NEMA Size	A	B	C	D	E
00, 0	5.20 (132.0)	7.40 (187.0)	4.90 (125.0)	3.50 (89.0)	6.90 (174.0)
1	6.70 (171.0)	7.10 (180.0)	4.98 (126.5)	5.25 (133.0)	5.70 (144.0)
2	6.70 (171.0)	8.10 (205.0)	4.98 (126.5)	5.25 (133.0)	6.70 (170.0)
3	8.08 (205.2)	11.35 (288.3)	6.00 (152.0)	7.00 (177.8)	10.77 (273.6)
4	14.60 (371.0)	17.10 (433.0)	7.00 (177.0)	13.50 (343.0)	16.30 (415.0)
5	14.50 (368.3)	17.81 (452.3)	8.06 (204.8)	13.50 (342.9)	16.00 (406.6)

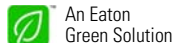
### NEMA Space-Savings Family of Contactors and Starters



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## Contactors and Starters

### Product Description

The Eaton NEMA® Space-Savings line of contactors and starters includes non-reversing and reversing contactors, electronic overload relays and a variety of related accessories. Because the Space-Savings family meets IEC, UL®, CSA® and CE standards, it is the perfect product solution for applications all over the world. The compact and easy to install Space-Savings line of NEMA contactors and starters is the efficient and effective solution for customer applications from Size 0 through Size 5.

### Application Description

The Space-Savings line of NEMA power control was engineered to provide highly effective control and protection for a variety of loads, including motors, compressors, pumps, resistive, capacitor banks, isolation and others.

The Space-Savings contactors are perfectly suited for use in Motor Control Centre applications where bucket space sizing is critical. With both AC and DC control and flexible communication options, the Space-Savings family can be easily integrated into various customer applications.

### Features and Benefits

- AC control from 120V to 600V 50/60 Hz
- 24 Vdc control
- Reversing or non-reversing contactors and starters
- XTOE self-powered electronic overload relay
- Non-reversing starters to NEMA Size 5
- Panel or DIN rail mounting to NEMA Size 2
- IP20 finger and back-of-hand proof
- Large ambient temperature range, -25 to 50°C [-13 to 122°F]
- AC and DC controlled contactors in the same compact frame
- Low power consumption AC and DC coils
- Built-in NO or NC auxiliary contacts to 32A
- Plug-in accessories for reduced installation time
- Coil replacement on NEMA Size 0-5
- Contact replacement on NEMA Size 1-5
- Integrated suppressor NEMA Size 0-4 DC operated contactors and NEMA Size 5 AC and DC operated contactors

### Standards and Certifications

- IEC EN 60947
- CE approved
- UL
- CSA
- ATEX
- RoHS



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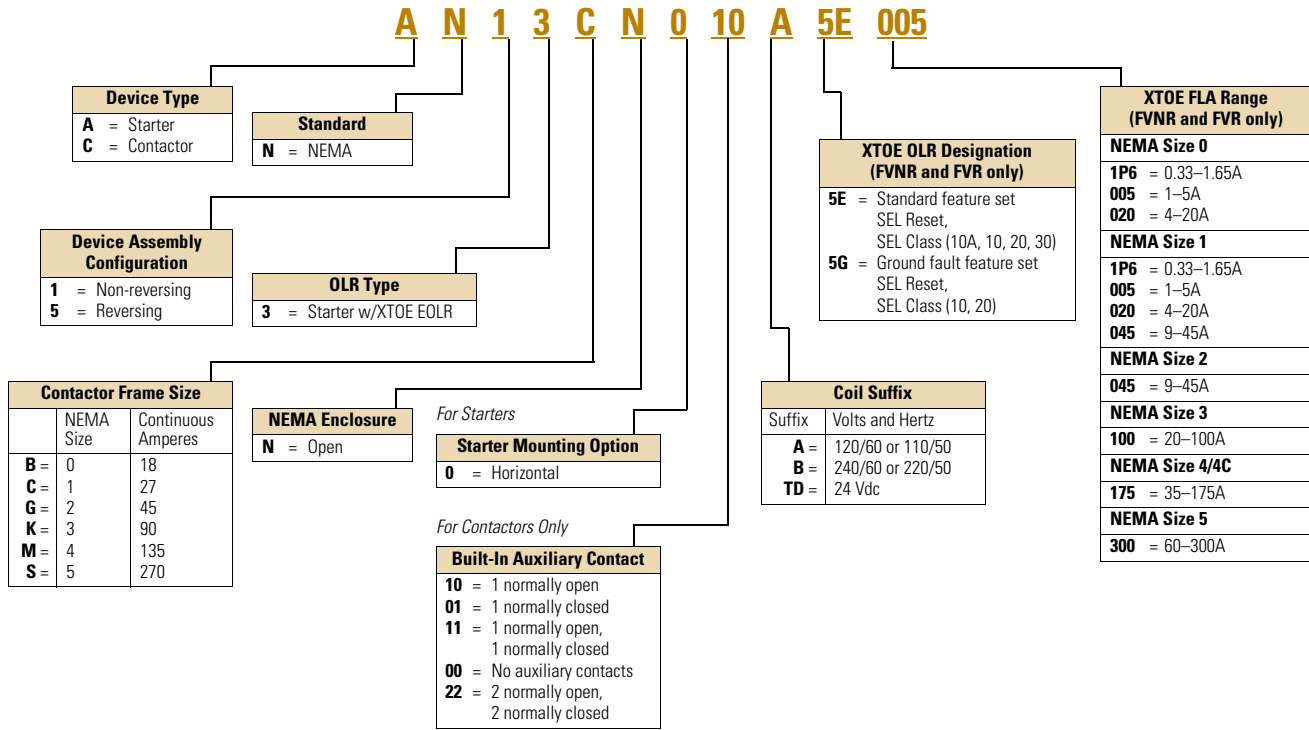
## NEMA Contactors and Starters

Space-Savings Series

### Catalogue Number Selection

2

#### Space-Savings NEMA Starters with XTOE Electronic Overload Relays



### Product Selection

#### Type CN13/53 Space-Savings NEMA Contactors

##### NEMA Contactor Non-Reversing and Reversing



NEMA Size	Continuous Ampere Rating	Service Limit Current Rating (Amps)	Maximum UL Horsepower				Three-Pole Non-Reversing <sup>①</sup> Catalogue Number	Three-Pole Reversing <sup>②</sup> Catalogue Number		
			Single-Phase 115V	230V	208V	240V			480V	600V
0	18	21	1	2	3	3	5	5	CN13BN010_	—
1	27	32	2	3	7-1/2	7-1/2	10	10	CN13CN010_	CN53CN011_
2	45	52	3	7-1/2	10	15	25	25	CN13GN000_	CN53GN011_
3	90	104	7.5	15	25	30	50	50	CN13KN000_	CN53KN011_
4	135	156	—	—	40	50	100	100	CN13MN000_	—
5 <sup>②</sup>	270	311	—	—	75	100	200	200	CN13SN022_	—

#### Notes

- <sup>①</sup> Underscore ( ) indicates coils suffix required, see Coil Suffix table above.
- <sup>②</sup> NEMA Size 5 starter available with 60-300A panel mounted CTs. Starter shipped as an assembled unit with 1-5A C440 overload relay (C440A1A005SELAX or C440A2A005SELAX).

### Type AN13/53 Space-Savings Starters with XTOE Electronic Overload Relays

NEMA Starter



#### Non-Reversing and Reversing

NEMA Size	Continuous Ampere Rating	Service Limit Current Rating (Amps)	Maximum UL Horsepower						Three-Pole Non-Reversing <sup>①②</sup> Catalogue Number <sup>③</sup>	Three-Pole Reversing <sup>①②</sup> Catalogue Number <sup>③</sup>
			Single-Phase		Three-Phase		480V	600V		
			115V	230V	208V	240V				
0	18	21	1	2	3	3	5	5	AN13BN0_5E_	AN53BN0_5E_
1	27	32	2	3	7-1/2	7-1/2	10	10	AN13CN0_5E_	AN53CN0_5E_
2	45	52	3	7-1/2	10	15	25	25	AN13GN0_5E_	AN53GN0_5E_
3	90	104	—	—	25	30	50	50	AN13KN0_5E_	AN53KN0_5E_
4	135	156	—	—	40	50	100	100	AN13MN0_5E_	AN53MN0_5E_
5 <sup>④</sup>	270	311	—	—	75	100	200	200	AN13SN0_5E_	AN53SN0_5E_

### Type AN13/53 Space-Savings Starters with XTOE Ground Fault Electronic Overload Relays

NEMA Starter with Ground Fault



#### Non-Reversing and Reversing

NEMA Size	Continuous Ampere Rating	Service Limit Current Rating (Amps)	Maximum UL Horsepower						Three-Pole Non-Reversing <sup>①②</sup> Catalogue Number <sup>③</sup>	Three-Pole Reversing <sup>①②</sup> Catalogue Number <sup>③</sup>
			Single-Phase		Three-Phase		480V	600V		
			115V	230V	208V	240V				
0	18	21	1	2	3	3	5	5	AN13BN0_5G_	AN53BN0_5G_
1	27	32	2	3	7-1/2	7-1/2	10	10	AN13CN0_5G_	AN53CN0_5G_
2	45	52	3	7-1/2	10	15	25	25	AN13GN0_5G_	AN53GN0_5G_
3	90	104	—	—	25	30	50	50	AN13KN0_5G_	AN53KN0_5G_
4	135	156	—	—	40	50	100	100	AN13MN0_5G_	AN53MN0_5G_
5 <sup>④</sup>	270	311	—	—	75	100	200	200	AN13SN0_5G_	AN53SN0_5G_

#### XTOE Overload FLA Range (FVNR and FVR Starters Only) Magnet Coil Suffix

NEMA Size	OLR Code	FLA Range	OLR Code	FLA Rating	Coil Voltage	Suffix Code
0	<b>1P6</b>	0.33–1.65A	<b>020</b>	4.0–20A.	<b>Sizes 0–2</b> 110V 50 Hz, 120V 60 Hz	<b>A</b>
	<b>005</b>	1.0–5.0A	—	—		
1	<b>1P6</b>	0.33–1.65A	<b>020</b>	4.0–20A	24–27 Vdc	<b>TD</b>
	<b>005</b>	1.0–5.0A	<b>045</b>	9.0–45A		
2	—	—	<b>045</b>	9.0–45A	<b>Sizes 3, 4</b> 100–120V 50/60 Hz	<b>A</b>
	—	—	—	—		
3	<b>100</b>	20–100A	—	—	24–27 Vdc	<b>TD</b>
4	<b>175</b>	35–175A	—	—		
5 <sup>④</sup>	<b>300</b>	60–300A	—	—	<b>Sizes 5</b> 100–120V 50/60 Hz	<b>A</b>

#### Notes

- ① Underscore ( \_ ) indicates coils suffix required, see Coil Suffix table above.
- ② Underscore ( \_ ) indicates OLR designation required, see XTOE FLA Range table above.
- ③ For MCC replacement needs, contact MCC Aftermarket.
- ④ NEMA Size 5 starter available with 60-300A panel mounted CTs. Starter shipped as an assembled unit with 1–5A C440 overload relay (C440A1A005SELAX or C440A2A005SELAX).

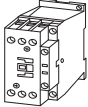



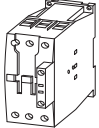



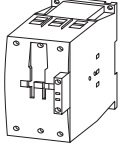



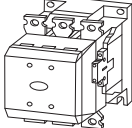

#### Accessories

2

#### Auxiliary Contacts—Overview

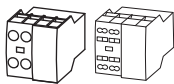
Front-mounted snap-on auxiliary contacts for Space-Savings contactors are available with screw terminals in a variety of contact configurations.

#### Auxiliary Contacts Possible Combinations

Frame Size	Catalogue Number	Contactor	Built-In Auxiliary	Front (Top) Mount		Side-Mount		Total Auxiliary Contacts Available
				Two-Pole	Four-Pole	Single-Pole	Two-Pole	
0, 1	CN13BN0_ – CN13CN0_		1NO or 1NC	1	—	—	—	3
				—	1	—	—	5
				—	—	—	1	3
						—		—
2	CN13GN0_		—	1	—	—	2	6
				—	1	—	1	6
				—	—	—	—	—
						—		—
3, 4	CN13KN0_ – CN13MN0_		—	1	—	—	2	6
				—	1	—	2	8
				—	—	—	4	8
						—		—
5	CN13SN0		2NO–2NC	—	—	—	2	8
				—	—	—	—	—
				—	—	—		—

### Auxiliary Contacts

XTCEXF\_

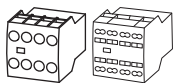


#### NEMA Size 0, 1 – Front (Top) Mount – Two-Pole

Conventional Thermal Current,  
Open at 60°C  
 $I_{th} = I_e$ , AC-1 in Amps

	Contact Configuration	Circuit Symbol	Pkg. Qty. ①	Screw Terminal Catalogue Number
16	2NO		5	XTCEXFAC20
16	1NO-1NC		5	XTCEXFAC11 ②
16	2NC		5	XTCEXFAC02

XTCEXF\_

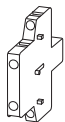


#### NEMA Size 0, 1 – Front (Top) Mount – Four-Pole

Conventional Thermal Current,  
Open at 60°C  
 $I_{th} = I_e$ , AC-1 in Amps

	Contact Configuration	Circuit Symbol	Pkg. Qty. ①	Screw Terminal Catalogue Number
16	4NO		5	XTCEXFAC40 ②
16	3NO-1NC		5	XTCEXFAC31 ②
16	2NO-2NC		5	XTCEXFAC22 ②
16	1NO-3NC		5	XTCEXFAC13
16	4NC		5	XTCEXFAC04

XTCEXSCC11



#### NEMA Size 0, 1 – Side-Mount – Two-Pole

Conventional Thermal Current,  
Open at 60°C  
 $I_{th} = I_e$ , AC-1 in Amps

	Contact Configuration	Circuit Symbol	Pkg. Qty. ①	Screw Terminal Catalogue Number
10	1NO-1NC		1	XTCEXSCC11 ③

#### Notes

No auxiliary contacts can be fitted between two contactors.

- ① Orders must be placed in multiples of package quantity listed.
- ② To avoid duplicate terminal numbers in contact sequence, these auxiliary contacts should only be used with contactors having a built-in 1NO contact (XTCE...B10\_, XTCE...C10\_).
- ③ Can be mounted to the left side of contactor only. Cannot be used in combination with front (top) mount auxiliary contacts or mechanical interlocks.

# 2.2

## NEMA Contactors and Starters

### Space-Savings Series

2

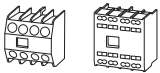
#### XTCEXF\_



#### NEMA Sizes 2-4 – Two-Pole

Conventional Thermal Current, Open at 60°C $I_{th} = I_e$ , AC-1 in Amps	Contact Configuration	Circuit Symbol	Pkg. Qty. ①	Screw Terminal Catalogue Number
16	2NO		5	XTCEXFBG20
16	1NO-1NC		5	XTCEXFBG11
16	2NC		5	XTCEXFBG02

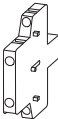
#### XTCEXF\_



#### NEMA Sizes 2-4 – Four-Pole

Conventional Thermal Current, Open at 60°C $I_{th} = I_e$ , AC-1 in Amps	Contact Configuration	Circuit Symbol	Pkg. Qty. ①	Screw Terminal Catalogue Number
16	4NO-0NC		5	XTCEXFBG40
16	3NO-1NC		5	XTCEXFBG31
16	2NO-2NC		5	XTCEXFBG22
16	2NO-2NC		5	XTCEXFBG22
16	1NO-3NC		5	XTCEXFBG13

#### XTCEXS\_



#### NEMA Sizes 2-4, Side Mount (Snap-On) – Two-Pole

Conventional Free Air Thermal Current, $I_{th} = I_e$ , AC-1 in Amps	Contact Configuration	Circuit Symbol	Pkg. Qty. ①	Screw Terminal Catalogue Number
10	1NO-1NC		1	XTCEXSBN11

#### XTCEXS\_



#### NEMA Size 5, Side Mount (Screw Mount) – Two-Pole

Conventional Free Air Thermal Current, $I_{th} = I_e$ , AC-1 in Amps	Contact Configuration	Circuit Symbol	Pkg. Qty. ①	Screw Terminal Catalogue Number
10	1NO-1NC		1	XTCEXSBR11 ②

#### Notes

No auxiliary contacts can be fitted between two contactors.

① Orders must be placed in multiples of package quantity listed.

② For replacement only. XTCEXSBR11 and XTCEXSBLR11 cannot be added onto side mount auxiliaries that come with the Size 5 contactors as standard. To add auxiliaries onto the included side auxiliaries on Size 5 contactors, use XTCEXSCR11.



### Suppressors

The switching of contactor coils can generate voltage transients that may cause arching on switch contacts and/or damage electronics on the control line. Either an RC or varistor suppressor is recommended in these types of applications. All Space-Savings DC contactor coils have built-in suppression.

Varistor suppressors clamp the voltage transient above the maximum coil voltage and are recommended when the level of the transient is known to not exceed the coil voltage. RC suppressors slow and reduce the level of the voltage transient but do not clamp them at a specific level. The slowing of the transient can reduce electrical interference. These are recommended in applications where operating rates are high.

#### XTCEXVS\_



#### Varistor Suppressor ①②

Voltage	For Use with...	Pkg. Qty. ③	Catalogue Number
48–130	CN13BNO_ CN13CNO_	10	XTCEXVSCA
48–130	CN13GNO_	10	XTCEXVSFA

#### Contact Sequence



#### XTCEXRS\_



#### RC Suppressor ①②

Voltage	For Use with...	Pkg. Qty. ③	Catalogue Number
24–48	CN13GNO_	—	XTCEXRSFW
110–130	—	—	XTCEXRSFA

#### Contact Sequence



### Notes

- ① Note dropout delay.
- ② For AC operated contactors, 50–60 Hz. Sizes 0–5 DC operated contactors and Size 5 AC operated contactors have a built-in suppressor circuit.
- ③ Orders must be placed in multiples of package quantity listed.
- ④ In addition to the built-in suppressor circuit for DC actuated contactors. Prevents negative breaking voltage when contactors are used in combination with a safety PLC.
- ⑤ For two contactors with AC or DC operated magnet system which are horizontally or vertically mounted. For Sizes 0–4, mechanical lifespan is  $2.5 \times 10^6$  operations and the distance between contactors is 0 mm. For Size 5, mechanical lifespan is  $5 \times 10^6$  operations and no auxiliary contact can be mounted between the mechanical interlock and the contactor—the distance between contactors is 15 mm.
- ⑥ XTCEXMLG and XTCEXMLN consist of an interlock element and mounting plate.

### Additional Accessories

#### Mechanical Interlock ⑥

#### XTCEXML\_



For Use with...	Pkg. Qty. ③	Catalogue Number
CN13BNO_ CN13CNO_	1	XTCEXMLC
CN13GNO_	1	XTCEXMLD
CN13KNO_ CN13MNO_	1	XTCEXMLG ⑥
CN13SNO_	1	XTCEXMLM

#### XTCEXMLM



#### XTCEXRL\_



#### Reversing Link Kits

For Use with...	Pkg. Qty. ③	Catalogue Number
CN13BNO_ CN13CNO_	1	XTCEXRLC
CN13GNO_	1	XTCEXRLD
CN13KNO_ CN13MNO_	1	XTCEXRLG

Main current wiring for reversing combinations. Includes paralleling bridge and reversing bridge. Does not include mechanical interlock, see table on this page.

#### XTCEXTLA400



#### Terminal Lug Assembly

For Use with...	Pkg. Qty. ③	Catalogue Number
CN13SNO_	1	XTCEXTLA400

For connection of: round conductor, flexible and stranded, flat strip conductor, with control circuit terminal. See **Page V5-T2-76** for terminal capacities.

#### XTCEXTS\_



#### Terminal Shroud

For Use with...	Pkg. Qty. ③	Catalogue Number
CN13SNO_	1	XTCEXTS400

Protection against direct contact with connection lugs when touched vertically from the front.

#### Renewal Parts

2

XTCERENC\_



#### Replacement Coils

Voltage	Coil Suffix	Catalogue Number
<b>Size 0, 1</b>		
110/50 120/60	<b>A</b>	<b>XTCERENCOILCA</b>
220/50 240/60	<b>B</b>	<b>XTCERENCOILCB</b>
24–27 Vdc	<b>TD</b>	<b>XTCERENCOILCTD</b>
<b>Size 2</b>		
110/50 120/60	<b>A</b>	<b>XTCERENCOILDA</b>
220/50 240/60	<b>B</b>	<b>XTCERENCOILDB</b>
24–27 Vdc	<b>TD</b>	<b>XTCERENCOILDTD</b>
<b>Size 3, 4</b>		
100–120V 50/60	<b>A</b>	<b>XTCERENCOILGA</b>
190–240V 50/60	<b>B</b>	<b>XTCERENCOILGB</b>
24–27 Vdc	<b>TD</b>	<b>XTCERENCOILGTD</b>
<b>Size 5</b>		
110–250 Vac/Vdc	<b>A</b>	<b>XTCERENCOILLA</b>
24–48 Vdc	<b>TD</b>	<b>XTCERENCOILLTD</b>

#### Replacement Contact Kit

For Use with...	Catalogue Number
CN13GN0_	<b>XTCERENCONTACTD</b>
CN13KN0_	<b>XTCERENCONTACTF</b>
CN13MN0_	<b>XTCERENCONTACTG</b>
CN13SN0_	<b>XTCERENCONTACTL</b>

#### Replacement Arc Chamber

For Use with...	Catalogue Number
CN13SN0_	<b>XTCERENARC250</b>



## Parallel Link

Description	XTCEXPLKB	XTCEXPLKC	XTCEXPLKD	XTCEXPLKG	XTCEXPLK185
Terminal capacity					
Solid (mm <sup>2</sup> )	1–16	16	16	—	—
Flexible with ferrule (mm <sup>2</sup> )	1 x (0.5–25) 2 x (0.5–16)	1 x (16–35)	1 x (16–120)	—	—
Stranded (mm <sup>2</sup> )	1 x (0.5–25) 2 x (0.5–16)	1 x (16–50)	1 x (16–120)	1 x (35–300) 2 x (35–120)	—
Flat conductor—number of segments x width x thickness (mm)	6 x 9 x 0.8	—	—	2 x (11 x 21 x 1)	1 x (6 x 16 x 0.8) 2 x (20 x 32 x 0.5) 2 x (11 x 21 x 1)
Tightening torque (Nm)	4	4	14	—	—
Tools					
Pozidriv screwdriver	Size 2	Size 2	—	—	—
Hexagon socket head spanner—SW (mm)	—	—	5	6	—
Conventional thermal current					
Three-pole (I <sub>th</sub> ) A	50	100	180	400	—
Four-pole (I <sub>th</sub> ) A	60	—	—	—	—

## Cable Terminal Block, Flat Cable Terminal

Description	XTCEXTLA400	XTCEXPLK185	XTCEXTFB650	XTCEXTFB820
Terminal capacity				
Stranded (mm <sup>2</sup> )	1 x (120–300) 2 x (70–240)	—	—	—
Stranded (AWG)	1 x (250–600 kcmil) 2 x (2/0–500 kcmil)	—	—	—
Flat conductor—number of segments x width x thickness (mm)	—	1 x (6 x 16 x 0.8) 2 x (20 x 32 x 0.5) 2 x (11 x 21 x 1)	1 x (6 x 16 x 0.8) 2 x (20 x 32 x 0.5) 2 x (11 x 21 x 1)	1 x (6 x 16 x 0.8) 2 x (10 x 40 x 1) 2 x (20 x 40 x 0.5)

## AC Ratings—AC-1 Operation

Description	CN13B	CN13C	CN13G	CN13K	CN13M	CN13S
Conventional free air thermal current, three-pole, 50–60 Hz						
Open						
at 40°C (I <sub>th</sub> )	40A	45A	80A	130A	190A	490
at 50°C (I <sub>th</sub> )	38A	43A	71A	125A	180A	438
at 55°C (I <sub>th</sub> )	37A	42A	68A	115A	170A	418
at 60°C (I <sub>th</sub> )	35A	40A	65A	110A	160A	400
Enclosed	32A	36A	58A	100A	144A	315
Conventional free air thermal current, single-pole (I <sub>th</sub> )						
Open	88A	100A	162A	275A	400A	—
Enclosed	80A	90A	145A	250A	360A	—

### Space-Savings Contactors—NEMA Sizes 0–2

Description	Size 0 CN13BN010_	Size 1 CN13CN010_	Size 2 CN13GN000_
<b>General</b>			
Standards	IEC/EN 60947, VDE 0660, UL, CSA, CCC, RoHS	IEC/EN 60947, VDE 0660, UL, CSA, CCC, RoHS	IEC/EN 60947, VDE 0660, UL, CSA, CCC, RoHS
Weights in kg [lb]			
AC operated	0.42 [0.93]	0.42 [0.93]	0.9 [2.0]
DC operated	0.48 [1.06]	0.48 [1.06]	1.1 [2.4]
Mechanical life—operations	10,000,000	10,000,000	10,000,000
Climatic proofing	①	①	①
Insulation voltage (U <sub>i</sub> ) Vac	690	690	690
Impulse withstand voltage (U <sub>imp</sub> ) Vac	8000	8000	8000
Operating voltage (U <sub>e</sub> ) Vac	690	690	690
Safe isolation to VDE 0106 Part 101 and Part 101/A1			
Between coil and contacts (Vac)	440	440	440
Between contacts (Vac)	238	440	440
Making capacity (amps)	238	384	910
Breaking capacity (amps)			
220/230V	170	320	650
380/400V	170	320	650
500V	170	320	650
660/690V	120	180	370
Short-circuit protection rating maximum fuse (amps)			
Type 2 coordination ②			
400V; gG/gL 500V	25	63	125
690V; gG/gL 690V	25	35	80
Type 1 coordination ②			
400V; gG/gL 500V	63	125	250
690V; gG/gL 690V	50	63	100
Degree of protection	IP00	IP00	IP00
Protection against direct contact when actuated from front (IEC 536)	Finger and back-of-hand proof	Finger and back-of-hand proof	Finger and back-of-hand proof
Terminal capacity main cable—screw terminals			
Solid (mm <sup>2</sup> )	1 x (0.75–16) 2 x (0.75–10)	1 x (0.75–16) 2 x (0.75–10)	1 x (0.75–16) 2 x (0.75–10)
Flexible with ferrule (mm <sup>2</sup> )	1 x (0.75–16) 2 x (0.75–10)	1 x (0.75–16) 2 x (0.75–10)	1 x (2.5–35) 2 x (2.5–25)
Stranded (mm <sup>2</sup> )	1 x 16	1 x 16	1 x (16–50) 2 x (16–35)
Solid or stranded (AWG)	18–6	18–6	12–2
Flat conductor (number of segments x width x thickness) (mm)	—	—	2 x (6 x 9 x 0.8)

#### Notes

① Damp heat, constant, to IEC 60068-2-78; damp heat, cyclic, to IEC 60 068-2-30.

② IEC 60947 Standard.

#### Space-Savings Contactors—NEMA Sizes 0–2, continued

Description	Size 0 CN13BN010	Size 1 CN13CN010	Size 2 CN13GN000
<b>General, continued</b>			
Main cable connection screw/bolt	M5	M5	M6
Tightening torque			
Nm	3	3	3.3
Lb-in	26.6	26.6	29.2
Terminal capacity control circuit cable—screw terminals			
Solid (mm <sup>2</sup> )	1 x (0.75–4) 2 x (0.75–4)	1 x (0.75–4) 2 x (0.75–4)	1 x (0.75–4) 2 x (0.75–4)
Flexible with ferrule (mm <sup>2</sup> )	1 x (0.75–2.5) 2 x (0.75–2.5)	1 x (0.75–2.5) 2 x (0.75–2.5)	1 x (0.75–2.5) 2 x (0.75–2.5)
Solid or stranded (AWG)	18–14	18–14	18–14
Control circuit cable connection screw/bolt	M3.5	M3.5	M3.5
Tightening torque			
Nm	1.2	1.2	1.2
Lb-in	10.6	10.6	10.6
Tools			
Main and control circuit cable—screw terminals	Size 2	Size 2	Size 2
Pozidriv screwdriver	0.8 x 5.5	0.8 x 5.5	0.8 x 5.5
Standard screwdriver	1 x 6	1 x 6	1 x 6
Terminal capacity control circuit cable—spring cage terminals			
Solid (mm <sup>2</sup> )	1 x (0.75–2.5) 2 x (0.75–2.5)	1 x (0.75–2.5) 2 x (0.75–2.5)	1 x (0.75–2.5) 2 x (0.75–2.5)
Flexible (mm <sup>2</sup> )	1 x (0.75–2.5) 2 x (0.75–2.5)	1 x (0.75–2.5) 2 x (0.75–2.5)	1 x (0.75–2.5) 2 x (0.75–2.5)
Flexible with ferrule (mm <sup>2</sup> )	1 x (0.75–2.5) 2 x (0.75–2.5)	1 x (0.75–2.5) 2 x (0.75–2.5)	1 x (0.75–2.5) 2 x (0.75–2.5)
Solid or stranded (AWG)	18–14	18–14	18–14
Tools			
Main and control circuit cable—spring cage terminals			
Stripping length (mm)	10	10	10
Screwdriver blade width (mm)	3.5	3.5	3.5
Mounting position, AC and DC operated			
Ambient temperature			
Open	–25 to 60°C [–13 to 140°F]	–25 to 60°C [–13 to 140°F]	–25 to 60°C [–13 to 140°F]
Enclosed	–25 to 40°C [–13 to 104°F]	–25 to 40°C [–13 to 104°F]	–25 to 40°C [–13 to 104°F]
Ambient storage temperature	–40 to 80°C [–40 to 176°F]	–40 to 80°C [–40 to 176°F]	–40 to 80°C [–40 to 176°F]
<b>Environmental</b>			
Mechanical shock resistance (IEC/EN 60068-2-27)			
Main contact—NO Contact	10	10	1
Auxiliary contact—NO Contact	7	7	7
Auxiliary contact—NC Contact	5	5	5
Overvoltage category/pollution degree	III/3	III/3	III/3

## Space-Savings Contactors—NEMA Sizes 3, 4

Description	Size 3 CN13KN000_	Size 4 CN13MN000_
<b>General</b>		
Standards	IEC/EN 60947, VDE 0660, UL, CSA, CCC, RoHS	IEC/EN 60947, VDE 0660, UL, CSA, CCC, RoHS
Weights in kg [lb]		
AC operated	2 [4.41]	2 [4.41]
DC operated	2.1 [4.63]	2.1 [4.63]
Mechanical life—operations	10,000,000	10,000,000
Climatic proofing	①	①
Insulation voltage (U <sub>i</sub> ) Vac	690	690
Impulse withstand voltage (U <sub>imp</sub> ) Vac	8000	8000
Operational voltage (U <sub>a</sub> ) Vac	690	690
Safe isolation to VDE 0106 Part 101 and Part 101/A1		
Between coil and contacts (Vac)	690	690
Between contacts (Vac)	690	690
Making capacity (amps)	1610	2100
Breaking capacity (amps)		
220/230V	1150	1500
380/400V	1150	1500
500V	1150	1500
660/690V	1100	1200
1000V	—	—
Short-circuit protection rating maximum fuse		
Type 2 coordination ②		
400V; gG/gL 500V	250	25
690V; gG/gL 690V	25	250
Type 1 coordination ②		
400V; gG/gL 500V	250	250
690V; gG/gL 690V	250	250
Degree of protection	IP00	IP00
Protection against direct contact when actuated from front (IEC 536)	Finger and back-of-hand proof	Finger and back-of-hand proof
Terminal capacity main cable—screw terminals		
Solid (mm <sup>2</sup> )	—	—
Flexible with ferrule (mm <sup>2</sup> )	1 x (10–95) 2 x (10–70)	1 x (10–95) 2 x (10–70)
Stranded (mm <sup>2</sup> )	1 x (10–95) 2 x (10–20)	1 x (10–95) 2 x (10–20)
Flat conductor (number of segments x width x thickness) (mm)	2 x (6 x 16 x 0.8)	2 x (6 x 16 x 0.8)
Solid or stranded (AWG)	8–3/0	8–3/0
Main cable connection screw/bolt	M10	M10
Tightening torque		
Nm	14	14
Lb-in	123.9	123.9

**Notes**

① Damp heat, constant, to IEC 60068-2-78; damp heat, cyclic, to IEC 60 068-2-30.

② IEC 60947 Standard.

#### Space-Savings Contactors—NEMA Sizes 3, 4, continued

2

Description	Size 3 CN13KN000_	Size 4 CN13MN000_
<b>General, continued</b>		
Terminal capacity control circuit cable—screw terminals		
Solid (mm <sup>2</sup> )	1 x (0.75–4) 1 x (0.75–4)	1 x (0.75–4) 1 x (0.75–4)
Flexible with ferrule (mm <sup>2</sup> )	1 x (0.75–2.5) 2 x (0.75–2.5)	1 x (0.75–2.5) 2 x (0.75–2.5)
Solid or stranded (AWG)	18–14	18–14
Control circuit cable connection screw/bolt	M3.5	M3.5
Tightening torque		
Nm	1.2	1.2
Lb-in	10.6	10.6
Tools		
Main circuit cable—screw terminals		
Hexagon socket-head spanner (mm)	5	5
Control circuit cable—screw terminals		
Pozidriv screwdriver	0.8 x 5.5	0.8 x 5.5
Standard screwdriver	1 x 6	1 x 6
Terminal capacity control circuit cable—spring cage terminals		
Solid (mm <sup>2</sup> )	1 x (0.75–2.5) 2 x (0.75–2.5)	1 x (0.75–2.5) 2 x (0.75–2.5)
Flexible (mm <sup>2</sup> )	1 x (0.75–2.5) 2 x (0.75–2.5)	1 x (0.75–2.5) 2 x (0.75–2.5)
Flexible with ferrule (mm <sup>2</sup> )	1 x (0.75–2.5) 2 x (0.75–2.5)	1 x (0.75–2.5) 2 x (0.75–2.5)
Solid or stranded (AWG)	18–14	18–14
Tools		
Control circuit cable—spring cage terminals		
Stripping length (mm)	10	10
Screwdriver blade width (mm)	3.5	3.5
Mounting position, AC and DC operated		
Ambient temperature		
Open	–25 to 60°C [–13 to 140°F]	–25 to 60°C [–13 to 140°F]
Enclosed	–25 to 40°C [–13 to 104°F]	–25 to 40°C [–13 to 104°F]
Ambient storage temperature	–40 to 80°C [–40 to 176°F]	–40 to 80°C [–40 to 176°F]
<b>Environmental</b>		
Mechanical shock resistance (IEC/EN 60068-2-27)		
Half-sinusoidal shock 10 ms		
Main contact—NO contact	10g	10g
Auxiliary contact—NO contact	7g	7g
Auxiliary contact—NC contact	5g	5g
Overvoltage category/pollution degree	III/3	III/3

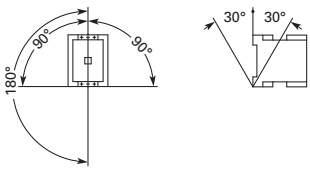


### Space-Savings Contactors—NEMA Size 5

Description	Size 5 CN13SN022_
<b>General</b>	
Standards	IEC/EN 60947, VDE 0660, UL, CSA
Weights in kg [lb]	6.5 [14.3]
Mechanical life—operations	10,000,000
Mechanical operating frequency (ops/hr)	
AC operated	3000
DC operated	3000
Climatic proofing	①
Insulation voltage (U <sub>i</sub> ) Vac	1000
Impulse withstand voltage (U <sub>imp</sub> ) Vac	8000
Operating voltage (U <sub>o</sub> ) Vac	1000
Safe isolation to VDE 0106 Part 101 and Part 101/A1	
Between coil and contacts (Vac)	500
Between contacts (Vac)	500
Making capacity (amps)	3000
Breaking capacity (amps)	
220/230V	2500
380/400V	2500
500V	2500
660/690V	2500
1000V	760
Short-circuit protection rating maximum fuse	
Type 2 coordination ②	
400V; gG/gL 500V	315
690V; gG/gL 690V	315
1000V; gG/gL 1000V	160
Type 1 coordination ②	
400V; gG/gL 500V	400
690V; gG/gL 690V	400
1000V; gG/gL 1000V	200
Degree of protection	IP00
Protection against direct contact when actuated from front (IEC 536)	Finger and back-of-hand proof with terminal shroud or terminal block
Main cable cross-section	
Flexible with cable lug (mm <sup>2</sup> )	50–240
Stranded with cable lug (mm <sup>2</sup> )	70–240
Solid or stranded (AWG)	1/0–250 kcmil
Flat conductor (mm)	③
Bus bar—width in mm	25
Main cable connection screw/bolt	M10
Tightening torque	
Nm	24
Lb-in	213

#### Notes

- ① Damp heat, constant, to IEC 60068-2-78; damp heat, cyclic, to IEC 60 068-2-30.
- ② IEC 60947 Standard.
- ③ Screw tightening with flat cable terminal or cable terminal blocks. See terminal capacity for cable terminal blocks.
- ④ When using contactors for group compensation, a minimum inductance of approx. 6 uH per capacitor must be available to limit the high inrush current peaks. This corresponds to an air-cored coil with five windings and a coil diameter of approximately 140 mm. The conductor cross-section must be selected according to the rated current per phase.

Description	Size 5 CN13SN022_
<b>General, continued</b>	
Control circuit cable cross-sections	
Solid (mm <sup>2</sup> )	1 x (0.75–2.5) 2 x (0.75–2.5)
Flexible with ferrule (mm <sup>2</sup> )	1 x (0.75–2.5) 2 x (0.75–2.5)
Solid or stranded (AWG)	2 x (18–12)
Control circuit cable connection screw/bolt	M3.5
Tightening torque	
Nm	1.2
Lb-in	10.6
Tools	
Main cable wrench	16 mm
Control circuit cable pozidriv screwdriver	Size 2
Mounting position, AC and DC operated	
Ambient temperature	–25 to 60°C [–13 to 140°F]
Ambient storage temperature	–40 to 80°C [–40 to 176°F]
<b>Environmental</b>	
Mechanical shock Resistance (IEC/EN 60068-2-27)	
Half-sinusoidal shock 10 ms	
Main contact—NO contact	10g
Auxiliary contact—NO contact	10g
Auxiliary contact—NC contact	8g
Overvoltage category/pollution degree	III/3
Switching capacity, kVAR ④	
Individual compensation	
230V	—
400/420/440V	—
525V	—
690V	—
Group compensation, with choke	
230V	100
400/420/440V	190
525V	260
690V	340
Group compensation, without choke	
230V	—
400/420/440V	—
525V	—
690V	—

#### XTOE/XT Electronic Overload Relay

2



### XTOE/XT Electronic Overload Relay

#### Product Description

Eaton's new electronic overload relay (EOL) is the most compact, high-featured, economical product in its class. Designed on a global platform, the new EOL covers the entire power control spectrum including NEMA, IEC and DP Contactors. The standard NEMA and DP versions are offered with the C440 designation while the Space-Savings NEMA and IEC versions have the XTOE designation. The electronic design provides reliable, accurate and value driven protection and communications capabilities in a single compact device. It is the flexible choice for any application requiring easy-to-use, reliable protection.

Eaton has a long history of innovations and product development in motor control and protection, including both traditional NEMA, as well as IEC control. It was from this experience that the XTOE was developed, delivering new solutions to meet today's demands.

XTOE is a self-powered electronic overload relay available up to 175A as a self contained unit. With external CTs, XTOE can protect motor up to 1500 FLA. Available add-on accessories include remote reset capability and communication modules with I/O for DeviceNet, PROFIBUS, Modbus, EtherNet/IP, and Modbus TCP.

### Contents

#### Description

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XTOE/XT Electronic Overload Relay	
Standards and Certifications	<b>V5-T2-83</b>
Catalogue Number Selection	<b>V5-T2-84</b>
Product Selection	<b>V5-T2-85</b>
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Technical Data and Specifications	<b>V5-T2-93</b>
Dimensions	<b>V5-T2-101</b>



#### Features and Benefits

##### Features

- Reliable, accurate, electronic motor protection
- Easy to select, install and maintain
- Compact size
- Flexible, intelligent design
- Global product offering—available with NEMA, IEC and DP power control

##### Size/Range

- Broad FLA range (0.33–1500A)
- Selectable trip class (10A, 10, 20, 30)
- Direct mounting to NEMA, IEC and DP contactors
- Most compact electronic overload in its class

##### Motor Control

- Two B600 alarm (NO) and fault (NC) contacts
- Test/Trip button

##### Motor Protection

- Thermal overload
- Phase loss
- Selectable (ON/OFF) phase unbalance
- Selectable (ON/OFF) ground fault

##### User Interface

- Large FLA selection dial
- Trip status indicator
- Operating mode LED
- DIP switch selectable trip class, phase unbalance and ground fault
- Selectable Auto/Manual reset

##### Feature Options

- Remote reset
  - 120 Vac
  - 24 Vac
  - 24 Vdc
- Tamper-proof cover
- Communications modules
  - Modbus RTU RS-485
  - DeviceNet with I/O
  - PROFIBUS with I/O
  - Modbus RTU with I/O
  - Ethernet IP with I/O
  - Modbus TCP with I/O

### Benefits

#### Reliability and Improved Uptime

- XTOE provides the users with peace of mind knowing that their assets are protected with the highest level of motor protection and communication capability in its class
- Extends the life of plant assets with selectable motor protection features such as trip class, phase unbalance and ground fault
- Protects against unnecessary downtime by discovering changes in your system (line/load) with remote monitoring capabilities
- Status LED provides added assurance that valuable assets are protected by indicating the overload operational status

#### Flexibility

- Available with NEMA, IEC and DP contactors
- Improves return on investment by reducing inventory carrying costs with wide FLA adjustment (5:1) and selectable trip class
- Design incorporates built-in ground fault protection thus eliminating the need for separate CTs and modules
- Flexible communication with optional I/O enables easy integration into plant management systems for remote monitoring and control
- Available as an open component and in enclosed control and motor control centre assemblies

#### Monitoring Capabilities

- Individual phase currents RMS
- Average three-phase current RMS
- Thermal memory
- Fault indication (overload, phase loss, phase unbalance, ground fault)

#### Safety

- IP 20 rated terminal blocks
- Available in Eaton's industry leading FlashGard MCCs
- Tested to the highest industry standards such as UL, CSA, CE and IEC
- RoHS compliant

#### Standards and Certifications

- UL
- CSA
- CE
- NEMA
- IEC/EN 60947 VDE 0660
- ISO 13849-1 (EN954-1)
- RoHS
- ATEX directive 94/9/EC
- Equipment Group 2, Category 2



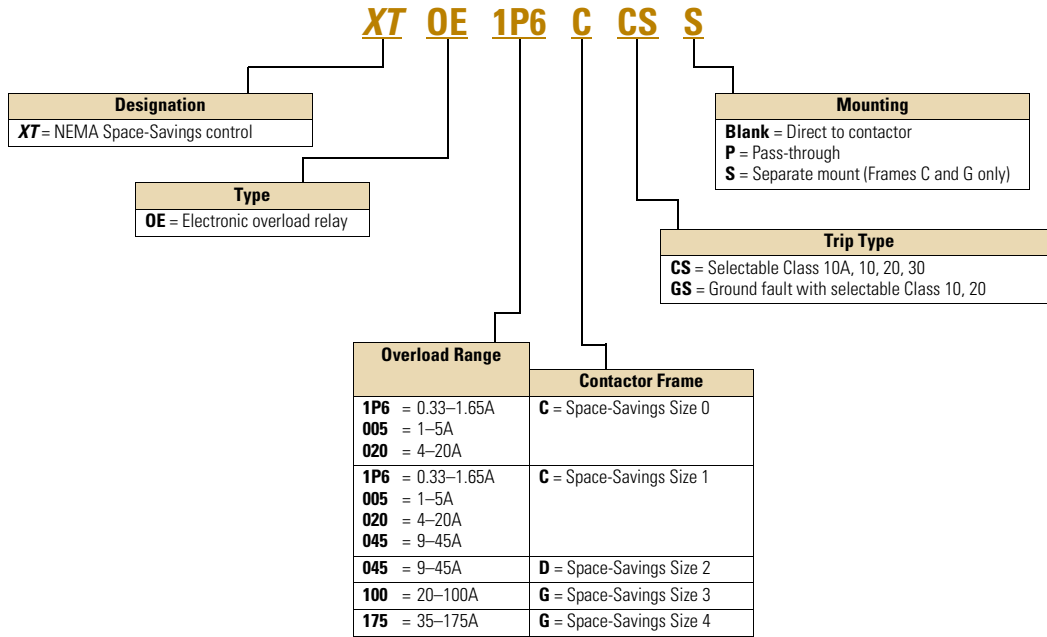
### Electronic Overload Education

Description	Definition	Cause	Effect if not Protected	XTOE/XT Protection
<b>Motor Protection</b>				
Thermal overload	Overload is a condition in which current draw exceeds 115% of the full load amperage rating for an inductive motor.	<ul style="list-style-type: none"> <li>• An increase in the load or torque that is being driven by the motor.</li> <li>• A low voltage supply to the motor causes the current to go high to maintain the power needed.</li> <li>• A poor power factor causing above normal current draw.</li> </ul>	<ul style="list-style-type: none"> <li>• Increase in current draw leads to heat and insulation breakdown, which can cause system failure.</li> <li>• Increase in current can increase power consumption and waste valuable energy.</li> </ul>	<ul style="list-style-type: none"> <li>• Thermal trip behavior is defined by UL, CSA and IEC standards.</li> <li>• Trip class is settable from 10A, 10, 20, 30</li> </ul>
Ground fault	A line to ground fault.	A current leakage path to ground.	An undetected ground fault can burn through multiple insulation windings, ultimately leading to motor failure, not to mention risk to equipment or personnel	Fixed protective setting that takes the starter offline if ground fault current exceeds 50% of the FLA dial setting, i.e., if the FLA dial is set to 12A, the overload relay will trip if the ground current exceeds 6A.
Unbalanced phases (voltage and current)	Uneven voltage or current between phases in a three-phase system.	When a three-phase load is powered with a poor quality line, the voltage per phase may be unbalanced.	Unbalanced voltage causes large unbalanced currents and as a result this can lead to motor stator windings being overloaded, causing excessive heating, reduced motor efficiency and reduced insulation life.	Fixed protective setting that takes the starter offline if a phase drops below 50% of the other two phases.
Phase loss—current (single-phasing)	One of the three-phase voltages is not present.	Multiple causes, loose wire, improper wiring, grounded phase, open fuse, etc.	Single-phasing can lead to unwanted motor vibrations in addition to the results of unbalanced phases as listed above.	Fixed protective setting that takes the starter offline if a phase is lost.

#### Catalogue Number Selection

#### XT Electronic Overload Relay—NEMA Space-Savings

2



### Product Selection

#### XT Electronic Overload Relays

**XTOE for Direct Mount to NEMA Size 1**



#### XT Electronic Overload Relays for Direct Mount to NEMA Space-Savings Contactors

NEMA Space-Savings Size	For Use with Contactor	Overload Range (Amps)	Contact Sequence	Frame Size	Auxiliary Contact Configuration	Catalogue Number
0	CN13BN010_	0.35–1.65		45 mm	NO-NC	<b>XTOE1P6CCS</b>
		1–5				<b>XTOE005CCS</b>
		4–20				<b>XTOE020CCS</b>
1	CN13CN010_	0.35–1.65		45 mm	NO-NC	<b>XTOE1P6CCS</b>
		1–5				<b>XTOE005CCS</b>
		4–20				<b>XTOE020CCS</b>
		9–45				<b>XTOE045CCS</b>
2	CN13GN000_	9–45		45 mm	NO-NC	<b>XTOE045DCS</b>
		20–100		55 mm		<b>XTOE100DCS</b>
3	CN13KN000_	20–100		55 mm	NO-NC	<b>XTOE100GCS</b>
4	CN13MN000_	35–175		110 mm	NO-NC	<b>XTOE175GCS</b>

**XTOE for Direct Mount to NEMA Size 4**



#### XT Electronic Overload Relays with Ground Fault for Direct Mount to NEMA Space-Savings Contactors

NEMA Space-Savings Size	For Use with Contactor	Overload Range (Amps)	Contact Sequence	Frame Size	Auxiliary Contact Configuration	Catalogue Number
0	CN13BN010_	0.33–1.65		45 mm	NO-NC	<b>XTOE1P6CGS</b>
		1–5				<b>XTOE005CGS</b>
		4–20				<b>XTOE020CGS</b>
1	CN13CN010_	0.33–1.65		45 mm	NO-NC	<b>XTOE1P6CGS</b>
		1–5				<b>XTOE005CGS</b>
		4–20				<b>XTOE020CGS</b>
		9–45				<b>XTOE045CGS</b>
2	CN13GN000_	9–45		45 mm	NO-NC	<b>XTOE045DGS</b>
		20–100		55 mm		<b>XTOE100DGS</b>
3	CN13KN000_	20–100		55 mm	NO-NC	<b>XTOE100GGS</b>
4	CN13MN000_	35–175		110 mm	NO-NC	<b>XTOE175GGS</b>

# 2.2

## NEMA Contactors and Starters

### Space-Savings Series

2

#### 1-5A OL with CTs



#### XT Electronic Overload Relays for use with Size 5 NEMA Space-Savings Contactors

Use CTs and 1-5A **XT** overload relay. CT kit does not include overload relay (order separately).

Space-Savings Contactor Size	For Use with Contactor	CT Range (Amps)	Description	CT Kit Catalogue Number	Terminal Size	Overload Relay Catalogue Number	Overload Relay with Ground Fault Catalogue Number
5	CN13SN022_	60-300	300: 5 panel-mount CT kit with integrated lugs	ZEB-XCT300	750 kcmil (2) 250 kcmil 3/0 Cu/Al	XTOE005CCSS	XTOE005CGSS

#### 45 mm XT for Separate Mount



#### XT Electronic Overload Relays for Separate Mount

Overload Range (Amps)	Frame Size	Contact Sequence	Type	Overload Relay Catalogue Number	Overload Relay with Ground Fault Catalogue Number
<b>Overload Relay</b>					
0.33-1.65	45 mm	1 3 5 97 95	ZEB32-1,65/KK	XTOE1P6CCSS	XTOE1P6CGSS
1-5			ZEB32-5/KK	XTOE005CCSS	XTOE005CGSS
4-20		2 4 6 98 96	ZEB32-20/KK	XTOE020CCSS	XTOE020CGSS
9-45			ZEB32-45/KK	XTOE045CCSS	XTOE045CGSS
20-100	55 mm		ZEB150-100/KK	XTOE100GCSS	XTOE100GGSS
35-175	110 mm		ZEB150-175/KK	XTOE175GCSS	XTOE175GGSS

#### XT Electronic Overload Relay for Pass-Through Design




Pass-through design does not include any lugs to land wires. Terminate motor leads directly on contactor.

Overload Range (Amps)	Frame Size	Contact Sequence	Type	Overload Relay Catalogue Number	Overload Relay with Ground Fault Catalogue Number
35-175	110 mm	1 3 5 97 95	ZEB150-175/PT	XTOE175GCSP	XTOE175GGSP

**Accessories**

**CT Kits**

**Accessories**

	Description	Catalogue Number
<b>Safety Cover</b> 	<b>Safety Cover</b> Clear Lexan cover that mounts on top of the FLA dial and DIP switches when closed.	<b>ZEB-XSC</b>
<b>Reset Bar</b> 	<b>Reset Bar</b> Assembles to the top of the overload to provide a larger target area for door mounted reset operators.	<b>ZEB-XRB</b>
<b>Remote Reset</b> 	<b>Remote Reset</b> Remote reset module (24 Vdc) ① Remote reset module (120 Vac) ① Remote reset module (24 Vac) ①	<b>C440-XCOM</b> <b>ZEB-XRR-120</b> <b>ZEB-XRR-24</b>

**Communication**

The C440/XTOE is provided with two levels of communication capability.

**Basic Communication via Expansion Module—Monitoring Only**

Basic communication on the C440 is accomplished using an expansion module (C440-XCOM). The expansion module plugs into the expansion bay on the C440 overload relay, enabling communications with the overload via their Modbus RTU (RS-485) network. No additional cards or modules are required. See figure below.



**Basic Communication—Modbus**

**Advanced Communication—Monitoring and Control**

C440 also has the ability to communicate on industrial protocols such as Modbus RTU, DeviceNet, PROFIBUS, Modbus TCP, and EtherNet/IP while providing control capability using I/O.

An expansion module (C440-XCOM) combined with a communication module allows easy integration onto the customer's network. See figure below.



**Advanced Communication—Communication Module**

**Advanced Communication—Communication Modules**

C440 communication modules, wired to the C440-XCOM give C440 control capability via communications. The communication modules offer flexible mounting options (DIN rail or panel) along with four inputs (24 Vdc or 120 Vac) and two outputs as standard.

**Note**

① Customer can wire remote mounted button to reset module (that is, 22 mm pushbutton, catalogue number M22-D-B-GB14-K10).

# 2.2

## NEMA Contactors and Starters


### Space-Savings Series

2

The following information can be viewed using the communication option:

- Motor status—running, stopped, tripped or resetting
- Individual rms phase currents (A, B, C)
- Average of three-phase rms current
- Percent thermal capacity
- Fault codes (only available prior to reset)
- Percent phase unbalance
- Ground fault current and percent
- Overload relay settings—trip class, DIP switch selections, reset selections
- Modbus address (can be set over the network)

#### Communication Accessories

	Description	Catalogue Number
<b>Expansion Module</b> 	<b>Expansion Module</b>	
	Expansion module (Remote Reset/Modbus RTU, RS-485 Communication)	<b>C440-XCOM</b>
<b>Communication Modules</b>		
	DeviceNet communication module kit—120 V I/O (consists of C440-XCOM + C441KS)	<b>C440-DN-120</b>
	DeviceNet communication module kit—24 Vdc I/O (consists of C440-XCOM + C441LS)	<b>C440-DN-24</b>
	PROFIBUS communication module kit—120 V I/O (consists of C440-XCOM + C441SS)	<b>C440-DP-120</b>
	PROFIBUS communication module kit—24 V I/O (consists of C440-XCOM + C441QS)	<b>C440-DP-24</b>
	Modbus communication module kit—120 V I/O (consists of C440-XCOM + C441NS)	<b>C440-MOD-120</b>
	Modbus communication module kit—24 Vdc I/O (consists of C440-XCOM + C441PS)	<b>C440-MOD-24</b>
	Modbus TCP/Ethernet IP communication module kit—120 V I/O (consists of C440-XCOM + C441U)	<b>C440-ET-120</b>
	Modbus TCP/Ethernet IP communication module kit—24 V I/O (consists of C440-XCOM + C441V)	<b>C440-ET-24</b>



**Modbus Communication Module**

The Modbus communication module combined with an expansion module provides monitoring and control capability to the C440/XTOE electronic overload relay via Modbus RTU communications. These modules also provide convenient I/O with 24 Vdc or 120 Vac options.

**Features and Benefits**

- The Modbus communication module is capable of baud rates up to 115K
- The Modbus address and baud rate configuration can be easily changed using the HMI user interface
- Modbus address and baud rate are set via convenient DIP switches; LEDs are provided to display Modbus traffic
- Configuration with common Modbus configuration tools
- Terminals
  - Unique locking mechanism provides for easy removal of the terminal block with the field wiring installed
  - Each terminal is marked for ease of wiring and troubleshooting
- Selectable I/O assemblies
  - 4IN/2OUT
  - Signal types include 24 Vdc I/O and 120 Vac I/O
- Each I/O module is optically isolated between the field I/O and the network adapter to protect the I/O and communication circuits from possible damage due to transients and ground loops
- Input Module features a user-definable input debounce, which limits the effects of transients and electrical noise
- Output Module supports a user-definable safe state for loss of communication; hold last state, ON or OFF

**Modbus with I/O Module**



**Modbus Communication Module**

Description	I/O	Catalogue Number
Modbus Communication Module, 4IN/2OUT (DIN/Panel)	120 Vac	<b>C441NS</b>
Modbus Communication Module, 4IN/2OUT (DIN/Panel)	24 Vdc	<b>C441PS</b>

2

#### DeviceNet Communication Modules

The DeviceNet communication module combined with an expansion module provides monitoring and control capability to the C440/XTOE electronic overload relay via DeviceNet communications. These modules also provide convenient I/O with 24 Vdc or 120 Vac options.

#### Features and Benefits

- Communication to DeviceNet uses only one DeviceNet MAC ID
- Configuration
  - DeviceNet MAC ID and Baud rate are set via convenient DIP switches with an option to set from the network
  - Advanced configuration available using common DeviceNet tools
- I/O assemblies with the same size and I/O layout as those of the Advantage Starter (WPNIDNA) and **IT** Starter (DSNAP) for seamless migration to new starter technology without program changes
- Terminals
  - Unique locking mechanism provides for easy removal of the terminal block with the field wiring installed
  - Each terminal is marked for ease of wiring and troubleshooting
- Selectable I/O assemblies
  - 4IN/2OUT
  - Signal types include 24 Vdc I/O and 120 Vac I/O
- Each I/O module is optically isolated between the field I/O and the network adapter to protect the I/O and communication circuits from possible damage due to transients and ground loops
- Input Module features a user-definable input debounce, which limits the effects of transients and electrical noise
- Output Module supports a user-definable safe state for loss of communication; hold last state, ON or OFF
- Combined status LED

DeviceNet with I/O Module



#### DeviceNet Communication Module

Description	I/O	Catalogue Number
DeviceNet Communication Module, 4IN/2OUT (DIN/Panel)	120 Vac	<b>C441KS</b>
DeviceNet Communication Module, 4IN/2OUT (DIN/Panel)	24 Vdc	<b>C441LS</b>

**PROFIBUS Communication Modules**

The PROFIBUS communication module combined with an expansion module provides monitoring and control capability to the C440 / XTOE electronic overload relay via PROFIBUS communications. These modules also provide convenient I/O with 24 Vdc or 120 Vac options.

**Features and Benefits**

- The PROFIBUS communication module is capable of baud rates up to 12 Mb
- PROFIBUS address is set via convenient DIP switches; LEDs are provided to display PROFIBUS status
- Intuitive configuration with common PROFIBUS configuration tools
- Terminals
  - Unique locking mechanism provides for easy removal of the terminal block with the field wiring installed
  - Each terminal is marked for ease of wiring and troubleshooting
- Selectable I/O assemblies
  - 4IN/2OUT
  - Signal types include 24 Vdc I/O and 120 Vac I/O
- Each I/O module is optically isolated between the field I/O and the network adapter to protect the I/O and communication circuits from possible damage due to transients and ground loops
- Input Module features a user-definable input debounce, which limits the effects of transients and electrical noise
- Output Module supports a user-definable safe state for loss of communication; hold last state, ON or OFF

**PROFIBUS with I/O Module**



**PROFIBUS Communication Module**

Description	I/O	Catalogue Number
PROFIBUS Communication Module, 4IN/2OUT (DIN/Panel)	120 Vac	<b>C441SS</b>
PROFIBUS Communication Module, 4IN/2OUT (DIN/Panel)	24 Vdc	<b>C441QS</b>

#### Ethernet Communication Modules

The Ethernet communication module combined with an expansion module provides both Modbus TCP and EtherNet/IP communication capabilities with built-in HTTP web services to the C440/XTOE overload relay.

The Ethernet communication module has built-in I/O providing communication, monitoring and control for the C440/XTOE overload relay.

#### Features and Benefits

- Supports Modbus TCP or EtherNet/IP in a single device
- Contains an internal embedded switch which provides two Ethernet ports allowing linear or ring network configurations
- Embedded web services allow for simple configuration and monitoring through Internet Explorer
- IP Address is set via convenient DIP Switches located on the device
- Terminals
  - Unique locking mechanism provides for easy removal of the terminal block with the field wiring installed
  - Each terminal is marked for ease of wiring and troubleshooting
- Selectable I/O assemblies
  - 4IN/2OUT
  - Signal types include 24 Vdc I/O and 120 Vac I/O
- Each I/O module is optically isolated between the field I/O and the network adapter to protect the I/O and communication circuits from possible damage due to transients and ground loops
- Input Module features a user-definable input debounce, which limits the effects of transients and electrical noise
- Output Module supports a user-definable safe state for loss of communication; hold last state, ON or OFF

Ethernet with I/O Module



#### Ethernet Communication Module

Description	I/O	Catalogue Number
Modbus TCP / EtherNet/IP Communication Module, 4IN/2OUT (DIN/Panel)	120 Vac	<b>C441U</b>
Modbus TCP / EtherNet/IP Communication Module, 4IN/2OUT (DIN/Panel)	24 Vdc	<b>C441V</b>

## Technical Data and Specifications

### Electronic Overload Relays up to 1500A

Description	Specification		
	45 mm	55 mm	110 mm
<b>Electrical Ratings</b>	<b>Range</b>	<b>Range</b>	<b>Range</b>
Operating voltage (three-phase) and frequency	690 Vac (60/50 Hz)	690 Vac (60/50 Hz)	690 Vac (60/50 Hz)
<b>FLA Range</b>			
	0.33–1.65A 1–5A 4–20A 9–45A	20–100A	28–140A (NEMA) 35–175A (IEC)
<b>Use with Contactors</b>			
Space-Savings NEMA Size	0, 1, 2	2, 3	4
<b>Trip Class</b>			
	10A, 10, 20, 30 Selectable	10A, 10, 20, 30 Selectable	10A, 10, 20, 30 Selectable
<b>Motor Protection</b>			
Thermal overload setting	1.05 x FLA: does not trip 1.15 x FLA: overload trip	1.05 x FLA: does not trip 1.15 x FLA: overload trip	1.05 x FLA: does not trip 1.15 x FLA: overload trip
<b>Feature</b>	<b>Range</b>	<b>Range</b>	<b>Range</b>
Phase loss	Fixed threshold 50%	Fixed threshold 50%	Fixed threshold 50%
Phase unbalance (selectable: enable/disable)	Fixed threshold 50%	Fixed threshold 50%	Fixed threshold 50%
Ground fault (selectable: enable/disable)	50% of FLA dial setting >150% = 2 sec >250% = 1 sec	50% of FLA dial setting >150% = 2 sec >250% = 1 sec	50% of FLA dial setting >150% = 2 sec >250% = 1 sec
Reset	Manual/automatic	Manual/automatic	Manual/automatic
<b>Indicators</b>			
Trip status	Orange flag	Orange flag	Orange flag
Mode LED	One flash: Overload operating properly Two flashes: Current is above FLA dial setting—pending trip	One flash: Overload operating properly Two flashes: Current is above FLA dial setting—pending trip	One flash: Overload operating properly Two flashes: Current is above FLA dial setting—pending trip
<b>Options</b>			
Remote reset	Yes	Yes	Yes
Reset bar	Yes	Yes	Yes
Communication expansion module	Yes	Yes	Yes
Communication adapter	Yes	Yes	Yes
<b>Capacity</b>			
Load terminals			
Terminal capacity	12–10 AWG (4–6 mm <sup>2</sup> ) 8–6 AWG (6–16 mm <sup>2</sup> )	6–1 AWG (16–50 mm <sup>2</sup> )	8–4/0 AWG (10–95 mm <sup>2</sup> )
Tightening torque	20–25 lb-in (2.3–2.8 Nm) 25–30 lb-in (2.8–3.4 Nm)	25–30 lb-in (2.8–3.4 Nm)	124 lb-in (14 Nm)
Input, auxiliary contact and remote reset terminals			
Terminal capacity	2 x (18–12) AWG	2 x (18–12) AWG	2 x (18–12) AWG
Tightening torque	7–11 lb-in (0.8–1.2 Nm)	7–11 lb-in (0.8–1.2 Nm)	7–11 lb-in (0.8–1.2 Nm)
<b>Voltages</b>			
Insulation voltage U <sub>i</sub> (three-phase)	690 Vac	690 Vac	690 Vac
Insulation voltage U <sub>i</sub> (control)	500 Vac	500 Vac	500 Vac
Rated impulse withstand voltage	6000 Vac	6000 Vac	6000 Vac
Overvoltage category/pollution degree	III/3	III/3	III/3

## Electronic Overload Relays up to 1500A, continued

Description	Specification		
	45 mm	55 mm	110 mm
<b>Auxiliary and Control Circuit Ratings</b>			
Conventional thermal continuous current	5A	5A	5A
Rated operational current—IEC AC-15			
Make contact (1800 VA)			
120V	15A	15A	15A
240V	15A	15A	15A
415V	0.5A	0.5A	0.5A
500V	0.5A	0.5A	0.5A
Break contact (180 VA)			
120V	1.5A	1.5A	1.5A
240V	1.5A	1.5A	1.5A
415V	0.9A	0.9A	0.9A
500V	0.8A	0.8A	0.8A
IEC DC-13 (L/R F 15 ms1)			
0–250V	1.0A	1.0A	1.0A
Rated operational current—UL B600			
Make contact (3600 VA)			
120V	30A	30A	30A
240V	15A	15A	15A
480V	7.5A	7.5A	7.5A
600V	6A	6A	6A
Break contact (360 VA)			
120V	3A	3A	3A
240V	1.5A	1.5A	1.5A
480V	0.75A	0.75A	0.75A
600V	0.6A	0.6A	0.6A
R300—Vdc ratings (28 VA)			
0–120V	0.22A	0.22A	0.22A
250V	0.11A	0.11A	0.11A
<b>Short-Circuit Rating without Welding</b>			
Maximum fuse	6A gG/gL	6A gG/gL	6A gG/gL
<b>Environmental Ratings</b>			
Ambient temperature (operating)	–13° to 149°F (–25° to 65°C)	–13° to 149°F (–25° to 65°C)	–13° to 149°F (–25° to 65°C)
Ambient temperature (storage)	–40° to 185°F (–40° to 85°C)	–40° to 185°F (–40° to 85°C)	–40° to 185°F (–40° to 85°C)
Operating humidity UL 991 (H3)	5% to 95% noncondensing	5% to 95% noncondensing	5% to 95% noncondensing
Altitude (no derating) NEMA ICS1	2000m	2000m	2000m
Shock (IEC 600068-2-27)	15g any direction	15g any direction	15g any direction
Vibration (IEC 60068-2-6)	3g any direction	3g any direction	3g any direction
Pollution degree per IEC 60947-4-1	3 for product (2 for pcb)	3 for product (2 for pcb)	3 for product (2 for pcb)
Ingress protection	IP20	IP20	IP20
Protection against direct contact when actuated from front (IEC 536)	Finger- and back-of-hand proof	Finger- and back-of-hand proof	Finger- and back-of-hand proof
Mounting position	Any	Any	Any
Climatic proofing	Damp heat, constant to IEC 60068-2-30	Damp heat, constant to IEC 60068-2-30	Damp heat, constant to IEC 60068-2-30

## Electronic Overload Relays up to 1500A, continued

Description	Specification		
	45 mm	55 mm	110 mm
<b>Electrical/EMC</b>			
Radiated emissions IEC 60947-4-1-Table 15 EN 55011 (CISPR 11) Group 1, Class A, ISM	30 MHz to 1000 MHz	30 MHz to 1000 MHz	30 MHz to 1000 MHz
Conducted emissions IEC 60947-4-1-Table 14 EN 55011 (CISPR 11) Group 1; Class ISM	0.15 MHz to 30 MHz	0.15 MHz to 30 MHz	0.15 MHz to 30 MHz
ESD immunity IEC 60947-4-1 (Table 13)	±8 kV air, ±6 kV contact	±8 kV air, ±6 kV contact	±8 kV air, ±6 kV contact
Radiated immunity IEC 60947-4-1 IEC 61000-4-3	10 V/m 80 MHz–1000 MHz 3 V/m from 1.4 to 2.7 GHz 80% amplitude modulated 1 kHz sine wave	10 V/m 80 MHz–1000 MHz 3 V/m from 1.4 to 2.7 GHz 80% amplitude modulated 1 kHz sine wave	10 V/m 80 MHz–1000 MHz 3 V/m from 1.4 to 2.7 GHz 80% amplitude modulated 1 kHz sine wave
Conducted immunity IEC 60947-4-1, IEC 61000-4-6	140 dub (10V rms) 150 kHz–100 MHz	140 dub (10V rms) 150 kHz–100 MHz	140 dub (10V rms) 150 kHz–100 MHz
Fast transient immunity IEC 60947-4-1 (Table 13) IEC 61000-4-4	±4 kV using direct method with accessory installed in expansion bay ±2 kV using direct method	±4 kV using direct method with accessory installed in expansion bay ±2 kV using direct method	±4 kV using direct method with accessory installed in expansion bay ±2 kV using direct method
Surge immunity IEC 60947-4-1 (Table 13) IEC 61000-4-5 a Class 4	Three-phase power inputs: ±4 kV line-to-line (DM) ±4 kV line-to-ground (CM)  With accessory installed in expansion bay: ±2 kV line-to-line (DM) →1.2/50 us; 2 kV line-to-earth, 1 kV line-to-line ±4 kV line-to-ground (CM)	Three-phase power inputs: ±4 kV line-to-line (DM) ±4 kV line-to-ground (CM)  With accessory installed in expansion bay: ±2 kV line-to-line (DM) →1.2/50 us; 2 kV line-to-earth, 1 kV line-to-line ±4 kV line-to-ground (CM)	Three-phase power inputs: ±4 kV line-to-line (DM) ±4 kV line-to-ground (CM)  With accessory installed in expansion bay: ±2 kV line-to-line (DM) →1.2/50 us; 2 kV line-to-earth, 1 kV line-to-line ±4 kV line-to-ground (CM)
Power freq. magnetic field immunity IEC 60947-4-1, IEC 61000-4-8	30 A/m, 50 Hz	30 A/m, 50 Hz	30 A/m, 50 Hz
Electromagnetic field IEC 60947-4-1 Table 13, IEC 61000-4-3	10 V/m	10 V/m	10 V/m
Distortion IEEE 519	5% THD max., 5th harmonic 3% max.	5% THD max., 5th harmonic 3% max.	5% THD max., 5th harmonic 3% max.
Electrostatic discharge (ESD) IEC 61000-4-2, EN 61131-2	4 kV contact 8 kV air discharge	4 kV contact 8 kV air discharge	4 kV contact 8 kV air discharge
Electrical fast transient (EFT) IEC 61000-4-4, EN 61131-2	±2 kV using direct method	±2 kV using direct method	±2 kV using direct method
Surge immunity IEC 61000-4-5, EN 61131-2	±2 kV line-to-ground (CM)	±2 kV line-to-ground (CM)	±2 kV line-to-ground (CM)

## Communication Modules

2

Description	Modbus	DeviceNet	PROFIBUS	Ethernet
<b>Electrical/EMC</b>				
Radiated emissions IEC 60947-4-1—Table 15, EN 55011 (CISPR 11) Group 1, Class A	30–1000 MHz	30–1000 MHz	30–1000 MHz	30–1000 MHz
Conducted emissions IEC 60947-4-1—Table 14, EN 55011 (CISPR 11) Group 1, Class A	0.15–30 MHz	0.15–30 MHz	0.15–30 MHz	0.15–30 MHz
ESD immunity IEC 60947-4-1 (Table 13)	±8 kV air, ±4 kV contact	±8 kV air, ±4 kV contact	±8 kV air, ±4 kV contact	±8 kV air, ±4 kV contact
Radiated immunity IEC 60947-4-1	10 V/m 80–1000 MHz 80% amplitude modulated 1 kHz sine wave	10 V/m 80–1000 MHz 80% amplitude modulated 1 kHz sine wave	10 V/m 80–1000 MHz 80% amplitude modulated 1 kHz sine wave	10 V/m 80–1000 MHz 80% amplitude modulated 1 kHz sine wave
Conducted immunity IEC 60947-4-1	140 dBuV (10V rms) 150 kHz–80 MHz	140 dBuV (10V rms) 150 kHz–80 MHz	140 dBuV (10V rms) 150 kHz–80 MHz	140 dBuV (10V rms) 150 kHz–80 MHz
Fast transient immunity IEC 60947-4-1 (Table 13) IEC 6100-4-4	±2 kV using direct method	±2 kV supply and control, ±1 kV communication	±2 kV supply and control, ±1 kV communication	±2 kV supply and control, ±1 kV communication
Surge immunity IEC 60947-4-1 (Table 13) IEC 61000-4-5 Class 3	User IO and communication lines <sup>①</sup> : ±1 kV line-to-line (DM) ±2 kV line-to-ground (CM)	User IO and communication lines: ±0.5 kV line-to-line (DM) ±1 kV line-to-ground (CM)	User IO and communication lines: ±0.5 kV line-to-line (DM) ±1 kV line-to-ground (CM)	User IO and communication lines: ±0.5 kV line-to-line (DM) ±1 kV line-to-ground (CM)
Electromagnetic field <sup>①</sup> IEC 60947-4-1 (Table 13) IEC 61000-4-3	10 V/m	10 V/m	10 V/m	10 V/m
<b>Environmental Ratings</b>				
Ambient temperature (operating)	–4° to 122°F (–20° to 50°C)	–13° to 122°F (–25° to 50°C)	–13° to 122°F (–25° to 50°C)	–13° to 122°F (–25° to 50°C)
Ambient temperature (storage)	–40° to 185°F (–40° to 85°C)	–40° to 185°F (–40° to 85°C)	–40° to 185°F (–40° to 85°C)	–40° to 185°F (–40° to 85°C)
Operating humidity	5–95% noncondensing	5–95% noncondensing	5–95% noncondensing	5–95% noncondensing
Altitude (no derating)	2000m	2000m	2000m	2000m
Shock (IEC 60068-2-27)	15G any direction	15G any direction	15G any direction	15G any direction
Vibration (IEC 60068-2-6)	3G any direction	3G any direction	3G any direction	3G any direction
Pollution degree per IEC 60947-1	3	3	3	3
Degree of protection	IP20	IP20	IP20	IP20
Overvoltage category per UL 508	III	III	III	III
<b>DeviceNet</b>				
DeviceNet connections	—	Group 2, polling, bit strobe, explicit, no UCMM	—	Group 2, polling, bit strobe, explicit, no UCMM
DeviceNet baud rate	—	125K, 250K, 500K	—	125K, 250K, 500K
<b>Ethernet</b>				
Ethernet connections	—	—	—	Integrated two-port switch with dual RJ45 Ethernet connections
Ethernet type	—	—	—	Ethernet 10/100 Mbs, AutoMDX, Auto Negotiation
<b>PROFIBUS</b>				
PROFIBUS connections	—	—	Group 2, polling, bit strobe, explicit, no UCMM	—
PROFIBUS baud rate	—	—	9.6K, 19.2K, 45.45K, 93.75K, 187.5K, 500K, 1.5M, 3M, 6M, 12M	—

**Note**

<sup>①</sup> Relates to C441M only.



## Communication Modules, continued

Description	Modbus	DeviceNet	PROFIBUS	Ethernet
<b>C441_ 24 Vdc Input</b>				
Nominal input voltage	24 Vdc	24 Vdc	24 Vdc	24 Vdc
Operating voltage	18–30 Vdc	18–30 Vdc	18–30 Vdc	18–30 Vdc
Number of inputs	4	4	4	4
Signal delay	5 ms (programmable to 65 sec)	5 ms (programmable to 65 sec)	5 ms (programmable to 65 sec)	5 ms (programmable to 65 sec)
OFF-state voltage	<6 Vdc	<6 Vdc	<6 Vdc	<6 Vdc
ON-state voltage	>18 Vdc	>18 Vdc	>10 Vdc	>18 Vdc
Nominal input current	5 mA	5 mA	5 mA	5 mA
Isolation	1500V	1500V	1500V	1500V
Terminal screw torque	7–9 in-lb	7–9 in-lb	7–9 in-lb	7–9 in-lb
24V source current	50 mA	50 mA	50 mA	50 mA
<b>Operating Voltage Range—DC Input Modules</b>				
OFF state	0–6 Vdc	0–6 Vdc	0–6 Vdc	0–6 Vdc
Transition region	6–18 Vdc	6–18 Vdc	6–18 Vdc	6–18 Vdc
ON state	18–30 Vdc	18–30 Vdc	18–30 Vdc	18–30 Vdc
<b>C441_ 120 Vac Input</b>				
Nominal input voltage	120 Vac	120 Vac	120 Vac	120 Vac
Operating voltage	80–140 Vac	80–140 Vac	80–140 Vac	80–140 Vac
Number of inputs	4	4	4	4
OFF-state voltage	<30 Vac	<30 Vac	<20 Vac	<30 Vac
ON-state voltage	>80 Vac	>80 Vac	>70 Vac	>80 Vac
Nominal input current	15 mA	15 mA	15 mA	15 mA
Signal delay	1/2 cycle	1/2 cycle	1/2 cycle	1/2 cycle
Isolation	1500V	1500V	1500V	1500V
Terminal screw torque	7–9 in-lb	7–9 in-lb	7–9 in-lb	7–9 in-lb
<b>Operating Voltage Range—AC Input Modules</b>				
OFF state	0–30 Vac	0–30 Vac	0–30 Vac	0–30 Vac
Transition region	30–80 Vac	30–80 Vac	30–80 Vac	30–80 Vac
ON state	80–140 Vac	80–140 Vac	80–140 Vac	80–140 Vac
<b>Output Modules</b>				
Nominal voltage	120 Vac 24 Vdc	120 Vac 24 Vdc	120 Vac 24 Vdc	120 Vac 24 Vdc
Number of outputs	(2) 1NO Form A 1NO/NC Form C	(2) 1NO Form A 1NO/NC Form C	(2) 1NO Form A 1NO/NC Form C	(2) 1NO Form A 1NO/NC Form C
Relay OFF time	3 ms	3 ms	3 ms	3 ms
Relay ON time	7 ms	7 ms	7 ms	7 ms
Max. current per point <sup>①</sup>	5A (B300 rated)	5A (B300 rated)	5A (B300 rated)	5A (B300 rated)
Electrical life	100,000 cycles	100,000 cycles	100,000 cycles	100,000 cycles
Mechanical life	1,000,000 cycles	1,000,000 cycles	1,000,000 cycles	1,000,000 cycles

**Note**

<sup>①</sup> Relates to C441M only.

# 2.2

## NEMA Contactors and Starters

### Space-Savings Series

2

#### Short Circuit Ratings (North America CSA, cUL)

Changes to UL 508A and NEC in recent years have brought a focus to control panel safety with regard to short-circuit current ratings (SCCR). Eaton's XT OE electronic overload relays combined with **XT** Series IEC, Freedom Series NEMA and **XT** NEMA contactors provide a wide variety of SCCR solutions needed for a variety of applications. The SCCR data in this document reflects the latest information as of January 2015.

#### C440/XT Standalone Overload Relays (XT, C440)

Overload FLA Range	Maximum Operating Voltage	Standard-Fault Short Circuit Data			High-Fault Short Circuit Data Fuses (RK5, J, CC)			Thermal-Magnetic Circuit Breakers		
		600V (kA)	Maximum Fuse Size (A) (RK5)	Maximum Breaker Size (A)	480V (kA)	600V (kA)	Maximum Fuse Size	480V (kA)	600V (kA)	Maximum Breaker Size
0.33–1.65A	600 Vac	1	6	15	—	—	—	—	—	—
1–5A	600 Vac	5	20	20	100	100	20	100	35	20
4–20A	600 Vac	5	80	80	100	100	80	100	35	80
9–45A	600 Vac	5	175	175	100	100	100	100	35	100/175 (480/600)
20–100A	600 Vac	10	400	400	100	100	200	50	50	250
20–100A	600 Vac	10	400	400	100	100	200	35	35	400
28–140A	600 Vac	10	400	400	100	100	400	100	65	400
35–175A	600 Vac	10	450	500	100	100	400	100	65	400

#### NEMA Space-Savings Contactors

NEMA Size	High-Fault Short Circuit Data Fuses (J)			Thermal-Magnetic Circuit Breakers		
	480V	600V	Maximum Fuse Size	480V	600V	Maximum Breaker Size
0	100	100	70	10	10	50
1	100	100	100	10	10	50
2	100	100	150	65	65	100
3	100	100	300	65	30	250
	100	100	300	30	30	350
4	100	100	500	65	30	250
	100	100	500	30	30	400
5	—	—	—	65	—	250

## Coil Data—Frames B,C,G

Description	CN13B_ NEMA Size 0	CN13C_ NEMA Size 1	CN13G_ NEMA Size 2
<b>Voltage Tolerance</b>			
Pickup (x U <sub>c</sub> )			
AC operated	0.8–1.1	0.8–1.1	0.8–1.1
DC operated	0.7–1.2 <sup>①</sup>	0.7–1.2 <sup>①</sup>	0.7–1.2 <sup>①</sup>
Dropout (x U <sub>c</sub> )			
AC operated	0.3–0.6	0.3–0.6	0.3–0.6
DC operated	0.15–0.6	0.15–0.6	0.15–0.6
<b>Power Consumption of the Coil at Cold State and 1.0 x U<sub>c</sub></b>			
AC operated			
Single-voltage coil 50 Hz			
Pickup VA	52	52	149
Pickup W	40	40	80
Sealing VA	7.1	7.1	16
Sealing W	2.1	2.1	4.3
Single-voltage coil 60 Hz			
Pickup VA	67	67	178
Pickup W	50	50	117
Sealing VA	8.7	8.7	19
Sealing W	2.6	2.6	5.3
50/60 Hz			
Pickup VA	62	62	168
	58	58	154
Pickup W	48	48	120
	43	43	43
Sealing VA	9.1	9.1	22
	6.5	6.5	14
Sealing W	2.5	2.5	5.3
	2	2	4.3
DC operated			
Pickup W	12 at 24V	12 at 24V	24 at 24V
Sealing W	0.5 at 24V	0.5 at 24V	0.5 at 24V
Duty factor (%DF)	100	100	100
<b>Switching Time at 100% U<sub>c</sub> (Approximate Values)</b>			
Main contact			
AC operated			
Closing delay (ms)	<22	<22	<18
Opening delay (ms)	<14	<14	<13
DC operated			
Closing delay (ms)	<47	<47	<54
Opening delay (ms)	<30	<30	<24
Arcing time (ms)	10	10	10
<b>Electromagnetic Compatibility (EMC)</b>			
Emitted interference	To EN-60947-1	To EN-60947-1	To EN-60947-1
Noise immunity	To EN-60947-1	To EN-60947-1	To EN-60947-1

**Note**

- ① Coil Suffix TD: U<sub>min</sub> 24 Vdc/U<sub>max</sub> 27 Vdc.  
 Coil Suffix WD: U<sub>min</sub> 48 Vdc/U<sub>max</sub> 60 Vdc.  
 Coil Suffix AD: U<sub>min</sub> 110 Vdc/U<sub>max</sub> 130 Vdc.  
 Coil Suffix BD: U<sub>min</sub> 200 Vdc/U<sub>max</sub> 240 Vdc.  
 Example:  
 U<sub>c</sub> = 0.7 x U<sub>min</sub>—1.2 x U<sub>max</sub>  
 U<sub>c</sub> = 0.7 x 24V—1.2 x 27 Vdc

## Coil Data—Frames K–M

Description	CN13K_ NEMA Size 3	CN13M_ NEMA Size 4
<b>Voltage Tolerance</b>		
Pickup ( $\times U_c$ )		
AC operated	0.8–1.1	0.8–1.1
DC operated	0.7–1.2 <sup>①</sup>	0.7–1.2 <sup>①</sup>
Dropout ( $\times U_c$ )		
AC operated	0.25–0.6	0.25–0.6
DC operated	0.15–0.6	0.15–0.6
<b>Power Consumption of the Coil at Cold State and 1.0 <math>\times U_c</math></b>		
AC operated Single-voltage coil 50 Hz		
Pickup VA	180	180
Pickup W	130	130
Sealing VA	3.1	3.1
Sealing W	2.1	2.1
Single-voltage coil 60 Hz		
Pickup VA	170	170
Pickup W	130	130
Sealing VA	3.1	3.1
Sealing W	2.1	2.1
50/60 Hz		
Pickup VA	170	170
Pickup W	130	130
Sealing VA	3.1	3.1
Sealing W	2.1	2.1
DC operated		
Pickup W	149 at 24V	149 at 24V
Sealing W	2.1 at 24V	2.1 at 24V
Duty factor (%DF)	100	100
<b>Switching Time at 100% <math>U_c</math> (Approximate Values)</b>		
Main contact		
AC operated		
Closing delay (ms)	<33	<33
Opening delay (ms)	<41	<41
DC operated		
Closing delay (ms)	<35	<35
Opening delay (ms)	<30	<30
Arcing time (ms)	15	15
Permissible residual current with actuation of A1–A2 by the electronics (with 0 signal) (mA)	$\leq 1$	$\leq 1$
<b>Electromagnetic Compatibility (EMC)</b>		
Emitted interference	To EN60947-1	To EN60947-1
Noise immunity	To EN60947-1	To EN60947-1

## Coil Data—Frames S

Description	CN13S_ NEMA Size 5
<b>Voltage Tolerance</b>	
Pickup ( $\times U_c$ )	$0.7 \times U_{cmin} - 1.15 \times U_{cmax}$
Dropout ( $\times U_c$ )	$0.2 \times U_{cmin} - 0.6 \times U_{cmax}$
<b>Power Consumption of the Coil at Cold State and 1.0 <math>\times U_c</math></b>	
XTCE185L-XTCEC20R	
Pickup VA	380 <sup>②</sup>
Pickup W	250
Sealing VA	4.3
Sealing W	3.3
<b>Switching Time at 100% Main Contact <math>U_c</math> (Approximate Values)</b>	
XTCE185L-XTCEC20R	
Closing delay (ms)	<80
Opening delay (ms)	<110
<b>Reaction in Threshold and Sealing State Transition Range</b>	
Voltage interruptions	
$(0 - 0.2 \times U_{cmin}) \leq 10$ ms	Time is bridged successfully
$(0 - 0.2 \times U_{cmin}) > 10$ ms	Dropout of the contactor
Voltage dips	
$(0.2 - 0.6 \times U_{cmin}) \leq 12$ ms	Time is bridged successfully
$(0.2 - 0.6 \times U_{cmin}) > 12$ ms	Dropout of the contactor
$(0.6 - 0.7 \times U_{cmin})$	Contactor remains switched on
Excess voltage	
$(1.15 - 1.3 \times U_{cmax})$	Contactor remains switched on
$(> 1.3 \times U_{cmax}) \leq 3$ s	Contactor remains switched on
$(> 1.3 \times U_{cmax}) > 3$ s	Dropout of the contactor
Pickup phase	
$(0 - 0.7 \times U_{cmin})$	Contactor does not switch on
$(0.7 \times U_{cmin} - 1.15 \times U_{cmax})$	Contactor switches on with certainty
$(> 1.15 \times U_{cmax})$	Contactor switches on with certainty

**Notes**

- ① At 24V: 0.7–1.3 without additional auxiliary contact modules and ambient temperature +40°C [104°F].
- ② Control transformer with  $U_k \leq 6\%$ .

### Current Heat Loss (Three-Pole) in Watts

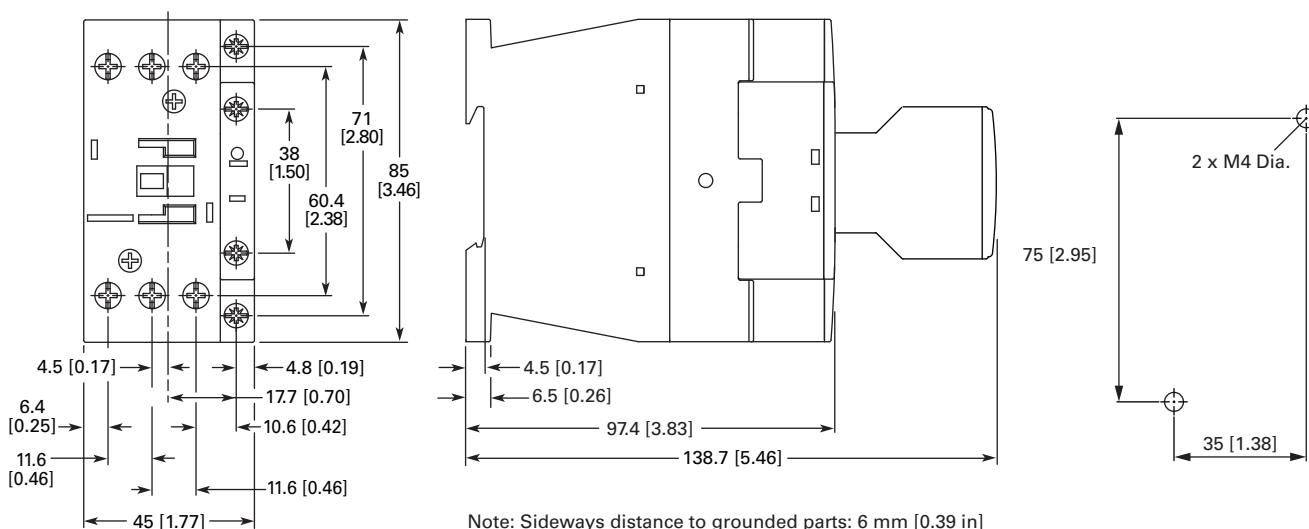
Description	CN13BN0_	CN13CN0_	CN13GN0_	CN13KN0_	CN13MN0_
Current heat loss (three-pole) in watts					
at $I_{th}$	7.3	12.1	28.8	20.3	30.7
at $I_b$ to AC-3/400V	1.9	6.1	19	15.9	27.0
Impedance per pole, megohms	2	2	1.5	0.4	0.4

### Dimensions

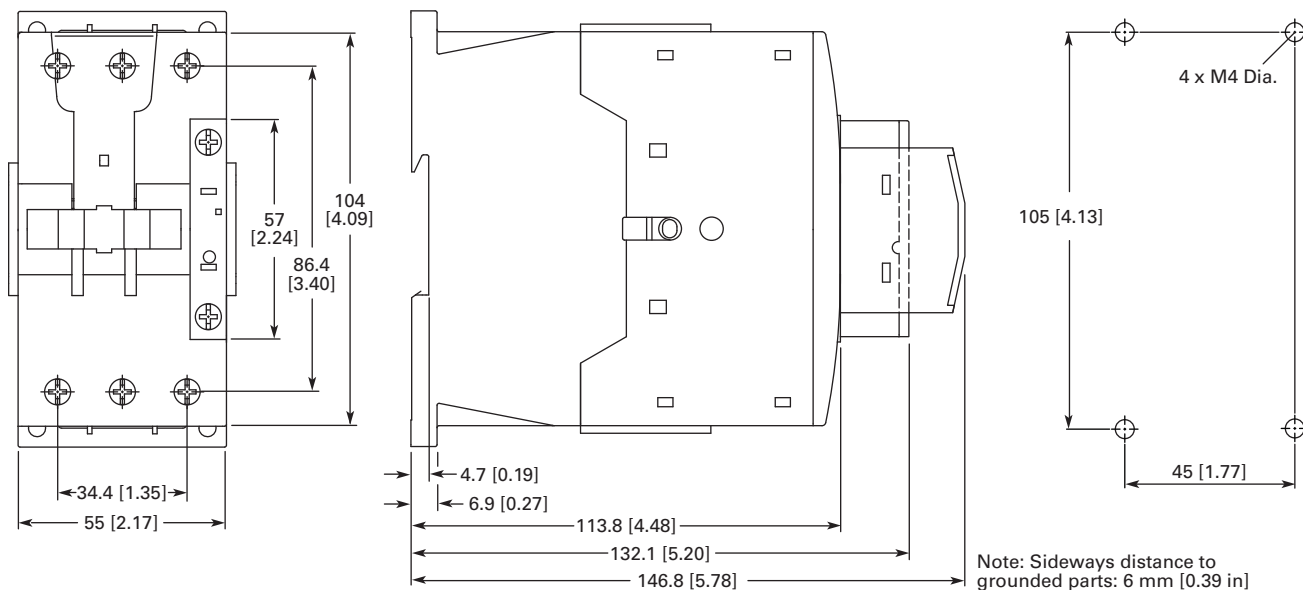
Approximate Dimensions in mm [in]

#### Contactors

#### Type CN13 NEMA Size 0 and 1



#### Type CN13 NEMA Size 2



# 2.2

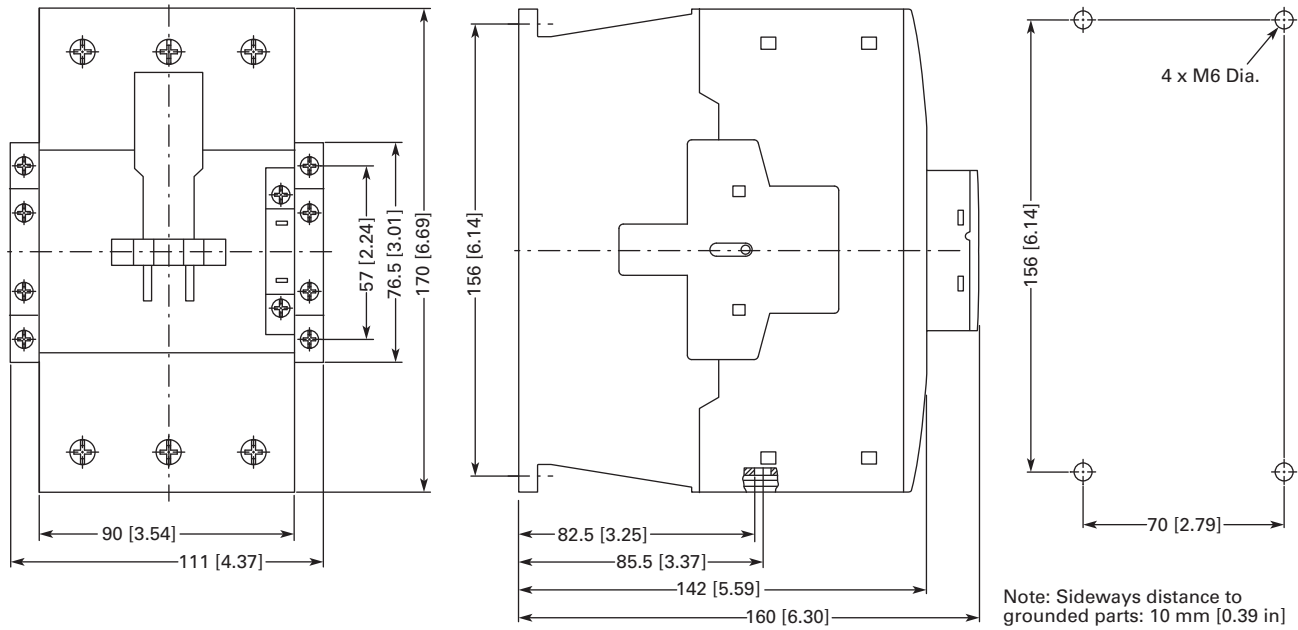
## NEMA Contactors and Starters

### Space-Savings Series

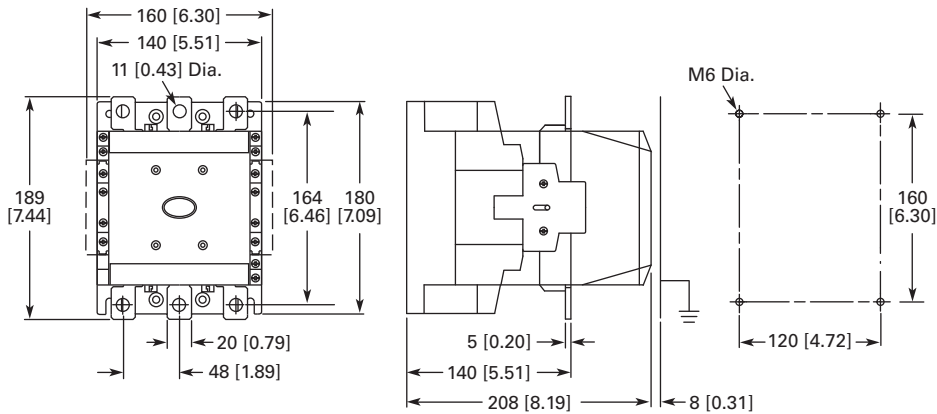
Approximate Dimensions in mm [in]

#### Type CN13 NEMA Size 3 and 4

2



#### Type CN13 NEMA Size 5





# 2.2

## NEMA Contactors and Starters

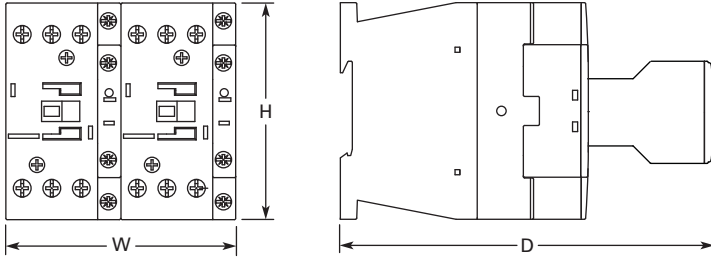
### Space-Savings Series

Approximate Dimensions in mm [in]

2

#### Reversing Contactors

##### Type CN53 Size 0, 1 and 2



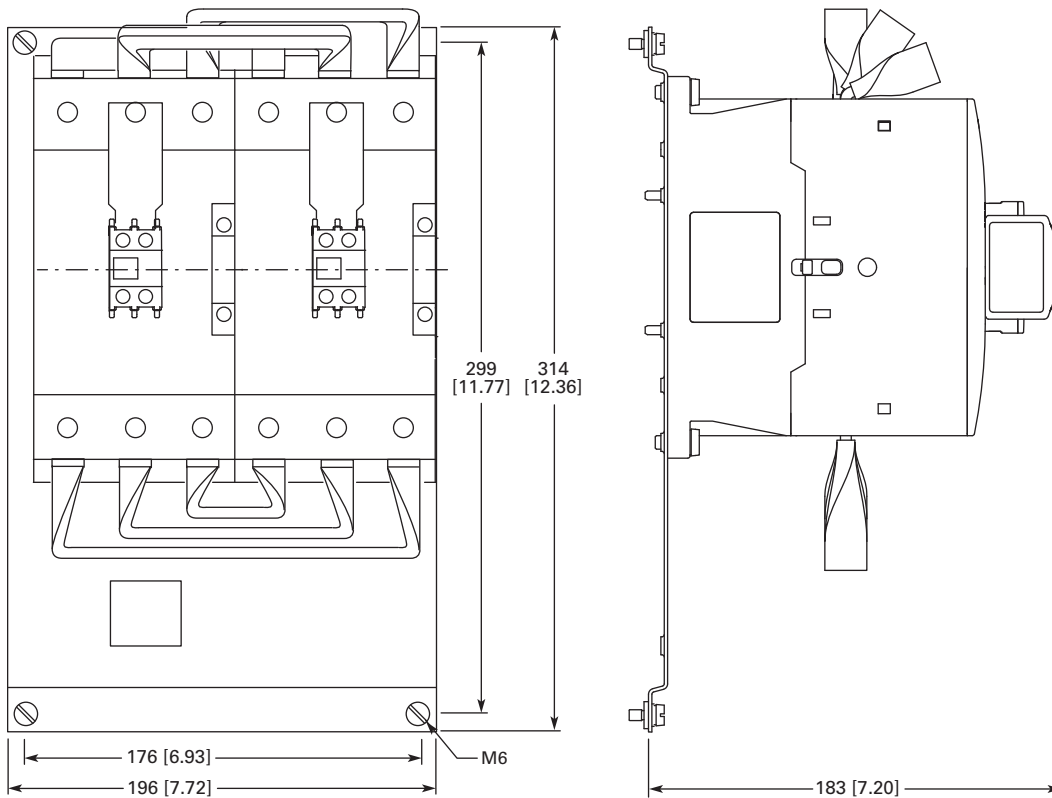
##### Size 0 and 1

W	H	D
90	85	138
[3.54]	[3.34]	[5.43]

##### Size 2

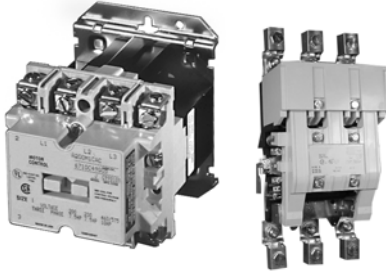
W	H	D
110	115	146.8
[4.33]	[4.53]	[5.78]

##### Type CN53 Size 3 and 4





Contactors—Non-Reversing and Reversing



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Contactors—Non-Reversing and Reversing

Product Description

**Class A201 Contactors, Sizes 00–4; Three-Phase, 1-1/2–100 hp**

A201 Magnetic Contactors from Eaton’s Electrical Sector are 600V rated devices available in NEMA Sizes 00–4, 10A through 150A (open rating). Product features include:

- Straight-through wiring to line and load terminals located up front for ease of installation
- Moving and stationary contacts are front accessible, simplifying inspection and maintenance
- Reliable U-shaped magnet for reduced power consumption
- Coil design reduces inventory/maintenance expenses. For a given voltage, one size coil fits all contactors Sizes 00–2, and a second coil fits three-pole Model J Sizes 3 and 4. Model K coils are different design

A201 contactors have normally open holding circuit interlocks which are supplied as standard.

Panel layout and drilling are simplified through the use

of common backplates, one for Sizes 00–2 and one for Sizes 3–4. In addition, panel space is reduced dramatically through the use of unique corner cavities for mounting the wide variety of modifications shown on **Page V5-T2-124**.

For reversing applications, two contactors are supplied on a common base with electrical and mechanical interlocks which prevent both contactors from being closed at the same time.

**Class A201 Contactors, Sizes 5–9; Three-Phase, Over 100 hp**

These AC magnetic contactors utilize clapper design and feature straight-through wiring.

Contacts are silver alloy for longer life. The contacts close with optimum wiping action which serves to keep the contacting surfaces clean. De-ion® arc quenchers draw the arc away from the contacts at opening, which reduces burning and pitting and increases contact life.

All of the contactors are complete with one unwired, normally-open (NO) auxiliary contact mounted and have

accommodations for additional auxiliary contacts. No control circuit wiring or terminal markings are included.

**Size 5, 300A, 600V, Open Size 6, 600A, 600V, Open**

Class A201 Size 5 and 6 contactors are front clapper design, AC operated with the armature pivoting on dual needle bearings which assure accurate contact alignment.

The contactor base is moulded of a high impact, non-tracking, non-hygroscopic glass polyester material permitting front mounting and wiring on a steel panel.

Floating magnet assures quiet operation.

Size 5 and 6 contactors must be mounted with the line terminals directly above the load terminals.

Multi-voltage coil ratings allow selection of the voltage which closely matches the actual system voltage to assure optimum contactor operation.

Each contactor accommodates two Type J11 auxiliary contacts, providing up to four auxiliary circuits, normally-open or normally-closed (NO and NC).

A201 Size 5 and 6 contactors and starters are UL recognized when supplied without terminals. When supplied with terminals, the devices are UL listed.

Two special configurations of the Class A201 Size 5 and 6 contactors are available:

- **Latched Design—** This is a mechanically held, electrically released device. It is applied where the contactor must remain closed during extreme voltage fluctuations or power failure. It is also suitable for applications requiring quiet operation since the operating coil is de-energized when the contactor is closed. The latch assembly consists of a mechanical latch mechanism, electrically operated AC trip solenoid and a clearing contact
- **DC Operated—** This device is DC operated. It is used where low dropout voltage or exceptionally quiet operation is desired. The DC assembly consists of a DC operating coil, integrally mounted rectifier and shorting contact

**Size 7, 900A, 600V, Open  
Size 8, 1350A, 600V, Open  
Size 9, 2500A, 600V, Open**

Class A201 Size 7 and 8 contactors are DC operated side clapper design with the shaft mounted on dual needle bearings to ensure positive contact alignment and long contact life.

A steel panel base permits mounting on angle or channel without additional support, for versatile low cost installation.

Each stationary contact assembly is mounted on an individual moulded insulator. Each pair of contacts is surrounded by a De-ion grid type arc quencher for rapid and confined arc interruption and long contact life.

The shunt for each pole is made of flexible, braided copper cable for freedom of movement and long life.

The rugged DC operating coils are designed to operate at high temperature and insulated to meet Class H service.

An integrally mounted avalanche type silicon rectifier supplies DC coil voltage from the AC control circuit.

Sizes 7 and 8 accommodate three Type L-63 auxiliary contacts which are easily converted from normally-open to normally-closed, providing auxiliary circuit flexibility. Size 9 uses L-64 auxiliary contacts with a total of four circuits.

A201 Size 7, 8 and 9 contactors and starters are UL recognized when supplied without terminals. When supplied with terminals, the devices are UL listed.

**Application Description**

Magnetic contactors are used to switch transformers and capacitors and to control electrical power circuits such as heating, lighting and motors that require no overload protection, or where overload protection is separately provided. They can be operated remotely by manual or automatic pilot devices.

**Standards and Certifications**

A201 contactors are UL listed components and also have CSA certification.

**Instructional Leaflets**

- 16960B Sizes 00–1 Magnetic Contactor, Non-reversing or Reversing
- 16961E Size 2 Magnetic Contactor, Non-reversing or Reversing
- 13238G Size 3 Magnetic Contactor, Non-reversing or Reversing
- 17001C Size 4 Magnetic Contactor, Non-reversing or Reversing
- 17049D Size 5 Magnetic Contactor, Non-reversing or Reversing
- 17053B Size 6 Magnetic Contactor, Non-reversing or Reversing
- 17048 Sizes 7–8 Magnetic Contactor, Non-reversing or Reversing
- 16978 Size 9 Magnetic Contactor, Non-reversing or Reversing

**Product Selection**

*Non-Reversing, Sizes 00–9*

**When Ordering Specify**

Order by Catalogue number from the table below, plus suffix for coil voltages, verifying usage of appropriate sizes.

**A201 Size 1 Contactor**



**Front Connected Contactors**

Size	Amps	Max. UL Horsepower						Two Poles Open Catalogue Number	Three Poles Open Catalogue Number	Four Poles Open Catalogue Number	Five Poles Open Catalogue Number
		Single-Phase		Three-Phase		480V	600V				
		115V	230V	208V	240V						
<b>Sizes 00–6</b>											
00	9	1/3	1	1-1/2	1-1/2	2	2	A201KAB_	A201KAC_	A201KAD_	A201KAE_
0	18	1	2	3	3	5	5	A201K0B_	A201K0C_	A201K0D_	A201K0E_
1	27	2	3	7-1/2	7-1/2	10	10	A201K1B_	A201K1C_	A201K1D_	A201K1E_
2	45	3	7-1/2	10	15	25	25	A201K2B_	A201K2C_	A201K2D_	A201K2E_
3	90	—	—	25	30	50	50	A201K3B_	A201K3C_	A201K3D_	A201K3E_
4	135	—	—	40	50	100	100	A201K4B_	A201K4C_	A201K4D_	A201K4E_
5	270	—	—	75	100	200	200	A201K5B_	A201K5C_	—	—
6	540	—	—	150	200	400	400	A201K6B_	A201K6C_	—	—
<b>Sizes 7–9</b>											
7 <sup>①</sup>	810	—	—	200	300	600	600	A201K7B_	A201K7C_	—	—
8 <sup>①</sup>	1215	—	—	400	450	900	900	A201K8B_	A201K8C_	—	—
9 <sup>①</sup>	2250	—	—	—	800	1600	—	A201K9B_	A201K9C_Z1 <sup>②③</sup>	—	—

**Rear Connected Contactors**

120V Rectified Coil/Open Only

Size	Catalogue Number
7	A201K7CJZ1Z4
8	A201K8CJZ1Z4
9	A201K9CJZ1Z4

**Coil Suffix**

Coil Volts and Hz	Code Suffix
<b>Sizes 00–6</b>	
120/60 or 110/50	A
200–208/60	B
240/60	W
<b>Sizes 7, 8 and 9<sup>②</sup></b>	
480/60	X
600/60	E
110–120/50 or 60	J
220–240/50 or 60	K
440–480/50 or 60	U
600/60	E

**Notes**

- ① Sizes 7–9 use rectifier with DC coil.
- ② For Size 9, only available coil voltage is 120V.
- ③ Supplied without terminal lugs.

# 2.3

## NEMA Contactors and Starters

### A200 Series

#### Reversing, Sizes 00–9

2

#### When Ordering Specify

Order by Catalogue number from the table below, plus suffix for coil voltages, verifying usage of appropriate sizes.

Size 1 Horizontal Reversing Contactor



#### Class A211 – Horizontally Mounted and Class A251 – Vertically Mounted Reversing Contactors

Size	Amps	Max. UL Horsepower		Three-Phase				Horizontal Design	Vertical Design
		Single-Phase 115V	230V	208V	240V	480V	600V	Catalogue Number	Catalogue Number
<b>Sizes 0–6</b>									
0	18	1	2	3	3	5	5	A211K0C_	A251K0C_
1	27	2	3	7-1/2	7-1/2	10	10	A211K1C_	A251K1C_
2	45	3	7-1/2	10	15	25	25	A211K2C_	A251K2C_
3	90	—	—	25	30	50	50	A211K3C_	A251K3C_
4	135	—	—	40	50	100	100	A211K4C_	A251K4C_
5	270	—	—	75	100	200	200	A211K5C_	A251K5C_
6	540	—	—	150	200	400	400	A211K6C_	A251K6C_
<b>Sizes 7–9</b>									
7 <sup>①</sup>	810	—	—	200	300	600	600	—	A251K7C_
8 <sup>①</sup>	1215	—	—	400	450	900	900	—	A251K8C_
9 <sup>①</sup>	2250	—	—	—	800	1600	—	—	A251K9C_ <sup>②</sup>

#### Coil Suffix

Coil Volts and Hz	Code Suffix
<b>Sizes 00–6</b>	
120/60 or 110/50	<b>A</b>
200–208/60	<b>B</b>
240/60	<b>W</b>
480/60	<b>X</b>
600/60	<b>E</b>
<b>Sizes 7, 8 and 9<sup>②</sup></b>	
110–120/50 or 60	<b>J</b>
220–240/50 or 60	<b>K</b>
440–480/50 or 60	<b>U</b>
600/60	<b>E</b>

#### Notes

- ① Sizes 7–9 use rectifier with DC coil.
- ② For Size 9, only available coil voltage is 120V.

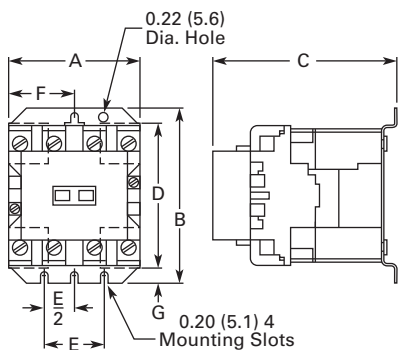
**Dimensions**

Approximate Dimensions in Inches (mm)

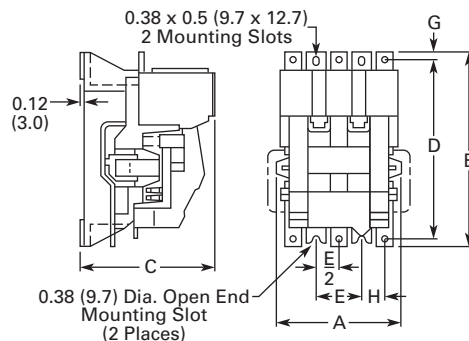
**Not to be used for construction purposes unless approved.**

**Non-Reversing Open Contactors**

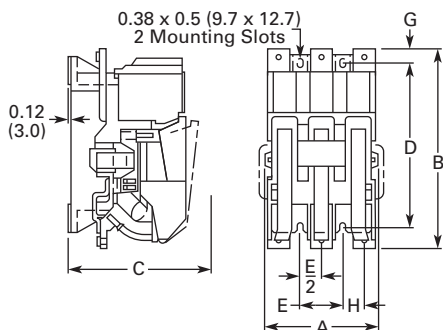
**Figure A—Sizes 00–4 A210**



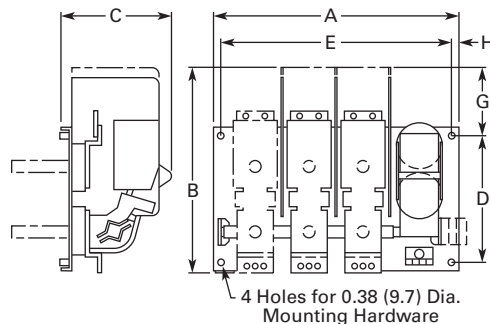
**Figure B—Size 5**



**Figure C—Size 6**



**Figure D—Sizes 7–9**



**Dimensions and Shipping Weights**

NEMA Size	No. of Poles	Fig.	Mounting Screws		A	B	C	D	E	F	G	H	Weight, Lbs (kg)
			No.	Size									
00, 0, 1	2-4	A	3	#10	3.31 (84.1)	4.38 (111.3)	4.61 (117.1)	3.95 (100.3)	1.50 (38.1)	1.66 (42.2)	0.45 (11.5)	—	2.6 (1.2)
	5	A	3	#10	4.19 (106.4)	4.38 (111.3)	4.61 (117.1)	3.95 (100.3)	1.50 (38.1)	2.09 (53.1)	0.45 (11.5)	—	3.2 (1.5)
2	2, 3	A	3	#10	3.31 (84.1)	4.38 (111.3)	4.94 (125.5)	3.95 (100.3)	1.50 (38.1)	1.66 (42.2)	0.45 (11.5)	—	3.3 (1.5)
	4, 5	A	3	#10	5.06 (128.5)	4.38 (111.3)	4.94 (125.5)	3.95 (100.3)	1.50 (38.1)	2.53 (64.3)	0.45 (11.5)	—	4.5 (2.0)
3, 4	2, 3	A	3	1/4 in.	4.63 (117.6)	6.63 (168.4)	6.75 (171.5)	6.00 (152.4)	1.88 (47.8)	2.31 (58.7)	0.38 (9.7)	—	9.3 (4.2)
	4, 5	A	3	1/4 in.	7.25 (184.2)	6.63 (168.4)	6.75 (171.5)	6.00 (152.4)	1.88 (47.8)	3.63 (92.2)	0.38 (9.7)	—	13.0 (5.9)
5	2, 3	B	4	3/8 in.	7.22 (183.4)	12.00 (304.8)	7.75 (196.9)	11.00 (279.4)	2.75 (69.9)	—	0.59 (15.0)	2.22 (56.4)	25.0 (11.4)
6	2, 3	C	4	3/8 in.	7.22 (183.4)	13.50 (342.9)	9.50 (251.3)	11.00 (279.4)	2.75 (69.9)	—	0.59 (15.0)	2.22 (56.4)	42.0 (19.1)
7	3	D	4	3/8 in.	23.50 (596.9)	18.63 (473.2)	11.00 (279.4)	12.00 (304.8)	22.00 (558.8)	—	5.63 (143.0)	0.75 (19.1)	215.0 (97.6)
8	3	D	4	3/8 in.	23.50 (596.9)	19.25 (489.0)	11.00 (279.4)	12.00 (304.8)	22.00 (558.8)	—	5.63 (143.0)	0.75 (19.1)	265.0 (120.3)
9	3	D	4	1/2 in.	33.00 (838.2)	29.75 (755.7)	12.94 (328.7)	8.00 (203.2)	30.75 (781.1)	—	14.50 (368.3)	1.63 (41.4)	315.0 (143.0)

# 2.3

## NEMA Contactors and Starters

### A200 Series

Approximate Dimensions in Inches (mm)

**Not to be used for construction purposes unless approved.**

2

#### Reversing Open Contactors

Figure A—Sizes 00–4 Horizontal

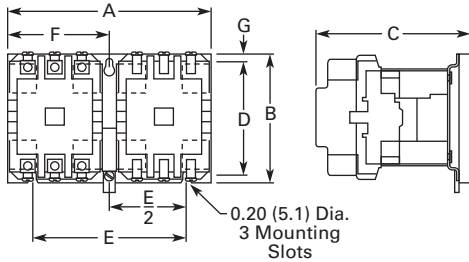


Figure C—Sizes 5, 6 Horizontal

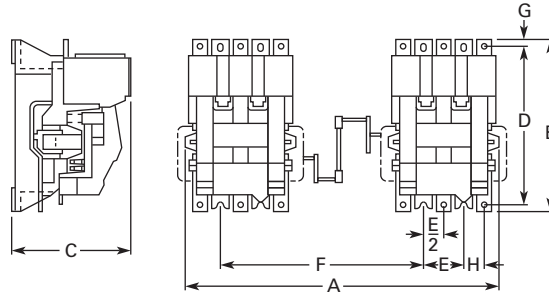


Figure B—Sizes 00–4 Vertical

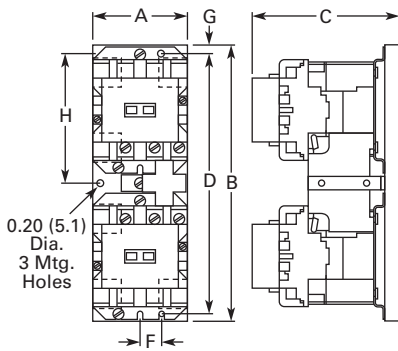


Figure D—Sizes 5, 6 Vertical

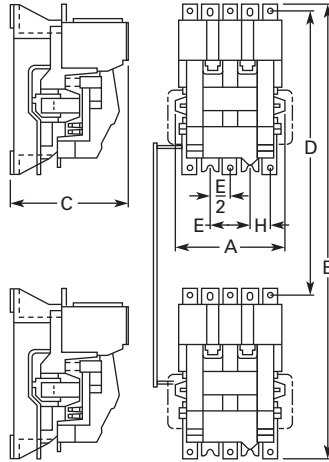
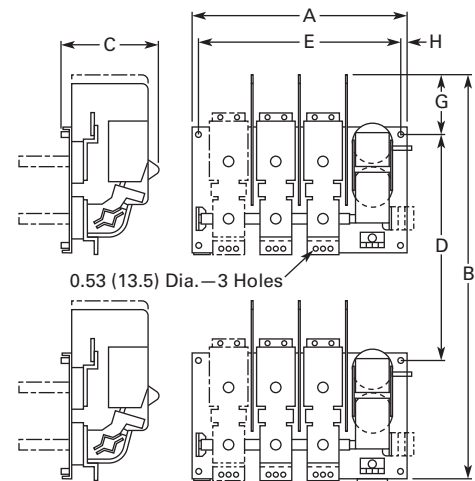


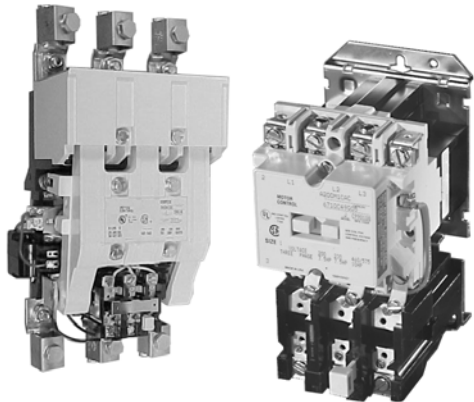
Figure E—Sizes 7–9 Vertical



#### Dimensions and Shipping Weights

NEMA Size	No. of Poles	Fig.	Mounting Screws		A	B	C	D	E	F	G	H	Weight, Lbs (kg)
			No.	Size									
00, 0, 1	3 x 3 H.	A	3	#10	7.13 (181.1)	4.45 (113.0)	5.05 (128.3)	3.95 (100.3)	5.31 (134.9)	3.56 (90.4)	0.25 (6.4)	—	7.8 (3.5)
	3 x 3 V.	B	3	#10	3.33 (84.6)	9.61 (244.1)	5.05 (128.3)	9.08 (230.6)	2.16 (54.9)	0.75 (19.1)	0.25 (6.4)	4.52 (114.8)	8.9 (4.0)
2	3 x 3 H.	A	3	#10	7.13 (181.1)	4.45 (113.0)	5.38 (136.7)	3.95 (100.3)	5.31 (134.9)	3.56 (90.4)	0.25 (6.4)	—	9.1 (4.1)
	3 x 3 V.	B	3	#10	3.33 (84.6)	9.61 (244.1)	5.38 (136.7)	9.08 (230.6)	2.16 (54.9)	0.75 (19.1)	0.25 (6.4)	4.52 (114.8)	10.0 (4.5)
3, 4	3 x 3 H.	A	3	1/4 in.	9.75 (247.7)	6.88 (174.8)	7.25 (184.2)	6.00 (152.4)	7.00 (177.8)	4.88 (124.0)	0.44 (11.2)	—	24.0 (10.9)
	3 x 3 V.	B	3	1/4 in.	4.63 (117.6)	16.56 (420.6)	7.25 (184.2)	15.69 (398.5)	2.75 (69.9)	0.94 (23.9)	0.44 (11.2)	7.78 (197.6)	25.0 (11.4)
5	3 x 3 H.	C	8	3/8 in.	17.22 (437.4)	12.00 (304.8)	7.75 (196.9)	11.00 (279.4)	2.75 (69.9)	10.00 (254.0)	0.59 (15.0)	1.38 (35.1)	55.0 (25.0)
	3 x 3 V.	D	8	3/8 in.	8.25 (209.6)	30.00 (762.0)	7.75 (196.9)	18.00 (457.8)	2.75 (69.9)	—	—	1.38 (35.1)	55.0 (25.0)
6	3 x 3 H.	C	8	3/8 in.	17.22 (437.4)	13.50 (342.9)	8.75 (222.3)	11.00 (279.4)	2.75 (69.9)	10.00 (254.0)	0.59 (15.0)	1.38 (35.1)	90.0 (40.9)
	3 x 3 V.	D	8	3/8 in.	8.25 (209.6)	41.50 (1054.1)	8.75 (222.3)	28.00 (711.2)	2.75 (69.9)	—	—	1.38 (35.1)	90.0 (40.9)
7	3 x 3 V.	E	8	3/8 in.	23.50 (596.9)	38.63 (981.2)	11.00 (279.4)	20.00 (508.0)	22.00 (558.8)	—	5.63 (143.0)	0.75 (19.1)	450.0 (204.3)
8	3 x 3 V.	E	8	3/8 in.	23.50 (596.9)	39.25 (997.0)	11.00 (279.4)	20.00 (508.0)	22.00 (558.8)	—	5.63 (143.0)	0.75 (19.1)	550.0 (249.7)
9	3 x 3 V.	E	8	1/2 in.	33.00 (838.2)	62.75 (1593.9)	12.94 (328.7)	33.00 (838.2)	30.75 (781.1)	—	14.50 (368.3)	1.63 (41.4)	650.0 (295.1)

Starters—Non-Reversing and Reversing



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Starters—Non-Reversing and Reversing

Product Description

**NEMA Sizes 00–4; Three-Phase, 1-1/2–100 hp**

These Starters from Eaton’s Electrical Sector use Class A201 contactors as described on **Page V5-T2-105**. Contactor features are enhanced through the ability to provide positive motor protection in the form of several types of overload relays. See **Pages V5-T2-132 to V5-T2-144**.

**Type B Overload Relay, Manual Reset Only**

Supplied as standard on Class A200 and A900 starters (two-speed). The bi-metallic overload relay offers ambient compensation and trip-to-test feature (relay contact status check) as standard. In addition, an isolated normally-open contact is available in kit form for customer mounting. Type B overload relays are manual reset only.

**Type A Overload Relay, Manual or Automatic Reset**

This is an optional overload relay, offering the capability of field conversion to automatic reset. It is available as an ambient compensated or non-compensated type.

**Non-Reversing Starters**

Non-reversing starters are supplied as open devices. All starters are supplied with a normally-open holding circuit interlock.

**Reversing Starters**

For reversing applications (Class A210), a starter and a contactor electrically and mechanically interlocked are supplied on a common baseplate. Reversing starters are used to start, stop and reverse AC squirrel cage motors and for primary control of reversing wound-rotor motors.

For plugging or inching, when operations exceed five times per minute, decreased horsepower ratings in accordance with NEMA Standard ICS 2-321 are recommended.

**Two-Speed Starters, A900s**

For across-the-line starting of two-speed constant hp, constant torque and variable torque squirrel cage motors, two-speed starters (Class A900) are available. These starters consist of two starters, one for each motor speed, mechanically and electrically interlocked and wired for manual speed selection by means of pushbuttons. Auxiliary relays may be added to provide automatic acceleration or deceleration.

Starters for two-speed, two independent winding motors consist of two-, three- or four-pole starters electrically and mechanically interlocked.

Starters for two-speed, single reconnectable winding motors consist of one three-pole and one five-pole starter mechanically and electrically interlocked.

**NEMA Sizes 5–9; Three-Phase 75 to 1600 hp**

Non-reversing (Class A200), and reversing (Classes A210, A250) full voltage starters are used for across-the-line starting of squirrel cage induction motors. They are used with motors rated above 50 hp at 230V, and above 100 hp at 460 through 600V.

Sizes 5 and 6 starters use Class A201 contactors as described on **Page V5-T2-105**. In addition to standard motor starters, special application devices are available: Sizes 5 and 6 starters with integrally rectified AC to DC coils for applications where low voltage problems are prevalent are available.

**Front Removable Parts—**

All operating parts can be removed quickly and easily from the front. Straight-through wiring and conveniently located connection points for external wires and cables minimize installation time.

**Type B Block Type Thermal Overload Relay—**

Dependable overload protection is assured by these snap-action, manual reset relays. Automatic reset Type A relays are available as an option.

**Types of Starters****Class A200, Sizes 5 and 6—**

Non-reversing starters contain an AC magnetically-operated Size 5 or Size 6 line contactor and block Type B three-pole overload relay, along with three current transformers. A control relay whose contacts handle the coil current of the starter is provided with Size 6 starters.

**Class A200, Sizes 7, 8**

**and 9—**Non-reversing starters contain a DC operated line contactor, DC power supply, block Type B three-pole overload relay with three current transformers and a control relay.

**Class A960/A970/A980 Multi-Speed Starters:**

Refer to **Page V5-T2-115**.

**Application Description**

Magnetic starters are used for full-voltage, across-the-line starting and stopping of squirrel cage motors. They can be operated locally or remotely by manual or automatic pilot devices.

**Features and Benefits****Sizes 00–4**

- **Straight-Through Wiring, Up-Front, Out-Front Terminals** for ease in installation
- **Unique Accessory Mounting Cavities** reduce panel space requirements
- **Snap-in Accessories** for application flexibility
- **Vertical and Horizontal Interlocking** capability increases application flexibility
- **Ambient Compensated Overload Relays** available as standard, offering superior motor protection in variable motor/controller environments
- **Isolated Normally Open Relay Contact** available in kit mounting form on Type B Overload Relay

**Sizes 5–9**

- **Rectified AC/DC Coils** available to reduce premature drop-out or “kiss” problems due to inherent low voltage conditions
- **Clapper Design** armature assembly pivots on needle bearings resulting in quick, smooth opening and closing of the magnet
- **Stainless Steel Kick-Out Spring** assures quick, positive drop-out time
- **Front Removable Parts** all current carrying parts front removable for easy inspection and maintenance

**Standards and Certifications**

Class A200 starters are UL listed and recognized and also carry CSA certification.

**Instructional Leaflets**

16958	Sizes 00–1, 3-Pole Motor Controller
16956	Sizes 00–1, 2-Pole, Single-Phase Motor Controller
16959	Size 2, 3-Pole Motor Controller
16957	Size 2, 2-Pole, Single-Phase Motor Controller
15465C	Sizes 3 and 4J Motor Controller
17000C	Size 4, Model K Motor Controller
17054C	Size 5 Motor Controller
17055C	Size 6 Motor Controller



**Product Selection**

**Non-Reversing, Sizes 00–9**

**When Ordering Specify**

Order by Catalogue number from the tables to the right, plus suffix for coil voltages, verifying usage of appropriate sizes.

**Heaters**

Enter heaters as separate item by listing Catalogue number from the tables on **Pages V5-T2-143** and **V5-T2-144**, as required per starter.

Size 3 Starter



**Non-Reversing Starters**

Size	Amperes	Max. UL Horsepower						Open Catalogue Number ①
		Single-Phase 115V	230V	Three-Phase 208V	240V	480V	600V	
<b>Two-Poles ② — Sizes 00–2</b>								
00	9	1/3	1	1-1/2	1-1/2	2	2	A200MABR
0	18	1	2	3	3	5	5	A200M0BR
1	27	2	3	7-1/2	7-1/2	10	10	A200M1BR
1-1/2	36	—	—	—	—	—	—	A200MDBR
2	45	3	7-1/2	10	15	25	25	A200M2BR
<b>Three Poles — Sizes 00–6</b>								
00	9	1/3	1	1-1/2	1-1/2	2	2	A200MAC_
0	18	1	2	3	3	5	5	A200M0C_
1	27	2	3	7-1/2	7-1/2	10	10	A200M1C_
2	45	3	7 1/2	10	15	25	25	A200M2C_
3	90	—	—	25	30	50	50	A200M3C_
4	135	—	—	40	50	100	100	A200M4C_
5	270	—	—	75	100	200	200	A200M5C_
6	540	—	—	150	200	400	400	A200M6C_
<b>Three Poles — Sizes 7–9</b>								
7 ③	810	—	—	200	300	600	600	A200M7C_
8 ③	1215	—	—	400	450	900	900	A200M8C_
9 ③	2250	—	—	—	800	1600	—	A200M9C_ ④

**Coil Suffix**

Coil Volts and Hz	Code Suffix
<b>Sizes 00–6</b>	
120/60 or 110/50	AC
200–208/60	B
240/60	W
480/60	X
600/60	E
<b>Sizes 7, 8 and 9 ④</b>	
110–120/50 or 60	J
220–240/50 or 60	W
440–480/50 or 60	X
600/60	E

**Notes**

- ① For ambient compensated overload relay with auto-reset, add Suffix **D**.
- ② Single-phase with one single-pole overload relay.
- ③ Sizes 7–9 use rectifier with DC coil.
- ④ For Size 9, only available coil voltage is 120V.

# 2.3

## NEMA Contactors and Starters

### A200 Series

#### Reversing, Sizes 00–9

2

#### When Ordering Specify

Order by Catalogue number from table below, plus suffix for coil voltages, verifying usage of appropriate sizes.

#### Heaters

Enter heaters as separate item by listing Catalogue number from the tables on **Pages V5-T2-143** and **V5-T2-144**, as required per starter.

Size 1 Horizontal Reversing Starter



#### Reversing Starters

Size	Amps	Max. UL Horsepower		Three-Phase				Horizontal Design	Vertical Design
		Single-Phase 115V	230V	208V	240V	480V	600V	Catalogue Number <sup>①</sup>	Catalogue Number <sup>①</sup>
<b>Sizes 00–6</b>									
00	9	1/3	1	1-1/2	1-1/2	2	2	A210MAC_	A250MAC_
0	18	1	2	3	3	5	5	A210M0C_	A250M0C_
1	27	2	3	7-1/2	7-1/2	10	10	A210M1C_	A250M1C_
2	45	3	7-1/2	10	15	25	25	A210M2C_	A250M2C_
3	90	—	—	25	30	50	50	A210M3C_	A250M3C_
4	135	—	—	40	50	100	100	A210M4C_	A250M4C_
5	270	—	—	75	100	200	200	A210M5C_	A250M5C_
6	540	—	—	150	200	400	400	A210M6C_	A250M6C_
<b>Sizes 7–9</b>									
7 <sup>②</sup>	810	—	—	200	300	600	600	—	A250M7C_
8 <sup>②</sup>	1215	—	—	400	450	900	900	—	A250M8C_
9 <sup>②</sup>	2250	—	—	—	800	1600	—	—	A250M9C_ <sup>③</sup>

#### Coil Suffix

Coil Volts and Hz	Code Suffix
<b>Sizes 00–6</b>	
120/60 or 110/50	<b>AC</b>
200–208/60	<b>B</b>
240/60	<b>W</b>
480/60	<b>X</b>
600/60	<b>E</b>
<b>Sizes 7, 8 and 9 <sup>③</sup></b>	
110–120/50 or 60	<b>J</b>
220–240/50 or 60	<b>W</b>
440–480/50 or 60	<b>X</b>
600/60	<b>E</b>

#### Notes

- ① For ambient compensated overload relay with auto-reset, add Suffix **D**.
- ② Sizes 7–9 use rectifier with DC coil.
- ③ For Size 9, only available coil voltage is 120V.

**For Separate Two-Winding Motors**

**Heaters**

Enter heaters as separate item by listing Catalogue number from the tables on **Pages V5-T2-143** and **V5-T2-144**, as required per starter.

**Three-Phase, Non-Reversing, Reversing 60 Hz Starters—Heater Selection**

NEMA	Amperes	Constant or Variable Torque				Constant Horsepower				Three Poles Open Catalogue Number ①
		208V	240V	480V	600V	208V	240V	480V	600V	
<b>Sizes 0–6</b>										
0	18	3	3	5	5	2	2	3	3	A960M0C_
1	27	7-1/2	7-1/2	10	10	5	5	7-1/2	7-1/2	A960M1C_
2	45	10	15	25	25	7-1/2	10	20	20	A960M2C_
3	90	25	30	50	50	20	25	40	40	A960M3C_
4	135	40	50	100	100	30	40	75	75	A960M4C_
5	270	75	100	200	200	60	75	150	150	A960M5C_
6	540	150	200	400	400	100	150	300	300	A960M6C_

**For Single-Winding Motors**

**Sizes 0–6**

NEMA	Amperes					Three Poles Open Catalogue Number ①
		208V	240V	480V	600V	
<b>Constant Horsepower</b>						
0	18	3	3	5	5	A970M0C_
1	27	7-1/2	7-1/2	10	10	A970M1C_
2	45	10	15	25	25	A970M2C_
3	90	25	30	50	50	A970M3C_
4	135	40	50	100	100	A970M4C_
5	270	75	100	200	200	A970M5C_
6	540	150	200	400	400	A970M6C_
<b>Constant or Variable Torque</b>						
0	18	2	2	3	3	A980M0C_
1	27	5	5	7-1/2	7-1/2	A980M1C_
2	45	7-1/2	10	20	20	A980M2C_
3	90	20	25	40	40	A980M3C_
4	135	30	40	75	75	A980M4C_
5	270	60	75	150	150	A980M5C_
6	540	100	150	300	300	A980M6C_

**Coil Suffix**

Coil Volts and Hz	Coil Suffix
<b>Sizes 0–6</b>	
120/60 or 110/50	<b>AC</b>
200–208/60	<b>B</b>
240/60	<b>W</b>
480/60	<b>X</b>
600/60	<b>E</b>

**Note**

① For ambient compensated overload relay with auto-reset, add Suffix **D**.

### Accessories

#### SS-56 Surge Suppressor

- Designed to be used with magnetic motor controllers through Size 4 in 120V, 60 Hz control circuit applications where electronic equipment is used
- Steady state coil volts: 120, 60 Hz, rms
- Peak input volts: 169.6, 60 Hz, max. amplitude
- Max. ambient temperature: 65°C
- Nominal limiting volts: 270 peak
- Nominal rate of volt rise: 0.5 per ms

SS-56 Surge Suppressor



#### Surge Suppressor ①

Type Mounting	Kit Catalogue Number
Starter	SS-56

#### Mechanical Interlock

- Prevents closing of one member of a reversing or multi-speed contactor until the opposite member is completely open
- Lever type mechanism assures positive action
- Can be factory assembled or field mounted on A200 and A900 starters and contactors

#### Mechanical Interlock

Contacting Arrangement (Number of Poles, Horizontal or Vertical)	Continuous Size	Interlock Catalogue Number
3 x 3 horizontal	0, 1	M-33-1B
4 x 4 horizontal	0, 1	M-33-1B
5 x 3 horizontal	0, 1	M-33-1B
All pole combination, vertical	0, 1	M-34-1A
3 x 3 horizontal reversing	2	M-33-2B
3 x 3 vertical reversing	2	M-34-2A
5 x 3 horizontal	2	M-35-2A
4 x 4 horizontal	2	M-36-2A
All pole combination horizontal	3, 4	M-33-3B
All pole combination vertical	3, 4	M-34-3

#### F-56 Fuse Block

- Facilitates installation of fuses (15A, 600V max.) in control circuits
- Utilizes Bussman type KTK fuses, or equivalent
- Mounts in same cavity as Type J auxiliary contact
- No tools or mounting hardware needed
- Fuse not included

#### Fuse Block

Mounting	Kit Catalogue Number
Starter	F56
Panel	F56-P

#### R-56 Interposing Relay

The R-56AA interposing relay is a low energy solid-state device with a single NO solid-state contact. It can be used as a 120 Vac control relay, and will operate on as little as 40 Vac input. Is useful in

applications requiring long control wiring runs where excessive voltage drop would prevent the contactor or relay from energizing. Will operate a Size 4 contactor from 10,000 feet using 18 AWG wire.

#### Interposing Relay

Type Mounting	Kit Catalogue Number
Starter or panel	R56-AA

#### B3NO Bell Alarm Contact

- Isolated normally open bell alarm contact
- Mounts in Type B block-type overload relay

#### Bell Alarm Contact

Kit Catalogue Number
B3NO-2
B3NO-4 ②

#### Control Contact Ratings (B600)

AC Volts	Maximum Amperes	
	Make	Break
24–120	30	3.00
121–600	3600 VA	360 VA

Continuous current rating: 5A

#### Overload Relay Reset Extension

- Used to adjust overload reset rod depth of Class A200 Model J starters and current design overload relays to same dimensions as obsolete B200 starters and overloads identified by suffix **B**, for example, BA13B

When replacing obsolete B200 device with Class A200 starter and Type B overload, order Style 6710C11H03. No charge.

When replacing obsolete B200 device with Class A200 starter and Type A overload, order Style 1490C15H10. No charge.

#### Notes

- Can be used on Sizes 5 and 6 with 120V coil. Mounting bracket required—order separately. Mounting bracket 177C043G04.
- For Size 3 and 4.

### Power Pole Kit

- Adds 1NO or 1NC power pole to Size 00–1 A201 Class contactors
- Factory installed or field mountable in load side auxiliary cavities
- 600 Vac
- Continuous current rating of 18A for Size 0, 27A for Size 1

### Power Pole Kit ①

Continuous Current Rating	Kit Size	Kit Catalogue Number
<b>Normally Open</b>		
18	0	<b>PNO-0</b>
27	1	<b>PNO-1</b>
<b>Normally Closed</b>		
18	0	<b>PNC-0</b>
27	1	<b>PNC-1</b>

### Replacement Auxiliary Contacts

Contactor Size	Contact Arrangement	Auxiliary Elect. Contact	
		Catalogue Number	Style Number
5, 6	1NO + 1NC	<b>J11</b>	<b>9084A17G01</b>
	2NO	<b>J20</b>	<b>9084A17G02</b>
	2NC	<b>J02</b>	<b>9084A17G03</b>
7, 8	1NO	—	<b>578D461G01</b>
	1NC	—	<b>578D461G03</b>
9	1NO + 1NC	—	<b>843D943G04</b>
	2NO	—	<b>843D943G05</b>
	2NC	—	<b>843D943G06</b>

### Extra Auxiliary Contact Kits

All starters include an auxiliary contact with 1NO and 1NC contact. These kits include an auxiliary contact with contacts as shown, plus operating arm and mounting bracket when required.

### Extra Auxiliary Contact Kits

Contactor Size	Contact Arrangement	Style Number
5, 6	1NO + 1NC	<b>3463D94G18</b>
	2NO	<b>3463D94G04</b>
	2NC	<b>3463D94G19</b>
7, 8 ②	2NO	<b>818D498G06</b>
	1NO	<b>818D498G04</b>

### DC Coil Conversion Kits

Kits listed below include all necessary parts to convert from AC to DC control including the DC coil with built-in diode, rectifier, auxiliary interlock and all mounting hardware.

### DC Coil Conversion Kits

Size	Voltage	Kit Style Number
5	110-120	<b>7864A28G01</b>
	220-240	<b>7864A28G02</b>
	440-480	<b>7864A28G03</b>
6	110-120	<b>7864A29G01</b>
	220-240	<b>7864A29G02</b>
	440-480	<b>7864A29G03</b>

### Mechanical Interlocks

Contactor Sizes	Style Numbers	
	Horizontal	Vertical
3, 4 and 5	<b>2050A11G75</b>	<b>2050A11G65</b>
5 and 5	<b>2050A11G27</b>	<b>2050A11G17</b>
5 and 6	<b>2050A11G26</b>	<b>2050A11G16</b>
6 and 7, 8	—	<b>2050A11G55</b>
7, 8 and 7, 8	No (rear conn.)	<b>567D624G01</b>
7, 8 and 9	No (rear conn.)	<b>9944D56G06</b>
9 and 9	No (rear conn.)	<b>9944D56G01</b>

### Notes

- ① Do not use with DC operated contactors.
- ② Size 7 and larger use DC coils as standard.

**Overload Protection****Overload Protection  
Size 5 Starters**

Type B overload relay is a three-pole, block type, thermal ambient compensated device with manual reset mounted integrally. Current transformers are enclosed in a protective case and integrally mounted to save panel space. Standard ratio is 300:5.

**Overload Protection  
Size 6 Starters**

Overload protection assembly consists of three current transformers, Type B three-pole block overload relay and an optional interposing relay. These parts are mounted on a

panel which connects directly to the load terminal of the contactor. Current transformers are 600:5 ratio as standard.

If automatic reset is required, the Type A, three-pole block, ambient compensated relay is available upon request.

**Overload Relay Kits**

Each kit includes three current transformers (standard ratio) and one Type B, three-pole block overload relay, ambient compensated with manual reset.

**Overload Relay Kits**

Kit Size	Kit Part Number
5	2057A34G01
6	6379D80G10

**Replacement Terminal Lugs** <sup>①</sup>

Contactor Size	Cable Size	Terminals		Kit Style Number
		Quantity in Kit	Quantity Required per Pole	
5	1-500 MCM	6	2	2119A76G01
6	2-500 MCM	6	2	7858A96G01
7	4-500 MCM	12	4	7858A96G02
8	4-500 MCM	12	4	7858A96G03

**Note**

<sup>①</sup> All mounting hardware is included in kit.

## Renewal Parts

### When Ordering Specify

Use this renewal parts data to identify device by style number, Catalogue number and/or description.

Select style number of replacement part from the following pages.

For clarification of ordering procedure, pricing and discounts, contact the Customer Support Centre.

### General Information

This renewal parts data will provide the proper identification of standard parts which may be required for maintenance of Eaton's components.

It is the intent of this Catalogue section to make it possible to quickly select the parts needed.

An investment in renewal parts and regular

maintenance program will protect against downtime and ensure a proper duty cycle for your equipment.

To maintain maximum operating efficiency and dependability of your equipment, only genuine Eaton replacement parts should be used.

This section identifies the replacements parts which are available. Order by style number.

## JF Autostarters

### JF Autostarter Kits <sup>①</sup>

Frame Size	Start Contacts		Run Contacts		Grid Stack Kit	
	Required	Style Number	Required	Style Number	Required	Style Number
2-3	1	38A7018G12	1	38A7018G13	1	3354D90G10
4-5 5L	1	550D409G18	1	550D409G19	1	3354D90G10
5M-5MM	1	3354D90G08	1	3354D90G09	2	3354D90G10

### Solenoid Assembly with Coil (All Sizes) <sup>②</sup>

Volt	Hz	Style Number <sup>③</sup>
115	60	5264C05H01
230	60	5264C05H02
460	60	5264C05H03
575	60	5264C05H04

### Notes

- ① Kits contain a complete set of moving contacts, stationary contacts and springs.
- ② When replacing solenoid assembly series 416C160 use adapter plate style 9917D02H01—one required.
- ③ These styles replace coil style 296B892G\_\_\_. When ordering new style as replacement, customer must order adapter plate 9917D02H01, one required.

## AC Starters, Contactors A200, A201

2

AC Contactors Model J Sizes 00, 0, 1, 2 Kits <sup>①</sup>

Part	Poles	Size 00 Style Number	Size 0 Style Number	Size 1 Style Number	Size 2 Style Number
Contact kit	2	373B331G17	373B331G02	373B331G07	373B331G11
	3	373B331G18	373B331G04	373B331G09	373B331G12
	4	373B331G18	373B331G04	373B331G09	373B331G13 <sup>③</sup>
	5	373B331G19	373B331G05	373B331G10	—
Arc box <sup>②</sup>	2, 3, 4	6714C74G01	6714C74G02	6714C74G03	6714C74G07 <sup>④</sup>
	5	6714C74G04	6714C74G05	6714C74G06	6714C74G08 <sup>⑤</sup>
Cross bar	2, 3	N/A	N/A	N/A	672B788G32
	4, 5	N/A	N/A	N/A	672B788G34
Upper base (for single rated coils only)	2, 3	N/A	N/A	N/A	672B788G33
	4, 5	N/A	N/A	N/A	672B788G35
Lower base	2, 3	N/A	N/A	N/A	1250C33G09
	4, 5	N/A	N/A	N/A	1250C33G05
KO spring (package of 10)	All	N/A	N/A	N/A	503C796G01
Terminal line/load (package of 3)	All	N/A	N/A	N/A	371B870G03

## AC Coils

Voltage	Hz	Size 00, 0, 1	Five-Pole Style Number	Size 2	Four-, Five-Pole Style Number
		Two-, Three-, Four-Pole Style Number		Two-, Three-Pole Style Number	
120/110	60/50	505C806G01	505C808G01	505C806G01	505C818G01
208	60	505C806G02	505C808G02	505C806G02	505C818G02
600/550	60/50	505C806G05	505C808G05	505C806G05	505C818G05
380	50	505C806G07	505C808G07	505C806G07	505C818G07
240/220	60/50	505C806G12	505C808G12	505C806G12	505C818G12
480/440	60/50	505C806G13	505C808G13	505C806G13	505C818G13
24	60	505C806G16	N/A	505C806G16	505C818G15
277	60	505C806G18	505C808G16	505C806G18	505C818G16
240/480 <sup>⑥</sup>	60/60	505C806G03	505C808G03	505C806G03	505C818G03
120/240 <sup>⑦</sup>	60/60	505C806G10	505C808G10	505C806G10	505C818G10

DC Coil <sup>⑦</sup>

Voltage	Size 0, 1	Size 2
	Single-, Two-, Three-, Four-Pole Style Number	Single-, Two-, Three-Pole Style Number
12	1268C86G07	1268C86G07
24	1268C86G04	1268C86G04
48	1268C86G05	1268C86G05
125	1268C86G02	1268C86G02
250	1268C86G01	1268C86G01
125/250 <sup>⑥</sup>	1268C86G03	1268C86G03

## Notes

- <sup>①</sup> Model C contact tips and coils 00-4, two-, three-, four- and five-pole contactors are same as Model J. All other parts are unavailable.
- <sup>②</sup> Mounting hardware included.
- <sup>③</sup> Use one each of 373B331G11 and 373B331G12.
- <sup>④</sup> Two-, three-pole.
- <sup>⑤</sup> Four-, five-pole.
- <sup>⑥</sup> Dual voltage coils. Use only on contactors or starters originally supplied with a dual voltage coil.
- <sup>⑦</sup> Use only on contactors originally supplied with a DC coil.



### Accessories for Size 5–9 AC Contactors

A rectifier circuit converts the AC supply to DC supply. This conversion provides pick up and drop out characteristics. All necessary parts are included in the kit.

#### AC-DC Coil Conversion Kits

Voltage	Size 5	Size 6
	Style Number	Style Number
120 Vac	<b>7864A28G01</b>	<b>7864A29G01</b>
240 Vac	<b>7864A28G02</b>	<b>7864A29G02</b>
480 Vac	<b>7864A28G03</b>	<b>7864A29G03</b>

#### Replacement Coils for AC-DC Coil Conversion Kit

Voltage	Size 5	Size 6
	Style Number	Style Number
120 Vac	<b>7856A15G05</b>	<b>7856A16G05</b>
240 Vac	<b>7856A15G10</b>	<b>7856A16G10</b>
480 Vac	<b>7856A15G15</b>	<b>7856A16G15</b>

#### Auxiliary Electrical Interlocks Size 7–9 AC and All DC Units

Type	Circuits	Application	Style Number
L63	NO	Size 7–8	<b>578D461G01</b>
L63	NC	Size 7–8	<b>578D461G03</b>
L64	NO-NC	Size 9	<b>843D943G04</b>
L64	2NO	Size 9	<b>843D943G05</b>
L64	2NC	Size 9	<b>843D943G06</b>

### Model J–K, Sizes 3 and 4

#### Sizes 3 and 4 Kits <sup>①</sup>

Part	Poles	Size 3–Model J	Size 4–Model J <sup>②</sup>	Size 4–Model K <sup>③</sup>
		Style Number	Style Number	Style Number
Contact kit	2	<b>626B187G12</b>	<b>626B187G16</b>	<b>5250C81G16</b>
	3	<b>626B187G13</b>	<b>626B187G17</b>	<b>5250C81G17</b>
	4	<sup>④</sup>	<sup>⑥</sup>	<b>5250C81G18</b>
	5	<sup>⑤</sup>	<sup>⑦</sup>	<b>5250C81G19</b>
Arc box	2, 3	<b>6714C74G09</b>	<b>6714C74G11</b>	<b>6714C74G11</b>
	4, 5	<b>6714C74G10</b>	<b>6714C74G12</b>	<b>6714C74G12</b>
Cross bar	2, 3	<b>672B788G36</b>	<b>672B788G36</b>	<b>672B788G40</b>
	4, 5	<b>672B788G38</b>	<b>672B788G38</b>	—
Upper base	2, 3	<b>672B788G37</b>	<b>672B788G37</b>	<b>672B788G52</b>
	4, 5	<b>672B788G39</b>	<b>672B788G39</b>	—
Lower base	2, 3	<b>1250C33G03</b>	<b>1250C33G03</b>	<b>1250C33G10</b>
	4, 5	<b>1250C33G06</b>	<b>1250C33G06</b>	—
KO spring (package of 10)	All	<b>503C796G02</b>	<b>503C796G02</b>	<b>672B788G50</b>
Terminal line/load (package of 3)	All	<b>372B357G12</b>	<b>372B357G18</b>	<b>372B357G18</b>

#### Notes

- ① Model C contact tips and coils 00-4, two-, three-, four- and five-pole contactors are same as Model J. All other parts are unavailable.
- ② For 200A A202 magnetically latched lighting contactors order three-pole contact kit style 672B788G07.
- ③ Model K replaces Model J, offering superior design life characteristics. Renewal parts are different. Use parts for proper model only.
- ④ Use quantity two of 626B187G12.
- ⑤ Use quantity one each of 626B187G12 and 626B187G13.
- ⑥ Use quantity two of 626B187G16.
- ⑦ Use quantity one each of 626B187G16 and 626B187G17.

### Accessories for Size 00–6 AC Contactors

#### Auxiliary Electrical Interlocks

Catalogue Number (Obsolete)	Style Number (Obsolete)	Circuits	Catalogue Number Current	Style Number Current
(L-56)	(2609D01G01)	1NO and 1NC	<b>J11</b>	<b>9084A17G01</b>
(L-56D)	(2609D01G02)	2NO	<b>J20</b>	<b>9084A17G02</b>
(L-56E)	(2609D01G03)	1NO and 1NC	<b>J11</b>	<b>9084A17G01</b>
(L-56B)	(2609D01G04)	2NO	<b>J20</b>	<b>9084A17G02</b>
(L-56H)	(2609D01G05)	2NO	<b>J20</b>	<b>9084A17G02</b>
(L-56J)	(2609D01G06)	1NO and 1NC DB	<b>J1C</b>	<b>9084A17G04</b>
(L-56A)	(2609D01G07)	N/A	<b>N/A</b>	<b>N/A</b>
(L-56B)	(2609D01G08)	N/A	<b>N/A</b>	<b>N/A</b>
(L-56F)	(2609D01G09)	N/A	<b>N/A</b>	<b>N/A</b>
(L-56G)	(2609D01G10)	1NO and 1NC DB	<b>J1C</b>	<b>9084A17G04</b>
(L-56C)	(2609D01G11)	2NC	<b>J02</b>	<b>9084A17G03</b>
(L-56M)	(2609D01G12)	N/A	<b>N/A</b>	<b>N/A</b>
(L-56P)	(2609D01G17)	1NO and 1NC	<b>J11</b>	<b>9084A17G01</b>
(L-56R)	(2609D01G18)	2NC	<b>J02</b>	<b>9084A17G03</b>
(L-56S)	(2609D01G19)	1NO and 1NC	<b>J11</b>	<b>9084A17G01</b>

## Accessories for Model J–K, Series 3, 4

## DC Coils ①

Voltage	Model J Size 3, 4 Two-, Three-Pole Style Number
24	1255C68G04
48	1255C68G05
125	1255C68G01
250	1255C68G02
125/250 ②	1255C68G03

## AC Coils

Voltage	Hz	Model J Size 3, 4		Model K Size 4 ③	
		Two-, Three-Pole Style Number	Four-, Five-Pole Style Number	Two-, Three-Pole Style Number	Four-, Five-Pole Style Number
120/110	60/50	505C633G01	505C635G01	5250C79G01	5250C80G01
208	60	505C633G02	505C635G02	5250C79G02	5250C80G02
600/550	60/50	505C633G05	505C635G05	5250C79G05	5250C80G05
380	50	505C633G07	505C635G07	5250C79G07	5250C80G07
240/220	60/50	505C633G12	505C635G12	5250C79G12	5250C80G12
480/440	60/50	505C633G13	505C635G13	5250C79G13	5250C80G13
24	60	505C633G34	N/A	5250C79G34	N/A
277	60	505C633G14	N/A	5250C79G14	N/A
240/480 ②	60/60	505C633G03	505C635G03	5250C79G03	5250C80G03
120/244 ②	60/60	505C633G10	505C635G10	5250C79G10	5250C80G10

## A201 Contactors—Size 5–9

## GCA 530/630—GPD 7, 8, 9 Kits ④

Part	Size 5 Style Number	Size 6 Style Number	Size 7 Style Number	Size 8 Style Number	Size 9 Style Number
Contact kit (one per pole)	477B477G05 ⑤	2066A10G11	461A757G17	646C829G05	5264C42G01 ⑥ 5264C42G02 ⑦
Arc box	2050A15G45	2066A10G45	831D580G01	831D580G01	9917D69G02
Magnet assembly	2050A15G46	2050A15G46	N/A	N/A	N/A
Mag. spg. kit	2050A15G47	2050A15G47	N/A	N/A	N/A
Acr cup kit	2050A15G48	N/A	N/A	N/A	N/A
Load conversion kit	2050A15G49	2066A10G49	N/A	N/A	N/A
Line conversion kit	2050A15G50	2066A10G50	N/A	N/A	N/A
K.O. spring–6	2050A15G51	2066A10G46	N/A	N/A	N/A
C.T. 300/5	655C285H03	N/A	N/A	N/A	N/A
C.T. 400/5	655C285H04	N/A	N/A	N/A	N/A
C.T. 600/5 ⑧	N/A	2066A10G18	N/A	N/A	N/A
C.T. 800/5 ⑧	N/A	2066A10G19	N/A	N/A	N/A
Phase barrier	N/A	N/A	640C441G01	640C441G01	5264C35G03 ⑥
Cross bar	2050A15G12	2066A10G15	N/A	N/A	N/A
Shunt	N/A	2066A10G48	650C129G01	646C831G02 ⑨	5264C39G02 ⑩

## Notes

- ① Use only on units originally supplied with DC coil.  
 ② Dual voltage coils. Use only on contactors or starters originally supplied with dual voltage coil.  
 ③ Model K replaces Model J, offering superior design life characteristics. Renewal parts are different. Use parts for proper model only.  
 ④ Catalogue Number A201/A200 Series replaces GCA/GPD series. Renewal parts are the same.  
 ⑤ Use 477B477G06 for silver tungsten applications.

- ⑥ R.C.  
 ⑦ F.C.  
 ⑧ C.T. kit which replaces the single moulded 1 C.T. assembly used on the old size 6 airbreak. The kit includes a single moulded 3 C.T. assembly, 2 bus bar and hardware. This C.T. kit also replaces the single moulded 3 C.T. assembly used on the present size 6 airbreak and size vacuum.  
 ⑨ Set of three.  
 ⑩ Set of four.

**Accessories for A201 Contactors—Size 5–9****Coils (Sizes 5 and 6)**

Voltage	Hz	Size 5	Size 6
		Style Number	Style Number
<b>Sizes 5 and 6</b>			
110/120	60	2050A14G05	2050A12G05
110/120	50	2050A14G06	2050A12G06
200/208	50	2050A14G07	2050A12G07
220/240	50	2050A14G08	2050A12G08
200/208	60	2050A14G09	2050A12G09
220/240	60	2050A14G10	2050A12G10
277/303	60	2050A14G12	2050A12G12
380/415	50	2050A14G14	2050A12G14
440/480	60	2050A14G15	2050A12G15
440/480	50	2050A14G16	2050A12G16
550/600	60	2050A14G17	2050A12G17
550/600	50	2050A14G18	2050A12G18
380/415	60	2050A14G19	2050A12G19
120/240	60	2050A14G20	2050A12G20
24 DC	—	2050A14G21	2050A12G21
48 DC	—	2050A14G22	2050A12G22
125 DC	—	2050A14G25	2050A12G25
250 DC	—	2050A14G27	2050A12G27

**Coils (Sizes 7–9)**

Line Voltage	Style Number	Required
<b>Sizes 7 and 8</b>		
125 Vdc	438C805G04	2
230 Vdc	438C805G02	2
250 Vdc	438C805G03	2
110/120 Vac <sup>①④</sup>	438C805G12	2
220/240 Vac <sup>②④</sup>	438C805G11	2
380 Vac <sup>③④</sup>	438C805G15	2
440/480 Vac <sup>③④</sup>	438C805G10	2
550/575 Vac <sup>③④</sup>	438C805G13	2
<b>Size 9</b>		
110 Vdc	5264C34G01 <sup>⑤</sup>	—

**Notes**

- ① Rectifier 125V 2018A40G01 (one required).
- ② Rectifier 250V 2018A40G02 (one required).
- ③ Rectifier 600V 2018A40G03 (one required).
- ④ These coils require an external rectifier. If the rectifier needs replacement, order by the appropriate style number.
- ⑤ Contains coil and resistor.

### Modifications

## 2

### Factory Modifications

Modification	Description	Catalogue Number Suffix	NEMA Size								
			00-1	2	3	4	5	6	7	8	9
Control circuit	1 Extra auxiliary contact (1NO-1NC) non-reversing, reversing, 2-speed unwired	<b>J1</b>	Consult sales office for pricing adders.								
	2 Extra auxiliary contact non-reversing, reversing, 2-speed unwired	<b>J2</b>	Consult sales office for pricing adders.								
	3 Extra auxiliary contact non-reversing, unwired	<b>J3</b>	Consult sales office for pricing adders.								
	4 Extra auxiliary contact non-reversing, unwired	<b>J4</b>	Consult sales office for pricing adders.								
	Wired for separate control (NC)	<b>C</b>	Consult sales office for pricing adders.								
	Omit control wiring (NC)	<b>X</b>	Consult sales office for pricing adders.								
Overload relays (substitutions)	Ambient compensated with auto reset (NC)	<b>D</b>	Consult sales office for pricing adders.								
	Fast trip—ambient compensated (specify motor FLA)	<b>D7</b>	Consult sales office for pricing adders.								
	Overload relay alarm contact (NO) per overload	<b>E</b>	Consult sales office for pricing adders.								

### Accessories and Field Modification Kits

#### Type J Auxiliary Contact



- Capable of being field mounted in a contactor or starter (Classes A200, A900 Sizes 00-6, V200, V201 vacuum and definite purpose controllers)
- Provides two separate electrical contact sets which wire vertically and are colour coded; black designates NC and silver designates NO. Please note that the vertical wiring is contrary to the horizontal wiring of the L-56 auxiliary contacts
- Designed to fit within dimensions of starter; no additional panel space is required
- Provides circuit isolation (no polarity restrictions) and single break bifurcated contacts

### Auxiliary Contact Ratings

Voltage	Make	Break
<b>NEMA A600</b>		
120-600 Vac	7200 VA	720 VA
72-120 Vac	60A	720 VA
28-72 Vac	60 VA	10A
<b>NEMA R300</b>		
28-300 Vdc	28 VA	28 VA

### Auxiliary Contact Types

Contact Type	Max.	Catalogue Number
1NO and 1NC	4	<b>J11</b>
2NC	4	<b>J02</b>
2NO	4	<b>J20</b>
1 coil clearing NC and 1NO	4	<b>J1C</b>

### Technical Data and Specifications

#### Electrical Characteristics

##### Sizes 00–4

	Size 00	Size 0	Size 1	Size 2	Size 3	Size 4
Max. voltage rating	600V	600V	600V	600V	600V	600V
Ampere rating						
(Open)	10A	20A	30A	50A	100A	150A
(Enclosed)	9A	18A	27A	45A	90A	135A

#### Squirrel Cage Motor

Maximum horsepower at:						
200V/60 Hz	1-1/2 hp	3 hp	7-1/2 hp	10 hp	25 hp	40 hp
230V/ 60 Hz	1-1/2 hp	3 hp	7-1/2 hp	15 hp	30 hp	50 hp
380V/50 Hz	1-1/2 hp	5 hp	10 hp	25 hp	50 hp	75 hp
460V–575V/60 Hz	2 hp	5 hp	10 hp	25 hp	50 hp	100 hp

#### Resistive Heating kW <sup>①</sup>

Single-phase, two-pole						
120V	—	—	3 kW	5 kW	10 kW	15 kW
240V	—	—	6 kW	10 kW	20 kW	30 kW
480V	—	—	12 kW	20 kW	40 kW	60 kW
600V	—	—	15 kW	25 kW	50 kW	75 kW
Three-phase, three-pole						
120V	—	—	5 kW	8.5 kW	17 kW	26 kW
240V	—	—	10 kW	17 kW	34 kW	68 kW
480V	—	—	20 kW	34 kW	68 kW	105 kW
600V	—	—	25 kW	43 kW	86 kW	130 kW

#### Capacitor Switching kVAR, Three-Phase

240V	—	—	—	12 kVAR	27 kVAR	40 kVAR
480V	—	—	—	25 kVAR	53 kVAR	80 kVAR
600V	—	—	—	31 kVAR	67 kVAR	100 kVAR

#### Transformer Switching kVA <sup>②</sup>

Single-phase, two-pole						
120V	—	0.6 kVA	1.2 kVA	2.1 kVA	4.1 kVA	6.8 kVA
240V	—	1.2 kVA	2.4 kVA	4.1 kVA	8.1 kVA	14 kVA
480V	—	2.4 kVA	4.9 kVA	8.3 kVA	16 kVA	27 kVA
600V	—	3 kVA	6.2 kVA	10 kVA	20 kVA	34 kVA
Three-phase, three-pole						
120V	—	1.8 kVA	3.6 kVA	6.3 kVA	12 kVA	20 kVA
240V	—	2.1 kVA	4.3 kVA	7.2 kVA	14 kVA	23 kVA
480V	—	4.2 kVA	8.5 kVA	14 kVA	28 kVA	47 kVA
600V	—	5.2 kVA	11 kVA	18 kVA	35 kVA	59 kVA

##### Sizes 5–9

	Size 5	Size 6	Size 7	Size 8	Size 9
Max. voltage rating	600V	600V	600V	600V	600V
Ampere rating					
(Open)	300A	600A	900A	1350A	2500A
(Enclosed)	270A	540A	810A	1215A	2250A

#### Squirrel Cage Motor

Maximum horsepower at:					
200V/60 Hz	75 hp	150 hp	—	—	—
230V/60 Hz	100 hp	200 hp	300 hp	450 hp	800 hp
380V/50 Hz	150 hp	300 hp	—	—	—
460V–575V/60 Hz	200 hp	400 hp	600 hp	900 hp	1600 hp

#### Resistive Heating kW <sup>①</sup>

Single-phase, two-pole					
120V	30 kW	60 kW	90 kW	③	③
240V	60 kW	120 kW	180 kW	③	③
480V	120 kW	240 kW	360 kW	③	③
600V	150 kW	300 kW	450 kW	③	③
Three-phase, three-pole					
120V	52 kW	105 kW	155 kW	③	③
240V	105 kW	210 kW	315 kW	③	③
480V	210 kW	415 kW	625 kW	③	③
600V	260 kW	515 kW	775 kW	③	③

#### Capacitor Switching kVAR, Three-Phase

240V	80 kVAR	160 kVAR	240 kVAR	360 kVAR	665 kVAR
480V	160 kVAR	320 kVAR	480 kVAR	720 kVAR	1325 kVAR
600V	200 kVAR	400 kVAR	600 kVAR	900 kVAR	1670 kVAR

#### Transformer Switching kVA <sup>②</sup>

Single-phase, two-pole					
120V	14 kVA	27 kVA	41 kVA	61 kVA	112 kVA
240V	27 kVA	54 kVA	81 kVA	122 kVA	225 kVA
480V	54 kVA	108 kVA	162 kVA	244 kVA	450 kVA
600V	68 kVA	135 kVA	203 kVA	304 kVA	562 kVA
Three-phase, three-pole					
120V	41 kVA	81 kVA	122 kVA	182 kVA	337 kVA
240V	47 kVA	94 kVA	140 kVA	210 kVA	342 kVA
480V	94 kVA	188 kVA	280 kVA	420 kVA	783 kVA
600V	117 kVA	234 kVA	351 kVA	526 kVA	975 kVA

#### Notes

- ① Resistive loads having inrush currents not exceeding 1.5 times continuous rating.
- ② These ratings are for transformers having inrush currents not more than 20 times peak of continuous current ratings. For inrush currents greater than 20 times, refer to factory.
- ③ For ratings refer to factory.

# 2.3

## NEMA Contactors and Starters

### A200 Series

2

#### DC Power Pole Ratings

The following represent typical production test values and should not be interpreted as a guarantee of actual performance.

#### DC Operated 120 and 240V Coils

Contactor Size	DC Contact Ampere Rating Two Poles in Series <sup>①</sup>	
	120V	240V
0	—	—
1	20	10
2	45	30
3	75	40
4	90	70

#### 380V, 50 Hz Starter Maximum Horsepower Ratings

#### Horsepower Ratings

NEMA Size	00	0	1	2	3	4	5	6	7	8
Maximum horsepower	1-1/2	5	10	25	50	75	150	300	450	700

#### Operating Coil Characteristics at Rated Coil Volts, Sizes 00–9

The following represent typical production test values and should not be interpreted as a guarantee of actual performance.

#### Operating Coil Characteristics

	Sizes 00, 0, 1	Size 2	Size 3	Size 4 <sup>②</sup>	Size 5	Size 6	Size 7	Size 8	Size 9
<b>AC Coil</b>									
Burden									
(Open VA)	160 VA	160 VA	625 VA	700 VA	1700 VA	2900 VA	③	③	③
(Closed VA)	25 VA	25 VA	50 VA	64 VA	180 VA	220 VA	③	③	③
(Closed Watts)	7.8 W	7.8 W	18 W	21 W	32 W	42 W	—	—	—
Pick-up volts <sup>④</sup>	85%	85%	85%	85%	78%	70%	—	—	—
Drop-out volts <sup>④</sup>	40–60%	40–60%	40–60%	40–60%	65 to 75%	60 to 70%	—	—	—
Pick-up time Hz <sup>⑤⑥</sup>	1–1-1/2	1-1/2–2	2–2-1/2	1–1-1/2	1.5	4.0	—	—	—
Drop-out time Hz <sup>⑤</sup>	3/4–1	3/4–1	3/4–1	3/4–1	0.75	0.75	—	—	—
<b>DC Coil</b>									
Burden									
(Open VA)	17 VA	17 VA	35 VA	35 VA	600 VA	2120 VA	400 VA	400 VA	2100 VA
(Closed VA)	17 VA	17 VA	35 VA	35 VA	22 VA	21 VA	400 VA	400 VA	350 VA
(Closed Watts)	18 W	18 W	35 W	35 W	20 W	20 W	400 W	400 W	350 W
Pick-Up Volts <sup>④</sup>	80%	80%	80%	80%	64%	73%	45%–65% <sup>⑦</sup>	45%–65% <sup>⑦</sup>	50%–65% <sup>⑦</sup>
Drop-Out Volts <sup>④</sup>	5–10%	5–10%	5–10%	5–10%	18%	13%	30%–45% <sup>⑦</sup>	30%–45% <sup>⑦</sup>	40%–50% <sup>⑦</sup>
Pick-Up Time Hz <sup>⑥</sup>	—	25–75 ms	25–75 ms	25–75 ms	2.7 Hz <sup>⑥</sup>	3 Hz <sup>⑥</sup>	21–41 Hz <sup>⑦⑧</sup>	17–29 Hz <sup>⑦⑧</sup>	16–18 Hz <sup>⑦⑧</sup>
Drop-Out Time Hz <sup>⑥</sup>	—	16–25 ms	16–25 ms	16–25 ms	9.3 Hz <sup>⑥</sup>	17.5 Hz <sup>⑥</sup>	7–12 Hz <sup>⑧⑨</sup>	7–12 Hz <sup>⑧⑨</sup>	18–20 Hz <sup>⑦⑧</sup>

#### Notes

- ① Non-inductive load.
- ② AC coil data pertains to Model K, DC coil data pertains to Model J.
- ③ DC operated only.
- ④ Percent of rated coil voltage.
- ⑤ At 60 Hz base.
- ⑥ To contact touch.
- ⑦ Lower figure when coil is cold. Higher figure when coil is hot.
- ⑧ Drop-out time to clear arc. Time varies with type of load and contact wear.

**Mechanical Characteristics**

**NEMA Standard ICS 2-110**

Direct-current operated contactors shall withstand 110% of their rated voltage continuously without injury to the operating coils and shall close successfully at 80% of their rated voltage.

Alternating-current operated contactors shall withstand 110% of their rated voltage continuously without injury to the operating coils and shall close successfully at 85% of their rated voltage.

**Mechanical Characteristics, Sizes 00–9**

	Size 00, 0, 1	Size 2	Size 3	Size 4	Size 5	Size 6	Size 7	Size 8	Size 9
Dimensions in inches (mm)									
Height	6.45 (163.8)	7.16 (181.9)	9.93 (252.2)	9.93 (252.2)	12.00 (304.8) ①	13.50 (342.9) ①	18.62 (472.9) ①	19.25 (489) ①	25.00 (635) ①
Width	3.31 (84.1)	3.31 (84.1)	4.62 (117.3)	4.62 (117.3)	7.00 (177.8) ①	7.00 (177.8) ①	23.50 (596.9) ①	23.50 (596.9) ①	32.00 (812.8) ①
Depth	4.61 (117.1)	4.96 (126)	6.75 (171.5)	6.75 (171.5)	7.75 (196.9) ①	8.75 (222.3) ①	11.00 (279.4) ①	11.00 (279.4) ①	13.00 (330.2) ①
Panel area—square inches	21.35	23.7	46.0	46.0	84.0	94.5	437.5	452.4	800
Weight—pounds	3.5	3.5	11.5	11.5	25	42	215	265	315
Cable connection	—	—	—	—	Front	Front	Front/rear	Front/rear	Front/rear
Maximum cable size/phase copper (AWG/MCM)	6 AWG	3 AWG	1/0	4/0	1–500 MCM	2–500 MCM	3–500 MCM	4–500 MCM	8–500 MCM
Auxiliary electrical circuits available	8	6	6	6	4	4	3	3	4
Latched version available	Yes	Yes	Yes	Yes	Yes	Yes	No	No	No

**Mechanical interlock combinations available**

Sizes	00, 0, 1, 2, 3, 4	5	6	7, 8	9
00, 0, 1, 2, 3, 4	Vert., Horiz.	Vert., Horiz.	Vert., Horiz.	Vert., Horiz.	Vert., Horiz.
5	—	—	—	—	—
6	—	—	—	—	—
7, 8	—	—	—	—	—
9	—	—	—	—	—

**Data from Tables 430–147 Through 150 of 1996 NEC: Motor Amperes at Full Load ②, Three-Phase AC**

hp	Single-Phase AC		Induction Type Squirrel Cage and Wound-Rotor Amperes				DC		hp	Single-Phase AC		Induction Type Squirrel Cage and Wound-Rotor Amperes				DC	
	115V	230V	200V	230V	460V	575V	120V	240V		115V	230V	200V	230V	460V	575V	120V	240V
1/6	4.4	2.2	—	—	—	—	—	—	30	—	—	92	80	40	32	—	106
1/4	5.8	2.9	—	—	—	—	3.1	1.6	40	—	—	120	104	52	41	—	140
1/3	7.2	3.6	—	—	—	—	4.1	2.0	50	—	—	150	130	65	52	—	173
1/2	9.8	4.9	2.5	2.2	1.1	0.9	5.4	2.7	60	—	—	177	154	77	62	—	206
3/4	13.8	6.9	3.7	3.2	1.6	1.3	7.6	3.8	75	—	—	221	192	96	77	—	255
1	16	8	4.8	4.2	2.1	1.7	9.5	4.7	100	—	—	285	248	124	99	—	341
1-1/2	20	10	6.9	6.0	3.0	2.4	13.2	6.6	125	—	—	359	312	156	125	—	425
2	24	12	7.8	6.8	3.4	2.7	17	8.5	150	—	—	414	360	180	144	—	506
3	34	17	11.0	9.6	4.8	3.9	25	12.2	200	—	—	552	480	240	192	—	675
5	56	28	17.5	15.2	7.6	6.1	40	20	250	—	—	—	—	302	242	—	—
7-1/2	80	40	25.3	22	11	9	58	29	300	—	—	—	—	361	289	—	—
10	100	50	32.2	28	14	11	76	38	350	—	—	—	—	414	336	—	—
15	—	—	48.3	42	21	17	—	55	400	—	—	—	—	477	382	—	—
20	—	—	62.1	54	27	22	—	72	450	—	—	—	—	515	412	—	—
25	—	—	78.2	68	34	27	—	89	500	—	—	—	—	590	472	—	—

**Notes**

- ① For Sizes 5–9 contactors only; for starter Sizes 5–9, consult Eaton.
- ② These current values are for motors running at usual speeds and with normal torque characteristics. Motors for special low speed or high torque may require higher current. In all cases, heaters should be selected on basis of information on motor nameplate or motor card data.

## Combination Ratings

2

## Sizes 00–2

Short-Circuit Protective Device (SCPD)	Max. Rating SCPD	Circuit Breaker Interrupting Rating	Short-Circuit Withstand Capability	
			Current	Voltage
<b>Sizes 00, 0, 1</b>				
Class H fuse	60A	—	5000A	600V
Class J fuse	60A	—	100,000A	600V
Class R fuse	60A	—	100,000A	600V
Class T fuse	60A	—	100,000A	600V
Magnetic only <sup>①</sup> Type CB <sup>②</sup>	30A	Marked HMCP	100,000A 50,000A	480V 600V
Thermal/magnetic Type CB <sup>③</sup>	50A	65,000A 25,000A 100,000A 35,000A	65,000A 25,000A 100,000A 35,000A	480V 600V 480V 600V
Magnetic only Type CB + CL <sup>④</sup>	30A	HMCP + current limiter	100,000A	600V
Thermal/magnetic Type CLB <sup>⑤</sup>	50A	150,000A	100,000A	480V
<b>Size 2</b>				
Class H fuse	100A	—	5000A	600V
Class J fuse	100A	—	100,000A	600V
Class R fuse	100A	—	100,000A	600V
Class T fuse	100A	—	100,000A	600V
Magnetic only <sup>①</sup> Type CB <sup>②</sup>	50A	Marked HMCP	100,000A 50,000A	480V 600V
Thermal/magnetic Type CB <sup>③</sup>	90A	65,000A 25,000A 100,000A 35,000A	65,000A 25,000A 100,000A 35,000A	480V 600V 480V 600V
Magnetic only Type CB + CL <sup>④</sup>	50A	HMCP + current limiter	100,000A	600V
Thermal/magnetic Type CLB <sup>⑤</sup>	50A	150,000A	100,000A	480V

## Coil Suffix

Other Available Coil Voltages—AC and DC Coils <sup>⑦</sup>

Coils	Catalogue Number		Catalogue Number	
	Suffix	Coil Rating (Volts/Hertz)	Suffix	Coil Rating (Volts/Hertz)
<b>AC</b>	<b>A</b>	120/60, 110/50	<b>N</b>	110/50
	<b>B</b>	200-208/60	<b>P</b>	48/60
	<b>C</b>	240/60 and 480/60	<b>R</b>	120/60 and 240/60
	<b>D</b>	440/50	<b>U</b>	440-480/50 or 60 Rect. to DC
	<b>E</b>	600/60 Hz	<b>V</b>	110/60
	<b>G</b>	220/50	<b>W</b>	240/60
	<b>H</b>	380/50	<b>X</b>	480/60
	<b>I</b>	24/60	<b>Y</b>	415/50
	<b>J</b>	110-120/50 or 60 Rect. to DC	<b>Z</b>	277/60
	<b>K</b>	220-240/50 or 60 Rect. to DC	—	—
	<b>DC</b> <sup>⑧⑨</sup>	<b>L</b>	24 Vdc	<b>S</b>
<b>M</b>		48 Vdc	<b>T</b>	250 Vdc

## Sizes 3 and 4

Short-Circuit Protective Device (SCPD)	Max. Rating SCPD	Circuit Breaker Interrupting Rating	Short-Circuit Withstand Capability	
			Current	Voltage
<b>Size 3</b>				
Class H fuse	60A	—	5000A	600V
Class J fuse	60A	—	100,000A	600V
Class R fuse	60A	—	100,000A	600V
Class T fuse	60A	—	100,000A	600V
Magnetic only <sup>①</sup> Type CB <sup>②</sup>	100A	Marked HMCP	100,000A 50,000A	480V 600V
Thermal/magnetic Type CB <sup>③</sup>	150A	65,000A 25,000A 100,000A 35,000A	65,000A 25,000A 100,000A 35,000A	480V 600V 480V 600V
Magnetic only Type CB + CL <sup>④</sup>	100A	HMCP + current limiter	100,000A	600V
Thermal/magnetic Type CLB <sup>⑤</sup>	150A	50,000A	100,000A	480V
<b>Size 4</b>				
Class H fuse	400A	—	10,000A	600V
Class J fuse	400A	—	100,000A	600V
Class R fuse	400A	—	100,000A	600V
Class T fuse	400A	—	100,000A	600V
Magnetic only <sup>①</sup> Type CB <sup>②</sup>	150A	Marked HMCP	100,000A 50,000A	480V 600V
Thermal/magnetic Type CB <sup>③</sup>	250A	65,000A 25,000A 100,000A 35,000A	65,000A 25,000A 100,000A 35,000A	480V 600V 480V 600V
Magnetic only Type CB + CL <sup>④</sup>	150A	HMCP + current limiter	100,000A	600V
Thermal/magnetic Type CB + CL <sup>⑤</sup>	250A	200,000A	100,000A	600V
Thermal/magnetic Type CLB <sup>⑥</sup>	250A	150,000A	100,000A	480V

## Notes

- ① Instantaneous adjustable trip.
- ② Circuit breaker.
- ③ Inverse time circuit breaker.
- ④ Instantaneous adjustable trip with current limiting attachment.
- ⑤ Inverse time with built-in current limiting attachment.
- ⑥ Inverse time current limiting breaker.
- ⑦ Availability may be limited.
- ⑧ DC coils for Size 5 and 6 contactors and starters are intermittent duty rated only. A mechanical latch is required.
- ⑨ DC coils. Use only on contactors originally supplied with a DC coil.



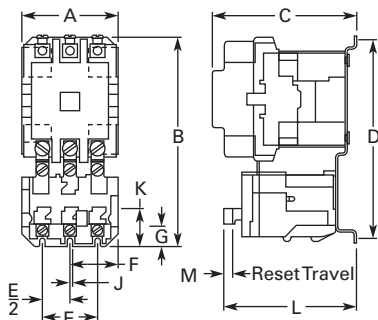
**Dimensions**

Approximate Dimensions in Inches (mm)

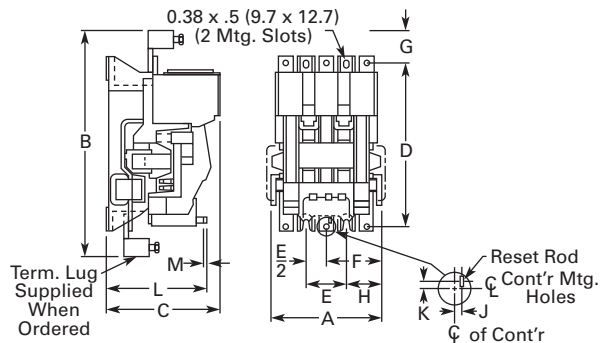
*Not to be used for construction purposes unless approved.*

**Open Non-Reversing Starters**

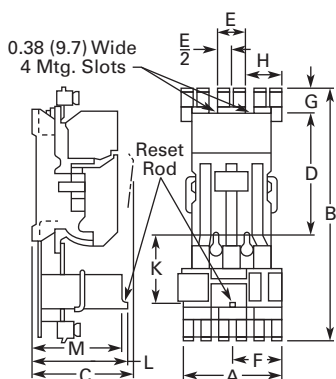
**Figure A—Sizes 00–4**



**Figure B—Size 5**



**Figure C—Size 6**



**Dimensions and Shipping Weights**

NEMA Size	No. of Poles	Fig.	Mounting Screws		A	B	C	D	E	F	G	H	J	K	L	M	Weight, Lbs (kg)
			No.	Size													
00, 0, 1	2, 3	A	3	#10	3.31 (84.1)	6.42 (163.1)	4.61 (117.1)	6.00 (152.4)	1.88 (47.8)	1.66 (42.2)	0.23 (5.8)	—	0.39 (9.9)	0.59 (15.0)	4.48 (113.8)	0.27 (6.9)	35.0 (15.9)
2	2, 3	A	3	#10	3.31 (84.1)	7.17 (182.1)	4.94 (125.5)	6.75 (171.5)	1.88 (47.8)	1.66 (42.2)	0.23 (5.8)	—	0.41 (10.4)	0.77 (19.6)	4.53 (115.1)	0.27 (6.9)	43.0 (19.5)
3, 4	2, 3	A	3	1/4 in.	4.63 (117.6)	9.94 (252.5)	6.75 (171.5)	9.25 (235.0)	2.88 (73.2)	.94 (23.9)	0.38 (9.7)	—	0.55 (14.0)	0.80 (20.3)	6.36 (161.5)	0.27 (6.9)	115.0 (52.2)
5	3	B	4	3/8 in.	7.59 (192.8)	16.22 (412.0)	7.75 (196.9)	11.00 (279.4)	2.75 (69.9)	3.81 (96.8)	2.69 (68.3)	2.42 (61.5)	0.33 (8.4)	0.33 (8.4)	7.00 (177.8)	0.27 (6.9)	29.0 (13.2)
6	3	C	4	3/8 in.	9.25 (235.0)	23.50 (596.9)	9.50 (241.3)	11.00 (279.4)	2.75 (69.9)	4.81 (122.2)	2.75 (69.9)	3.06 (77.7)	—	6.50 (165.1)	8.44 (214.4)	0.27 (6.9)	55.0 (25.0)
7	3	①	①	①	37.88 (962.2)	21.50 (546.1)	11.75 (298.5)	—	—	—	—	—	—	—	—	—	—
8	3	①	①	①	37.88 (962.2)	21.50 (546.1)	11.75 (298.5)	—	—	—	—	—	—	—	—	—	—
9	3	①	①	①	①	①	①	①	①	①	①	①	①	①	①	①	①

**Note**

① Refer to Eaton.

# 2.3

## NEMA Contactors and Starters

### A200 Series

Approximate Dimensions in Inches (mm)

**Not to be used for construction purposes unless approved.**

2

#### Open Reversing Starters

Figure A—Sizes 00–4 Horizontal

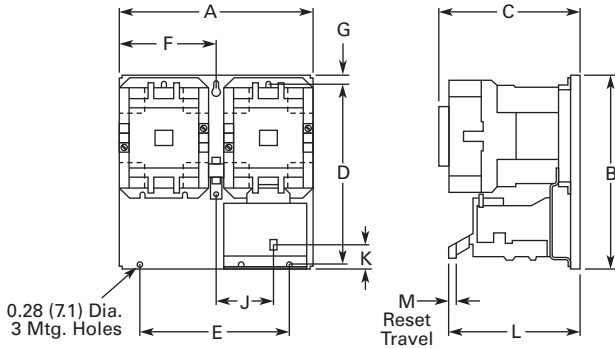
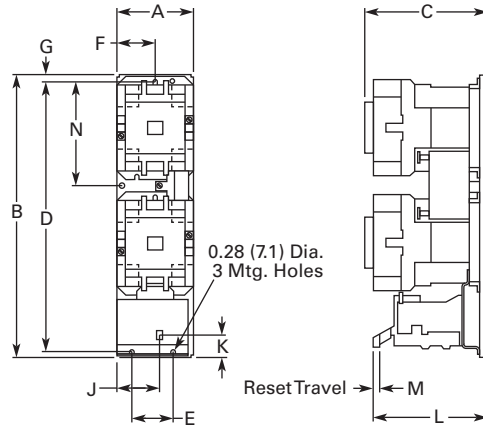


Figure B—Sizes 00–4 Vertical



#### Dimensions and Shipping Weights

NEMA Size	Number of Poles	Fig.	Mounting Screws		A	B	C	D	E	F	G	J	K	L	M	N	Weight, Lbs (kg)
			No.	Size													
00, 0, 1	3 x 3 Horiz.	A	3	#10	7.13 (181.1)	6.50 (165.1)	5.05 (128.3)	6.00 (152.4)	5.69 (144.5)	3.56 (90.4)	0.25 (6.4)	2.3 (58.4)	0.59 (15.0)	4.92 (125.0)	0.27 (6.9)	—	9.0 (4.0)
	3 x 3 Vert.	B	3	#10	3.33 (84.6)	11.63 (295.4)	5.05 (128.3)	11.13 (282.7)	1.88 (47.8)	1.66 (42.2)	0.25 (6.4)	0.39 (9.9)	0.59 (15.0)	4.92 (125.0)	0.27 (6.9)	4.52 (114.8)	9.8 (4.4)
2	3 x 3 Horiz.	A	3	#10	7.13 (181.1)	7.25 (184.2)	5.38 (136.7)	6.75 (171.5)	5.69 (144.5)	3.56 (90.4)	0.25 (6.4)	2.31 (58.7)	0.77 (19.6)	4.97 (126.2)	0.27 (6.9)	—	10.8 (4.9)
	3 x 3 Vert.	B	3	#10	3.33 (84.6)	12.38 (314.5)	5.38 (136.7)	11.88 (301.8)	1.88 (47.8)	1.66 (42.2)	0.25 (6.4)	0.39 (9.9)	0.77 (19.6)	4.97 (126.2)	0.27 (6.9)	4.52 (114.8)	12.2 (5.5)
3, 4	3 x 3 Horiz.	A	3	1/4 in.	9.75 (247.7)	10.13 (257.3)	7.25 (184.2)	9.25 (235.0)	8.00 (203.2)	4.88 (124.0)	0.44 (11.2)	3.11 (79.0)	0.80 (20.3)	6.86 (174.2)	0.27 (6.9)	—	26.0 (11.8)
	3 x 3 Vert.	B	3	1/4 in.	4.63 (117.6)	19.81 (503.2)	7.25 (184.2)	18.94 (481.1)	2.88 (73.2)	2.94 (74.7)	0.44 (11.2)	0.55 (14.0)	0.80 (20.3)	6.86 (174.2)	0.27 (6.9)	7.91 (200.9)	28.0 (12.7)
5	3 x 3 Horiz.	—	4	3/8 in.	35.25 (895.4)	25.50 (647.7)	8.75 (222.3)	—	—	—	—	—	—	—	—	—	73.0 (33.1)
6	3 x 3 Horiz.	—	4	3/8 in.	35.25 (895.4)	25.50 (647.7)	10.50 (266.7)	—	—	—	—	—	—	—	—	—	127.0 (57.7)
7	①	①	①	①	①	①	①	①	①	①	①	①	①	①	①	①	①
8	①	①	①	①	①	①	①	①	①	①	①	①	①	①	①	①	①
9	①	①	①	①	①	①	①	①	①	①	①	①	①	①	①	①	①

**Note**

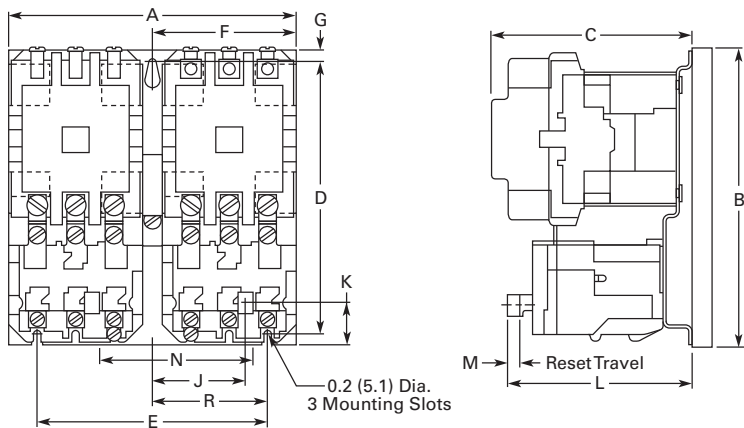
① Refer to Eaton.

Approximate Dimensions in Inches (mm)

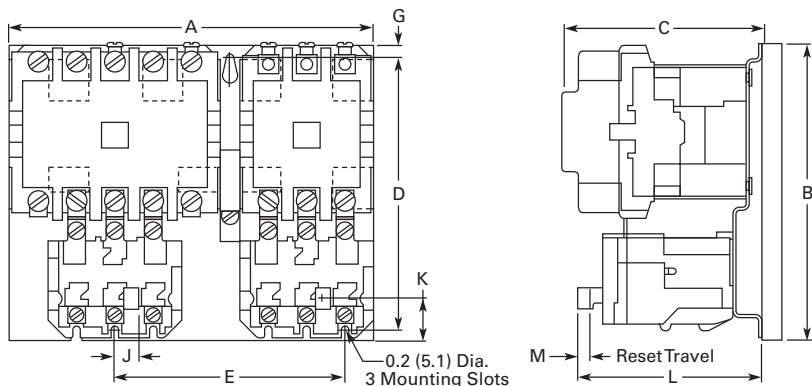
**Not to be used for construction purposes unless approved.**

**Open Multi-Speed Starters**

**Figure A—Sizes 00–4**



**Figure B—Sizes 2**



**Dimensions and Shipping Weights**

NEMA Size	Number of Poles	Fig.	Mounting Screws		A	B	C	D	E	F	G	J	K	L	M	N	P	R	Weight, Lbs (kg)
			No.	Size															
00, 0, 1	3 x 3 Horiz.	A	3	#10	7.13 (181.1)	6.50 (165.1)	5.05 (128.3)	6.00 (152.4)	5.69 (144.5)	3.56 (90.4)	0.25 (6.4)	2.30 (58.4)	0.33 (8.4)	4.92 (125.0)	0.27 (6.9)	3.81 (96.8)	—	2.91 (73.9)	10.0 (4.5)
	5 x 3 Horiz.	B	3	#10	8.00 (203.2)	6.50 (165.1)	5.05 (128.3)	6.00 (152.4)	6.53 (165.9)	3.56 (90.4)	0.25 (6.4)	2.30 (58.4)	0.48 (12.2)	4.92 (125.0)	0.27 (6.9)	4.66 (118.4)	—	2.91 (73.9)	11.0 (5.0)
2	3 x 3 Horiz.	A	3	#10	7.13 (181.1)	7.25 (184.2)	5.38 (136.7)	6.75 (171.5)	5.69 (144.5)	3.56 (90.4)	0.25 (6.4)	2.69 (68.3)	0.69 (17.5)	4.97 (126.2)	0.27 (6.9)	3.81 (96.8)	—	2.91 (73.9)	11.0 (5.0)
	5 x 3 Horiz.	B	3	#10	8.88 (225.6)	7.25 (184.2)	5.38 (136.7)	6.75 (171.5)	6.56 (166.6)	3.56 (90.4)	0.25 (6.4)	2.69 (68.3)	0.69 (17.5)	4.97 (126.2)	0.27 (6.9)	4.66 (118.4)	—	2.84 (72.1)	13.0 (5.9)
3, 4	3 x 3 Horiz.	A	3	1/4 in.	9.75 (247.7)	10.13 (257.3)	7.25 (184.2)	9.25 (235.0)	8.00 (203.2)	4.88 (124.0)	0.44 (11.2)	3.11 (79.0)	0.80 (20.3)	6.86 (174.2)	0.27 (6.9)	5.13 (130.3)	—	4.00 (101.6)	28.0 (12.7)
	5 x 3 Horiz.	B	3	1/4 in.	12.38 (314.5)	10.13 (257.3)	7.25 (184.2)	9.25 (235.0)	9.31 (236.5)	4.88 (124.0)	0.44 (11.2)	3.11 (79.0)	0.80 (20.3)	6.86 (174.2)	0.27 (6.9)	6.44 (163.6)	—	4.00 (101.6)	33.5 (15.2)
5	①	①	①	①	①	①	①	①	①	①	①	①	①	①	①	①	①	①	①
6	①	①	①	①	①	①	①	①	①	①	①	①	①	①	①	①	①	①	①

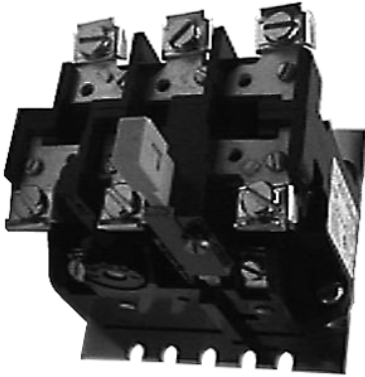
**Notes**

Three-pole x three-pole devices are for Wye-Wye two-winding motors only.

① Refer to Eaton.

## Relays—Thermal and Fast Trip

2



## Relays—Thermal and Fast Trip

## Product Overview

Type B and Type A, Class 20 Thermal Overload Relays from Eaton's Electrical Sector will protect the motor against abnormal overload conditions. Bimetallic actuated, they are available as either ambient compensated or non-compensated in either single-pole or block type three-pole design. Type B use one pole of the three-pole block for single-phase.

Single-pole relays are also available as Fast Trip Class 10 ambient compensated type, which provides approximately 125% motor protection with a tripping time of less than 10 seconds, at 600% of heater current rating.

Fast trip relays can be identified by the green reset rods. They are available for panel or starter mounting. The three-pole fast trip design is composed of three single-pole relays on a common baseplate, with a common reset bar.

The bimetal element is actuated by precisely calibrated heater elements which are connected directly in the circuit to be protected. Thermal actuation of this device opens the contacts in the coil circuit of a contactor or relay which results in the disconnection of power to the overloaded circuit.

Interchangeable thermal heater elements for single-pole standard trip and block type overload relays are available to cover motor full load currents from 0.29 to 133A in approximately 10% steps (see Heater Application Table). Fast trip overload relays do not have interchangeable heater elements but are available in a series of ratings to cover motor full load currents from 1.6 to 150A in approximately 50% steps.

## Contents

## Description

Description	Page
Contactors—Non-Reversing and Reversing . . . . .	V5-T2-105
Starters—Non-Reversing and Reversing . . . . .	V5-T2-111
Relays—Thermal and Fast Trip	
Standards and Certifications . . . . .	V5-T2-133
Instruction Leaflets . . . . .	V5-T2-133
Thermal Type B, Class 20, Manual Reset . . . . .	V5-T2-134
Thermal Type A, Class 20, Auto/Manual Reset . . . . .	V5-T2-137
Type FT Fast Trip, Class 10 . . . . .	V5-T2-140
Heater Selection . . . . .	V5-T2-143

## Features

**Manual or Automatic Reset**

Type B is furnished with a manual reset. Type A is normally furnished set for manual reset operation and may be quickly adjusted for automatic reset when required. Automatic reset should not be used with two-wire control or where automatic restarting would endanger either personnel or equipment.

**Trip Indication**

An immediate visible indication of trip is provided on the overload relay. When an overload occurs, which causes the relay to operate, a trip indicator projects out and thus shows positive visual indication of trip. Type B has a mechanical trip bar to manually check the NC contact operation on the overload relay.

**Adjustable Trip**

On Type A, the trip rating of a specific heater element can be adjusted over a range of approximately 85% to 115% of its respective rating to permit the desired close protection.

This is accomplished by turning the adjusting knob on the relay to the respective stop position.

**Positive Contact Break**

A follow-through contact, provided on the stationary terminal of the snap action control switch, provides reliable electrical continuity during toggling, thus eliminating false trip sometimes prevalent with thermally operated switches. This contact also allows contact wipe for further reliability.

**Ambient Compensation**

Motor overload protection can be provided with the same trip characteristics in ambient temperature from  $-40^{\circ}$  to  $77^{\circ}\text{C}$  ( $-40^{\circ}$  to  $167^{\circ}\text{F}$ ). A compensating bimetal maintains a constant "travel to trip" distance independent of ambient conditions. The compensating feature is fully automatic and no adjustments are required over wide fluctuations in ambient temperatures. Compensated relays are identified by black reset rods on Type A and light gray reset rods on Type B, while non-compensated relays use red reset rods. AA three-pole units have gray reset rods. AA one-pole units have black reset rods.

**Control Contact**

Single-pole and block type relays are supplied as standard with a SPST NC control contact. A SPDT NO-NC with common is available as a factory modification on Type A. An isolated NO contact can be supplied on Type B as either a factory modification or as a field kit.

**Standards and Certifications**

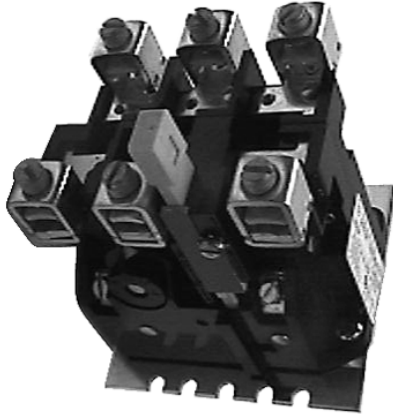
- UL 508
- CSA
- ANSI/NEMA ICS 2-222

**Instruction Leaflets**

14885B	Fast Trip A Sizes 0–4, 3-Pole OL Relay
14567E	Type A Sizes 1–2, 1-Pole OL Relay Mod A
14568	Type A Sizes 1–2, 3-Pole OL Relay Mod J
14570D	Type A Sizes 3–4, 3-Pole OL Relay Mod J
14569C	Type A Sizes 3–4, 1-Pole OL Relay Mod A
17093A	Type B OLR for Sizes 7, 8 and 9 Contactors
16955A	Type B Sizes 1–2, 1-Pole OL Relay
16954A	Type B Sizes 1–2, 3-Pole OL Relay
15392B	Type B Sizes 3–4, 3-Pole OL Relay
13676F	Fast Trip Sizes 0–4, 1-Pole OL Relay

Thermal Type B, Class 20, Manual Reset

2



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Thermal Type B, Class 20, Manual Reset	
Product Selection . . . . .	<b>V5-T2-135</b>
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### Thermal Type B, Class 20, Manual Reset

#### Application Description

The Type B overload relay is designed to protect industrial motors against overload conditions. Using modern block type, bimetallic design, this relay will provide Class 20 operation in either single-phase or three-phase applications.

#### Operation

The Type B overload relay is a bimetallic actuated device. The bimetal elements are operated by precisely calibrated heaters. The heater elements are connected either directly in the circuit to be measured, or through current transformers on applications NEMA Size 5 and larger.

As the bimetals are heated by motor current flow, a deflection force is produced. Upon a sustained level of abnormal current flow, the deflection becomes great enough to open the snap-action output contact.

#### Ambient Compensation

The Type B ambient compensated design is supplied as standard on all A200 starters. This design uses a second compensating bimetal responsive to ambient air temperature in the surrounding enclosure. This feature reduces nuisance tripping in applications using compact control panels and motor control centers where internal temperature rise is significant compared to motor ambient temperature. The compensating characteristic is maintained in ambient temperatures from 40° to 77°C.

#### Features

- Ambient compensation standard
- Alarm contact field mountable
- Class 20—600V design
- Inverse time delay trip
- Test trip device for weld check
- Hi-visibility up-front trip indication
- Trip-free reset mechanism

**Product Selection**

**Heaters**

Enter heaters as separate item by listing Catalogue number from tables, **Pages V5-T2-143** and **V5-T2-144**, as required per starter.

**Relays**

**Type B Overload Relay Panel Mounting**



**Thermal Type B Overload Relay**

Motor Full Load Amps	Panel Mounted		Starter Mounted Replacement for Type B Overload Relays		Replacement for Type A Overload Relays in Manual Reset Mode (Three-Pole Only) ①	
	Ambient Comp. Catalogue Number	Non-Comp. Catalogue Number	Ambient Comp. Catalogue Number	Non-Comp. Catalogue Number	Ambient Comp. Catalogue Number	Non-Comp. Catalogue Number
<b>Single-Pole (One NC Contact)</b>						
0.25–26.2	<b>BA11JP</b>	<b>BN11JP</b>	<b>BA11A</b>	<b>BN11A</b>	—	—
26.3–45	<b>BA21JP</b>	<b>BN21JP</b>	<b>BA21A</b>	<b>BN21A</b>	—	—
19–90	Use three-pole design, wire three poles in series	Use three-pole design, wire three poles in series	Use three-pole design, wire three poles in series	Use three-pole design, wire three poles in series	Use three-pole design, wire three poles in series	Use three-pole design, wire three poles in series
19–135	Use three-pole design, wire three poles in series	Use three-pole design, wire three poles in series	Use three-pole design, wire three poles in series	Use three-pole design, wire three poles in series	Use three-pole design, wire three poles in series	Use three-pole design, wire three poles in series
<b>Three-Pole (One NC Contact)</b>						
0.25–26.2	<b>BA13JP</b>	<b>BN13JP</b>	<b>BA13A</b> ②	<b>BN13A</b> ②	<b>BA13J</b>	<b>BN13J</b>
26.3–45	<b>BA23JP</b>	<b>BN23JP</b>	<b>BA23A</b>	<b>BN23A</b>	<b>BA23J</b>	<b>BN23J</b>
19–90	<b>BA33P</b>	<b>BN33P</b>	<b>BA33A</b>	<b>BN33A</b>	<b>BA33A</b>	<b>BN33A</b>
19–135	<b>BA43P</b>	<b>BN43P</b>	<b>BA43A</b>	<b>BN43A</b>	<b>BA43A</b>	<b>BN43A</b>

**Accessories**

**Alarm Contact Kit Selection ①**

Type B Overload Relay Size	Catalogue Number
1, 2	<b>B3N0-2</b>
3, 4	<b>B3N0-4</b>

**Notes**

- ① Includes contactor mounting bracket, overload relay and connection straps to contactor.
- ② For replacement on B200 size 00, 0, 1 use BA23A instead of BA13A and use BN23A instead of BN13A.

#### Technical Data

2

#### Control Contact Ratings—NEMA B600 NO and NC Control Contact Rating

AC Volts	Make	Break
24–120	30A	3A
120–600	3600 VA	360 VA

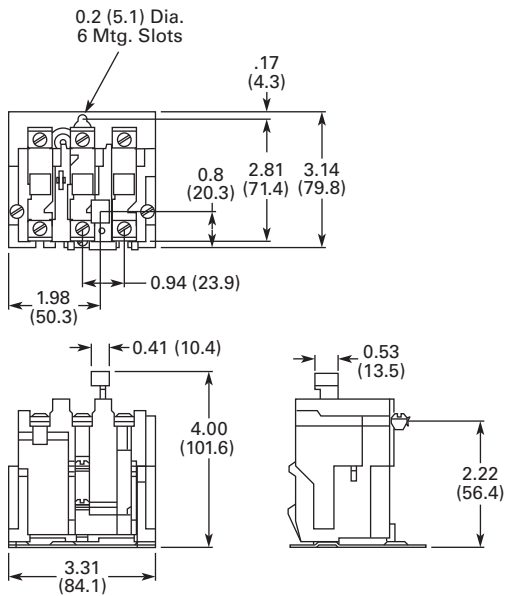
#### Dimensions

Approximate Dimensions in Inches (mm)

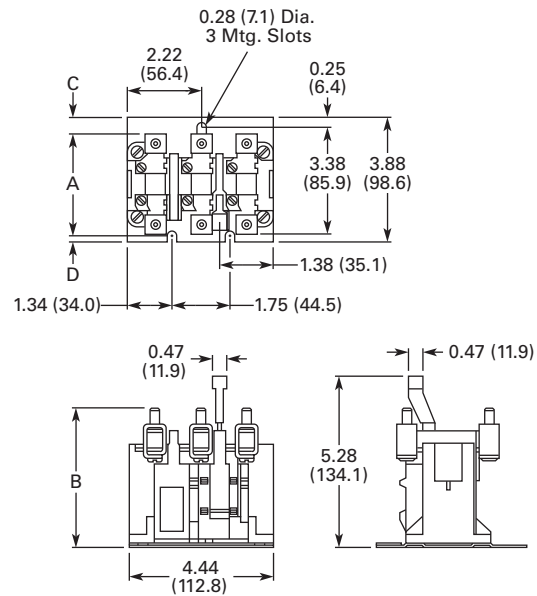
**Not to be used for construction purposes unless approved.**

#### Thermal Type B Overload Relays

##### Sizes 1 and 2—Three-Pole, Panel Mounted



##### Sizes 3 and 4—Three-Pole, Panel Mounted



#### Dimensions

Relay Size	A	B	C	D
3	3.13 (79.5)	4.06 (103.1)	0.44 (11.2)	0.31 (7.9)
4	3.38 (85.9)	4.38 (111.3)	0.31 (7.9)	0.19 (4.8)

#### Note

① Alarm contact available as factory modification of field mountable. For factory modification, add suffix B.



Thermal Type A, Class 20, Auto/Manual Reset



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**Thermal Type A, Class 20, Auto/Manual Reset**

**Application Description**

The Type A overload relay is designed to protect industrial motors against overload conditions. Using modern block type, bimetallic design, this relay will provide Class 20 operation in either single- or three-phase applications.

**Features**

- Field selectable manual/ auto reset
- Alarm contact factory available
- Class 20—600V design
- Inverse time delay trip
- Adjustable trip rating  $\pm 15\%$
- Colour coded reset rod:
  - Compensated (gray)
  - Non-compensated (red)

**Operation**

The Type A overload relay is a bimetallic actuated device. The bimetal elements are operated by precisely calibrated heaters. The heater elements are connected either directly in the circuit to be measured, or through current transformers on applications NEMA Size 5 and larger.

As the bimetals are heated by motor current flow, a deflection force is produced. Upon a sustained level of abnormal current flow, the deflection becomes great enough to open the snap-action output contact.

**Automatic Reset**

The Type A overload relay can be supplied as an option on all A200 starters to provide automatic reset operation. The overload relay is always shipped in the non-automatic mode. To set up auto operation, reposition the reset rod by loosening and re-tightening a hold-down clamp at the base of overload relay.

## Product Selection

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### Heaters

Enter heaters as separate item by listing Catalogue number from tables, **Pages V5-T2-143** and **V5-T2-144**, as required per starter.

### Relays

#### Type A Overload Relay Single-Pole Panel Mounting



#### Thermal Type A Overload Relay <sup>①</sup>

Motor Full Load Amps	Panel Mounted		Starter Replacement	
	Ambient Comp. Catalogue Number	Non-Comp. Catalogue Number	Ambient Comp. Catalogue Number	Non-Comp. Catalogue Number
<b>Single-Pole (One NC Contact)</b>				
0.25–26.2	AA11P	AN11P	AA11A	AN11A
26.3–45	AA21P	AN21P	AA21A	AN21A
19–90	AA31P	AN31P	AA31A	AN31A
19–135	AA41P	AN41P	AA41A	AN41A
<b>Three-Pole (One NC Contact)</b>				
0.25–26.2	AA13P <sup>②</sup>	AN13P <sup>②</sup>	AA13A <sup>②</sup>	AN13A <sup>②</sup>
26.3–45	AA23P <sup>②</sup>	AN23P <sup>②</sup>	AA23A <sup>②</sup>	AN23A <sup>②</sup>
19–90	AA33P <sup>②</sup>	AN33P <sup>②</sup>	AA33A <sup>②</sup>	AN33A <sup>②</sup>
19–135	AA43P <sup>②</sup>	AN43P <sup>②</sup>	AA43A <sup>②</sup>	AN43A <sup>②</sup>

## Technical Data and Specifications

### Control Contact Ratings

AC Volts	Normally Closed		Normally Open	
	Make	Break	Make	Break
<b>Three-Pole Control Contact Ratings</b>				
24–120	20A	2A	0.5A	0.5A
120–600	2400 VA	240 VA	600 VA	60 VA
<b>Single-Pole Control Contact Ratings</b>				
24–120	30A	3A	10A	1A
120–600	3600 VA	360 VA	1200 VA	120 VA

#### Notes

- <sup>①</sup> For alarm contact (Form C), add Suffix **B**. Available only as factory modification on Type A relay.  
<sup>②</sup> Three-pole Type B overload relay is a suitable alternative to a three-pole Type A overload relay in manual reset mode. For example, BA13JP for AA13P, BN23J for AN23A, and so on. (See **Page V5-T2-135**.)

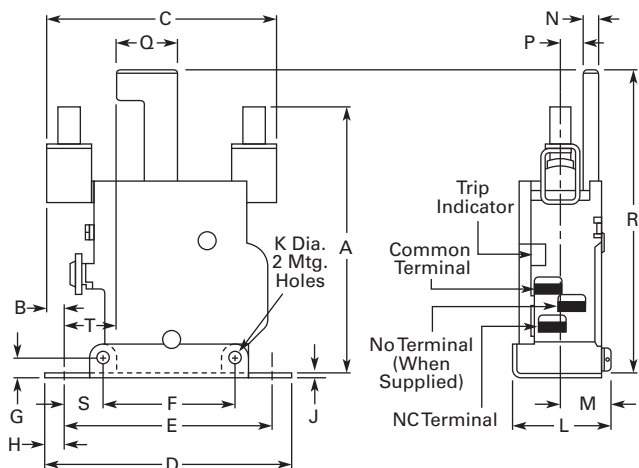
**Dimensions**

Approximate Dimensions in Inches (mm)

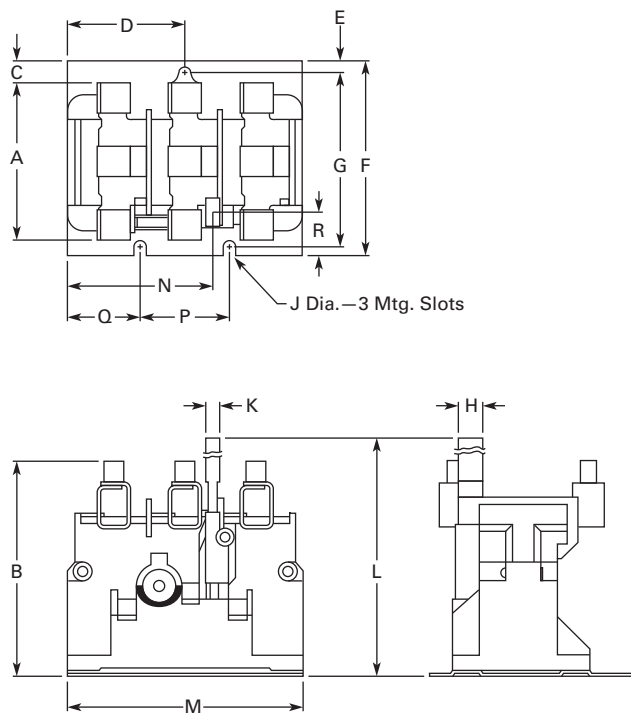
*Not to be used for construction purposes unless approved.*

**Type A**

**Single-Pole (Sizes 4 Shown)**



**Three-Pole (Size 4 Shown)**



**Dimensions**

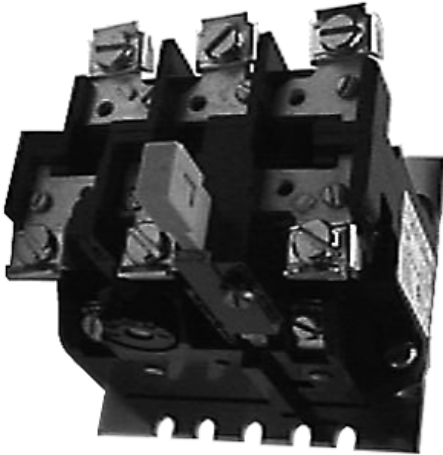
Dimension	Relay Size			
	1	2	3	4
A	2.72 (69.1)	3.48 (88.4)	4.19 (106.4)	4.5 (114.3)
B	0.94 (23.9)	0.67 (17.0)	0.25 (6.4)	0.38 (9.7)
C	2.75 (69.9)	3.5 (88.9)	3.53 (89.7)	3.78 (96.0)
D	3.25 (82.6)	3.25 (82.6)	4.13 (104.9)	4.13 (104.9)
E	2.63 (66.8)	2.63 (66.8)	3.38 (85.9)	3.38 (85.9)
F	1.34 (34.0)	1.34 (34.0)	2.19 (55.6)	2.19 (55.6)
G	0.25 (6.4)	0.25 (6.4)	0.28 (7.1)	0.28 (7.1)
H	0.31 (7.9)	0.31 (7.9)	0.38 (9.7)	0.38 (9.7)
J	0.06 (1.5)	0.06 (1.5)	0.06 (1.5)	0.06 (1.5)
K	0.22 (5.6)	0.22 (5.6)	0.27 (6.8)	0.27 (6.8)
L	1.34 (34.0)	1.34 (34.0)	1.69 (42.9)	1.69 (42.9)
M	0.66 (16.8)	0.66 (16.8)	0.88 (22.4)	0.88 (22.4)
N	0.16 (4.1)	0.16 (4.1)	0.27 (6.8)	0.27 (6.8)
P	0.22 (5.6)	0.22 (5.6)	0.34 (8.6)	0.34 (8.6)
Q	0.06 (1.5)	0.06 (1.5)	0.69 (17.5)	0.69 (17.5)
R	4.00 (101.6)	4.00 (101.6)	5.19 (131.8)	5.19 (131.8)
S	0.47 (11.9)	0.47 (11.9)	0.59 (15.0)	0.59 (15.0)
T	1.11 (28.2)	1.11 (28.2)	0.69 (17.5)	0.69 (17.5)

**Dimensions**

Dimension	Relay Size			
	1	2	3	4
A	2.38 (60.5)	2.44 (62.0)	3.13 (79.5)	3.38 (85.9)
B	3.13 (79.5)	3.17 (80.5)	4.06 (103.1)	4.38 (111.3)
C	0.36 (9.1)	0.33 (8.4)	0.44 (11.2)	0.31 (7.9)
D	1.66 (42.2)	1.66 (42.2)	2.22 (56.4)	2.22 (56.4)
E	0.17 (4.3)	0.17 (4.3)	0.25 (6.4)	0.25 (6.4)
F	2.81 (71.4)	2.81 (71.4)	3.38 (85.9)	3.38 (85.9)
G	3.08 (78.2)	3.08 (78.2)	3.88 (98.6)	3.88 (98.6)
H	0.47 (11.9)	0.47 (11.9)	0.47 (11.9)	0.47 (11.9)
J	0.20 (5.1)	0.20 (5.1)	0.28 (7.1)	0.28 (7.1)
K	0.28 (7.1)	0.28 (7.1)	0.47 (11.9)	0.47 (11.9)
L	4.00 (101.6)	4.00 (101.6)	5.28 (134.1)	5.28 (134.1)
M	3.31 (84.1)	3.31 (84.1)	4.44 (112.8)	4.44 (112.8)
N	1.80 (45.7)	1.80 (45.7)	2.77 (70.4)	2.77 (70.4)
P	1.89 (48.0)	1.89 (48.0)	1.75 (44.5)	1.75 (44.5)
Q	1.00 (25.4)	1.00 (25.4)	1.34 (34.0)	1.34 (34.0)
R	—	—	1.03 (26.2)	1.03 (26.2)

Type FT Fast Trip, Class 10

2



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### Type FT Fast Trip, Class 10

#### Application Description

The Type FT overload relay is designed to protect special purpose motors having restricted thermal and locked rotor capabilities. Using modern block type, bimetallic design, this relay will provide Class 10 operation in single- or three-phase applications.

#### Operation

The Type FT overload relay is a bimetallic actuated device. The bimetal elements are operated directly from line current, thus separate calibrating heater elements are not utilized. The overload relay may be wired directly in the motor circuit, or through-current transformers on applications larger than 150A.

As the bimetals are heated by motor current flow, a deflection force is produced. Upon a sustained level of abnormal current flow, the deflection becomes great enough to open the snap action output contact.

#### Features

- Class 10—600V design
- Inverse time delay trip
- Colour coded reset rod—green
- Alarm contact factory available
- Field selectable manual/auto reset
- Adjustable trip rating  $\pm 20\%$
- Ambient compensation included

### Product Selection

Type FT Single-Pole



Type FT Single-Pole (One NC Contact); Three-Phase (Three NC Contacts in Series) <sup>①</sup>

Motor Full Load Amperes	Panel Mounted Single-Pole	Three-Pole	Starter Replacement	Single-Pole Catalogue Number
	Catalogue Number	Catalogue Number	NEMA Size	
0.76–1.1	FT11P-1.1	FT13P-1.1	—	FT11A-1.1
1.1–1.6	FT11P-1.6	FT13P-1.6	—	FT11A-1.6
1.6–2.4	FT11P-2.4	FT13P-2.4	0, 1	FT11A-2.4
2.4–3.6	FT11P-3.6	FT13P-3.6	0, 1	FT11A-3.6
3.6–5.4	FT11P-5.4	FT13P-5.4	0, 1	FT11A-5.4
5.4–8.0	FT11P-8.0	FT13P-8	0, 1	FT11A-8
8.0–12	FT11P-12	FT13P-12	0, 1	FT11A-12
12–18	FT11P-18	FT13P-18	1	FT11A-18
16–24	—	FT13P-24	—	—
22–32	FT11P-32	FT13P-32	0, 1	FT11A-32
24–36	FT21P-36	FT23P-36	2	FT21A-36
36–54	FT21P-54	FT23P-54	12	FT21A-54
22–32	FT31P-32	FT33P-32	3	FT31A-32
32–48	FT31P-48	FT33P-48	3	FT31A-48
48–72	FT31P-72	FT33P-72	3	FT31A-72
72–110	FT41P-110	FT43P-110	4	FT41A-110
100–150	FT41P-150	FT43P-150	4	FT41A-150

### Technical Data and Specifications

#### Control Contact Ratings

AC Volts	Normally Closed	Break	Normally Open	Break
	Make		Make	
24–120	30A	3A	10A	1A
120–600	3600 VA	360 VA	1200 VA	120 VA

**Note**

① Single-pole (1NO-NC contact): add suffix **B**. Three-pole (3NO-NC contacts): add suffix **B**. Example: FT13PB-12.

# 2.3

## NEMA Contactors and Starters

### A200 Series

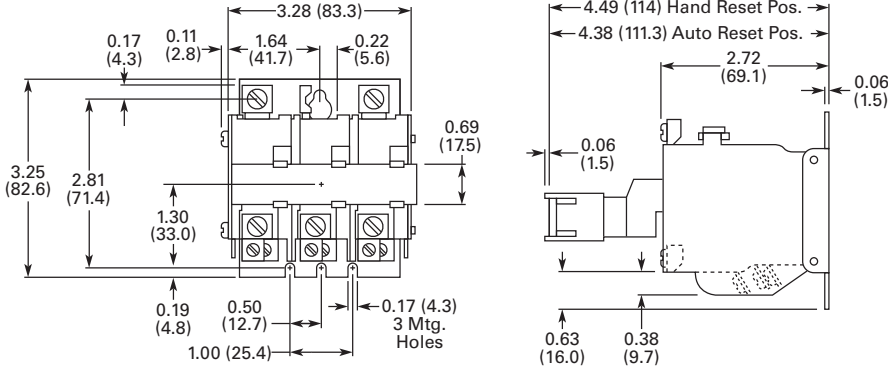
#### Dimensions

Approximate Dimensions in Inches (mm)

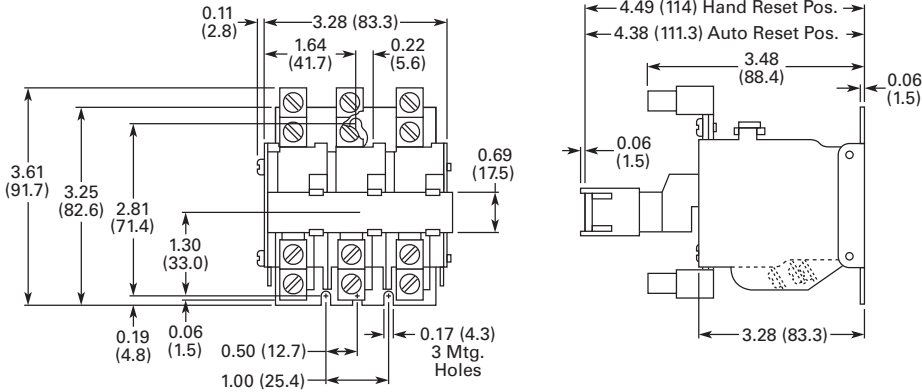
**2** *Not to be used for construction purposes unless approved.*

#### Type FT Overload Relays

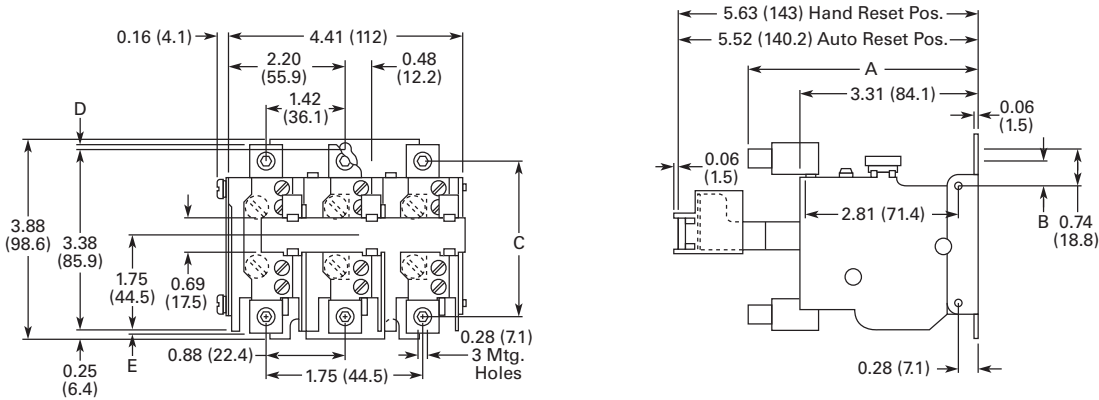
##### Three-Pole, Size 1



##### Three-Pole, Size 2



##### Three-Pole, Sizes 3, 4



#### Dimensions

Relay Size	A	B	C	D	E
3	4.25 (108.0)	0.53 (13.5)	2.91 (73.9)	0.09 (2.3)	0.06 (1.5)
4	4.50 (114.3)	0.59 (15.0)	3.03 (77.0)	0.22 (5.6)	0.19 (4.8)

**Heater Selection**

**General Information on Heater Coil Selection**

For maximum motor protection and compliance with Article 430-32 of the National Electrical Code, select heater coils from the tables in this section on the basis of motor nameplate full load current.

When the full load current is unknown, selection may be made on the basis of average full load currents as shown on **Pages V5-T2-156 and V5-T2-157. Caution—The average ratings could be high or low for a specific**

**motor and therefore selection on this basis always involves risk. For fully reliable motor protection, select heater coils on the basis of full load current rating as shown on the motor nameplate.**

Heater coils are rated to protect 40°C rise motors, and open and drip-proof motors having a **service factor of 1.15** where the motor and the controller are at the same ambient temperature.

For other conditions:

1. For 50°C, 55°C, 75°C rise motors and **enclosed motors having a service factor of 1.0, select one size smaller coil.**
2. Ambient temperature of controller lower than motor by 26°C (47°F), use one size smaller coil.
3. Ambient temperature of controller higher than motor by 26°C (47°F), use one size larger coil.

Ultimate tripping current of heater coils is approximately 1.25 times the minimum current rating listed in the tables.

**Type A and B Overload Relays, Sizes 3 and 4**

Size Starter	Ambient Compensated Enclosed Starters	Non-Compensating Enclosed Starters	Heater (One Heater per Catalogue Number) Catalogue Number
	All Applications Full Load Current of Motor Amps		
↑ For Size 4 Starters	12.8–14.1	11.9–13.0	FH68
	14.2–15.5	13.1–14.3	FH69
	15.6–17.1	14.4–15.9	FH70
	17.2–18.9	16.0–17.4	FH71
	19.0–20.8	17.5–19.1	FH72
	20.9–22.9	19.2–21.1	FH73
	23.0–25.2	21.2–23.2	FH74
	25.3–27.8	23.3–25.6	FH75
	27.9–30.6	25.7–28.1	FH76
	30.7–33.5	28.2–30.8	FH77
	33.6–37.5	30.9–34.5	FH78
	37.6–41.5	34.6–38.2	FH79
	41.6–56.3	38.3–42.6	FH80
	46.4–50	42.7–46	FH81
	51–55	47–51	FH82
	56–61	52–56	FH83
	62–66	57–61	FH84
67–73	62–67	FH85	
74–78	68–72	FH86	
79–84	73–77	FH87	
85–92	78–84	FH88	
93–101	85–91	FH89	
102–110	92–99	FH90	
111–122	100–110	FH91	
123–129	111–122	FH92	
130–133	123–128	FH93	
—	129–133	FH94	

**Type A and B Overload Relays, Sizes 5 and 6**

Compensated Overload Relay		Heater (One Heater per Catalogue Number) Catalogue Number
Open Starter Full Load Current of Motor (Amps)	Enclosed Starter Full Load Current of Motor (Amps)	
<b>Size 5 (with 300/5 Current Transformers)</b>		
—	—	FH23
118–129	118–129	FH24
130–141	130–141	FH25
142–155	142–155	FH26
156–170	156–170	FH27
171–187	171–187	FH28
188–205	188–205	FH29
206–224	206–224	FH30
225–244	225–244	FH31
245–263	245–263	FH32
264–292	264–292	FH33
293–300	—	FH34
<b>Size 6 (with 600/5 Current Transformers)</b>		
—	—	FH23
236–259	236–259	FH24
260–283	260–283	FH25
284–310	284–310	FH26
311–340	311–340	FH27
341–374	341–374	FH28
375–411	375–411	FH29
412–448	412–448	FH30
449–489	449–489	FH31
490–527	490–527	FH32
528–585	528–540	FH33
586–600	—	FH34

**Note**  
 ① Size 7 and larger—advise full load current.

# 2.3

## NEMA Contactors and Starters

### A200 Series

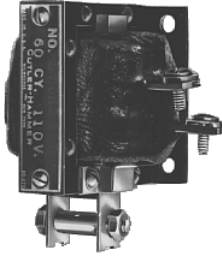
#### Type A and B Overload Relays, Sizes 0, 1 and 2

2

Size Starter	Non-Compensated Open Starters and Ambient Comp. Open and Enclosed Starters Block Type Overload sing Three Heaters	Single-Pole Type Overload	Heater (One Heater per Catalogue Number) Catalogue Number	Non-Compensating Enclosed Starters Block Type Overload Using Three Heaters	Single-Pole Type Overload	Heater Catalogue Number
<b>Full Load Current of Motor (Amps)</b>						
	0.25–0.27	0.29–0.31	FH03	0.24–0.25	0.28–0.30	FH03
	0.28–0.31	0.32–0.35	FH04	0.26–0.28	0.31–0.34	FH04
	0.32–0.34	0.36–0.39	FH05	0.29–0.31	0.35–0.37	FH05
	0.35–0.38	0.40–0.43	FH06	0.32–0.35	0.38–0.42	FH06
	0.39–0.42	0.44–0.48	FH07	0.36–0.39	0.43–0.47	FH07
	0.43–0.46	0.49–0.53	FH08	0.40–0.43	0.48–0.52	FH08
	0.47–0.50	0.54–0.58	FH09	0.44–0.47	0.53–0.56	FH09
	0.51–0.55	0.59–0.64	FH10	0.48–0.51	0.57–0.63	FH10
	0.56–0.62	0.65–0.71	FH11	0.52–0.57	0.64–0.70	FH11
	0.63–0.68	0.72–0.79	FH12	0.58–0.63	0.71–0.77	FH12
	0.69–0.75	0.80–0.87	FH13	0.64–0.70	0.78–0.85	FH13
	0.76–0.83	0.88–0.96	FH14	0.71–0.77	0.86–0.94	FH14
	0.84–0.91	0.97–1.06	FH15	0.78–0.85	0.95–1.03	FH15
	0.92–1.00	1.07–1.16	FH16	0.86–0.93	1.04–1.13	FH16
	1.01–1.11	1.17–1.28	FH17	0.94–1.03	1.14–1.25	FH17
	1.12–1.22	1.29–1.41	FH18	1.04–1.13	1.26–1.38	FH18
	1.23–1.34	1.42–1.55	FH19	1.14–1.25	1.39–1.52	FH19
	1.35–1.47	1.56–1.71	FH20	1.26–1.37	1.53–1.67	FH20
	1.48–1.62	1.72–1.87	FH21	1.38–1.51	1.68–1.83	FH21
	1.63–1.78	1.88–2.06	FH22	1.52–1.65	1.84–2.01	FH22
	1.79–1.95	2.07–2.26	FH23	1.66–1.81	2.02–2.21	FH23
	1.96–2.15	2.27–2.48	FH24	1.82–1.99	2.22–2.43	FH24
	2.16–2.35	2.49–2.72	FH25	2.00–2.19	2.44–2.66	FH25
	2.36–2.58	2.73–2.99	FH26	2.20–2.39	2.67–2.92	FH26
	2.59–2.83	3.00–3.28	FH27	2.40–2.63	2.93–3.21	FH27
	2.84–3.11	3.29–3.60	FH28	2.64–2.89	3.22–3.53	FH28
	3.12–3.42	3.61–3.95	FH29	2.90–3.17	3.54–3.87	FH29
	3.43–3.73	3.96–4.31	FH30	3.18–3.47	3.88–4.22	FH30
	3.74–4.07	4.32–4.71	FH31	3.48–3.79	4.23–4.61	FH31
	4.08–4.39	4.72–5.14	FH32	3.80–4.11	4.62–4.9	FH32
	4.40–4.87	5.15–5.6	FH33	4.12–4.55	5.0–5.5	FH33
	4.88–5.3	5.7–6.2	FH34	4.56–5.0	5.6–6.0	FH34
	5.4–5.9	6.3–6.8	FH35	5.1–5.5	6.1–6.6	FH35
	6.0–6.4	6.9–7.5	FH36	5.6–5.9	6.7–7.3	FH36
	6.5–7.1	7.6–8.2	FH37	6.0–6.6	7.4–8.0	FH37
	7.2–7.8	8.3–9.0	FH38	6.7–7.2	8.1–8.7	FH38
	7.9–8.5	9.1–9.9	FH39	7.3–7.9	8.8–9.7	FH39
	8.6–9.4	10.0–10.8	FH40	8.0–8.7	9.8–10.5	FH40
	9.5–10.3	10.9–11.9	FH41	8.8–9.5	10.6–11.7	FH41
	10.4–11.3	12.0–13.1	FH42	9.6–10.5	11.8–12.7	FH42
	11.4–12.4	13.2–14.3	FH43	10.6–11.5	12.8–14.0	FH43
	12.5–13.5	14.4–15.7	FH44	11.6–12.6	14.1–15.3	FH44
	13.6–14.9	15.8–17.2	FH45	12.7–13.8	15.4–16.6	FH45
	15.0–16.3	17.3–18.9	FH46	13.9–15.1	16.7–18.3	FH46
	16.4–18.0	19.0–20.8	FH47	15.2–16.7	18.4–20.0	FH47
	18.1–19.8	20.9–22.9	FH48	16.8–18.3	20.1–21.9	FH48
	19.9–21.7	23.0–25.2	FH49	18.4–20.2	22.0–23.9	FH49
	21.8–23.9	25.3–27.6	FH50	20.3–22.2	24.0–26.2	FH50
	24.0–26.2	27.7–30.3	FH51	22.3–24.3	26.3–28.8	FH51
	26.3–28.7	30.4–33.3	FH52	24.4–26.6	28.9–31.4	FH52
	28.8–31.4	33.4–36.4	FH53	26.7–29.1	31.5–34.5	FH53
	31.5–34.5	36.5–39.9	FH54	29.2–32.0	34.6–37.9	FH54
	34.6–37.9	40.0–43.9	FH55	32.1–35.2	38.0–41.9	FH55
	38.0–41.5		FH56	35.3–38.5	42.0–45.0	FH56
	41.6–45.0		FH57	38.6–42.3		FH57



### Solenoids—Alternating Current



### Contents

#### Description

Solenoids—Alternating Current

Product Selection .....	V5-T2-146
Dimensions .....	V5-T2-147

#### Page

V5-T2-146
V5-T2-147

### Product Description

Solenoids from Eaton's Electrical Sector are used for a wide variety of applications where straight line motion is to be obtained automatically or at a remote point.

### Features

- Plunger and frame are machined to ensure quiet operation
- Push- and pull-type operation
- With and without terminal box
- Plunger provided with connecting pin
- Size C and D solenoids are provided with special bearing to minimize wear in clevis under severe service

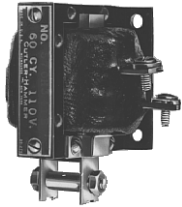
## Product Selection

2

## When Ordering Specify

- Catalogue number

10370



## AC Solenoids—60 Hz, Continuous Duty

Size	Volt.	Operating Data ①								Current		Without Conduit Box Floor Mtg. Catalogue Number	Wall Mtg. Catalogue Number	With Conduit Box Mtg. ② Catalogue Number	
		Magnetic Force in Lbs								Max. Stroke in Inches (mm)	Inrush				Sealed
		Horizontal Position		With Gravity		Against Gravity									
At 100% Voltage	At 85% Voltage	At 100% Voltage	At 85% Voltage	At 100% Voltage	At 85% Voltage	At 100% Voltage	At 85% Voltage								
<b>60 Hertz Pull Type</b>															
A	110	0.72	0.50	0.90	0.68	0.55	0.33	1 (25.4)	1.83	0.34	—	10370H1	10370H610		
	220	0.72	0.50	0.90	0.68	0.55	0.33	1 (25.4)	0.92	0.17	—	10370H2	10370H611		
	440	0.72	0.50	0.90	0.68	0.55	0.33	1 (25.4)	0.45	0.08	—	10370H3	10370H612		
B	110	4.2	3	4.5	3.3	3.9	2.7	1 (25.4)	5.4	0.87	10370H57	10370H694	10370H69		
	220	4.2	3	4.5	3.3	3.9	2.7	1 (25.4)	2.6	0.42	10370H58	10370H696	10370H70		
	440	4.2	3	4.5	3.3	3.9	2.7	1 (25.4)	1.29	0.20	10370H59	10370H697	10370H71		
C	110	7	5.25	8	6.25	6	4.25	1.25 (31.8)	10.4	1.07	10370H244	—	10370H256		
	220	7	5.25	8	6.25	6	4.25	1.25 (31.8)	5.2	0.52	10370H245	—	10370H257		
	440	7	5.25	8	6.25	6	4.25	1.25 (31.8)	2.5	0.26	10370H246	—	10370H258		
D	110	12.4	10	13.65	11.25	11.15	8.75	1.25 (31.8)	18	1.58	10370H356	10370H814	10370H368		
	220	12.4	10	13.65	11.25	11.15	8.75	1.25 (31.8)	9.3	0.81	10370H357	10370H816	10370H369		
	440	12.4	10	13.65	11.25	11.15	8.75	1.25 (31.8)	4.4	0.40	10370H358	10370H817	10370H370		
<b>60 Hertz Push Type</b>															
A	110	0.72	0.50	0.90	0.68	0.55	0.33	1 (25.4)	1.83	0.34	—	10370H13	10370H25		
	220	0.72	0.50	0.90	0.68	0.55	0.33	1 (25.4)	0.92	0.17	—	10370H14 ③	10370H26		
	440	0.72	0.50	0.90	0.68	0.55	0.33	1 (25.4)	0.45	0.08	—	10370H15	10370H27		
B	110	4.2	3	4.5	3.3	3.9	2.7	1 (25.4)	5.4	0.87	10370H81	10370H708	10370H93		
	220	4.2	3	4.5	3.3	3.9	2.7	1 (25.4)	2.6	0.42	10370H82	10370H710	10370H94		
	440	4.2	3	4.5	3.3	3.9	2.7	1 (25.4)	1.29	0.20	10370H83	10370H711	10370H95		
C	110	7	5.25	8	6.25	6	4.25	1.25 (31.8)	10.4	1.07	10370H268	—	10370H280		
	220	7	5.25	8	6.25	6	4.25	1.25 (31.8)	5.2	0.52	—	10370H774	10370H281		
	440	7	5.25	8	6.25	6	4.25	1.25 (31.8)	2.5	0.26	—	10370H775	10370H282		
D	110	12.4	10	13.65	11.25	11.15	8.75	1.25 (31.8)	18	1.58	10370H380	10370H828 ③	10370H392		
	220	12.4	10	13.65	11.25	11.15	8.75	1.25 (31.8)	9.3	0.81	10370H381	10370H830 ③	10370H393		
	440	12.4	10	13.65	11.25	11.15	8.75	1.25 (31.8)	4.4	0.40	10370H382	10370H831 ③	10370H394		

## Notes

- ① Mounting of solenoids “with conduit box”—Size A are for wall mounting—Size B, C and D are for floor mounting.  
 ② Recommended selection of solenoids on basis of 85% voltage values.  
 ③ Part numbers are now obsolete.

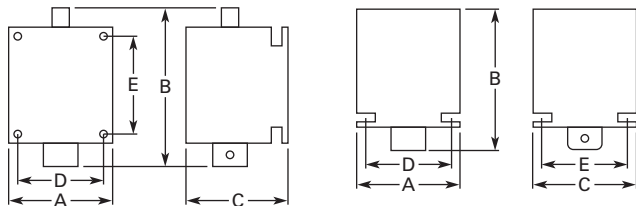
**Dimensions**

Approximate Dimensions in Inches (mm)

**AC Solenoids**

**Wall Mounted**

**Floor Mounted**



**Dimensions and Shipping Weights**

Size	Push Type			Mounting		Shipping Weight Lbs (kg)
	Wide A	High B <sup>①</sup>	Deep C	D	E	
<b>Wall Mounted</b>						
A	2.38 (60.5)	3.63 (92.2)	2.25 (57.2)	1.13 (28.7)	1.63 (41.4)	2.0 (0.9)
B	2.63 (66.8)	4.88 (124.0)	3.00 (76.2)	2.00 (50.8)	2.13 (54.1)	2.5 (1.1)
C	3.00 (76.2)	6.13 (155.7)	4.13 (104.9)	2.38 (60.5)	3.13 (79.5)	5.0 (2.3)
D	4.00 (101.6)	6.13 (155.7)	4.13 (104.9)	2.75 (69.9)	3.13 (79.5)	7.0 (3.2)
<b>Floor Mounted</b>						
B	3.13 (79.5)	4.88 (124.0)	3.00 (76.2)	1.50 (38.1)	2.25 (57.2)	2.5 (1.1)
C	3.50 (88.9)	6.13 (155.7)	3.75 (95.3)	1.75 (44.5)	3.13 (79.5)	5.0 (2.3)
D	3.88 (98.6)	6.13 (155.7)	3.75 (95.3)	2.25 (57.2)	3.13 (79.5)	7.0 (3.2)

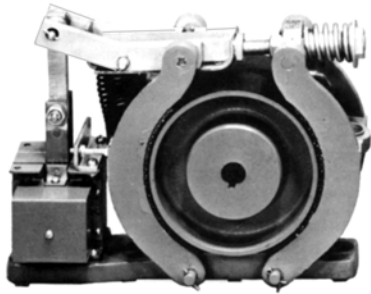
Size	Pull Type			Mounting		Shipping Weight Lbs (kg)
	Wide A	High B <sup>①</sup>	Deep C	D	E	
<b>Wall Mounted</b>						
A	2.38 (60.5)	2.63 (66.8)	2.25 (57.2)	1.13 (28.7)	1.63 (41.4)	2.0 (0.9)
B	2.63 (66.8)	3.63 (92.2)	3.00 (76.2)	2.00 (50.8)	2.13 (54.1)	2.5 (1.1)
C	3.00 (76.2)	4.88 (124.0)	4.13 (104.9)	2.38 (60.5)	3.13 (79.5)	5.0 (2.3)
D	4.00 (101.6)	4.88 (124.0)	4.13 (104.9)	2.75 (69.9)	3.13 (79.5)	7.0 (3.2)
<b>Floor Mounted</b>						
B	3.13 (79.5)	3.88 (98.6)	3.00 (76.2)	1.50 (38.1)	2.25 (57.2)	2.5 (1.1)
C	3.50 (88.9)	4.88 (124.0)	3.75 (95.3)	1.75 (44.5)	3.13 (79.5)	5.0 (2.3)
D	3.88 (98.6)	4.88 (124.0)	3.75 (95.3)	2.25 (57.2)	3.13 (79.5)	7.0 (3.2)

**Note**

<sup>①</sup> In sealed state.

Shoe Brakes—AC and DC, 511 Series

2



### Contents

#### Description

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#### Shoe Brakes—AC and DC Magnetic

Product Selection .....	V5-T2-149
Dimensions .....	V5-T2-151

### Product Description

Type S Brakes from Eaton's Electrical Sector are electrically released and spring applied providing "fail-safe" operation. The retarding torque developed is directly proportional to the spring pressure.

### Application Description

- Conveyors
- Machine tools
- Printing presses
- Small cranes
- Overhead doors
- Dumb waiters
- Vacuum molding machines
- Carnival rides

### Features

The brake wheel is of relatively large size in relation to the torque developed by the brake. This permits use of a larger brake shoe lining and lower shoe pressures. Low shoe pressure, equally distributed over a large lining area, results in even wear of the friction surfaces and even braking torque. The oversize wheel type construction also permits use of a smaller operating solenoid that requires less current for a given torque rating.

### DC Brakes

Standard DC brakes are equipped with shunt coils. The magnet coil circuit on DC brakes consists of two separate windings and a protective switch.

### Mounting

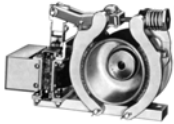
Type S brakes are designed and recommended for use and mounting only in the horizontal position. Side or vertical mountings are not recommended because the solenoid loading is altered, resulting in accelerated wear and premature coil failure.

### Product Selection

#### When Ordering Specify

- Brake
  - Catalogue number plus suffix number for coil
  - Example: 511H1193-41
  - Wheel
- Catalogue number plus suffix number for bore size
  - Example: 511H1150-3

Size S-4 Brake and Wheel



#### Type S Brakes—Floor Mounting

Torque—lb-ft

Torque—lb-ft		Brake Size	AC			DC		
Continuous	Intermittent <sup>①</sup>		Base Catalogue Number <sup>②③</sup>	For Type S4, S5-1/2, S7, S10 Coil Volts and Hertz	Coil Suffix <sup>②</sup>	Base Catalogue Number <sup>②③</sup>	Coil Voltage	Coil Suffix <sup>②</sup>
3	3	S-4	<b>511H1194</b>	120V 60 Hz	<b>-39</b>	<b>511H955</b>	120 Vdc	<b>-97</b>
10	10	S-4	<b>511H1193</b>	208V 60 Hz	<b>-45</b>	<b>511H956</b>	240 Vdc	<b>-98</b>
—	15	S-4	<b>511H1192</b>	240V 60 Hz	<b>-40</b>	<b>511H957</b>		
25	25	S-5-1/2	<b>511H992</b>	480V 60 Hz	<b>-41</b>	<b>511H994</b>		
—	35	S-5-1/2	<b>511H993</b>	600V 60 Hz	<b>-58</b>	<b>511H995</b>		
50	50	S-7	<b>511H970</b>	110V 50 Hz	<b>-5</b>	<b>511H975</b>		
—	75	S-7	<b>511H971</b>	220V 50 Hz	<b>-6</b>	<b>511H976</b>		
85	85	S-7	<b>511H1195</b>	380V 50 Hz	<b>-7</b>	<b>511H1197</b>		
—	110	S-7	<b>511H1196</b>	440V 50 Hz	<b>-8</b>	<b>511H1198</b>		
—	—	—	—	550V 50 Hz	<b>-9</b>	—		

#### Notes

- ① Intermittent duty indicates that the coil can be placed across the line continuously for one hour maximum without excessive heating. It is equivalent to 1/2 time ON and 1/2 time OFF.
- ② Add suffix number for coil voltage to base Catalogue number.
- ③ Does not include wheel.

### Brake Selection

The method most generally used to determine required braking torque is to calculate the full load motor torque by the following formula:

$$T = \frac{5252 \times \text{hp}}{\text{rpm}}$$

T = Full load motor torque in lb-ft

hp = Motor horsepower

rpm = Speed of shaft on which brake wheel is mounted

The torque rating of the brake selected should be at least equal to the full load motor torque for the duty considered.

### Brake Wheels

Wheel Size in Inches	Min. Bore in Inches (mm)	Max. Bore in Inches (mm)	Pilot Bore in Inches (mm)	WK <sup>2</sup>	Straight Bore <sup>①</sup> Base <sup>③</sup> Catalogue Number	Tapered Bore <sup>②</sup> Base <sup>③</sup> Catalogue Number
4.0	0.50 (12.7)	1.38 (35.1)	0.50 (12.7)	0.06	511H1150	511H1151
5.5	0.75 (19.1)	2.00 (50.8)	0.75 (19.1)	0.26	511H1160	511H1161
7.0	1.00 (25.4)	2.25 (57.2)	0.75 (19.1)	0.77	511H1170	511H1171

### Brake Wheel Suffix Numbers

#### Bore Size Suffix Number—Add to Base Catalogue Number

Bore <sup>④</sup> in Inches (mm)	Keyway in Inches	Suffix Number	Bore <sup>④</sup> in Inches (mm)	Keyway in Inches (mm)	Suffix Number
<b>Standard Bore Sizes</b>					
Pilot bore	None	-1	1.625 (41.28)	3/38 x 3/16	-9
0.625 (15.88)	3/16 x 3/32	-2	1.875 (47.63)	1/2 x 1/4	-10
0.750 (19.05)	3/16 x 3/32	-3	2.125 (53.98)	1/2 x 1/4	-11
0.875 (22.23)	3/16 x 3/32	-4	2.375 (60.33)	5/8 x 5/16	-12
1.000 (25.40)	1/4 x 1/8	-5	2.500 (63.50)	5/8 x 5/16	-63
1.125 (28.58)	1/4 x 1/8	-6	2.625 (66.68)	5/8 x 5/16	-13
1.250 (31.75)	1/4 x 1/8	-7	2.750 (69.85)	5/8 x 5/16	-18
1.375 (34.93)	5/16 x 5/32	-8	2.875 (73.03)	3/4 x 3/8	-14
<b>Non-Standard Bore Sizes</b>					
0.500 (12.70)	1/8 x 1/16	-50	1.687 (42.85)	3/8 x 3/16	-58
0.750 (19.05)	1/4 x 1/8	-51	1.750 (44.45)	3/8 x 3/16	-59
0.875 (22.23)	1/4 x 1/8	-52	1.937 (49.20)	1/2 x 1/4	-60
1.000 (25.40)	5/16 x 5/32	-53	2.000 (50.80)	1/2 x 1/4	-61
1.187 (30.15)	1/4 x 1/8	-54	2.250 (57.15)	1/2 x 1/4	-62
1.375 (34.93)	3/8 x 3/16	-55	—	—	—
1.437 (36.50)	3/8 x 3/16	-56	—	—	—
1.500 (38.10)	3/8 x 3/16	-57	—	—	—

#### Notes

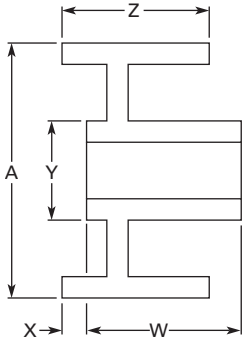
- ① Bore tolerance: +0.000–0.001 in.
- ② Taper is at rate of 1.25 in per ft on diameter. In bore size selection, use diameter of tapered shaft. Bore tolerance: +0.000–0.005 in.
- ③ Add suffix number for bore size to base Catalogue number.
- ④ Bore size selected must be between minimum and maximum dimensions listed in brake wheel selection table.

### Dimensions

Approximate Dimensions in Inches (mm)

2

#### Standard Brake Wheels



#### Standard Brake Wheel Dimensions

A	Z	W <sup>①</sup>	X	Y	Bore	
					Max.	Min.
4.00 (101.6)	2.75 (69.9)	1.63 (41.4)	1.38 (35.1)	2.50 (63.5)	1.38 (35.1)	0.50 (12.7)
5.50 (139.7)	3.25 (82.6)	2.00 (50.8)	1.63 (41.4)	3.25 (82.6)	2.00 (50.8)	0.75 (19.1)
7.00 (177.8)	4.25 (108.0)	3.00 (76.2)	1.25 (31.8)	4.00 (101.6)	2.25 (57.2)	1.00 (25.4)

#### Approximate Shipping Weights

Brake Size	Torque Rating ft-lb	Weight in Lbs (kg)		
		Net — Brake with Wheel	Net — Wheel Only	Boxed — Brake with Wheel
<b>Type "S" AC Shoe Brakes</b>				
S-4	3	15.8 (7.2)	3.4 (1.5)	17.0 (7.7)
S-4	10	15.8 (7.2)	3.4 (1.5)	17.0 (7.7)
S-4	15	15.8 (7.2)	3.4 (1.5)	17.0 (7.7)
S-5-1/2	25	33.2 (15.1)	7.5 (3.4)	36.0 (16.3)
S-5-1/2	35	33.2 (15.1)	7.5 (3.4)	36.0 (16.3)
S-7	50	52.1 (23.7)	18.8 (8.5)	55.0 (25.0)
S-7	75	52.1 (23.7)	18.8 (8.5)	55.0 (25.0)
<b>Type "S" DC Shoe Brakes</b>				
S-4	3	18.0 (8.2)	3.4 (1.5)	20.0 (9.1)
S-4	10	18.0 (8.2)	3.4 (1.5)	20.0 (9.1)
S-4	15	18.0 (8.2)	3.4 (1.5)	20.0 (9.1)
S-5-1/2	25	35.0 (15.9)	7.5 (3.4)	38.0 (17.3)
S-5-1/2	35	35.0 (15.9)	7.5 (3.4)	38.0 (17.3)
S-7	50	54.0 (24.5)	18.8 (8.5)	58.0 (26.3)
S-7	75	54.0 (24.5)	18.8 (8.5)	58.0 (26.3)
S-7	85	54.0 (24.5)	18.8 (8.5)	58.0 (26.3)
S-7	110	54.0 (24.5)	18.8 (8.5)	58.0 (26.3)

**Note**

① Hub lengths other than standard are not available.

# 2.5

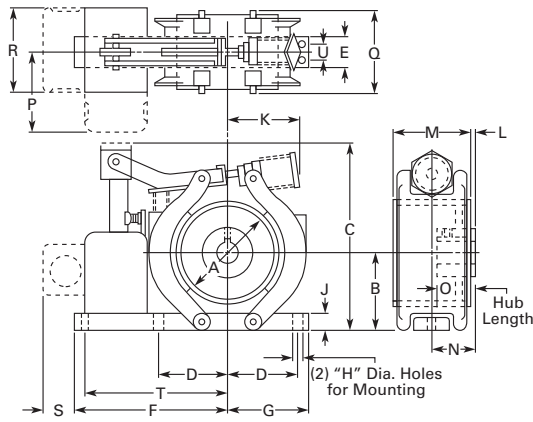
## NEMA Contactors and Starters

### Shoe Brakes—AC and DC Magnetic

Approximate Dimensions in Inches (mm)

#### Type S4, S5-1/2 and S7 Solenoid Operated

2



#### Type "S" AC Shoe Brakes

Brake Size	Torque Rating ft-lb	A	B <sup>Ⓢ</sup>	C	D	E	F	G	H	J	K	L	M	N	O	P	Q	R
S-4	3	4.00 (101.6)	2.88 (73.2)	7.50 (190.5)	2.63 (66.8)	1.25 (31.8)	7.50 (190.5)	3.13 (79.5)	0.38 (9.7)	0.63 (16.0)	2.88 (73.2)	0.25 (6.4)	2.75 (69.9)	1.63 (41.4)	1.63 (41.4)	2.88 (73.2)	3.00 (76.2)	3.13 (79.5)
S-4	10	4.00 (101.6)	2.88 (73.2)	7.50 (190.5)	2.63 (66.8)	1.25 (31.8)	7.50 (190.5)	3.13 (79.5)	0.38 (9.7)	0.63 (16.0)	2.88 (73.2)	0.25 (6.4)	2.75 (69.9)	1.63 (41.4)	1.63 (41.4)	2.88 (73.2)	3.00 (76.2)	3.13 (79.5)
S-4	15	4.00 (101.6)	2.88 (73.2)	7.50 (190.5)	2.63 (66.8)	1.25 (31.8)	7.50 (190.5)	3.13 (79.5)	0.38 (9.7)	0.63 (16.0)	2.88 (73.2)	0.25 (6.4)	2.75 (69.9)	1.63 (41.4)	1.63 (41.4)	2.88 (73.2)	3.00 (76.2)	3.13 (79.5)
S-5-1/2	25	5.50 (139.7)	4.00 (101.6)	9.50 (241.3)	3.50 (88.9)	2.00 (50.8)	8.38 (212.9)	4.13 (104.9)	0.44 (11.2)	1.00 (25.4)	4.88 (124.0)	0.38 (9.7)	3.25 (82.6)	2.00 (50.8)	2.00 (50.8)	3.13 (79.5)	3.75 (95.3)	3.13 (79.5)
S-5-1/2	35	5.50 (139.7)	4.00 (101.6)	9.50 (241.3)	3.50 (88.9)	2.00 (50.8)	8.38 (212.9)	4.13 (104.9)	0.44 (11.2)	1.00 (25.4)	7.88 (200.2)	0.38 (9.7)	3.25 (82.6)	2.00 (50.8)	2.00 (50.8)	3.13 (79.5)	3.75 (95.3)	3.13 (79.5)
S-7	50	7.00 (177.8)	5.00 (127.0)	11.50 (292.1)	4.38 (111.3)	2.50 (63.5)	9.50 (241.3)	5.00 (127.0)	0.56 (14.2)	1.00 (25.4)	6.00 (152.4)	—	4.25 (108.0)	2.13 (54.1)	3.00 (76.2)	3.13 (79.5)	4.75 (120.7)	3.13 (79.5)
S-7	75	7.00 (177.8)	5.00 (127.0)	11.50 (292.1)	4.38 (111.3)	2.50 (63.5)	9.50 (241.3)	5.00 (127.0)	0.56 (14.2)	1.00 (25.4)	6.00 (152.4)	—	4.25 (108.0)	2.13 (54.1)	3.00 (76.2)	3.13 (79.5)	4.75 (120.7)	3.13 (79.5)

#### Type "S" DC Shoe Brakes

Brake Size	Torque Rating ft-lb	A	B <sup>Ⓢ</sup>	C	D	E	F	G	H	J	K	L	M	N	O	P	Q	R
S-4	3	4.00 (101.6)	3.50 (88.9)	8.00 (203.2)	2.63 (66.8)	1.25 (31.8)	7.56 (192.0)	3.25 (82.6)	0.38 (9.7)	0.75 (19.1)	2.88 (73.2)	0.25 (6.4)	2.75 (69.9)	1.63 (41.4)	1.63 (41.4)	2.63 (66.8)	3.00 (76.2)	4.06 (103.1)
S-4	10	4.00 (101.6)	3.50 (88.9)	8.00 (203.2)	2.63 (66.8)	1.25 (31.8)	7.56 (192.0)	3.25 (82.6)	0.38 (9.7)	0.75 (19.1)	2.88 (73.2)	0.25 (6.4)	2.75 (69.9)	1.63 (41.4)	1.63 (41.4)	2.63 (66.8)	3.00 (76.2)	4.06 (103.1)
S-4	15	4.00 (101.6)	3.50 (88.9)	8.00 (203.2)	2.63 (66.8)	1.25 (31.8)	7.56 (192.0)	3.25 (82.6)	0.38 (9.7)	0.75 (19.1)	2.88 (73.2)	.25 (6.4)	2.75 (69.9)	1.63 (41.4)	1.63 (41.4)	2.63 (66.8)	3.00 (76.2)	4.06 (103.1)
S-5-1/2	25	5.50 (139.7)	4.00 (101.6)	9.50 (241.3)	3.50 (88.9)	2.00 (50.8)	8.38 (212.9)	4.13 (104.9)	0.44 (11.2)	0.75 (19.1)	4.88 (124.0)	0.38 (9.7)	3.25 (82.6)	2.00 (50.8)	2.00 (50.8)	2.88 (73.2)	3.75 (95.3)	4.06 (103.1)
S-5-1/2	35	5.50 (139.7)	4.00 (101.6)	9.50 (241.3)	3.50 (88.9)	2.00 (50.8)	8.38 (212.9)	4.13 (104.9)	0.44 (11.2)	0.75 (19.1)	4.88 (124.0)	0.38 (9.7)	3.25 (82.6)	2.00 (50.8)	2.00 (50.8)	2.88 (73.2)	3.75 (95.3)	4.06 (103.1)
S-7	50	7.00 (177.8)	5.00 (127.0)	11.50 (292.1)	4.38 (111.3)	2.50 (63.5)	9.50 (241.3)	5.00 (127.0)	0.56 (14.2)	0.75 (19.1)	6.00 (152.4)	—	4.25 (108.0)	2.13 (54.1)	3.00 (76.2)	2.88 (73.2)	4.88 (124.0)	4.06 (103.1)
S-7	75	7.00 (177.8)	5.00 (127.0)	11.50 (292.1)	4.38 (111.3)	2.50 (63.5)	9.50 (241.3)	5.00 (127.0)	0.56 (14.2)	0.75 (19.1)	6.00 (152.4)	—	4.25 (108.0)	2.13 (54.1)	3.00 (76.2)	2.88 (73.2)	4.88 (124.0)	4.06 (103.1)
S-7	85	7.00 (177.8)	5.00 (127.0)	11.50 (292.1)	4.38 (111.3)	2.50 (63.5)	9.50 (241.3)	5.00 (127.0)	0.56 (14.2)	0.75 (19.1)	6.00 (152.4)	—	4.25 (108.0)	2.13 (54.1)	3.00 (76.2)	2.88 (73.2)	4.88 (124.0)	4.06 (103.1)
S-7	110	7.00 (177.8)	5.00 (127.0)	11.50 (292.1)	4.38 (111.3)	2.50 (63.5)	9.50 (241.3)	5.00 (127.0)	0.56 (14.2)	0.75 (19.1)	6.00 (152.4)	—	4.25 (108.0)	2.13 (54.1)	3.00 (76.2)	2.88 (73.2)	4.88 (124.0)	4.06 (103.1)

#### Note

Ⓢ Open type brake only.



## Reference Data

### IEC Utilization Categories

(See also IEC/EN 60947-1; 2.1.18/IEV 441-17-19)

A combination of specified requirements relating to the condition in which the switching device or fuse fulfills its purpose and selected to represent a characteristic group of real-life applications. The specified requirements may, for example, relate to the values of making and breaking capacity and other characteristic values, data concerning associated circuits and the applicable conditions of use and operational behavior.

### Used in Technical Data and Formulas

Code	Descriptions
DF	Duty factory
$I_{Dn}$	Response value of earth-fault release
$I_{cm}$	Rated short-circuit making capacity
$I_{cn}$	Rated short-circuit breaking capacity
$I_{cs}$	Rated service short-circuit breaking capacity
$I_{cu}$	Rated ultimate short-circuit breaking capacity
$I_{cw}$	Rated short-time withstand current
$I_e$	Rated operational current
$I_k$	Transformer initial short-circuit AC current
$I_L$	Load monitoring response value
$I_n$	Rated current
$I_{NT}$	Transformer rated current
$I_{PK}$	Rated peak withstand current
$I_q$	Rated conditional short-circuit current
$I_r$	Overcurrent release set value
$I_{rm}$	Response value of non-delayed short-circuit release
$I_i$	Response value of non-delayed short-circuit release
$I_{rmf}$	Response value of fixed, non-delayed short-circuit release

Code	Descriptions
$I_{rmv}$	Response value of short-time delayed short-circuit release
$I_{sd}$	Response value of short-time delayed short-circuit release
$I_T$	Response value of earth-fault release
$I_g$	Response value of earth-fault release
$I_{th}$	Conventional free air thermal current
$I_{the}$	Conventional thermal current of enclosed devices
$I_u$	Rated uninterrupted current
$S_{NT}$	Transformer rating
$t_r$	Time delay of overload release response
$t_T$	Time delay of earth-fault release response
$t_g$	Time delay of earth-fault release response
$t_v$	Time delay of short-circuit release response
$U_c$	Rated actuating voltage
$U_e$	Rated operational voltage
$U_i$	Rated insulation voltage
$U_{imp}$	Rated impulse withstand voltage
$U_k$	Transformer short-circuit voltage
$U_s$	Rated control voltage

## Annex A (informative)

## Examples of Utilization Categories for Low-Voltage Switchgear and Controlgear ①

Category	Typical Applications	Relevant IEC Product Standard
<b>Nature of Current – AC</b>		
AC-1	Non-inductive or slightly inductive loads, resistance furnaces	60947-4-1
AC-2	Slip-ring motors: starting, switching off	60947-4-1
AC-3	Squirrel-cage motors: starting, switching off motors during running	60947-4-1
AC-4	Squirrel-cage motors: starting, plugging ②, inching ③	60947-4-1
AC-5a	Switching of electric discharge lamp controls	60947-4-1
AC-5b	Switching of incandescent lamps	60947-4-1
AC-6a	Switching of transformers	60947-4-1
AC-6b	Switching of capacitor banks	60947-4-1
AC-7a	Slightly inductive loads for household appliances and similar applications	61095
AC-7b	Motor-loads for household applications	61095
AC-8a	Hermetic refrigerant compressor motor control with manual resetting of overload releases	60947-4-1
AC-8b	Hermetic refrigerant compressor motor control with automatic resetting of overload releases	60947-4-1
AC-12	Control of resistive loads and solid-state loads with isolation by optocouplers	60947-5-1
AC-12	Control of resistive loads and solid-state loads with optical isolation	60947-5-2
AC-13	Control of solid-state loads with transformer isolation	60947-5-1
AC-14	Control of small electromagnetic loads	60947-5-1
AC-15	Control of AC electromagnetic loads	60947-5-1
AC-20	Connecting and disconnecting under no-load conditions	60947-3
AC-21	Switching of resistive loads, including moderate overloads	60947-3
AC-22	Switching of mixed resistive and inductive loads, including moderate overloads	60947-3
AC-23	Switching of motor loads or other highly inductive loads	60947-3
AC-31	Non inductive or slightly inductive loads	60947-6-1
AC-33	Motor loads or mixed loads including motors, resistive loads and up to 30% incandescent lamp loads	60947-6-1
AC-35	Electric discharge lamp loads	60947-6-1
AC-36	Incandescent lamp loads	60947-6-1
AC-40	Distribution circuits comprising mixed resistive and reactive loads having a resultant inductive reactance	60947-6-2
AC-41	Non-inductive or slightly inductive loads, resistance furnaces	60947-6-2
AC-42	Slip-ring motors: starting, switching off	60947-6-2
AC-43	Squirrel cage motors: starting, switching off motors during running	60947-6-2
AC-44	Squirrel cage motors: starting, plugging ②, inching ③	60947-6-2
AC-45a	Switching of electric discharge lamp controls	60947-6-2
AC-45b	Switching of incandescent lamps	60947-6-2
AC-51	Non-inductive or slightly inductive loads, resistance furnaces	60947-4-3
AC-52a	Control of slip ring motor stators: 8 h duty with on-load currents for start, acceleration, run	60947-4-2
AC-52b	Control of slip ring motor stators: intermittent duty	60947-4-2
AC-53a	Control of squirrel cage motors: 8 h duty with on-load currents for start, acceleration, run	60947-4-2
AC-53b	Control of squirrel cage motors: intermittent duty	60947-4-2

**Notes**

① 60947-1 © IEC: 2004.

② Plugging is understood to be stopping or reversing the motor rapidly by reversing motor primary connections while the motor is running.

③ Inching is understood to be energizing a motor once or repeatedly for short periods to obtain small movements of the driven mechanism.

Examples of Utilization Categories for Low-Voltage Switchgear and Controlgear, continued <sup>①</sup>

Category	Typical Applications	Relevant IEC Product Standard
<b>Nature of Current—AC, continued</b>		
AC-55a	Switching of electric discharge lamp controls	60947-4-3
AC-55b	Switching of incandescent lamps	60947-4-3
AC-56a	Switching of transformers	60947-4-3
AC-56b	Switching of capacitor banks	60947-4-3
AC-58a	Control of hermetic refrigerant compressor motors with automatic resetting of overload releases: 8 h duty with on-load currents for start, acceleration, run	60947-4-2
AC-58b	Control of hermetic refrigerant compressor motors with automatic resetting of overload releases: intermittent duty	60947-4-2
AC-140	Control of small electromagnetic loads with holding (closed) current $\leq 0,2$ A, for example contactor relays	60947-5-2
<b>Nature of Current—AC and DC</b>		
A	Protection of circuits, with no rated short-time withstand current	60947-2
B	Protection of circuits, with a rated short-time withstand current	60947-2
<b>Nature of Current—DC</b>		
DC-1	Non-inductive or slightly inductive loads, resistance furnaces	60947-4-1
DC-3	Shunt-motors: starting, plugging <sup>②</sup> , inching <sup>③</sup> , dynamic breaking of motors	60947-4-1
DC-5	Series-motors: starting, plugging <sup>②</sup> , inching <sup>③</sup> , dynamic breaking of motors	60947-4-1
DC-6	Switching of incandescent lamps	60947-4-1
DC-12	Control of resistive loads and solid-state loads with isolation by optocouplers	60947-5-1
DC-12	Control of resistive loads and solid-state loads with optical isolation	60947-5-2
DC-13	Control of electromagnets	60947-5-1
DC-13	Control of electromagnets	60947-5-2
DC-14	Control of electromagnetic loads having economy resistors in circuit	60947-5-1
DC-20	Connecting and disconnecting under no-load conditions	60947-3
DC-21	Switching of resistive loads, including moderate overloads	60947-3
DC-22	Switching of mixed resistive and inductive loads, including moderate overloads (for example shunt motors)	60947-3
DC-23	Switching of motor loads or other highly inductive loads (for example series motors)	60947-3
DC-31	Resistive loads	60947-6-1
DC-33	Motor loads or mixed loads including motors	60947-6-1
DC-36	Incandescent lamp loads	60947-6-1
DC-40	Distribution circuits comprising mixed resistive and reactive loads having a resultant inductive reactance	60947-6-2
DC-41	Non-inductive or slightly inductive loads, resistance furnaces	60947-6-2
DC-43	Shunt-motors: starting, plugging <sup>②</sup> , inching <sup>③</sup> , dynamic breaking of DC	60947-6-2
DC-45	Series-motors: starting, plugging <sup>②</sup> , inching <sup>③</sup> , dynamic breaking of DC	60947-6-2
DC-46	Switching of incandescent lamps	60947-6-2

**Notes**

<sup>①</sup> 60947-1 © IEC: 2004.

<sup>②</sup> Plugging is understood to be stopping or reversing the motor rapidly by reversing motor primary connections while the motor is running.

<sup>③</sup> Inching is understood to be energizing a motor once or repeatedly for short periods to obtain small movements of the driven mechanism.

# 2.6

## NEMA Contactors and Starters

Reference Data

### Motor Ratings Data

2

#### Ampere Rating of AC and DC Motors

Ampere ratings of motors vary somewhat, depending upon the type of motor. The values given below are for drip-proof, Class B insulated (T Frame) where available, 1.15 service factor, NEMA Design B motors. These values represent an average full load motor current which was calculated from the motor performance data published by several motor manufacturers. In the case of high torque squirrel cage motors, the ampere ratings will be at least 10% greater than the values given in the following table.

**Caution— These average ratings could be high or low for a specific motor and therefore heater coil selection on this basis always involves risk. For fully reliable motor protection, select heater coils on the basis of full load current rating as shown on the motor nameplate.**

#### Ampere Ratings of Three-Phase, 60 Hz, AC Induction Motor

hp	Syn. Speed RPM	Current in Amperes					
		200V	230V	380V ①	460V	575V	2200V
1/4	1800	1.09	.95	0.55	0.48	0.38	—
	1200	1.61	1.40	0.81	0.70	0.56	—
	900	1.84	1.60	0.93	0.80	0.64	—
1/3	1800	1.37	1.19	0.69	0.60	0.48	—
	1200	1.83	1.59	0.92	0.80	0.64	—
	900	2.07	1.80	1.04	0.90	0.72	—
1/2	1800	1.98	1.72	0.99	0.86	0.69	—
	1200	2.47	2.15	1.24	1.08	0.86	—
	900	2.74	2.38	1.38	1.19	0.95	—
3/4	1800	2.83	2.46	1.42	1.23	0.98	—
	1200	3.36	2.92	1.69	1.46	1.17	—
	900	3.75	3.26	1.88	1.63	1.30	—
1	3600	3.22	2.80	1.70	1.40	1.12	—
	1800	4.09	3.56	2.06	1.78	1.42	—
	1200	4.32	3.76	2.28	1.88	1.50	—
	900	4.95	4.30	2.60	2.15	1.72	—
1-1/2	3600	5.01	4.36	2.64	2.18	1.74	—
	1800	5.59	4.86	2.94	2.43	1.94	—
	1200	6.07	5.28	3.20	2.64	2.11	—
	900	6.44	5.60	3.39	2.80	2.24	—
2	3600	6.44	5.60	3.39	2.80	2.24	—
	1800	7.36	6.40	3.87	3.20	2.56	—
	1200	7.87	6.84	4.14	3.42	2.74	—
	900	9.09	7.90	4.77	3.95	3.16	—
3	3600	9.59	8.34	5.02	4.17	3.34	—
	1800	10.8	9.40	5.70	4.70	3.76	—
	1200	11.7	10.2	6.20	5.12	4.10	—
	900	13.1	11.4	6.90	5.70	4.55	—
5	3600	15.5	13.5	8.20	6.76	5.41	—
	1800	16.6	14.4	8.74	7.21	5.78	—
	1200	18.2	15.8	9.59	7.91	6.32	—
	900	18.3	15.9	9.60	7.92	6.33	—
7-1/2	3600	22.4	19.5	11.8	9.79	7.81	—
	1800	24.7	21.5	13.0	10.7	8.55	—
	1200	25.1	21.8	13.2	10.9	8.70	—
	900	26.5	23.0	13.9	11.5	9.19	—
10	3600	29.2	25.4	15.4	12.7	10.1	—
	1800	30.8	26.8	16.3	13.4	10.7	—
	1200	32.2	28.0	16.9	14.0	11.2	—
	900	35.1	30.5	18.5	15.2	12.2	—
15	3600	41.9	36.4	22.0	18.2	14.5	—
	1800	45.1	39.2	23.7	19.6	15.7	—
	1200	47.6	41.4	25.0	20.7	16.5	—
	900	51.2	44.5	26.9	22.2	17.8	—
20	3600	58.0	50.4	30.5	25.2	20.1	—
	1800	58.9	51.2	31.0	25.6	20.5	—
	1200	60.7	52.8	31.9	26.4	21.1	—
	900	63.1	54.9	33.2	27.4	21.9	—

**Note**

① 380V 50 Hz.

**Ampere Ratings of Three-Phase, 60 Hz, AC Induction Motor, continued**

hp	Syn. Speed RPM	Current in Amperes					
		200V	230V	380V ①	460V	575V	2200V
25	3600	69.9	60.8	36.8	30.4	24.3	—
	1800	74.5	64.8	39.2	32.4	25.9	—
	1200	75.4	65.6	39.6	32.8	26.2	—
	900	77.4	67.3	40.7	33.7	27.0	—
30	3600	84.8	73.7	44.4	36.8	29.4	—
	1800	86.9	75.6	45.7	37.8	30.2	—
	1200	90.6	78.8	47.6	39.4	31.5	—
	900	94.1	81.8	49.5	40.9	32.7	—
40	3600	111	96.4	58.2	48.2	38.5	—
	1800	116	101	61.0	50.4	40.3	—
	1200	117	102	61.2	50.6	40.4	—
	900	121	105	63.2	52.2	41.7	—
50	3600	138	120	72.9	60.1	48.2	—
	1800	143	124	75.2	62.2	49.7	—
	1200	145	126	76.2	63.0	50.4	—
	900	150	130	78.5	65.0	52.0	—
60	3600	164	143	86.8	71.7	57.3	—
	1800	171	140	90.0	74.5	59.4	—
	1200	173	150	91.0	75.0	60.0	—
	900	177	154	93.1	77.0	61.5	—
75	3600	206	179	108	89.6	71.7	—
	1800	210	183	111	91.6	73.2	—
	1200	212	184	112	92.0	73.5	—
	900	222	193	117	96.5	77.5	—
100	3600	266	231	140	115	92.2	—
	1800	271	236	144	118	94.8	23.6
	1200	275	239	145	120	95.6	24.2
	900	290	252	153	126	101	24.8
125	3600	—	292	176	146	116	—
	1800	—	293	177	147	117	29.2
	1200	—	298	180	149	119	29.9
	900	—	305	186	153	122	30.9
150	3600	—	343	208	171	137	—
	1800	—	348	210	174	139	34.8
	1200	—	350	210	174	139	35.5
	900	—	365	211	183	146	37.0
200	3600	—	452	257	226	181	—
	1800	—	458	265	229	184	46.7
	1200	—	460	266	230	184	47.0
	900	—	482	279	241	193	49.4
250	3600	—	559	338	279	223	—
	1800	—	568	343	284	227	57.5
	1200	—	573	345	287	229	58.5
	900	—	600	347	300	240	60.5
300	1800	—	678	392	339	271	69.0
	1200	—	684	395	342	274	70.0
400	1800	—	896	518	448	358	91.8
500	1800	—	1110	642	555	444	116

**Single-Phase AC Motors**

The following values of full-load currents are for motors running at usual speeds and motors with normal torque characteristics. Motors built for especially low speeds or high torques may have higher full-load currents and multispeed motors will have full-load current varying with speed, in which case the nameplate current ratings shall be used.

The voltages listed are rated motor voltages. The currents listed shall be permitted for system voltage ranges of 110 to 120 and 220 to 240V.

**Table 430.248. Full-Load Currents in Amperes, Single-Phase Alternating-Current Motors**

hp	115V	200V	208V	230V
1/6	4.4	2.5	2.4	2.2
1/4	5.8	3.3	3.2	2.9
1/3	7.2	4.1	4.0	3.6
1/2	9.8	5.6	5.4	4.9
3/4	13.8	7.9	7.6	6.9
1	16	9.2	8.8	8
1-1/2	20	11.5	11	10
2	24	13.8	13.2	12
3	34	19.6	18.7	17
5	56	32.2	30.8	28
7-1/2	80	46	44	40
10	100	57.5	55	50

**Note**

① 380V 50 Hz.

# 2.6

## NEMA Contactors and Starters

### Reference Data

2

#### DC Motors

The following values of full-load currents are for motors running at base speed.

These are average direct-current quantities.

**Table 430.247. Full-Load Current in Amperes, Direct-Current Motors**

hp	Armature Voltage Rating <sup>①</sup>		Ampere Capacity of Fuses for Motors Recommended Values	
	120V	240V	120V	240V
1/4	3.1	1.6	5	3
1/3	4.1	2.0	5	3
1/2	5.4	2.7	7	3
3/4	7.6	3.8	10	5
1	9.5	4.7	15	7
1-1/2	13.2	6.6	20	10
2	17	8.5	25	12
3	25	12.2	30	15
5	40	20	50	25
7-1/2	58	29	80	40
10	76	38	100	50
15	—	55	—	75
20	—	72	—	100
25	—	89	—	125
30	—	106	—	150
40	—	140	—	200
50	—	173	—	250
60	—	206	—	275
75	—	255	—	350
100	—	341	—	500
125	—	425	—	600
150	—	506	—	—
200	—	675	—	—

#### Three-Phase AC Motors

The following values of full-load currents are typical for motors running at speeds usual for belted motors and motors with normal torque characteristics.

Motors built for low speeds (1,200 RPM or less) or high torques may require more running current and multispeed motors will have

full-load current varying with speed. In these cases the nameplate current rating shall be used.

The voltages listed are rated motor voltages. The currents listed shall be permitted for system voltage ranges of 110 to 120, 220 to 240, 440 to 480 and 550 to 600V.

**Table 430.250. Full-Load Current Three-Phase Alternating-Current Motors**

hp	Induction Type Squirrel Cage and Wound-Rotor Amperes						Synchronous Type Unity Power Factor <sup>②</sup> Amperes				
	115V	200V	208V	230V	460V	575V	2300V	230V	460V	575V	2300V
1/2	4.4	2.5	2.4	2.2	1.1	0.9	—	—	—	—	—
3/4	6.4	3.7	3.5	3.2	1.6	1.3	—	—	—	—	—
1	8.4	4.8	4.6	4.2	2.1	1.7	—	—	—	—	—
1-1/2	12.0	6.9	6.6	6.0	3.0	2.4	—	—	—	—	—
2	13.6	7.8	7.5	6.8	3.4	2.7	—	—	—	—	—
3	—	11.0	10.6	9.6	4.8	3.9	—	—	—	—	—
5	—	17.5	16.7	15.2	7.6	6.1	—	—	—	—	—
7-1/2	—	25.3	24.2	22	11	9	—	—	—	—	—
10	—	32.2	30.8	28	14	11	—	—	—	—	—
15	—	48.3	46.2	42	21	17	—	—	—	—	—
20	—	62.1	59.4	54	27	22	—	—	—	—	—
25	—	78.2	74.8	68	34	27	—	53	26	21	—
30	—	92	88	80	40	32	—	63	32	26	—
40	—	120	114	104	52	41	—	83	41	33	—
50	—	150	143	130	65	52	—	104	52	42	—
60	—	177	169	154	77	62	16	123	61	49	12
75	—	221	211	192	96	77	20	155	78	62	15
100	—	285	273	248	124	99	26	202	101	81	20
125	—	359	343	312	156	125	31	253	126	101	25
150	—	414	396	360	180	144	37	302	151	121	30
200	—	552	528	480	240	192	49	400	201	161	40
250	—	—	—	—	302	242	60	—	—	—	—
300	—	—	—	—	361	289	72	—	—	—	—
350	—	—	—	—	414	336	83	—	—	—	—
400	—	—	—	—	477	382	95	—	—	—	—
450	—	—	—	—	515	412	103	—	—	—	—
500	—	—	—	—	590	472	118	—	—	—	—

#### Notes

- ① These are average direct-current quantities.
- ② For 90 and 80 percent power factor, the above figures shall be multiplied by 1.1 and 1.25 respectively.

**NEMA AN16DN0AB  
NEMA Size 1 Starter**



**NEMA Size 1 Contactor**



**NEMA Space-Savings  
Size 1C Contactor**



## 2.1 Freedom Series

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## 2.2 Space-Savings Series

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## 2.3 A200 Series

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Freedom Series

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### Product Overview

Freedom Series starters and contactors feature a compact, space-saving design, using state-of-the-art technology and the latest in high strength, impact and temperature resistant insulating materials.

### Features, Benefits and Functions

#### Freedom NEMA

- Adjustable bimetallic ambient compensated overload relays with interchangeable heater packs—available in three basic sizes, covering applications up to 900 hp—reducing the number of different contactor/overload relay combinations that have to be stocked. Fixed heater overloads are optional
- Electronic overload relay (C440) available as a stand-alone unit and assembled with Freedom Contactor
- A full line of snap-on accessories— top and side mounted auxiliary contacts, solid-state and pneumatic timers, and so on
- Straight-through wiring— line lugs at top, load lugs at bottom
- Horizontal or vertical mounting on upright panel for application freedom
- Screw type power terminals have captive, backed-out self-lifting pressure plates with  $\pm$  screws—reduced wiring time
- Accessible terminals for easy wiring. Optional fingerproof shields available to prevent electrical shock
- Top located coil terminals convenient and readily accessible. 45 mm contactor magnet coils have three terminals, permitting either top or diagonal wiring—easy to replace European or U.S. style starters or contactors without changing wiring layout
- Designed to meet or exceed NEMA, UL, CSA, VDE, BS and other international standards and listings
- American engineering— built by Eaton, using the latest in statistical process control methods to produce high quality, reliable products
- Sized based on standard NEMA classifications
- Easy coil change and inspectable/replaceable contacts
- Available in open and NEMA Type 1, 3R, 4/4X and 12 enclosures



## Standards and Certifications

- Standard: designed to meet or exceed UL, NEMA, IEC, CSA, VDE and BS
- UL listed: UL File #E1491, Guide #NLDX—Open and NEMA 1, 4, 12 Enclosed
- CSA Certified: CSA File #LR353, Class #321104 Open and NEMA 1 Enclosed



### ISO 9000 Certification

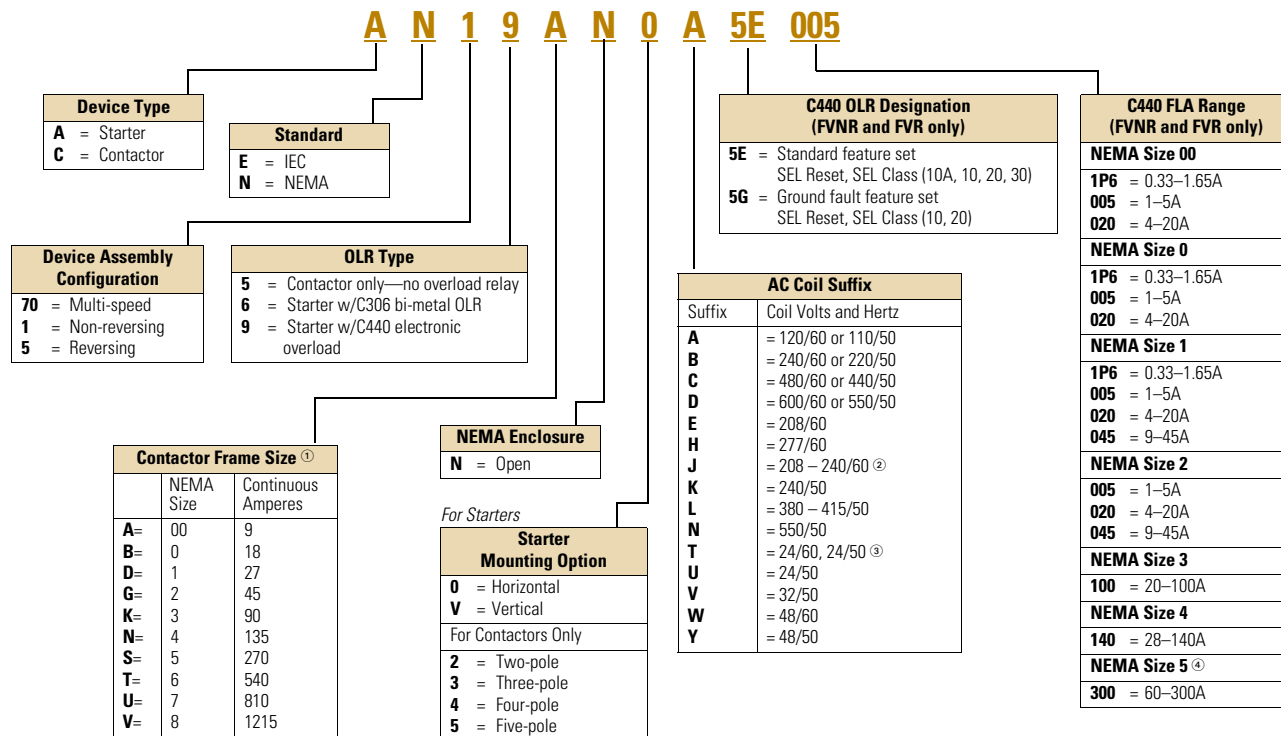
When you turn to Eaton's products, you turn to quality. The International Standards Organization (ISO) has established a series of standards acknowledged by 91 industrialized nations to bring harmony to the international quest for quality. The ISO certification process covers 20 quality system elements in design, production and installation that must conform to achieve registration. This commitment to quality will result in increased product reliability and total customer satisfaction.

### Short Circuit Protection

**Fuses and Inverse-Time Circuit Breakers** may be selected per Article 430, Part D of the National Electrical Code to protect motor branch circuits from fault conditions. If higher ratings or settings are required to start the motor, do **not** exceed the maximum as listed in Exception No. 2, Article 430-52.

## Catalogue Number Selection

### Freedom Series

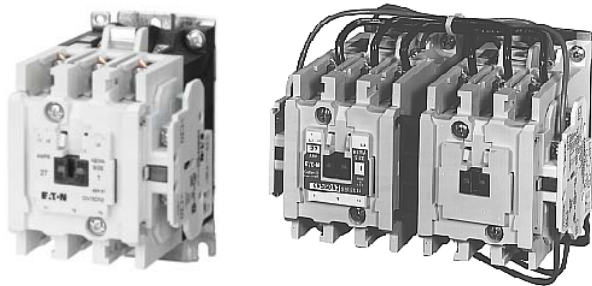


### Notes

- ① For contactor only orders, add **B** to end of Catalogue number if NEMA Size 00–2, 6.
- ② NEMA Sizes 00 and 0 only.
- ③ NEMA Sizes 00 and 0 only. Sizes 1–8 are 24/60 only.
- ④ NEMA Size 5 requires the use of CTs with 1-5A OL relay.

#### Non-Reversing and Reversing Contactors

2



### Contactors—Non-Reversing and Reversing

#### Product Description

##### Non-Reversing

Contactors are most commonly used to switch motor loads in applications where running overcurrent protection is either not required or is provided separately. Contactors consist of a magnetically actuated switch which can be remotely operated by a pushbutton station or pilot device such as a proximity switch, limit switch, float switch, auxiliary contacts, and so on.

##### Reversing

Reversing contactors are used primarily for reversing single- or three-phase motors in applications where running overcurrent protection is either not required or is provided separately. They consist of two contactors mechanically and electrically interlocked to prevent line shorts and energization of both contactors simultaneously.

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#### Features, Benefits and Functions

- Designed specifically for use in applications requiring NEMA ratings. Contactors meet or exceed NEMA standards ICS 2-1993
- Long life twin break, silver cadmium oxide contacts—provide excellent conductivity and superior resistance to welding and arc erosion
- Designed to 3,000,000 electrical operations at maximum hp ratings up through 25 hp at 600V
- Steel mounting plate standard on all open type contactors

##### Non-Reversing

- Holding circuit contact(s) supplied as standard:
  - Sizes 00–3 have NO auxiliary contact block mounted on right hand side (on Size 00, contact occupies 4th power pole position—no increase in width)
  - Sizes 4–5 have a NO contact block mounted on left side
  - Sizes 6–7 have a 2NO/2NC contact block on top left
  - Size 8 has a NO/NC contact block on top left back and a NO contact block on top right back

##### Reversing

- One NO-NC side mounted interlock supplied as standard on each contactor for Sizes 00–8

## Product Selection

### Three-Pole Contactors

**NEMA Size 00  
CN55AN3AB**



**NEMA Size 0  
CN15BN3AB**



**NEMA Size 3  
CN15KN3A**



### Type CN15/CN55 NEMA Contactors—Non-Reversing and Reversing

NEMA Size	Continuous Ampere Rating	Maximum UL Horsepower <sup>①</sup>						Non-Reversing Catalogue Number	Reversing Catalogue Number
		Single-Phase		Three-Phase		480V	600V		
		115V	230V	208V	240V				
00	9	1/3	1	1-1/2	1-1/2	2	2	CN15AN3_B	CN55AN3_B
0	18	1	2	3	3	5	5	CN15BN3_B	CN55BN3_B
1	27	2	3	7-1/2	7-1/2	10	10	CN15DN3_B	CN55DN3_B
2	45	3	7-1/2	10	15	25	25	CN15GN3_B	CN55GN3_B
3	90			25	30	50	50	CN15KN3_	CN55KN3_
4	135			40	50	100	100	CN15NN3_	CN55NN3_
5	270			75	100	200	200	CN15SN3_	CN55SN3_
6	540			150	200	400	400	CN15TN3_B	CN55TN3_B
7	810			200	300	600	600	CN15UN3_	CN55UN3_
8 <sup>②</sup>	1215			400	450	900	900	CN15VN3_	CN55VN3_

### Magnet Coils—AC and DC

Contactors listed in this section also have a 50 Hz rating as shown in the adjacent table. Select required contactor by Catalogue number and replace the magnet coil alpha

designation in the Catalogue number ( ) with the proper code suffix from the table.

For Sizes 00–2, the magnet coil alpha designation will be the next to the last digit of the listed Catalogue number.

EXAMPLE: For a 380V, 50 Hz coil, change CN15AN3\_B to CN15AN3LB. For all other sizes, the magnet coil alpha designation will be the last digit of the listed Catalogue number.

For **DC Magnet Coils**, see Accessories, **Pages V5-T2-28 and V5-T2-29**.

### AC Suffix

Coil Volts and Hertz	Code Suffix
120/60 or 110/50	<b>A</b>
240/60 or 220/50	<b>B</b>
480/60 or 440/50	<b>C</b>
600/60 or 550/50	<b>D</b>
208/60	<b>E</b>
277/60	<b>H</b>
208–240/60 <sup>③</sup>	<b>J</b>
240/50	<b>K</b>

Coil Volts and Hertz	Code Suffix
380–415/50	<b>L</b>
550/50	<b>N</b>
24/60, 24/50 <sup>④</sup>	<b>T</b>
24/50	<b>U</b>
32/50	<b>V</b>
48/60	<b>W</b>
48/50	<b>Y</b>

### Notes

- ① Maximum horsepower rating of starters for 380V 50 Hz applications:
 

NEMA Size	00	0	1	2	3	4	5	6	7	8
Horsepower	1-1/2	5	10	25	50	75	150	300	600	900
- ② Common control. For separate 120V control, insert letter **D** in 7th position of listed Catalogue number. Example: CN15VN**D**3C.
- ③ NEMA Sizes 00 and 0 only.
- ④ NEMA Sizes 00 and 0 only. Sizes 1–8 are 24/60 only.

# 2.1

## NEMA Contactors and Starters

### Freedom Series

#### Two-, Four- and Five-Pole Contactors

2

NEMA Size 2  
Five-Pole Contactor  
CN15GN5AB



#### Type CN15 NEMA Contactors—Non-Reversing

NEMA Size	Continuous Ampere Rating	Maximum UL Horsepower Single-Phase (Two-Pole)		Three-Phase				Two-Pole Non-Reversing	Four-Pole Non-Reversing	Five-Pole Non-Reversing
		115V	230V	208V	240V	480V	600V	Catalogue Number	Catalogue Number	Catalogue Number
00	9	1/3	1	1-1/2	1-1/2	2	2	CN15AN2_B	CN15AN4_B	—
0	18	1	2	2	3	5	5	CN15BN2_B	—	—
1	27	2	3	7-1/2	7-1/2	10	10	CN15DN2_B	CN15DN4_B	CN15DN5_B
2	45	3	7-1/2	10	15	25	25	CN15GN2_B	CN15GN4_B	CN15GN5_B
3	90			25	30	50	50	CN15KN2_	—	—
4	135			40	50	100	100	CN15NN2_	—	—
5	270			75	100	200	200	CN15SN2_	—	—
6	540			150	200	400	400	CN15TN2_B	—	—

#### Magnet Coils—AC and DC

Select required starter by Catalogue number and replace the magnet coil alpha designation in the Catalogue number (A) with the proper code suffix from the table.

For Sizes 00–2, the magnet coil alpha designation will be the next to the last digit of the listed Catalogue number. EXAMPLE: For a 380V, 50 Hz coil, change CN15BN3\_B

to CN15BN3LB. For all other sizes, the magnet coil alpha designation will be the last digit of the listed Catalogue number.

For **DC Magnet Coils**, see Accessories, **Pages V5-T2-28 and V5-T2-29**.

#### AC Suffix

Coil Volts and Hertz	Code Suffix
120/60 or 110/50	<b>A</b>
240/60 or 220/50	<b>B</b>
480/60 or 440/50	<b>C</b>
600/60 or 550/50	<b>D</b>
208/60	<b>E</b>
277/60	<b>H</b>
208–240/60 ①	<b>J</b>
240/50	<b>K</b>

Coil Volts and Hertz	Code Suffix
380–415/50	<b>L</b>
550/50	<b>N</b>
24/60, 24/50 ②	<b>T</b>
24/50	<b>U</b>
32/50	<b>V</b>
48/60	<b>W</b>
48/50	<b>Y</b>

#### Kits and Accessories

- Auxiliary contacts, contactor mounted—**Pages V5-T2-25 to V5-T2-27**
- Transient suppressor, for magnet coil—**Page V5-T2-24**
- Timers—solid-state and pneumatic, mount on contactor—**Page V5-T2-22**

#### Publication Numbers

- See **Page V5-T2-30**

#### Renewal Parts

##### Notes

- ① NEMA Sizes 00 and 0 only.
- ② NEMA Sizes 00 and 0 only. Sizes 1–8 are 24/60 only.

## Technical Data and Specifications

### Wire (75°C) Sizes—AWG or kcmil—Open and Enclosed

NEMA Size	Power Terminals Line or Load	Control Terminals Cu Only
00	12–16 stranded; 12–14 solid Cu	12–16 stranded
0	8–16 stranded; 10–14 solid Cu	12–14 solid
1	8–14 stranded or solid Cu	
2	3–14 (upper) and/or 6–14 (lower) stranded or solid <sup>①</sup> Cu	
3	1/0–14 Cu/Al	
4	250 mcm–6	
5	750 kcmil–2, or (2) 250 kcmil–3/0 Cu/Al	
6	(2) 750 kcmil–3/0 Cu/Al	
7	(3) 750 kcmil–3/0 Cu/Al	
8	(4) 750 kcmil–4/0 Cu/Al	

### Plugging and Jogging Service Horsepower Ratings <sup>②</sup>

NEMA Size	200V	230V	460V	575V
00	—	1/2	1/2	1/2
0	1-1/2	1-1/2	2	2
1	3	3	5	5
2	7-1/2	10	15	15
3	15	20	30	30
4	25	30	60	60
5	60	75	150	150
6	125	150	300	300

#### Notes

<sup>①</sup> Two compartment box lug.

<sup>②</sup> Maximum horsepower where operation is interrupted more than 5 times per minute or more than 10 times in a 10 minute period.  
NEMA standard ICS 2-1993 table 2-4-3.

# 2.1

## NEMA Contactors and Starters

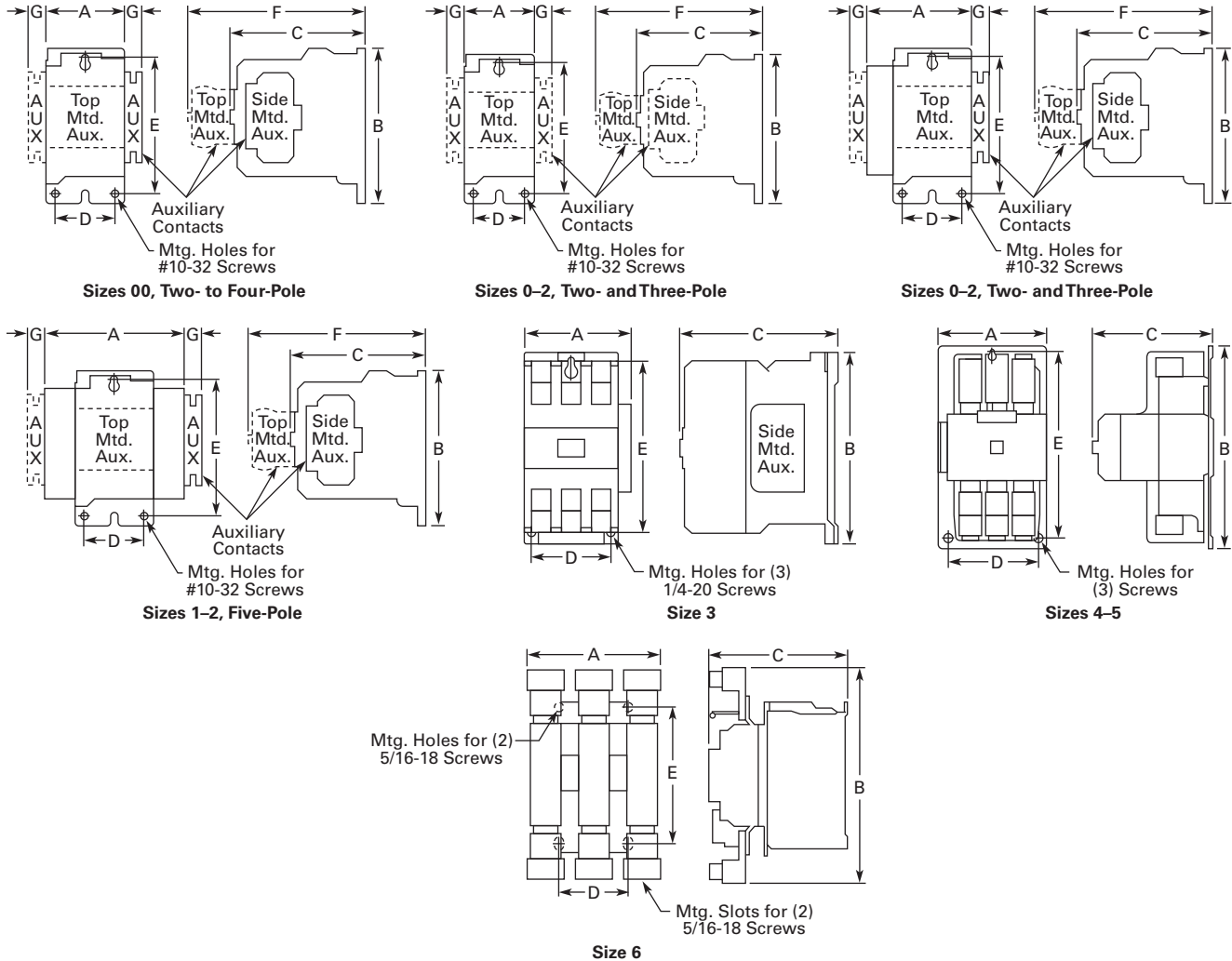
### Freedom Series

#### Dimensions

Approximate Dimensions in Inches (mm)

2

#### Non-Reversing Contactors—Open Type



#### Dimensions and Shipping Weights

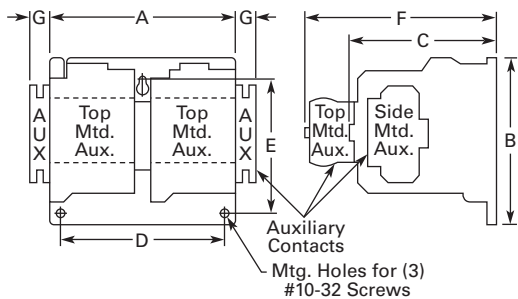
NEMA Size	Number of Poles	Wide A	High B	Deep C	Mounting D	Mounting E	F	G	Shipping Weight Lbs (kg)
00	2-4	1.75 (44.5)	3.88 (98.6)	3.49 (88.6)	1.50 (38.1) ①	3.38 (85.9)	4.62 (117.3)	0.54 (13.7)	1.7 (0.7)
0	2-3	1.75 (44.5)	3.88 (98.6)	3.49 (88.6)	1.50 (38.1) ①	3.38 (85.9)	4.62 (117.3)	0.54 (13.7)	1.8 (0.8)
1-2	2-3	2.56 (65.0)	5.05 (128.3)	4.44 (112.8)	2.00 (50.8) ①	4.50 (114.3)	5.80 (147.3)	0.54 (13.7)	3.1 (1.4)
1-2	4	3.44 (87.4)	5.05 (128.3)	4.44 (112.8)	2.00 (50.8) ①	4.50 (114.3)	5.80 (147.3)	0.54 (13.7)	3.6 (1.6)
1-2	5	4.32 (109.7)	5.05 (128.3)	4.44 (112.8)	2.00 (50.8) ①	4.50 (114.3)	5.80 (147.3)	0.54 (13.7)	4.0 (1.8)
3	2-3	4.08 (103.6)	7.17 (182.1)	5.94 (150.9)	3.00 (76.2)	6.63 (168.4)	—	—	8.5 (3.9)
4	2-3	7.05 (179.1)	9.11 (231.4)	7.25 (184.2)	6.00 (152.4)	8.50 (215.9)	—	—	20.0 (9.1)
5	2-3	7.05 (179.1)	13.12 (333.2)	7.78 (197.6)	6.00 (152.4)	12.50 (317.5)	—	—	23.0 (10.4)
6	3	8.63 (219.2)	13.54 (343.9)	8.88 (225.6)	4.33 (110.0)	8.63 (219.2)	—	—	35.0 (15.9)
7	3	11.02 (279.9)	19.30 (490.2)	11.46 (291.1)	6.89 (175.0)	11.02 (279.9)	—	—	100.0 (45.4)
8	3	13.00 (330.2)	24.50 (622.3)	13.63 (346.2)	4.22 (107.2)	14.86 (377.4)	—	—	160.0 (72.6)

#### Note

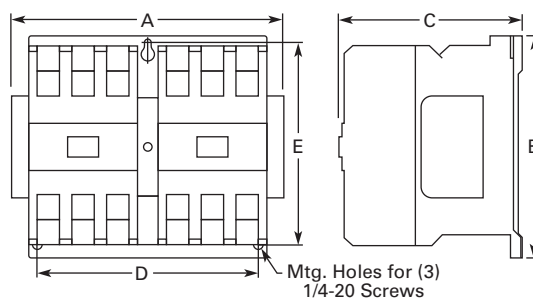
① Centre mounting slot at bottom supplied only on Size 00 and 0 contactors.

Approximate Dimensions in Inches (mm)

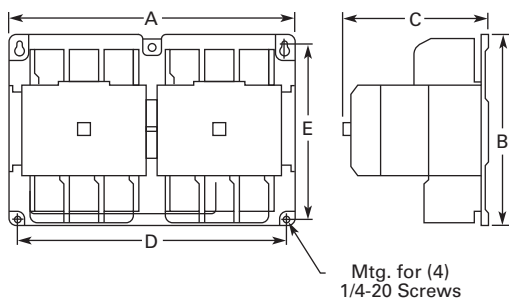
### Reversing Contactors—Open Type



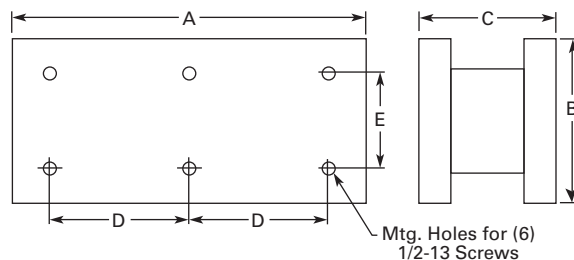
Sizes 00-2



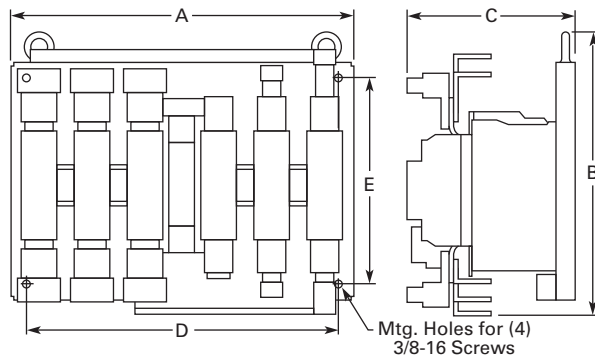
Size 3



Sizes 4-5



Open Type—Sizes 7-8 Horizontal



Size 6

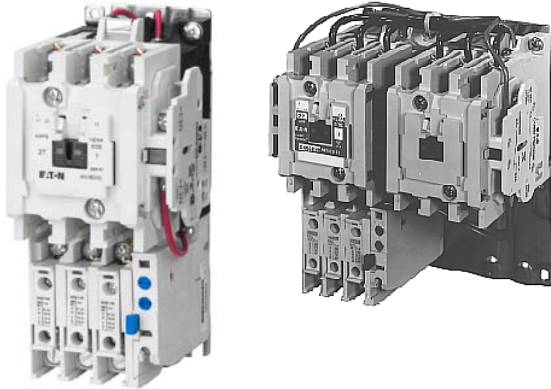
### Dimensions and Shipping Weights

NEMA Size	Wide A	High B	Deep C	Mounting D	Mounting E	F	G	Shipping Weight Lbs (kg)
00-0	4.20 (106.7)	4.35 (110.5)	3.52 (89.4)	3.50 (88.9)	3.86 (98.0)	4.90 (124.5)	0.54 (13.7)	3.3 (1.5)
1-2	5.71 (145.0)	5.05 (128.3)	4.44 (112.8)	5.25 (133.4)	3.63 (92.2)	5.80 (147.3)	0.54 (13.7)	7.8 (3.5)
3	8.70 (221.0)	7.17 (182.1)	5.94 (150.9)	7.00 (177.8)	6.63 (168.4)	—	—	17.0 (7.7)
4	14.68 (372.9)	9.11 (231.4)	7.25 (184.2)	13.50 (342.9)	8.50 (215.9)	—	—	47.0 (21.3)
5	14.50 (368.3)	12.25 (311.2)	7.78 (197.6)	13.50 (342.9)	11.50 (292.1)	—	—	63.0 (28.6)
6	19.77 (502.2)	16.61 (421.9)	9.90 (251.5)	18.00 (457.2)	12.00 (304.8)	—	—	80.0 (36.3)
7	28.00 (711.2)	26.75 (679.5) ①	12.75 (323.9)	12.75 (323.9)	11.00 (279.4)	—	—	260.0 (118.0)
8	30.13 (765.3)	39.00 (990.6) ①	14.69 (373.1)	14.13 (358.9)	15.00 (381.0)	—	—	350.0 (158.9)

**Note**

① Includes cross wiring.

Three-Phase Non-Reversing and Reversing, Full Voltage Starters



### Contents

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Starters—Three-Phase Non-Reversing and Reversing, Full Voltage	
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Kits and Accessories . . . . .	<b>V5-T2-13</b>
Renewal Parts Publication Numbers . . . . .	<b>V5-T2-13</b>
Technical Data and Specifications . . . . .	<b>V5-T2-13</b>
Wiring Diagrams . . . . .	<b>V5-T2-14</b>
Starters—Single-Phase Non-Reversing, Full Voltage, Bi-Metallic Overload . . . . .	<b>V5-T2-15</b>
Accessories . . . . .	<b>V5-T2-21</b>
Renewal Parts . . . . .	<b>V5-T2-30</b>
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C440/ <i>XT</i> Electronic Overload Relay . . . . .	<b>V5-T2-48</b>

### Starters—Three-Phase Non-Reversing and Reversing, Full Voltage

#### Product Description

##### Non-Reversing

Three-phase, full voltage magnetic starters are most commonly used to switch AC motor loads. Starters consist of a magnetically actuated switch (contactor) and an overload relay assembled together.

##### Reversing

Three-phase, full voltage magnetic starters are used primarily for reversing of three-phase squirrel cage motors. They consist of two contactors and a single overload relay assembled together. The contactors are mechanically and electrically interlocked to prevent line shorts and energization of both contactors simultaneously.

#### Features, Benefits and Functions

- Bimetallic ambient compensated overload relays—available in three basic sizes covering applications up to 900 hp—reducing number of different contactor/overload relay combinations that have to be stocked  
These overload relays feature:
  - Selectable manual or automatic reset operation
  - Interchangeable heater packs adjustable  $\pm 24\%$  to match motor FLA and calibrated for 1.0 and 1.15 service factors. Heater packs for smaller overload relay will mount in larger overload relay—useful in derating applications such as jogging
  - Load lugs built into relay base
  - Single-phase protection, Class 20 or Class 10 trip time
  - Overload trip indication
  - Electrically isolated NO-NC contacts (pull RESET button to test)
- The C440 is a self-powered, robust electronic overload designed for integrated use with Freedom NEMA contactors
  - Tiered feature set to provide coverage specific to your application
  - Broad 5: 1 FLA range for maximum flexibility
  - Coverage from 0.05–1500A to meet all your needs
- Long life twin break, silver cadmium oxide contacts—provide excellent conductivity and superior resistance to welding and arc erosion. Generously sized for low resistance and cool operation
- Designed to 3,000,000 electrical operations at maximum hp ratings up through 25 hp at 600V
- Steel mounting plate standard on all open type starters
- Wired for separate or common control

##### Non-Reversing

- Holding circuit contact(s) supplied as standard:
  - Sizes 00–3 have a NO auxiliary contact block mounted on right-hand side (on Size 00, contact occupies 4th power pole position—no increase in width)
  - Sizes 4–5 have a NO contact block mounted on left side
  - Sizes 6–7 have a 2NO/2NC contact block on top left
  - Size 8 has a NO/NC contact block on top left back and a NO on top right back

##### Reversing

- Each contactor (Size 00–8) supplied with one NO-NC side mounted contact block as standard. NC contacts are wired as electrical interlocks



## Product Selection

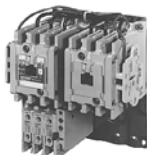
### When Ordering Supply

- Catalogue number
- Heater pack number (see selection table, **Pages V5-T2-40 to V5-T2-42**) or full load current

### Size 0 Non-Reversing Starter



### Size 1 Reversing Starter



### Type AN16/AN56 NEMA—Manual or Automatic Reset Overload Relay—Non-Reversing and Reversing <sup>①</sup>

NEMA Size	Continuous Ampere Rating	Service-Limit Current Rating (Amperes) <sup>②</sup>	Maximum UL Horsepower <sup>②</sup>						Three-Pole Non-Reversing <sup>③</sup> Catalogue Number	Three-Pole Reversing <sup>③</sup> Catalogue Number	Vertical Reversing <sup>③</sup> Catalogue Number
			Single-Phase		Three-Phase						
			115V	230V	208V	240V	480V	600V			
00	9	11	1/3	1	1-1/2	1-1/2	2	2	AN16AN0_C	AN56AN0_C	—
0	18	21	1	2	3	3	5	5	AN16BN0_C	AN56BN0_C	AN56BNV0_
1	27	32	2	3	7-1/2	7-1/2	10	10	AN16DN0_B	AN56DN0_B	AN56DNV0_
2	45	52	3	7-1/2	10	15	25	25	AN16GN0_B	AN56GN0_B	AN56GNV0_
3	90	104	—	—	25	30	50	50	AN16KN0_	AN56KN0_	AN56KNV0_
4	135	156	—	—	40	50	100	100	AN16NN0_	AN56NN0_	AN56NNV0_
5	270	311	—	—	75	100	200	200	AN16SN0_B	AN56SN0_B	—
6	540	621	—	—	150	200	400	400	AN16TN0_C	AN56TN0_C	—
7	810	932	—	—	200	300	600	600	AN16UN0_B	AN56UN0_B	—
8 <sup>⑤</sup>	1215	1400	—	—	400	450	900	900	AN16VN0_B	AN56VN0_B	—

### Magnet Coils—AC or DC

Starter coils listed in this section also have a 50 Hz rating as shown in the adjacent table. Select required starter by Catalogue number and replace the magnet coil alpha designation in the Catalogue number ( \_ )

with the proper code suffix from the table.

For Sizes 00–2 and 5–8, the magnet coil alpha designation will be the next to last digit of the listed Catalogue number. EXAMPLE: For a

380V, 50 Hz coil, change AN16BN0\_C to AN16BN0LC. For all other sizes, the magnet coil alpha designation will be the last digit of the listed Catalogue number.

For **DC Magnet Coils**, see Accessories, **Pages V5-T2-28 and V5-T2-29**.

### AC Suffix

Coil Volts and Hertz	Code Suffix
120/60 or 110/50	<b>A</b>
240/60 or 220/50	<b>B</b>
480/60 or 440/50	<b>C</b>
600/60 or 550/50	<b>D</b>
208/60	<b>E</b>
277/60	<b>H</b>
208–240/60 <sup>⑥</sup>	<b>J</b>
240/50	<b>K</b>

Coil Volts and Hertz	Code Suffix
380–415/50	<b>L</b>
550/50	<b>N</b>
24/60, 24/50 <sup>⑦</sup>	<b>T</b>
24/50	<b>U</b>
32/50	<b>V</b>
48/60	<b>W</b>
48/50	<b>Y</b>
48/50	<b>Y</b>

### Notes

<sup>①</sup> Starter Catalogue numbers do not include heater packs. Select one carton of three heater packs. Heater pack selection, **Pages V5-T2-40 to V5-T2-42**.

<sup>②</sup> Maximum horsepower rating of starters for 380V 50 Hz applications:

NEMA Size	00	0	1	2	3	4	5	6	7	8
Horsepower	1-1/2	5	10	25	50	75	150	300	600	900

<sup>③</sup> Underscore ( \_ ) indicates coil suffix required, see AC Suffix table.

<sup>④</sup> The service-limit current ratings represent the maximum rms current, in amperes, which the controller shall be permitted to carry for protracted periods in normal service. At service-limit current ratings, temperature rises shall be permitted to exceed those obtained by testing the controller at its continuous current rating. The current rating of overload relays or trip current of other motor protective devices used shall not exceed the service-limit current rating of the controller.

<sup>⑤</sup> Common control. For separate 120V control, insert letter **D** in 7th position of listed Catalogue number. Example: AN56VND0CB.

<sup>⑥</sup> NEMA Sizes 00 and 0 only.

<sup>⑦</sup> NEMA Sizes 00 and 0 only. Sizes 1–8 are 24/60 only.

# 2.1

## NEMA Contactors and Starters

### Freedom Series

#### Two-Speed Selective Control

##### When Ordering Supply

- Catalogue number plus magnet coil code suffix. Example: Size 0—AN700BN022B
- Heater pack number or full load current for each speed

For two-speed other than selective control:

- Catalogue number plus magnet coil code suffix and option required. Example: AN700BN022B except compelling
- Heater pack number or full load current for each speed

**Note:** Two-speed starters are designed for starting and controlling both separate (two-winding) and reconnectable (one-winding) motors. Separate winding, WYE-WYE motors have a separate winding for each speed. Reconnectable, consequent pole motors use the same winding for both speeds. All standard starters are wired for selective control.

##### Two-Winding AN700DN022



#### Separate Winding ①

Maximum Horsepower—60/50 Hertz

Constant or Variable Torque

Constant or Variable Torque				Constant Horsepower				NEMA Size	Open Type Catalogue Number
115V	200V	230V	460V/575V	115V	200V	230V	460/575V		
1-1/2	3	3	5	1	2	2	3	0	AN700BN022_
3	7-1/2	7-1/2	10	2	5	5	7-1/2	1	AN700DN022_
—	10	15	25	—	7-1/2	10	20	2	AN700GN022_
—	25	30	50	—	20	25	40	3	AN700KN022_
—	40	50	100	—	30	40	75	4	AN700NN022_
—	75	100	200	—	60	75	150	5	AN700SN022_

Prices of starters do not include heater packs. Select two packs (two overload relays, one for each speed). Heater pack selection, Pages V5-T2-40 to V5-T2-42.

##### One-Winding AN700BN0218



#### Reconnectable Winding ①

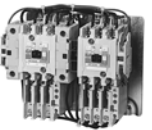
Maximum Horsepower—60/50 Hertz

Constant or Variable Torque

Constant or Variable Torque				Constant Horsepower				NEMA Size	Open Type Constant or Variable Torque Catalogue Number	Constant Horsepower Catalogue Number
115V	200V	230V	460V/575V	115V	200V	230V	460/575V			
1-1/2	3	3	5	1	2	2	3	0	AN700BN0218_	AN700BN0219_
3	7-1/2	7-1/2	10	2	5	5	7-1/2	1	AN700DN0218_	AN700DN0219_
—	10	15	25	—	7-1/2	10	20	2	AN700GN0218_	AN700GN0219_
—	25	30	50	—	20	25	40	3	AN700KN0218_	AN700KN0219_
—	40	50	100	—	30	40	75	4	AN700NN0218_	AN700NN0219_

Prices of starters do not include heater packs. Select two packs (two overload relays, one for each speed). Heater pack selection, Pages V5-T2-40 to V5-T2-42.

##### One-Winding AN700DN0218



#### Magnetic Coils—AC or DC

Coil Voltage and Hz	Code Suffix	Coil Voltage and Hz	Code Suffix	Coil Voltage and Hz	Code Suffix
120/60 or 110/50	A	277/60	H	24/60, 24/50 ②	T
240/60 or 220/50	B	208–240/60	J	24/50	U
480/60 or 440/50	C	240/50	K	32/50	V
600/60 or 550/50	D	380–415/50	L	48/60	W
208/60	E	550/50	N	48/50	Y

##### Notes

① If branch circuit protective device is 45A or greater, C320FBR1 fuse kit(s) may be required for circuit protection per NEC 530-072.

② NEMA Sizes 00 and 0 only. Sizes 1–5 are 24/60 only.

### Kits and Accessories

- Auxiliary contacts, contactor mounted—**Pages V5-T2-25 to V5-T2-27**
- Transient suppressor, for magnet coil—**Page V5-T2-24**
- Timers—solid-state and pneumatic, mount on contactor—**Page V5-T2-22**

### Renewal Parts Publication Numbers

- See **Page V5-T2-30**

## Technical Data and Specifications

### Wire (75°C) Sizes—AWG or kcmil—NEMA Sizes 00–2—Open and Enclosed

NEMA Size	Wire Size <sup>①</sup> Cu Only
<b>Power Terminals—Line</b>	
00	12–16 AWG stranded, 12–14 AWG solid
0	8–16 AWG stranded, 10–14 AWG solid
1	8–14 AWG stranded or solid
2	3–14 AWG (upper) and/or 6–14 AWG (lower) stranded or solid <sup>②</sup>
<b>Power Terminals—Load—Cu Only (stranded or solid)</b>	
00–0	14–6 AWG stranded or solid
1–2	14–2 AWG stranded or solid
<b>Control Terminals—Cu Only</b>	
12–16 AWG stranded, 12–14 AWG solid	

### Wire (75°C) Sizes—AWG or kcmil—NEMA Sizes 3–8—Open and Enclosed

NEMA Size	Wire Size <sup>②</sup>
<b>Power Terminals—Line and Load</b>	
3	1/0–14 AWG Cu/Al
4	Open—3/0–8 AWG Cu; Enclosed—250 kcmil—6 AWG Cu/Al
5	750 kcmil—2 AWG; or (2) 250 kcmil—3/0 AWG Cu/Al
6	(2) 750 kcmil—3/0 AWG Cu/Al
7	(3) 750 kcmil—3/0 AWG Cu/Al
8	(4) 750 kcmil—1/0 AWG Cu/Al
<b>Control Terminals—Cu Only</b>	
12–16 AWG stranded, 12–14 AWG solid	

### Plugging and Jogging Service Horsepower Ratings <sup>③</sup>

NEMA Size	200V	230V	460V	575V
00	—	1/2	1/2	1/2
0	1-1/2	1-1/2	2	2
1	3	3	5	5
2	7-1/2	10	15	15
3	15	20	30	30
4	25	30	60	60
5	60	75	150	150
6	125	150	300	300

#### Notes

- ① Minimum per NEC. Maximum wire size: Sizes 00 and 0 to 8 AWG and Sizes 1–2 to 2 AWG.
- ② Two compartment box lug.
- ③ Maximum horsepower where operation is interrupted more than 5 times per minute, or more than 10 times in a 10 minute period. NEMA Standard ICS2-1993 table 2-4-3.

# 2.1

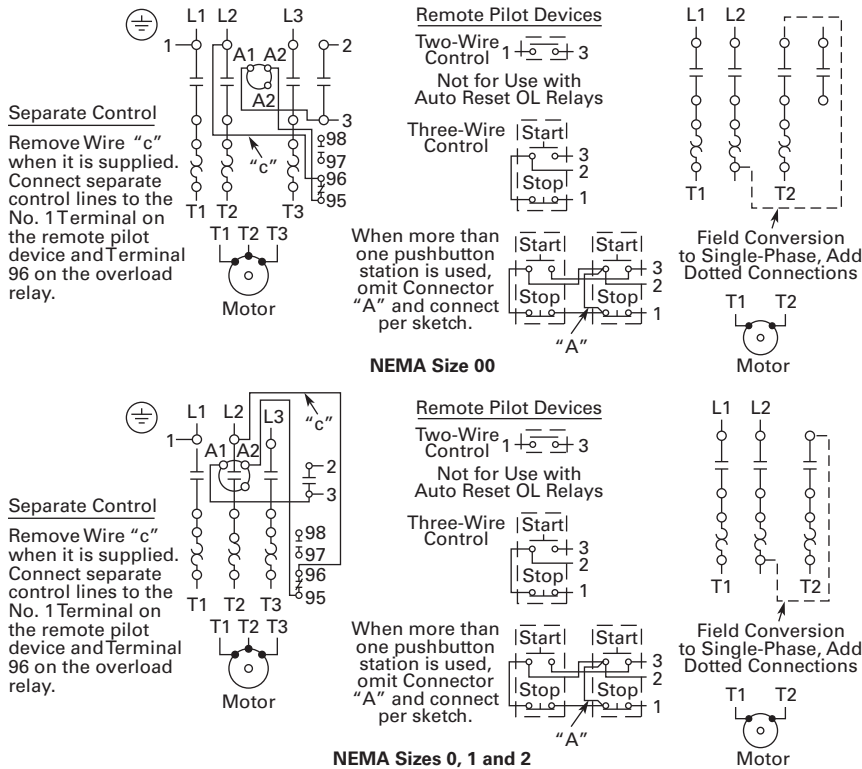
## NEMA Contactors and Starters

Freedom Series

### Wiring Diagrams

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#### Three-Phase and Single-Phase Applications



NEMA Size 1—BN15DN0AB



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Starters—Single-Phase Non-Reversing, Full Voltage, Bi-Metallic Overload	
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**Starters—Single-Phase Non-Reversing, Full Voltage, Bi-Metallic Overload**

**Product Description**

Single-phase, full voltage magnetic starters connect the motor directly across the line, allowing it to draw full inrush current during start-up. These starters are most commonly used for control of self-starting single-phase motors up to 15 hp at 230V. They consist of a two-pole electromagnetic contactor to make and break the motor power circuit and an overload relay to provide running overload protection. Starters listed in the table include:

- Two-pole Freedom Series contactor with long life twin break, silver cadmium oxide contacts. Generously sized for low resistance and cool operation. Designed to 3 million electrical operations at maximum hp and 30 million mechanical operations to Size 0, 10 million operations to Size 2 and 6 million operations to Size 3
- Three-pole Freedom Series overload with poles two and three wired in series for motor overload protection. This overload is ambient compensated, selectable manual or automatic reset, interchangeable Class 10 or 20 heater packs, 1.0 or 1.15 service factor selectability, overload trip indication and electrically isolated NO-NC contacts (pull RESET button to test)
- Holding circuit NO auxiliary contact supplied as standard. On Size 00, the contact occupies the 4th power pole position. Sizes 0–3 have the NO auxiliary mounted on the right side of the contactor
- Steel mounting plate as standard on all open type starters. Wired for separate or common control

# 2.1

## NEMA Contactors and Starters

Freedom Series

### Product Selection

2

#### When Ordering Specify

- Catalogue number
- Heater pack number (see selection table, **Pages V5-T2-40 to V5-T2-42**) or full load current

BN16DM0AB



#### Type BN16 NEMA—Manual or Automatic Reset Overload Relay

NEMA Size	Maximum Horsepower Motor Voltage	Single-Phase		Magnet Coil Voltage (60 Hz)	Open Type Two-Pole Catalogue Number
00	115	1/3		120 ①	BN16AN0AC
	230	1		240	BN16AN0BC
0	115	1		120 ①	BN16BN0AC
	230	2		240	BN16BN0BC
1	115	2		120 ①	BN16DN0AB
	230	3		240	BN16DN0BB
1P	115	3		120 ①	BN16PN0AB
	230	5		240	BN16PN0BB
2	115	3		120 ①	BN16GN0AB
	230	7-1/2		240	BN16GN0BB
3	115	7-1/2		120 ①	BN16KN0A
	230	15		240	BN16KN0B

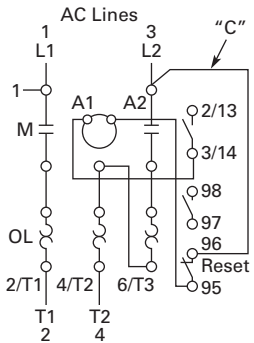
Starter Catalogue numbers do not include heater packs. Select one carton of three heater packs. Heater pack selection, **Pages V5-T2-40 to V5-T2-42**.

#### Note

① For separate 120V control circuit. For maximum hp at listed motor voltages, use the rating of other starters of same size.

### Wiring Diagrams

#### Single-Phase Applications (Factory Wired)



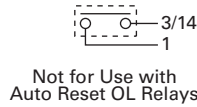
#### Separate Control

Remove Wire "C" if supplied and connect separate control lines to the Number 1 Terminal on the remote pilot device and to the Number 96 Terminal on the overload relay.

Front View of Panel

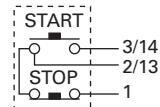


Single-Phase Motor

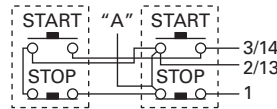


Two-Wire Control

When more than one pushbutton station is used, omit Connector "A" and connect per sketch at right.



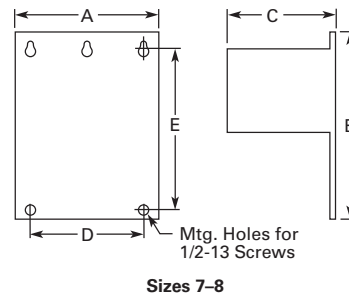
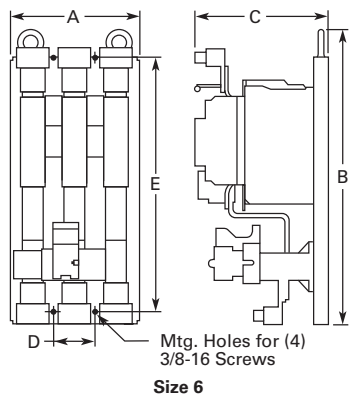
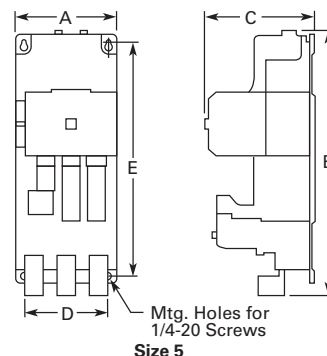
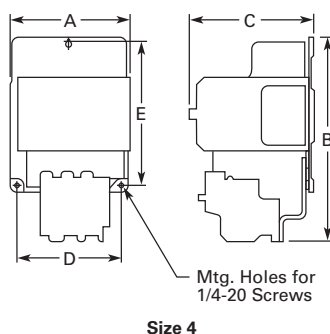
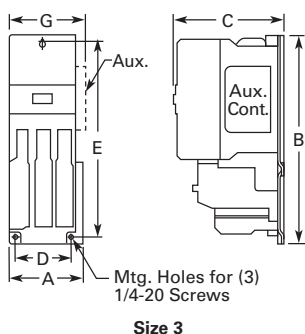
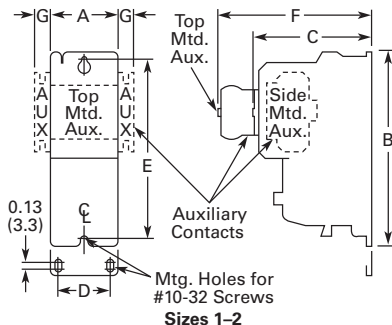
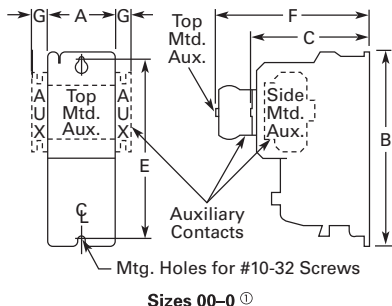
Three-Wire Control



### Dimensions

Approximate Dimensions in Inches (mm)

#### Non-Reversing Starters, Bi-Metallic Overload—Open Type



#### Dimensions and Shipping Weights

NEMA Size	Wide A	High B	Deep C	Mounting D	Mounting E	F	G	Shipping Weight Lbs (kg)
00-0	1.80 (45.7)	6.60 (167.6)	3.52 (89.4)	—	6.07 (154.2)	4.90 (124.5)	0.54 (13.7)	2.2 (1.0)
1-1P	2.56 (65.0)	7.08 (179.8)	4.44 (112.8)	2.00 (50.8)	6.63 (168.4)	5.80 (147.3)	0.54 (13.7)	4.5 (2.0)
2	2.56 (65.0)	8.08 (205.2)	4.44 (112.8)	2.00 (50.8)	7.63 (193.8)	5.80 (147.3)	0.54 (13.7)	4.7 (2.1)
3	4.08 (103.6)	11.35 (288.3)	5.94 (150.9)	3.00 (76.2)	10.81 (274.6)	—	—	11.0 (5.0)
4	7.05 (179.1)	12.06 (306.3)	7.25 (184.2)	6.00 (152.4)	8.50 (215.9)	—	—	23.0 (10.4)
5	7.00 (177.8)	17.77 (451.4)	7.76 (197.1)	6.00 (152.4)	16.00 (406.4)	—	—	36.0 (16.3)
6	9.47 (240.5)	21.69 (550.9)	9.90 (251.5)	3.10 (78.7)	18.00 (457.2)	—	—	75.0 (34.1)
7	15.13 (384.3)	29.13 (739.9)	12.64 (321.1)	13.25 (336.6)	21.25 (539.8)	—	—	120.0 (54.5)
8	15.13 (384.3)	34.50 (876.3)	15.00 (381.0)	13.25 (336.6)	16.75 (425.5)	—	—	210.0 (95.3)

#### Note

① Holding circuit contact for Size 00 occupies 4th power pole position—no increase in width.

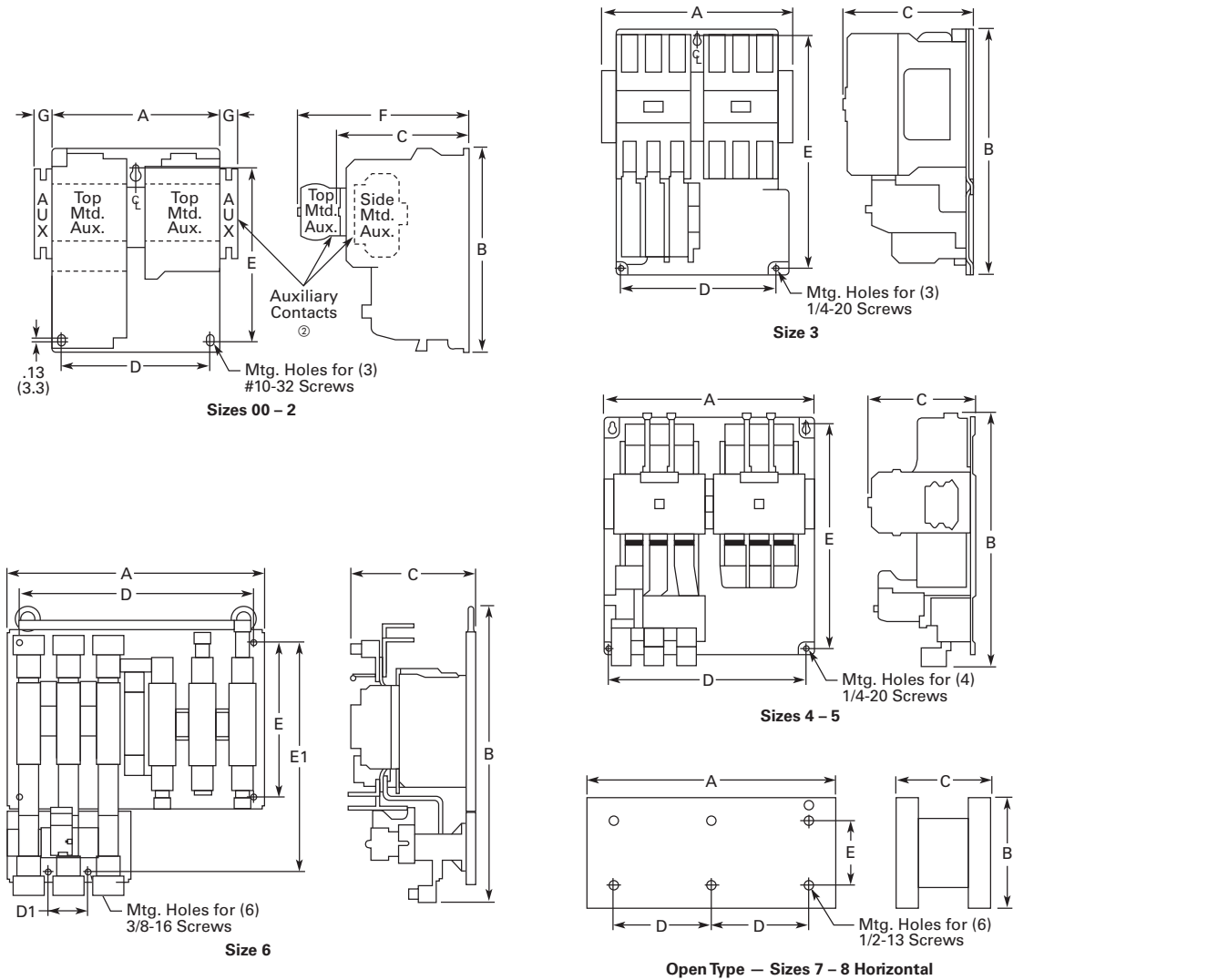
# 2.1

## NEMA Contactors and Starters

### Freedom Series

Approximate Dimensions in Inches (mm)

#### 2 Reversing Starters, Bi-Metallic Overload—Open Type



#### Dimensions and Shipping Weights

NEMA Size	Wide A	High B	Deep C	Mounting D	Mounting E	D1	E1	F	G	Shipping Weight Lbs (kg)
00-0	4.20 (106.7)	7.38 (187.5)	3.52 (89.4)	3.50 (88.9)	6.87 (174.5)	—	—	4.90 (124.5)	0.54 (13.7)	3.6 (1.6)
1	5.71 (145.0)	7.08 (179.8)	4.44 (112.8)	5.25 (133.4)	5.75 (146.1)	—	—	5.80 (147.3)	0.54 (13.7)	8.3 (3.8)
2	5.71 (145.0)	8.08 (205.2)	4.44 (112.8)	5.25 (133.4)	6.75 (171.5)	—	—	5.80 (147.3)	0.54 (13.7)	8.5 (3.9)
3	8.70 (221.0)	11.35 (288.3)	5.94 (150.9)	7.00 (177.8)	10.81 (274.6)	—	—	—	—	20.0 (9.1)
4	14.68 (372.9)	12.06 (306.3)	7.25 (184.2)	13.50 (342.9)	8.50 (215.9)	—	—	—	—	49.0 (22.2)
5	14.50 (368.3)	17.77 (451.4)	7.76 (197.1)	13.50 (342.9)	16.00 (406.4)	—	—	—	—	68.0 (30.9)
6	19.77 (502.2)	22.63 (574.8)	9.90 (251.5)	18.00 (457.2)	12.00 (304.8)	3.10 (78.7)	18.00 (457.2)	—	—	90.0 (40.9)
7	28.06 (712.7)	32.13 (816.1) ①	12.70 (322.6)	12.75 (323.9)	21.25 (539.8)	—	—	—	—	175.0 (79.5)
8	30.38 (771.7)	41.50 (1054.1) ①	14.70 (373.4)	14.13 (358.9)	16.75 (425.5)	—	—	—	—	430.0 (195.2)

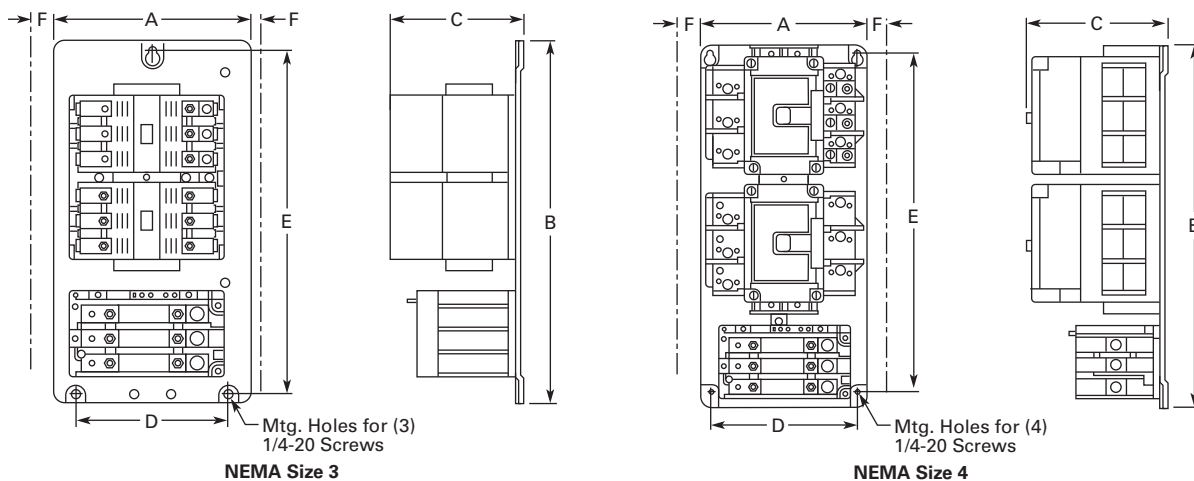
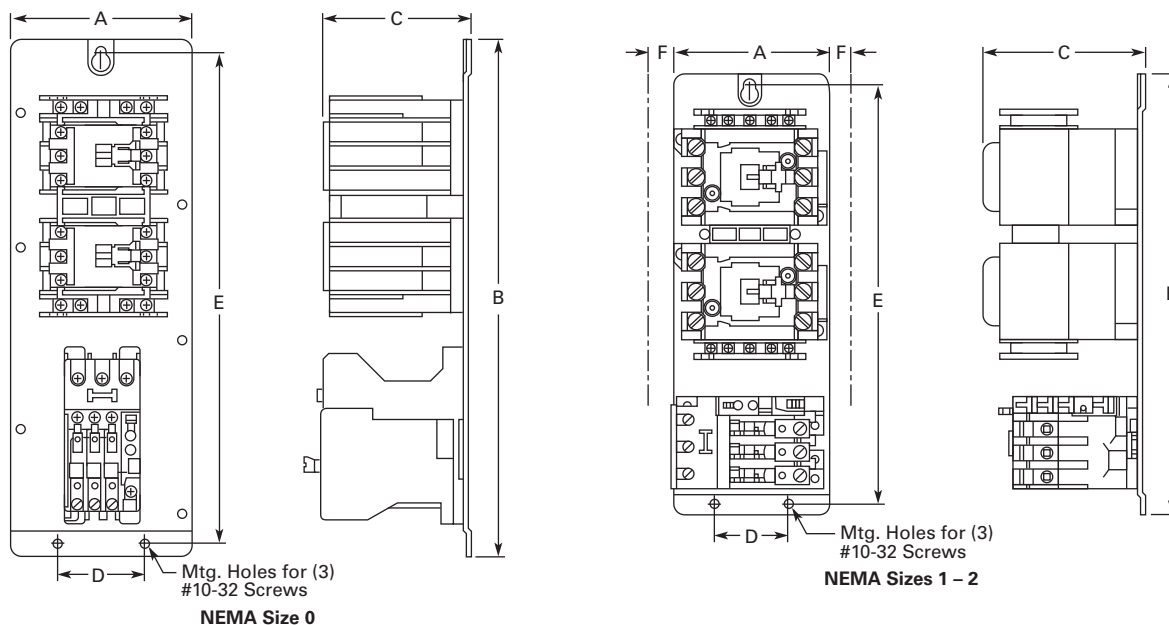
#### Notes

- ① Includes cross wiring overhang.
- ② See Catalogue listings for type and location of auxiliary contacts supplied with a particular starter.



Approximate Dimensions in Inches (mm)

### Reversing Starters—Vertical Construction, Bi-Metallic Overload—AN56V Open Vertical Starter



### Dimensions and Shipping Weights

NEMA Size	Wide A	High B	Deep C	Mounting Wide D	Mounting High E	Wire Zone	Shipping Weight Lbs (kg)
0	4.25 (108.0)	12.05 (306.1)	3.84 (97.5)	2.00 (50.8)	11.50 (292.1)	—	4.0 (1.8)
1	4.25 (108.0)	12.05 (306.1)	3.86 (98.0)	2.00 (50.8)	11.50 (292.1)	1.00 (25.4)	9.0 (4.1)
2	4.25 (108.0)	12.05 (306.1)	3.86 (98.0)	2.00 (50.8)	11.50 (292.1)	1.00 (25.4)	9.5 (4.3)
3	9.25 (235.0)	16.75 (425.5)	5.18 (131.6)	7.15 (181.6)	16.07 (408.2)	①	21.0 (9.5)
4	9.08 (230.6)	19.84 (503.9)	5.18 (131.6)	8.00 (203.2)	18.51 (470.2)	1.50 (38.1)	50.0 (22.7)

**Note**

① Wire overhang 1.00 mm left, 50 mm right.

# 2.1

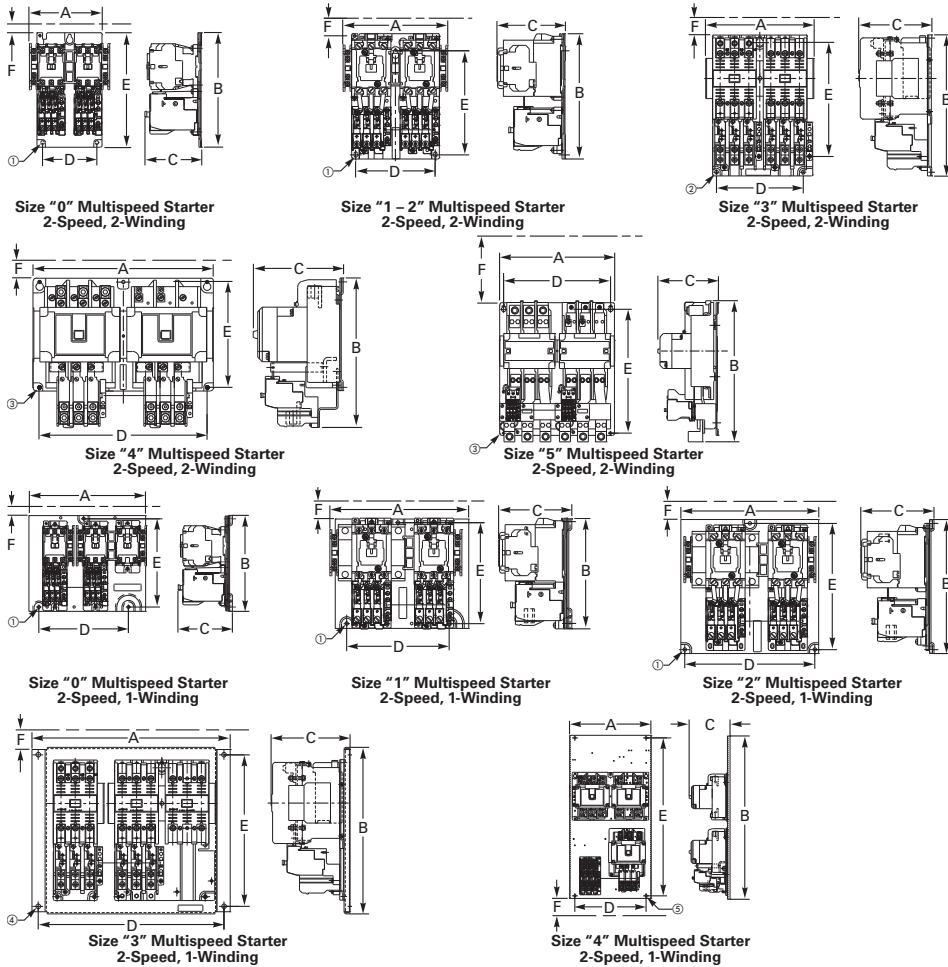
## NEMA Contactors and Starters

### Freedom Series

Approximate Dimensions in Inches (mm)

2

#### Multispeed Starters, Bi-Metallic Overload—AN700 Open Vertical Starter



#### Dimensions and Shipping Weights

NEMA Size	Wide A	High B	Deep C	Mounting Wide D	Mounting High E	Wire Zone F	Shipping Weight Lbs (kg)
<b>Two-Speed—Selective Control—Separate Winding</b>							
0	5.19 (132)	7.38 (188)	3.52 (89)	3.50 (89)	6.87 (175)	0.89 (23)	4.5 (2.0)
1	5.66 (144)	7.08 (180)	4.42 (112)	5.25 (133)	5.75 (146)	1.23 (31)	9.0 (4.1)
2	5.66 (144)	8.08 (205)	4.42 (112)	5.25 (133)	6.75 (165)	1.63 (41)	10.0 (4.5)
3	8.72 (221)	11.35 (288)	5.89 (150)	7.00 (178)	10.81 (275)	1.77 (45)	24.0 (10.9)
4	14.68 (373)	12.06 (306)	7.25 (184)	13.50 (343)	8.50 (216)	1.95 (50)	53.0 (24.1)
5	14.50 (368)	17.82 (453)	7.76 (197)	13.50 (343)	16.00 (406)	4.56 (116)	73.0 (33.1)
<b>Two-Speed—Selective Control—Reconnectable Winding</b>							
0	8.62 (219)	7.06 (179)	3.82 (81)	6.62 (168)	6.50 (165)	0.50 (13)	6.0 (2.7)
1	8.97 (228)	7.12 (181)	4.72 (120)	6.62 (168)	6.50 (165)	1.04 (26)	10.0 (4.5)
2	8.90 (226)	8.62 (219)	4.75 (121)	8.40 (213)	8.12 (206)	1.03 (26)	11.0 (5.0)
3	16.00 (406)	13.46 (342)	6.38 (162)	15.00 (381)	12.25 (311)	1.24 (31)	31.0 (14.1)
4	15.46 (393)	31.00 (787)	7.74 (197)	13.50 (343)	30.00 (762)	1.84 (47)	72.0 (32.7)

#### Notes

- ① Mounting holes for (3) #10 screws.
- ② Mounting holes for (3) 1/4-20 screws.
- ③ Mounting holes for (4) 1/4-20 screws.
- ④ Mounting holes for (4) 5/16 screws.
- ⑤ Mounting holes for (4) 3/8 screws.

Accessories

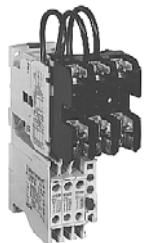
Three-Pole Top Mounted Fuse Block Kit

IEC Sizes A–K, NEMA Sizes 00–2

Field mount to Freedom Series starters and contactors. Designed to save space and

reduce installation costs. They provide short circuit protection for branch circuits.

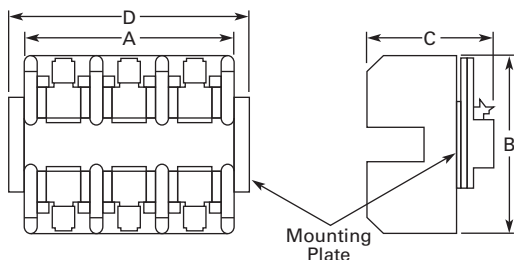
Mounted Fuse Block Kit



Fuse Block Kits

Fuse Type	Catalogue Number
Class H—30A 250V	C350KH21
Class R—30A 250V	C350KR21
Class G—15A 300V	C350KG37
Class G—20A 300V	C350KG38
Class G—30A 300V	C350KG31
Class G—60A 300V	C350KG32
Class T—30A 300V	C350KT31
Class T—60A 300V	C350KT32
Class J—30A 600V	C350KJ61
Class J—60A 600V	C350KJ62
Type M—30A 600V ①	C350KM61
Class CC—30A 600V	C350KC63
Class T—30A 600V	C350KT61
Class T—60A 600V	C350KT62

Three-Pole Top Mounted Fuse Block Kit



Fuse Block Class	Amperes	Volts	Approximate Dimensions in Inches (mm)			
			Wide A	High B	Deep C	D
G	15, 20, 30 60	300	2.40 (61.0)	3.00 (76.2)	2.04 (51.8)	—
		300	2.62 (66.5)	4.25 (108.0)	2.08 (52.8)	—
H	30	250	3.00 (76.2)	3.10 (78.7)	2.23 (56.6)	3.62 (91.9)
J	30, 60	600	4.81 (122.2)	4.12 (104.6)	2.82 (71.6)	—
M, CC	30	600	2.40 (61.0)	3.00 (76.2)	2.04 (51.8)	—
R	30	250	3.00 (76.2)	3.10 (78.7)	2.23 (56.6)	3.62 (91.9)
T	30, 60	300	3.44 (87.4)	3.00 (76.2)	2.33 (59.2)	—
		30	600	3.75 (95.3)	3.31 (84.1)	2.26 (57.4)
	60	600	4.87 (123.7)	3.00 (76.2)	2.58 (65.5)	—

Mechanical Interlock and Reversing Kits

Mechanical interlocks and reversing kits are designed for field assembly of reversing contactors or starters from Freedom Series components. The reversing kits include a mechanical

interlock, stabilizer bar and a pre-cut, trimmed and formed wire set. Auxiliary contacts, if required, must be ordered separately. See Pages V5-T2-25 and V5-T2-26.

C321KM60B



Part No. 23-7165



Wire Set



Mechanical Interlock Only ②③

Application			
NEMA Size	IEC Size	Contactor Mounting	Catalogue Number
00–2	A–K	Horizontal	C321KM60B
3	L–N	Horizontal	C321KM30
3 to 4	N to P	Horizontal	C321KM43
4	P–S	Horizontal	C321KM40
4 to 5	—	Horizontal	C321KM45
4 to 6	S to T/U	Horizontal	C321KM80
5	—	Horizontal	C321KM50
5 to 6	—	Horizontal	C321KM56
6	T and U	Horizontal	C321KM70
6 to 7	T/U to V–X	Horizontal	C321KM90
7	V, W and X	Horizontal	C321KM34
4 or 5 to 5	P–S to 5	Vertical	C321KM55
5 to 6	—	Vertical	C321KM65
6	T and U	Vertical	C321KM66
6 to 7	T/U to V–X	Vertical	C321KM67

Reversing Kits (Horizontal Contactor Mounting Only)

Application		
NEMA Size	IEC Size	Catalogue Number
00	A–C	C321KM60K14B
0	D–F	C321KM60K13B
1	—	C321KM60K15B
2	G–K	C321KM60K16B
3	—	C321KM60K17 ④
—	L and M	C321KM60K21 ④
—	N	C321KM60K18 ④
4	—	C321KM60K19 ④
5	—	C321KM60K20 ④
—	P–S	C321KM60K44 ④

Notes

- ① Type M fuse block not approved for branch circuit protection.
- ② Without cross-wiring.
- ③ For use with latest series product.
- ④ Kit includes (2) NC auxiliary contacts.

# 2.1

## NEMA Contactors and Starters

### Freedom Series

2

#### Solid-State Timers

##### Solid-State ON DELAY Timer—Side Mounted on Freedom Series NEMA 00–2, IEC A–K and C25D, C25E and C25F Frame

This timer is designed to be **wired in series with the load** (typically a coil). When the START button is pushed (power applied to timer), the

ON DELAY timing function starts. At the completion of the set timing period, timer and series wired load will both be energized.

#### Solid-State Timer



#### Mounted Timer Product Selection

Timing Range	Catalogue Number <sup>①②③</sup>
0.1–1.0 seconds	<b>C320TDN1_</b>
1–30 seconds	<b>C320TDN30_</b>
30–300 seconds	<b>C320TDN300_</b>
5–30 minutes	<b>C320TDN3000_ <sup>④</sup></b>

#### Shorting Bar Kits

These kits provide phase-to-phase power connections of contactors for field assembly. The kits include bus

connections and mounting hardware. The shorting bars connect all three phases of a single contactor.

#### Shorting Bar Kits

Description	Catalogue Number
NEMA Size 3, IEC Sizes L–N	<b>C321SB18</b>
NEMA Size 4, IEC Sizes A–S	<b>C321SB19</b>
NEMA Size 6, IEC Sizes T and U	<b>C321SB22</b>

#### Pneumatic Timers—Top Mounted

Attachment mounts on top of any NEMA Size 00–2 or IEC Size A–K Freedom Series starter or contactor (top mounted auxiliary contacts cannot be installed on device when timer is used). Timer

unit has 1NO-1NC isolated timed contacts—circuits in each pole must be the same polarity. Units are convertible from OFF to ON DELAY or vice-versa.

#### Pneumatic Timers



#### Pneumatic Timers

Timing Range	Catalogue Number
0.1 to 30 seconds	<b>C320TP1</b>
10 to 180 seconds	<b>C320TP2</b>

#### Maximum Ampere Ratings

Description	Vac			
	120	240	480	600
Make	30	15	7.5	6
Break	3	1.5	0.75	0.6

#### Locking Cover for Overload Relay—C306 Only

Snap-on transparent or opaque plastic panel for covering access port to the overload relay trip setting

dial—helps prevent accidental or unauthorized changes to trip and reset setting.

#### Locking Cover for Overlay Relay



#### Locking Cover for Overlay Relay

Description	Min. Ordering Quantity (Std. Pkg.)	Catalogue Number
Clear cover, no accessibility	50	<b>C320PC3</b>
Gray cover, no accessibility, with Auto only nib	50	<b>C320PC4</b>
Gray cover, no accessibility, with Manual only nib	50	<b>C320PC5</b>
Gray cover with FLA dial accessibility, A, B, C, D positions and Auto only nib	50	<b>C320PC6</b>
Gray cover with FLA dial accessibility, A, B, C, D positions and Manual only nib	50	<b>C320PC7</b>

#### Notes

- ① Add operating voltage suffix to Catalogue number.  
**A** = 120V, **B** = 240V, **E** = 208V
- ② Rated 0.5 ampere pilot duty—not to be used on larger contactors.
- ③ Terminal connections are quick connects only. Two per side.
- ④ 240V operating voltage not available for C320TDN3000\_.

## Identification Markers

### IEC Sizes A–K, NEMA Sizes 00–2

Designed to snap on the face of contactor for easy, personalized identification of

individual devices. Includes holder and labels.

### Identification Markers

Description	Catalogue Number
Identification marker	C320DL2

## Control Circuit Fuse Block

These panel mounted fuse holders, designed for control circuit protection or other similar low current requirements, have extractor type fuse caps. The Class CC rejection type fuses (KTK-R) used in these holders are intended for use with

equipment designated as being suitable for use on systems having high available fault currents. If branch circuit protective device is 45A or greater, C320FBR fuse kit may be required for control circuit protection per NEC 430-72.

### Control Circuit Fuse Block

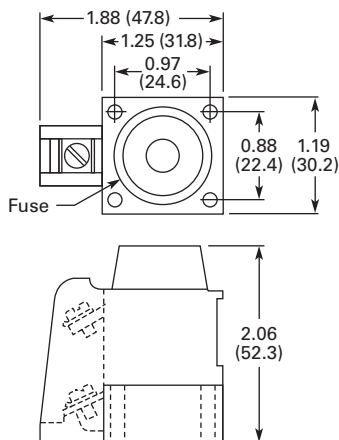


### Control Circuit Fuse Block

Type	Max. Amperes	Catalogue Number
Fuse holder only	15	C320FB ①
	30	C320FBR ②

## Dimensions

Approximate Dimensions in Inches (mm)



## DIN Rail Mounting Channel—35 mm

Designed for DIN rail mounting of IEC style contactors and starters.

### DIN Rail



### DIN Rail

Description	Catalogue Number
1 meter length	MC382MA1

## Finger Protection Shields

Snap-on shields for both contactors and starters provide IEC Type IP20 finger

protection. Prevents accidental contact with line/load terminals.

### Finger Protection Shields

Application	Catalogue Number
NEMA Size 00, IEC Sizes A–C	C320LS1
NEMA Size 0, IEC Sizes D–F	C320LS2
<b>NEMA Sizes 1–2, IEC Sizes G–K</b>	
Contactors	C320LS3
Reversing contactors	C320LS4
<b>NEMA Size 1</b>	
Starters	C320LS5
Reversing starters	C320LS6
<b>NEMA Size 2, IEC Sizes G–K</b>	
Starters	C320LS7
Reversing starters	C320LS8

## Adapter to DIN Rail Mount

### NEMA 1–2 and IEC G–K Contactors

Designed to allow DIN rail mounting of NEMA 1–2 and IEC G–K contactors. Includes all hardware required to

convert contactors from panel mounting to 35 mm DIN rail mounting.

### Adapter to DIN Rail Mount

Catalogue Number
C320DN65

### Notes

- ① A fuse is not supplied, but holder will accept a Bussman Type KTK or KTK-R (13/32 in x 1-1/2 in) fuse, 600V maximum.
- ② Includes a 5A, 600V KTK-R fuse.

# 2.1

## NEMA Contactors and Starters

### Freedom Series

2

#### Transient Suppressor Kits

##### NEMA Sizes 00–2, IEC Sizes A–K

These kits limit high voltage transients produced in the control circuit when power is removed from the contactor or starter coil. There are three separate suppressors for use on 24–120V, 208–240V or 277–480V coils respectively.

These devices mount directly to the coil terminals of Freedom Series contactors or starters NEMA Sizes 00–2, IEC Sizes A–K and lighting contactors 10–60A. Reversing devices will require two.

##### C320TS2



##### NEMA Sizes 00–2, IEC Sizes A–K

Description	Coil Voltage ①	Catalogue Number
Transient suppressor	24/120V	<b>C320TS1</b>
	208/240V	<b>C320TS2</b>
	277/480V	<b>C320TS3</b>

##### NEMA Sizes 3–5, IEC Sizes L–S

This device mounts on top of any side mounted auxiliary contact on Freedom Series NEMA Sizes 3–5, IEC Sizes L–S and lighting contactors 100–300A. It connects across coil terminals on any 120V contactor or starter magnet

coil (reversing starters or contactors require 2). Limits high voltage transients produced in the circuit when power is removed from the coil.

##### C320AS1



##### NEMA Sizes 3–5, IEC Sizes L–S

Description	Coil Voltage	Catalogue Number
Transient suppressor	120V	<b>C320AS1</b>

#### Add-On Power Pole Kit ②

##### NEMA Sizes 00–0, IEC Sizes A–F

This device mounts on the side of Freedom NEMA Size 00–0 and IEC Sizes A–F contactors. One unit can be mounted on each side and

carries UL, cUL and IEC ratings. The device is rated for resistive, inductive and lighting applications.

##### NEMA Sizes 00–0, IEC Sizes A–F

UL Ampere Rating				IEC 947 Ampere Rating					
Inductive 600V	Resistive 600V	Horsepower Single-Phase		Locked Rotor 240V	Lighting Ballast Tungsten 480V	AC-1 600V	AC-3 600V	AC-5a AC-5b 480V	1NO Power Pole Catalogue Number
		115V	230V						
15	20	1/2	2	96	20	20	12	18	<b>C320PPD10</b>

#### Notes

- ① Suppressor is compatible with coil voltages/ranges as shown, both 50 and 60 Hz.
- ② Power pole kits sold for replacement purposes only. For new applications, order the correct four-pole and five-pole contactor Catalogue numbers.

#### Adhesive Dust Cover

##### NEMA Sizes 00–2, IEC Sizes A–K

These adhesive stickers come 25 to a package and provide extra protection from contaminants when applied to the sides of Freedom NEMA Sizes 00–2 and IEC

Sizes A–K. Adhesive covers are easily applied to side opening where auxiliaries are not installed and provide extra protection from metal filings and other debris.

##### NEMA Sizes 00–2, IEC Sizes A–K

Description	Catalogue Number
25 to a package	<b>C320DSTCVR</b>

## Auxiliary Contacts

### Contact Configuration Code

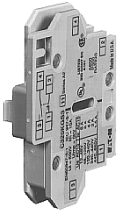

This two-digit code is found on the auxiliary contact to assist in identifying the specific contact configuration. The first digit indicates the quantity of NO contacts and the second indicates the quantity of NC contacts.

### NEMA Sizes 00–2—IEC Sizes A–K

The auxiliary contacts listed on this page are designed for installation on Freedom Series starters and contactors. Snap-on design facilitates quick, easy installation.

These bifurcated design contact blocks, featuring silver cadmium alloy contacts, are well suited for use in very low energy (logic level) circuits.

### NEMA Sizes 00–2—IEC Sizes A–K <sup>①</sup>

	Description	Contact Configuration Code <sup>②</sup>	Catalogue Number
<b>Side Mounted</b> 	<b>Side Mounted</b>		
	1NO	10	C320KGS1
	1NC	01	C320KGS2
	1NO-1NC	11	C320KGS3
	2NO	20	C320KGS4
	2NC	02	C320KGS5
	1NO-1NCI	N/A	C320KGS6
	1NO (EC)-1NC (LO)	N/A	C320KGS7
	1NCI	N/A	C320KGS8
<b>Top Mounted</b> 	<b>Top Mounted</b>		
	1NO	10	C320KGT1
	1NC	01	C320KGT2
	1NO-1NC	11	C320KGT3
	2NO	20	C320KGT4
	2NC	02	C320KGT5
	1NO-1NCI	N/A	C320KGT6
	1NO (EC)-1NC (LO)	N/A	C320KGT7
	1NCI	N/A	C320KGT8
	3NO	30	C320KGT9
	2NO-1NC	21	C320KGT10
	1NO-2NC	12	C320KGT11
	3NC	03	C320KGT12
	4NO	40	C320KGT13
	3NO-1NC	31	C320KGT14
	2NO-2NC	22	C320KGT15
	1NO-3NC	13	C320KGT16
	4NC	04	C320KGT17
	3NO-1NCI	N/A	C320KGT18
	2NO-1NCI-1NC	N/A	C320KGT19
	2NO-1NO (EC)-1NC (LO)	N/A	C320KGT20
1NO-1NC-1NO (EC)-1NC (LO)	N/A	C320KGT21	

#### Notes

- ① NCI = Normally Closed early opening designed for use in reversing applications. EC = Early Closing. LO = Late Opening.
- ② For reference only—not part of Catalogue number.

# 2.1

## NEMA Contactors and Starters

Freedom Series

### NEMA Sizes 3–8—IEC Sizes L–Z

2

C320KGS42



#### Base Auxiliary Contacts— NEMA Sizes 3–5, IEC Sizes L–S

Circuit	Contact Configuration Code <sup>①</sup>	NEMA Size 3 IEC Sizes L–N Catalogue Number	NEMA Sizes 4–5 IEC Sizes P–S Catalogue Number
NO	10	C320KGS31	C320KGS41
NO-NC	11	C320KGS32	C320KGS42

C320KGS22



#### Auxiliary Contacts—NEMA Sizes 3–5, IEC Sizes L–S

Circuit	Contact Configuration Code <sup>①</sup>	Catalogue Number
NO	10	C320KGS20
NC	01	C320KGS21
NO-NC <sup>②</sup>	11	C320KGS22

#### Sealed Logic Level

Circuit	Contact Configuration Code <sup>①</sup>	Catalogue Number
NO	10	C320KGS20L
NC	01	C320KGS21L
NO-NC <sup>③</sup>	11	C320KGS22L

#### Auxiliary Contacts—NEMA Sizes 6–8, IEC Sizes T–Z

Circuit	Contact Configuration Code <sup>①</sup>	Size	Catalogue Number
NO-NC	11	NEMA 8, IEC Z	C320KA5
2NO-2NC	22	NEMA 6–7	C320KA6
2NO-2NC	22	IEC T–X	C320KA8

### Auxiliary Contact Ratings (Amperes)

#### Ratings—NEMA A600

Current	AC Volts			
	120V	240V	480V	600V
Make	60	30	15	12
Break	6	3	1.5	1
Continuous	10	10	10	10

#### Ratings—NEMA P300

Continuous Thermal Rating: 5A

DC Volts	Make/Break Amperes
125	1.10
250	0.55

#### Ratings—Logic Level

##### Minimum Ratings for Logic Level and Hostile Atmosphere Application

Minimum Amperes	20 mA
Minimum Volts	24 Vac/Vdc

#### Ratings C320KGS20L, C320KGS21L, C320KGS22L

DC-12		AC-12	
$U_e$	$I_e$	$U_e$	$I_e$
80	0.1	250	0.1

#### Notes

- ① For reference only—not part of Catalogue number.
- ② NO-NC occupies two position—L2 and L3, or R2 and R3. See figure on Page V5-T2-27.
- ③ Form C contacts.



### Auxiliary Contact Location

#### NEMA Sizes 00–2, IEC Sizes A–K

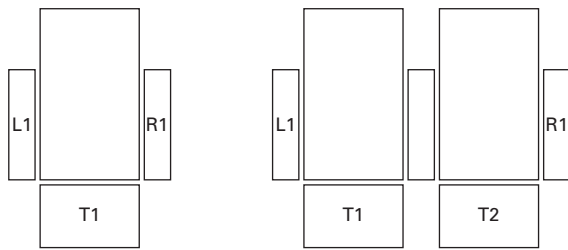
The sketches below illustrate the maximum number of auxiliary contacts that can be assembled to a contactor or starter and their locations.

assembled to a contactor or starter and their locations.

#### Auxiliary Contacts

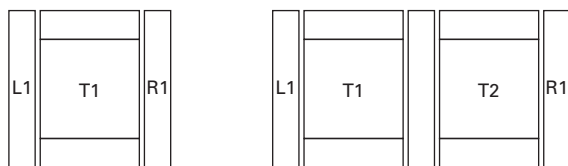
Size	Poles	Available Mounting Positions ①②		Catalogue Number
		Open Type	Enclosed	
A–K	3	T1, L1	L1	<b>AE16</b>
00	3	T1, L1, R1	L1	<b>AN16</b>
0–2	3	T1, L1	L1	
A–K	3	L1, R1	L1, R1	<b>AE56</b>
00–2	3	T1, T2	—	<b>AN56</b>
A–C	2–4	T1, L1, R1	L1, R1	<b>CE15</b>
D–K	3	T1, L1	L1	
G–J	4	T1, R1	—	
G–J	5	T1	—	
00	2–4	T1, L1, R1	L1	<b>CN15</b>
0–2	2–3	T1, L1	L1	
1, 2	4	T1, L1	—	
1, 2	5	T1, L1	—	
10A	2–4	T1, L1, R1	L1	<b>CN35</b>
20–60A	2–3	T1, L1	L1	
60A	4	T1, L1	—	
60A	5	T1, L1	—	
A–K	3	L1, R1	L1, R1	<b>CE55</b>
00–2	3	T1, T2	—	<b>CN55</b>

#### Auxiliary Contact Location



Top View

Top View



Front View

Front View

**Non-Reversing Contactors and Starters**

**Reversing Contactors and Starters**

#### NEMA Sizes 3–8, IEC Sizes L–Z

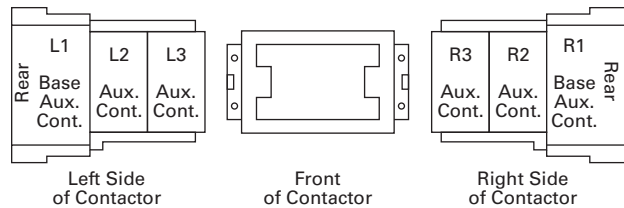
The sketches below illustrate the maximum number of auxiliary contacts that can be assembled to a contactor and their locations.

**Note:** A base auxiliary contact must be added in position R1 before additional auxiliary contacts can be mounted on NEMA Size 3 and IEC Sizes L–N, or in L1 on NEMA Sizes 4–5 and IEC Sizes P–S.

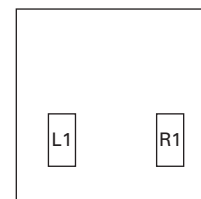
#### Mounting Positions

Size	Available Mounting Positions ①
NEMA Size 3, IEC Sizes L–N	R2, R3, L1, L2, L3
NEMA Sizes 4–5, IEC Sizes P–S	L2, L3, R1, R2, R3
NEMA Sizes 6–7, IEC Sizes T–X	R1
NEMA Size 8, IEC Size Z	L2, R2

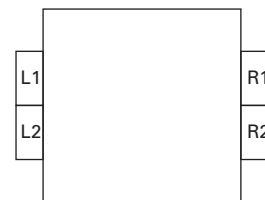
#### Auxiliary Contact Location



**NEMA Sizes 3–5  
IEC Sizes L–S**



**NEMA Sizes 6–7  
IEC Sizes T, U, V, W and X**



**NEMA Size 8  
IEC Size Z**

#### Notes

- ① Available positions on contactors or starters other than what is factory installed.
- ② When a pneumatic timer is mounted on contactor, only side mounted auxiliary contact positions are available. The solid-state timer, when added, takes up side mounted auxiliary contact position.

### DC Magnet Coils

2

#### When Ordering Specify

#### Conversion Kit for Field Assembly

- Catalogue number

#### Factory Installed DC Coil

- For factory installed DC magnet coil on AC contactors or non-combination starters (open type only), substitute the code suffix from the table on this page for the magnet coil identifier in the device Catalogue number. EXAMPLE: For Size 0 AC contactor with a 24 Vdc coil, change AN16BN0AC to AN16BN0T1C

#### Application

- Connect for separate control
- Not for use with cover control switch operators
- Use twin break, heavy-duty pilot devices
- Designed for +10%, -20% rated voltage, continuous duty operation

#### Non-Reversing Kit Consists of:

- One encapsulated DC magnet coil
- One NCI or NO/NCI side mounted auxiliary contact

**Note:** These kits are supplied with a NO/NCI side mounted auxiliary contact in place of the NCI contact.

- Two blue colored connection wires
- One instruction publication

#### Operation

See next page for operation details.

### DC Magnet Coils

Contactor or Starter Size	IEC	Volts	Conversion Data			NCI Interlock	Complete Conversion Kit		Factory Installed Code Suffix
			Magnet Coil	Amps P.U./Seal	Watts P.U./Seal		Catalogue Number	Ship Wt. Lbs (kg)	
NEMA			Coil Number						
<b>Non-Reversing—Kit Includes NCI Side Mounted Auxiliary Contact</b>									
00 and 0 CN35–A, B, D D15 Relays	A–F	12	<b>9-2988-11</b>	6.4/0.28	76.8/3.36	<b>C320KGD1</b>	<b>C335KD3R1</b>	1.0 (0.5)	<b>R1</b>
		24	<b>9-2988-12</b>	3.2/0.14	76.8/3.36	<b>C320KGD1</b>	<b>C335KD3T1</b>		<b>T1</b>
		48	<b>9-2988-13</b>	1.6/0.07	76.8/3.36	<b>C320KGD1</b>	<b>C335KD3W1</b>		<b>W1</b>
		120	<b>9-2988-14</b>	0.64/0.028	76.8/3.36	<b>C320KGD1</b>	<b>C335KD3A1</b>		<b>A1</b>
① 00 and 0 CN35–A, B, D D15 Relays	A–F	12	<b>9-2988-11</b>	6.4/0.28	76.8/3.36	<b>C320KGD2</b> ①	<b>C335KD3R4</b>	1.0 (0.5)	<b>R4</b>
		24	<b>9-2988-12</b>	3.2/0.14	76.8/3.36	<b>C320KGD2</b> ①	<b>C335KD3T4</b>		<b>T4</b>
		48	<b>9-2988-13</b>	1.6/0.07	76.8/3.36	<b>C320KGD2</b> ①	<b>C335KD3W4</b>		<b>W4</b>
		120	<b>9-2988-14</b>	0.64/0.028	76.8/3.36	<b>C320KGD2</b> ①	<b>C335KD3A4</b>		<b>A4</b>
1 and 2 CN35–G	G–K	12	<b>9-2990-1</b>	15.4/0.42	185/4.98	<b>C320KGD5</b>	<b>C335KD4R4</b>	1.0 (0.5)	<b>R4</b>
		24	<b>9-2990-2</b>	7.7/0.21	185/4.96	<b>C320KGD5</b>	<b>C335KD4T4</b>		<b>T4</b>
		48	<b>9-2990-3</b>	3.9/0.11	185/5.04	<b>C320KGD5</b>	<b>C335KD4W4</b>		<b>W4</b>
		120	<b>9-2990-4</b>	1.5/0.041	185/4.87	<b>C320KGD5</b>	<b>C335KD4A4</b>		<b>A4</b>
3 CN35–K	L–N	12	<b>9-3002-1</b>	24/0.40	293/4.84	<b>C320KGD3</b>	<b>C335KD5R1</b>	2.0 (0.9)	<b>R1</b>
		24	<b>9-3002-2</b>	12/0.20	288/4.75	<b>C320KGD3</b>	<b>C335KD5T1</b>		<b>T1</b>
		48	<b>9-3002-3</b>	6.1/0.097	295/4.67	<b>C320KGD3</b>	<b>C335KD5W1</b>		<b>W1</b>
		120	<b>9-3002-4</b>	2.5/0.038	298/4.57	<b>C320KGD3</b>	<b>C335KD5A1</b>		<b>A1</b>
4 and 5 CN35–N, S	P–S	24	<b>9-2026-4</b>	18/0.22	400/5.3	<b>C320KGD3</b>	<b>C335KA3T1</b>	2.5 (1.1)	<b>T1B</b>
		48	<b>9-2026-3</b>	9/0.11	400/5.2	<b>C320KGD3</b>	<b>C335KA3W1</b>		<b>W1B</b>
		120	<b>9-2026-2</b>	3.3/0.05	450/5.4	<b>C320KGD3</b>	<b>C335KA3A1</b>		<b>A1B</b>
		240	<b>9-2026-1</b>	1.7/0.02	440/4.9	<b>C320KGD3</b>	<b>C335KA3B1</b>		<b>B1B</b>
<b>Reversing</b>									
00 and 0 CN35–A, B, D D15 relays	A–F	12	<b>(2) 9-2988-1</b>	6.4/0.28	76.8/3.36	<b>(2) C320KGD1</b>	<b>C335RD3R1</b> ②	1.0 (0.5)	<b>R1</b> ③
		24	<b>(2) 9-2988-2</b>	3.2/0.14	76.8/3.36	<b>(2) C320KGD1</b>	<b>C335RD3T1</b> ②		<b>T1</b> ③
		48	<b>(2) 9-2988-3</b>	1.6/0.07	76.8/3.36	<b>(2) C320KGD1</b>	<b>C335RD3W1</b> ②		<b>W1</b> ③
		120	<b>(2) 9-2988-4</b>	0.64/0.028	76.8/3.36	<b>(2) C320KGD1</b>	<b>C335RD3A1</b> ②		<b>A1</b> ③
1 and 2 CN35–G	G–K	12	<b>(2) 9-2990-1</b>	15.4/0.42	185/4.98	<b>(2) C320KGD3</b>	④	—	<b>R1</b> ③
		24	<b>(2) 9-2990-2</b>	7.7/0.21	185/4.96	<b>(2) C320KGD3</b>	④		<b>T1</b> ③
		48	<b>(2) 9-2990-3</b>	3.9/0.11	185/5.04	<b>(2) C320KGD3</b>	④		<b>W1</b> ③
		120	<b>(2) 9-2990-4</b>	1.5/0.041	185/4.87	<b>(2) C320KGD3</b>	④		<b>A1</b> ③

#### Notes

- ① These kits are supplied with a NO/NCI side mounted auxiliary contact in place of the NCI contact.
- ② Kit does not include mechanical interlock or crossover wiring. Two NO/NCI top mounted auxiliary contacts are supplied for electrical interlocking.
- ③ Factory installed DC coils on NEMA contactors and starters include a NO/NC top mounted auxiliary contact on each contactor for electrical interlocking. On IEC contactors and starters, a NC top mounted auxiliary contact is supplied on each contactor for electrical interlocking.
- ④ Available factory assembled only.

### Operation

These DC coil kits have separate pick-up and seal windings. A **special** (side mounted) early-break NCI auxiliary contact is used to either disconnect the pick-up winding or insert the seal winding in series with the pick-up winding, depending on the frame size of the contactor. DC coil kits come in two styles, a suffix **1** and a suffix **4**. Suffix 1 contains only the **special** (side mounted) early break NCI auxiliary contact. Suffix 4 contains a NO contact in the same package as the **special** (side mounted) early-break NCI auxiliary contact.

**Note:** For NEMA Sizes 00 and 0 and IEC Sizes A–F, contactors

may utilize either suffix 1 or 4 DC coil kits; starters may utilize suffix 4 DC coil kits only. For NEMA Sizes 1 and 2 and IEC Sizes G–K, both contactors and starters may utilize a suffix 4 DC coil kit only.

On the above sizes only, when the **special** auxiliary package is mounted on the side of a contactor or starter, **no** standard auxiliary contact may be mounted on the same side.

**Note:** For NEMA Sizes 3–5 and IEC Sizes L–S, special coil NCI clearing contact is an add-on auxiliary (**must** mount on a base mount auxiliary contact; normally a 1NO). This arrangement will normally account for two of the three contact positions on the side of each contactor or starter.

### Competitive Mounting Plates

The C321 adapter plates permit direct replacement of competitive starters with Freedom Series starters without drilling and tapping new mounting holes. Allen-Bradley 509, Eaton's A10

(adapter plate not required for replacing A10 Starter Sizes 1, 4 and 5), Furnas 14, ESP100, General Electric CR206, CR306, Siemens SXL, Square D 8536, Westinghouse A200, B200.

### Competitive Mounting Plates

#### C321CMP1

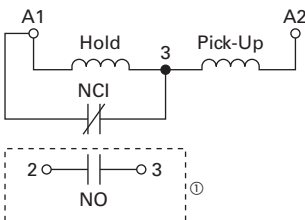


Freedom NEMA Size	Index Number <sup>②</sup> Catalogue Number
00, 0	C321CMP0
1	C321CMP1
2	C321CMP2
3	C321CMP3
4	C321CMP4
5	C321CMP5

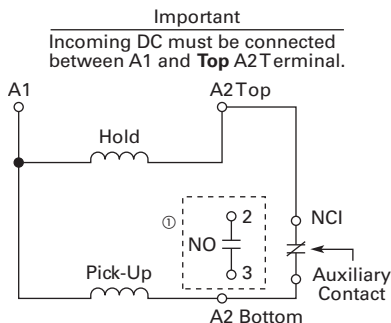
#### Note

- ① 1NO available in Suffix 4 kits only.
- ② Handling number only—does not appear on product. The handling number is stamped on the carton label only.

### Elementary Diagrams



DC Coil Elementary Diagram for NEMA Sizes 1–3 and IEC Sizes G–N Contactors and Starters



DC Coil Elementary Diagram for NEMA Sizes 00, 0, 4 and 5 and IEC Sizes A–F and P–S Contactors and Starters

### Special Modifications

For Catalogue Numbers AN16, AN56, CE15, CN15, CN35, CN55

Addition or Special Feature	Starter Size —NEMA									
	00	0	1/—	2	3	4	5	6	7	8
<b>Control Circuit</b>										
Extra auxiliary circuit, factory installed NO or NC—each contact <sup>①</sup>	Consult sales office for pricing adders.									
Transient suppressor <sup>①</sup>	Consult sales office for pricing adders.									
<b>Power Circuit</b>										
Contactor/starter for ring lug capability—add Mod Code <b>T16</b> to Catalogue number <sup>②</sup> (Power terminals only, control terminals as standard) Standalone overload relays can not accept ring lugs on line side	Consult sales office for pricing adders.									
<b>Factory Installed Dust Covers</b>										
Factory installed C320DSTCVR—add Mod Code <b>-53</b> to Catalogue number <sup>③</sup>						NA	NA	NA	NA	NA

### Renewal Parts

For a complete listing of parts, refer to the Renewal Parts Publication Number referenced below.

For Catalogue Numbers AN16, AN30, AN40, AN56, AN70, AN80, AN800, CN15, CN35 <sup>④</sup> and CN55 Contactors and Starters (Size 00, 0)

Description	NEMA Size 00		NEMA Size 0	
	Series B1 Part No.	Series C1 Part No.	Series B1 Part No.	Series C1 Part No.
<b>Renewal Parts Publication Number</b>	<b>22177</b>	<b>22177</b>	<b>22177</b>	<b>22177</b>
<b>Contact Kits</b>				
Two-pole	④	④	④	④
Three-pole	④	④	④	④
Four-pole	④	④	④	④
Five-pole	④	④	④	④
<b>Magnet Coils</b>				
	<b>Coil Suffix</b>			
120V 60 Hz or 110V 50 Hz	<b>A</b>	<b>9-2875-1</b>	<b>9-2875-1</b>	<b>9-2876-1</b>
240V 60 Hz or 220V 50 Hz	<b>B</b>	<b>9-2875-2</b>	<b>9-2875-2</b>	<b>9-2876-2</b>
480V 60 Hz or 440V 50 Hz	<b>C</b>	<b>9-2875-3</b>	<b>9-2875-3</b>	<b>9-2876-3</b>
600V 60 Hz or 550V 50 Hz	<b>D</b>	<b>9-2875-4</b>	<b>9-2875-4</b>	<b>9-2876-4</b>
208V 60 Hz	<b>E</b>	<b>9-2875-5</b>	<b>9-2875-5</b>	<b>9-2876-5</b>
277V 60 Hz	<b>H</b>	<b>9-2875-12</b>	<b>9-2875-12</b>	<b>9-2876-12</b>
208/240V 60 Hz	<b>J</b>	<b>9-2875-37</b>	<b>9-2875-37</b>	<b>9-2876-17</b>
240V 50 Hz	<b>K</b>	<b>9-2875-11</b>	<b>9-2875-11</b>	<b>9-2876-11</b>
380–415V 50 Hz	<b>L</b>	<b>9-2875-6</b>	<b>9-2875-6</b>	<b>9-2876-6</b>
380V 50 Hz	<b>L</b>	—	—	—
415V 50 Hz	<b>M</b>	—	—	—
550V 50 Hz	<b>N</b>	—	—	—
24V 60 Hz–24V 50 Hz	<b>T</b>	<b>9-2875-36</b>	<b>9-2875-36</b>	<b>9-2876-36</b>
24V 60 Hz	<b>T</b>	—	—	—
24V 50 Hz	<b>U</b>	<b>9-2875-36</b>	<b>9-2875-36</b>	<b>9-2876-36</b>
32V 50 Hz	<b>V</b>	<b>9-2875-16</b>	<b>9-2875-16</b>	<b>9-2876-16</b>
48V 60 Hz	<b>W</b>	<b>9-2875-8</b>	<b>9-2875-8</b>	<b>9-2876-8</b>
48V 50 Hz	<b>Y</b>	<b>9-2875-9</b>	<b>9-2875-9</b>	<b>9-2876-9</b>
<b>Magnet Frame Armature</b>				
Lower magnet frame	④	④	④	④
Upper magnet frame	④	④	④	④

#### Notes

- ① These modifications are generally available in kit form at lower cost. See specific product sections for kit listings.
- ② The T16 modifications are only available on C306 overloads and the following three-pole devices: CN15, CN55, AN16, AN56 and AN700 (separate winding only). The 45 mm and 65 mm frames (NEMA Size 0–2) reversing devices (CN55B, CN55D, CN55G, AN56B, AN56D, AN56G, AN700 and AN700G) with the T16 modification are supplied without crossover wires.
- ③ CN35A = Size 00, CN35B and CN35D = Size 0, CN35G = Size 2, CN35K = Size 3, CN35N = Size 4, and CN35S = Size 5.
- ④ Replace with complete contactor.

For Catalogue Numbers AN16, AN30, AN40, AN56, AN70, AN80, AN800, CN15, CN35 ① and CN55 Contactors and Starters (Size 1, 2)

Description	NEMA Size 1		NEMA Size 2		NEMA Size 3
	Series A1 Part No.	Series B1 Part No.	Series A1 Part No.	Series B1 Part No.	
<b>Renewal Parts Publication Number</b>	20861	22177	20861	22177	20426
<b>Contact Kits</b>					
Two-pole	6-65	6-65	6-65-7	6-65-7	6-43-5
Three-pole	6-65-2	6-65-2	6-65-8	6-65-8	6-43-6
Four-pole	6-65-9	6-65-9	6-65-15	6-65-15	—
Five-pole	6-65-10	6-65-10	6-65-16	6-65-16	—
<b>Magnet Coils</b>	<b>Coil Suffix</b>				
120V 60 Hz or 110V 50 Hz	<b>A</b>	9-3285-1	9-3285-1	9-3285-1	9-2756-1 KIT
240V 60 Hz or 220V 50 Hz	<b>B</b>	9-2703-2 KIT	9-2703-2 KIT	9-2703-2 KIT	9-2756-2 KIT
480V 60 Hz or 440V 50 Hz	<b>C</b>	9-2703-3 KIT	9-2703-3 KIT	9-2703-3 KIT	9-2756-3 KIT
600V 60 Hz or 550V 50 Hz	<b>D</b>	9-2703-4 KIT	9-2703-4 KIT	9-2703-4 KIT	9-2756-4 KIT
208V 60 Hz	<b>E</b>	9-2703-9 KIT	9-2703-9 KIT	9-2703-9 KIT	9-2756-5 KIT
277V 60 Hz	<b>H</b>	9-2703-7 KIT	9-2703-7 KIT	9-2703-7 KIT	9-2756-9 KIT
208/240V 60 Hz	<b>J</b>	—	—	—	—
240V 50 Hz	<b>K</b>	9-2703-14 KIT	9-2703-14 KIT	9-2703-14 KIT	9-2756-13 KIT
380–415V 50 Hz	<b>L</b>	9-2703-8 KIT	9-2703-8 KIT	9-2703-8 KIT	—
380V 50 Hz	<b>L</b>	—	—	—	9-2756-12 KIT
415V 50 Hz	<b>M</b>	—	—	—	9-2756-8 KIT
550V 50 Hz	<b>N</b>	—	—	—	9-2756-14 KIT
24V 60 Hz–24V 50 Hz	<b>T</b>	—	—	—	—
24V 60 Hz	<b>T</b>	9-2703-6 KIT	9-2703-6 KIT	9-2703-6 KIT	9-2756-6 KIT
24V 50 Hz	<b>U</b>	9-2703-12 KIT	9-2703-12 KIT	9-2703-12 KIT	9-2756-11 KIT
32V 50 Hz	<b>V</b>	9-2703-10 KIT	9-2703-10 KIT	9-2703-10 KIT	9-2756-10 KIT
48V 60 Hz	<b>W</b>	9-2703-11 KIT	9-2703-11 KIT	9-2703-11 KIT	9-2756-15 KIT
48V 50 Hz	<b>Y</b>	9-2703-13 KIT	9-2703-13 KIT	9-2703-13 KIT	9-2756-7 KIT
<b>Magnet Frame Armature</b>					
Lower magnet frame		17-18200	17-18200	17-18200	17-8955-2 KIT
Upper magnet frame		48-1936	48-1936	48-1936	48-1902 KIT

**Note**

① CN35A = Size 00, CN35B and CN35D = Size 0, CN35G = Size 2, CN35K = Size 3, CN35N = Size 4, and CN35S = Size 5.

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## NEMA Contactors and Starters

### Freedom Series

For a complete listing of parts, refer to the Renewal Parts Publication Number referenced below.

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#### For Catalogue Numbers AN16, AN30, AN40, AN56, AN70, AN80, AN800, CN15, CN35 <sup>①</sup> and CN55 Contactors and Starters (Size 4, 5, 6)

Description	NEMA Size 4		NEMA Size 5		NEMA Size 6		
	Series A1 Part No.	Series B1 Part No.	Series A1 Part No.	Series B1 Part No.	Contactors and Starter Series A1, Starter Series B1 Part No.	Contactors and Starter Series B1, Starter Series C1 Part No.	
<b>Renewal Parts Publication Number</b>	20428	20428	20429	20429	20146	23349	
<b>Contact Kits</b>							
Two-pole	6-44	6-26	6-45	6-45	6-601-2	—	
Three-pole	6-44-2	6-26-2	6-45-2	6-45-2	6-601	6-648	
<b>Magnet Coils</b>							
	<b>Coil Suffix</b>						
120V 60 Hz or 110V 50 Hz	<b>A</b>	9-1891-1 KIT	9-1891-1 KIT	9-1891-1 KIT	9-1891-1 KIT	9-2698	9-3006
240V 60 Hz or 220V 50 Hz	<b>B</b>	9-1891-2 KIT	9-1891-2 KIT	9-1891-2 KIT	9-1891-2 KIT	9-2698-2	9-3006-2
480V 60 Hz or 440V 50 Hz	<b>C</b>	9-1891-3 KIT	9-1891-3 KIT	9-1891-3 KIT	9-1891-3 KIT	9-2698-3	9-3006-3
600V 60 Hz or 550V 50 Hz	<b>D</b>	9-1891-4 KIT	9-1891-4 KIT	9-1891-4 KIT	9-1891-4 KIT	9-2698-4	9-3006-4
208V 60 Hz	<b>E</b>	9-1891-13 KIT	9-1891-13 KIT	9-1891-13 KIT	9-1891-13 KIT	9-2698-5	—
277V 60 Hz	<b>H</b>	9-1891-26 KIT	9-1891-26 KIT	9-1891-26 KIT	9-1891-26 KIT	—	—
208/240V 60 Hz	<b>J</b>	—	—	—	—	—	—
240V 50 Hz	<b>K</b>	9-1891-20 KIT	9-1891-20 KIT	9-1891-20 KIT	9-1891-20 KIT	—	—
380–415V 50 Hz	<b>L</b>	—	—	—	—	9-2698-6	9-3006-7
380V 50 Hz	<b>L</b>	9-1891-14 KIT	9-1891-14 KIT	9-1891-14 KIT	9-1891-14 KIT	—	—
415V 50 Hz	<b>M</b>	9-1891-21 KIT	9-1891-21 KIT	9-1891-21 KIT	9-1891-21 KIT	—	—
550V 50 Hz	<b>N</b>	9-1891-8 KIT	9-1891-8 KIT	9-1891-8 KIT	9-1891-8 KIT	—	—
24V 60 Hz–24V 50 Hz	<b>T</b>	—	—	—	—	—	9-3006-8
24V 60 Hz	<b>T</b>	9-1891-15 KIT	9-1891-15 KIT	9-1891-15 KIT	9-1891-15 KIT	—	—
24V 50 Hz	<b>U</b>	9-1891-16 KIT	9-1891-16 KIT	9-1891-16 KIT	9-1891-16 KIT	—	—
48V 60 Hz	<b>W</b>	—	—	—	—	9-2698-8	9-3006-9
48V 50 Hz	<b>Y</b>	9-1891-18 KIT	9-1891-18 KIT	9-1891-18 KIT	9-1891-18 KIT	—	—
<b>Overload Relays</b>							
For replacement on existing starters three-pole—ambient compensated bimetallic	10-6530-4	10-6530-4	C306DN3B	C306DN3B	C306DN3B	C306DN3B	C306DN3B
<b>Current Transformer</b>	—	—	42-3564	42-3564	42-3598	42-3598	42-3598
<b>Magnet Frame Armature <sup>②</sup></b>							
Lower Magnet Frame	48-1030-2	48-1030-2	48-1030-2	48-1030-2	—	—	—
Upper Magnet Frame	48-1029-4	48-1029-4	48-1029-4	48-1029-4	—	—	—

#### Feeder Group Renewal <sup>③</sup>

Volts	Hertz	NEMA Size 4		NEMA Size 5		NEMA Size 6	
		Series A1	Series B1	Series A1	Series B1	Contactors and Starter Series A1, Starter Series B1	Contactors and Starter Series B1, Starter Series C1
110–120	50/60	—	—	—	—	9-2705	9-3007
220–240	50/60	—	—	—	—	9-2705-2	9-3007-2
440–480	50/60	—	—	—	—	9-2705-3	9-3007-3
550–600	50/60	—	—	—	—	9-2705-4	9-3007-4
208	50/60	—	—	—	—	9-2705-5	9-3007-5
380–415	50/60	—	—	—	—	9-2705-6	9-3007-8
48–52	50/60	—	—	—	—	9-2705-8	9-3007-6

#### Notes

<sup>①</sup> CN35A = Size 00, CN35B and CN35D = Size 0, CN35G = Size 2, CN35K = Size 3, CN35N = Size 4, and CN35S = Size 5.

<sup>②</sup> Consult Eaton.

<sup>③</sup> Voltage ratings of the main coils must match those of the feeder group for proper operation of the starter/contactors.

For a complete listing of parts, refer to the Renewal Parts Publication Number referenced below.

**For Catalogue Numbers AN16, AN30, AN40, AN56, AN70, AN80, AN800, CN15, CN35<sup>①</sup> and CN55 Contactors and Starters (Size 7, 8)**

Description	NEMA Size 7		NEMA Size 8	
	Series A1 Part No.	Series B1 Part No.	Series A1 Part No.	Series B1 Part No.
<b>Renewal Parts Publication Number</b>	<b>20848</b>	<b>20848</b>	<b>20849</b>	<b>20849</b>
<b>Contact Kits</b>				
Two-pole	—	—	—	—
Three-pole	<b>6-613</b>	<b>6-613</b>	<b>6-571</b>	<b>6-571</b>
<b>Magnet Coils</b>		<b>Coil Suffix</b>		
120V 60 Hz or 110V 50 Hz	<b>A</b>	<b>9-2698</b>	<b>9-2698</b>	<b>9-2654</b>
240V 60 Hz or 220V 50 Hz	<b>B</b>	<b>9-2698-2</b>	<b>9-2698-2</b>	<b>9-2654-2</b>
480V 60 Hz or 440V 50 Hz	<b>C</b>	<b>9-2698-3</b>	<b>9-2698-3</b>	<b>9-2654-3</b>
600V 60 Hz or 550V 50 Hz	<b>D</b>	<b>9-2698-4</b>	<b>9-2698-4</b>	<b>9-2654-4</b>
208V 60 Hz	<b>E</b>	<b>9-2698-5</b>	<b>9-2698-5</b>	<b>9-2654-6</b>
277V 60 Hz	<b>H</b>	—	—	—
208/240V 60 Hz	<b>J</b>	—	—	—
240V 50 Hz	<b>K</b>	—	—	—
380–415V 50 Hz	<b>L</b>	—	—	—
380V 50 Hz	<b>L</b>	<b>9-2698-6</b>	<b>9-2698-6</b>	<b>9-2654-5</b>
415V 50 Hz	<b>M</b>	—	—	—
550V 50 Hz	<b>N</b>	—	—	—
24V 60 Hz–24V 50 Hz	<b>T</b>	—	—	—
24V 60 Hz	<b>T</b>	—	—	—
24V 50 Hz	<b>U</b>	—	—	—
32V 50 Hz	<b>V</b>	—	—	—
48V 60 Hz	<b>W</b>	—	—	—
48V 50 Hz	<b>Y</b>	—	—	—
<b>Overload Relays</b>				
For replacement on existing starters three-pole—ambient compensated bimetallic	<b>C306DN3B</b>	<b>C306DN3B</b>	<b>C306DN3B</b>	<b>C306DN3B</b>
<b>Current Transformer</b>	<b>42-3598-2</b>	<b>42-3598-2</b>	<b>42-3598-3</b>	<b>42-3598-3</b>
<b>Magnet Frame Armature<sup>②</sup></b>				
Lower magnet frame	—	—	—	—
Upper magnet frame	—	—	—	—

**Notes**

① CN35A = Size 00, CN35B and CN35D = Size 0, CN35G = Size 2, CN35K = Size 3, CN35N = Size 4, and CN35S = Size 5.

② Consult Eaton.

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## NEMA Contactors and Starters

### Freedom Series

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#### Feeder Group Renewal <sup>①</sup>

Volts	Hertz	NEMA Size 7		NEMA Size 8	
		Series A1	Series B1	Series A1	Series B1
110–120	50/60	9-2705	9-2705	—	—
220–240	50/60	9-2705-2	9-2705-2	—	—
440–480	50/60	9-2705-3	9-2705-3	—	—
550–600	50/60	9-2705-4	9-2705-4	—	—
208	50/60	9-2705-5	9-2705-5	—	—
380–415	50/60	9-2705-6	9-2705-6	—	—
48–52	50/60	9-2705-8	9-2705-8	—	—
120	50/60	—	—	9-2664	9-2664
240	50/60	—	—	9-2664-2	9-2664-2
480	50/60	—	—	9-2664-3	9-2664-3
600	50/60	—	—	9-2664-4	9-2664-4
380	50/60	—	—	9-2664-5	9-2664-5
208	50/60	—	—	9-2664-6	9-2664-6
415	50/60	—	—	9-2664-7	9-2664-7
110	50/60	—	—	9-2664-8	9-2664-8
220	50/60	—	—	9-2664-9	9-2664-9
550	50/60	—	—	9-2664-10	9-2664-10
440	50/60	—	—	9-2664-11	9-2664-11

#### Technical Data and Specifications

All data is based on a standard contactor with no auxiliary devices and a 120 Vac or 24 Vdc magnet coil. Coil data has a  $\pm 5\%$  range depending on the application, therefore specific data may vary.

#### Coil Data Notes

- PU. Pick-up time is the average time taken from closing of the coil circuit to main contact touch
- D.O. Drop-out time is the average time taken from opening of the coil circuit to main contact separation
- Cold Coil data with a cold coil
- Hot Coil data with a hot coil

#### Note

<sup>①</sup> Voltage ratings of the main coils must match those of the feeder group for proper operation of the starter/contactator.



## Specifications—Sizes 00–3

Description	Contactor Catalogue Number/Size				
	CN15A NEMA Size 00	CN15B NEMA Size 0	CN15D NEMA Size 1	CN15G NEMA Size 2	CN15K NEMA Size 3
<b>Configuration</b>					
Number of poles	2, 3, 4	2, 3	2, 3, 4, 5	2, 3, 4, 5	2, 3
Auxiliary contacts, standard	4th pole NO (1)	Side NO (1)	Side NO (1)	Side NO (1)	Side NO (1)
Add-on auxiliary contacts	Top (4) or side (4)	Top (4) or side (3)	Top (4) or side (3)	Top (4) or side (3)	Left side (4) or right side (3)
Frame size	45 mm	45 mm	65 mm	65 mm	90 mm
Maximum voltage rating	600 Vac	600 Vac	600 Vac	600 Vac	600 Vac
Continuous ampere ratings (I)	9A	18A	27A	45A	90A
<b>Maximum Horsepower (hp)</b>					
Single-phase					
115V	1/3	1	2	3	7-1/2
230V	1	2	3	7-1/2	15
Three-phase					
200V	1-1/2	3	7-1/2	10	25
230V	1-1/2	3	7-1/2	15	30
460V	2	5	10	25	50
575V	2	5	10	25	50
<b>AC Magnet Coil Data</b>					
Pick-up volts—cold	85%	85%	85%	85%	85%
Pick-up volts—hot	85%	85%	85%	85%	85%
Pick-up voltamperes	80	100	230	230	390
Pick-up watts	49	65	95	95	112
Sealed voltamperes	7.5	10	28	28	49.8
Sealed watts	2.4	3.1	7.8	7.8	13
Drop-out volts—cold	75%	75%	75%	75%	75%
Drop-out volts—hot	75%	75%	75%	75%	75%
Maximum operation rate—ops/hour	12,000	12,000	12,000	12,000	7,200
Pick-up time (ms)	12	12	20	20	14
Drop-out time (ms)	12	12	14	14	11
Coil operating range % of rated voltage	-15% to +10%	-15% to +10%	-15% to +10%	-15% to +10%	-15% to +10%
DC magnet coil data	For DC magnet coils (and coil data), see Accessories, <b>Pages V5-T2-28 and V5-T2-29.</b>	For DC magnet coils (and coil data), see Accessories, <b>Pages V5-T2-28 and V5-T2-29.</b>	For DC magnet coils (and coil data), see Accessories, <b>Pages V5-T2-28 and V5-T2-29.</b>	For DC magnet coils (and coil data), see Accessories, <b>Pages V5-T2-28 and V5-T2-29.</b>	For DC magnet coils (and coil data), see Accessories, <b>Pages V5-T2-28 and V5-T2-29.</b>
Operating temperature	-20° to 65°C	-20° to 65°C	-20° to 65°C	-20° to 65°C	-20° to 65°C
Maximum operating altitude (ft)	6000	6000	6000	6000	6000
Mechanical life	20,000,000	20,000,000	10,000,000	10,000,000	6,000,000
<b>Electrical Life (480V/60 Hz)</b>					
AC-3	4,000,000	3,000,000	5,000,000	3,500,000	1,700,000
AC-4	90,000	85,000	200,000	62,000	80,000
<b>Wire Range</b>					
Power terminals	12–16 stranded, 12–14 solid Cu	8–16 stranded, 10–14 solid Cu	8–14 stranded or solid Cu	2–14 (upper) and/or 6–14 (lower) stranded or solid Cu	1/0–14 Cu
Control terminals	12–16 stranded, 12–14 solid Cu	12–16 stranded, 12–14 solid Cu	12–16 stranded, 12–14 solid Cu	12–16 stranded, 12–14 solid Cu	12–16 stranded, 12–14 solid Cu
Power terminal torque Line and load—lb-in	7	15	20	40 (14–8 AWG) 45 (6–4 AWG) 50 (3 AWG)	35 (14–10 AWG) 40 (8 AWG) 45 (6–4 AWG) 50 (3–1/0 AWG)
Auxiliary contact rating	A600, P300	A600, P300	A600, P300	A600, P300	A600, P300

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## NEMA Contactors and Starters

### Freedom Series

#### Specifications—Sizes 4–8

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Description	Contactor Catalogue Number/Size				
	CN15N NEMA Size 4	CN15S NEMA Size 5	CN15T NEMA Size 6	CN15U NEMA Size 7	CN15V NEMA Size 8
<b>Configuration</b>					
Number of poles	2, 3	2, 3	3	3	3
Auxiliary contacts, standard	Side NO (1)	Side NO (1)	Top left 2NO/2NC (1)	Top left 2NO/2NC (1)	Side 2NO/NC (1)
Add-on auxiliary contacts	Left side (3) or right side (4)	Left side (3) or right side (4)	Top right 2NO/2NC (1)	Top right 2NO/2NC (1)	NO/NC (2)
Frame size	180 mm	180 mm	280 mm	280 mm	334 mm
Maximum voltage rating	600 Vac	600 Vac	600 Vac	600 Vac	600 Vac
Continuous ampere ratings (I)	135A	270A	540A	810A	1215A
<b>Maximum Horsepower (hp)</b>					
Single-phase					
115V	—	—	—	—	—
230V	—	—	—	—	—
Three-phase					
200V	40	75	150	200	400
230V	50	100	200	300	450
460V	100	200	400	600	900
575V	100	200	400	600	900
<b>AC Magnet Coil Data</b>					
Pick-up volts—cold	85%	85%	85%	85%	85%
Pick-up volts—hot	85%	85%	85%	85%	85%
Pick-up voltamperes	1158	1158	1600	1600	2450
Pick-up watts	240	240	1345	1345	2060
Sealed voltamperes	100	100	25	25	75
Sealed watts	27.2	27.2	22	22	60
Drop-out volts—cold	75%	75%	①	①	①
Drop-out volts—hot	75%	75%	①	①	①
Maximum operation rate—ops/hour	2400	2400	N/A	N/A	N/A
Pick-up time (ms)	28	25	105	105	70
Drop-out time (ms)	14	13	200	200	50
Coil operating range % of rated voltage	–15% to +10%	–15% to +10%	–15% to +10%	–15% to +10%	–15% to +10%
DC magnet coil data	For DC magnet coils (and coil data), see Accessories, <b>Pages V5-T2-28 and V5-T2-29.</b>	For DC magnet coils (and coil data), see Accessories, <b>Pages V5-T2-28 and V5-T2-29.</b>	For DC magnet coils (and coil data), see Accessories, <b>Pages V5-T2-28 and V5-T2-29.</b>	For DC magnet coils (and coil data), see Accessories, <b>Pages V5-T2-28 and V5-T2-29.</b>	For DC magnet coils (and coil data), see Accessories, <b>Pages V5-T2-28 and V5-T2-29.</b>
Operating temperature	–20° to 65°C	–20° to 65°C	–20° to 65°C	–20° to 65°C	–20° to 65°C
Maximum operating altitude (ft)	6000	6000	6000	6,00	6000
Mechanical life	5,000,000	5,000,000	5,000,000	5,000,000	5,000,000
<b>Electrical Life (480V/60 Hz)</b>					
AC-3	800,000	500,000	590,000	450,000	420,000
AC-4	70,000	34,000	7400	5000	4200
<b>Wire Range</b>					
Power terminals	Open—3/0–8 Cu; Enclosed—250 kcmil– 6 Cu/Al	750 kcmil—2 or (2) 250 kcmil—3/0 Cu/Al	(2) 750 kcmil—3/0 Cu/Al	(3) 750 kcmil—3/0 Cu/Al	(4) 750 kcmil—1/0 Cu/Al
Control Terminals	12–16 stranded, 12–14 solid Cu	12–16 stranded, 12–14 solid Cu	12–16 stranded, 12–14 solid Cu	12–16 stranded, 12–14 solid Cu	12–16 stranded, 12–14 solid Cu
Power terminal torque line and load—lb-in	200	550	550	550	500
Auxiliary contact rating	A600, P300	A600, P300	A600, P300	A600, P300	A600, P300

**Note**

① 20–30% of rated coil voltage.

## Electrical Life—AC-3 and AC-4 Utilization Categories

### Life Load Curves

Eaton’s Freedom Series NEMA contactors have been designed and manufactured for superior life performance in any worldwide application. All testing has been based on requirements as found in NEMA and UL standards and conducted by Eaton. Actual application life may vary depending on environmental conditions and application duty cycle.

### Utilization Categories

The International Electrotechnical Commission (IEC) has developed utilization categories for contactors and auxiliary contacts. The IEC utilization categories are used to define the type of electrical load for estimating electrical life, and do not imply the devices are IEC rated.

AC-1—Non-inductive or slightly inductive loads, such as resistance furnaces and heating.

AC-2—Starting of slip-ring motors.

AC-3—Squirrel cage motors; starting, switching off motors during running.

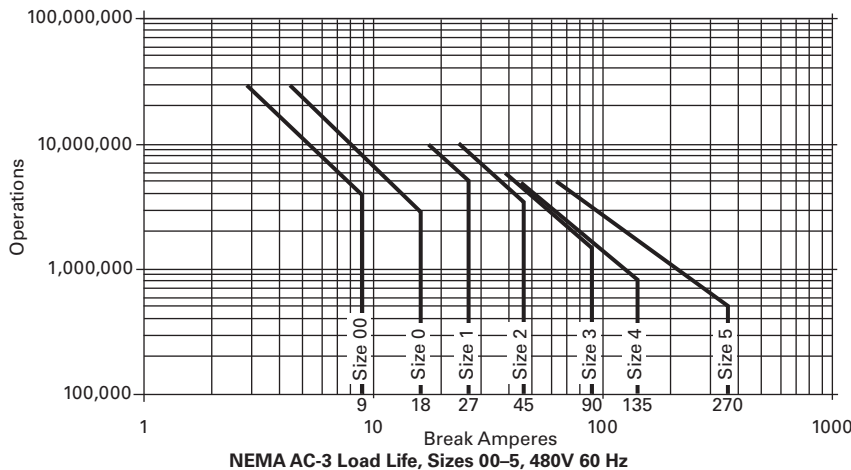
AC-4—Squirrel cage motors; starting, plugging, inching or jogging.

**Note:** AC-3 tests are conducted at rated device currents and AC-4 tests are conducted at six times rated device currents. All tests have been run at 460V, 60 Hz.

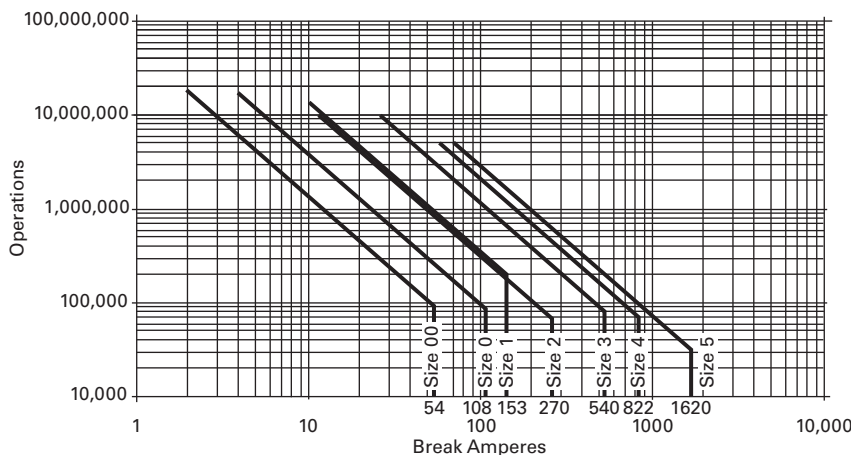
### Contactors Choice

- Decide what utilization category your application is and choose the appropriate curve
- Locate the intersection of the life-load curve of the appropriate contactor with the applications operational current ( $I_o$ ), as found on the horizontal axis
- Read the estimated contact life along the vertical axis in number of operational cycles

### AC-3 and AC-4 Utilization Categories



NEMA AC-3 Load Life, Sizes 00-5, 480V 60 Hz



NEMA AC-4 Load Life, Sizes 00-5, 480V 60 Hz

32A Overload—C306DN3B

2



### Relays—Thermal Overload

#### Product Description

C306 Overload Relays are designed for use with CE or CN non-reversing and reversing contactors. Four sizes are available for overload protection up to 144A.

#### Features

- Selectable manual or automatic reset operation
- Interchangeable heater packs adjustable  $\pm 24\%$  to match motor FLA and calibrated for use with 1.0 and 1.15 service factor motors. Heater packs for 32A overload relay will mount in 75A overload relay—useful in derating applications such as jogging
- Class 10 or 20 heater packs
- Load lugs built into relay base
- Bimetallic, ambient compensated. Trip free mechanism
- Electrically isolated NO-NC contacts (pull RESET button to test). (Electrical ratings see table on **Page V5-T2-46**)
- Overload trip indication
- Shrouded or fingerproof terminals to reduce possibility of electrical shock

### Contents

#### Description

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#### Standards and Certifications

- Meets UL 508 single-phasing requirements
- UL listed, CSA certified and NEMA compliance



## Product Selection

### C306 Thermal Overload Relays

#### C306DN3B



#### Contactors

NEMA Size	Maximum Ampere Rating	Number of Poles	Open Type Catalogue Number	NEMA 1 Enclosed Catalogue Number
00, 0	32 <sup>②</sup>	3	<b>C306DN3B</b>	<b>C306DG3B</b>
1, 2	75 <sup>②</sup>	3	<b>C306GN3B</b>	<b>C306GG3B</b>
3	105 <sup>③</sup>	3	<b>C306KN3</b>	—
4	144 <sup>③</sup>	3	<b>C306NN3</b>	—
5-8 <sup>①</sup>	—	—	—	—

#### C306GN3B



#### C306DT3B



#### Standalone Applications

NEMA Size	Maximum Ampere Rating	Number of Poles	Open Type Catalogue Number
00, 0, 1 <sup>④</sup>	32	3	<b>C306DT3B</b>
1 <sup>④</sup>	75	3	<b>C306GT3B</b>
3 <sup>⑤</sup>	105	3	<b>C306KN3</b>
4 <sup>⑤</sup>	144	3	<b>C306NN3</b>
5-8 <sup>⑥</sup>	—	—	—

#### C306GT3B



#### Notes

- ① NEMA Sizes 5-8 use the 32A overload in conjunction with CTs.
- ② Series B overload relays have load lugs built into relay base and will only accept Series B heater packs. These relays can be directly attached to contactor or they can be DIN rail or panel mounted using adapter on **Page V5-T2-44**.
- ③ These relays can be panel mounted only.
- ④ Overload relay assembled with mounting adapter for DIN rail or panel mount.
- ⑤ Panel mount only.
- ⑥ NEMA Sizes 5-8 use the 32A overload in conjunction with CTs.

# 2.1

## NEMA Contactors and Starters

### Freedom Series

2

#### Heater Pack Selection

Heater packs H2001B to H2017B and H2101B to H2117B are to be used only with Series B overload relays Catalogue Numbers C306DN3B (Part No. 10-7016) and C306GN3B (Part No. 10-7020). The load lugs are built into the overload relay base to

allow load wiring prior to heater pack installation. The previous heater design had integral load lugs. The Series B heater packs are electrically equivalent to the previous heater design. Heaters H2018-3 to H2024-3 have not changed.

#### Starters with Series B Overload Relays <sup>①</sup>

NEMA—AN Type Size	Series	IEC—AE Type Size	Series
00–0	<b>C</b>	A–F	<b>C</b>
1–2	<b>B</b>	G–K	<b>B</b>
5	<b>B</b>	G–K	<b>B</b>
6	<b>C</b>	G–K	<b>B</b>
7–8	<b>B</b>	G–K	<b>B</b>

Heater Pack  
H2001B–H2017B



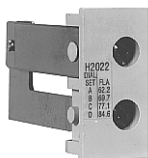
#### Standard Trip—Class 20 Heater

Overload Relay Size	Motor Full Load Ampere Rating				Catalogue Number <sup>②</sup>
	Dial Position				
	A	B	C	D	
<b>For Use with NEMA Sizes 00–0 Series C, NEMA Sizes 1–2 Series B; IEC Sizes A–F Series C, IEC Sizes G–K Series B</b>					
32A or 75A	0.254	0.306	0.359	0.411	<b>H2001B-3</b>
	0.375	0.452	0.530	0.607	<b>H2002B-3</b>
	0.560	0.676	0.791	0.907	<b>H2003B-3</b>
	0.814	0.983	1.15	1.32	<b>H2004B-3</b>
	1.20	1.45	1.71	1.96	<b>H2005B-3</b>
	1.79	2.16	2.53	2.90	<b>H2006B-3</b>
	2.15	2.60	3.04	3.49	<b>H2007B-3</b>
	3.23	3.90	4.56	5.23	<b>H2008B-3</b>
	4.55	5.50	6.45	7.40	<b>H2009B-3</b>
	6.75	8.17	9.58	11.0	<b>H2010B-3</b>
	9.14	10.8	12.4	14.0	<b>H2011B-3</b>
	14.0	16.9	19.9	22.8	<b>H2012B-3</b>
	18.7	22.7	26.7	30.7	<b>H2013B-3</b>
	23.5	28.5	33.5	38.5	<b>H2014B-3</b>
<b>For Use with NEMA Size 2, IEC Sizes G–K Only, Series B</b>					
75A	29.0	34.0	39.1	44.1	<b>H2015B-3</b>
	39.6	45.5	51.5	57.4	<b>H2016B-3</b>
	53.9	60.9	67.9	74.9	<b>H2017B-3</b>

#### Notes

- ① The series of a starter is the last digit of the listed Catalogue number. Example: AN16DN0AB.
- ② Heater packs are shipped three to a carton. Catalogue numbers are for three heater packs.

**Heater Pack  
H2018–H2024**

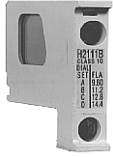


### Standard Trip—Class 20 Heater, continued

Overload Relay Size	Motor Full Load Ampere Rating Dial Position				Catalogue Number <sup>①</sup>
	A	B	C	D	
<b>For Use with NEMA Sizes 3–4, IEC Sizes L–N Only—Series A</b>					
105A or 144A	8.0	9.2	10.3	11.5	<b>H2025-3</b>
	11.4	12.8	14.3	15.7	<b>H2026-3</b>
	14.3	15.7	17.4	19.0	<b>H2027-3</b>
	18.0	20.2	22.3	24.5	<b>H2018-3</b>
	24.6	27.6	30.5	33.4	<b>H2019-3</b>
	33.5	37.5	41.5	45.6	<b>H2020-3</b>
	45.7	51.2	56.7	62.1	<b>H2021-3</b>
	62.2	69.7	77.1	84.6	<b>H2022-3</b>
	84.7	95.0	105.0	115.0	<b>H2023-3</b>
	106.0	118.0	131.0	144.0	<b>H2024-3</b>
<b>For Use with Size 5 Starters—Series B and IEC P, R and S with 300/5 CT</b>					
32A <sup>②</sup>	49	59	69	79	<b>H2004B-3</b>
	72	87	103	118	<b>H2005B-3</b>
	107	130	152	174	<b>H2006B-3</b>
	129	156	182	209	<b>H2007B-3</b>
	194	234	274	—	<b>H2008B-3</b>
<b>For Use with Size 6 Starters Only—Series B and IEC T–V with 600/5 CT</b>					
32A <sup>②</sup>	144	174	205	235	<b>H2005B-3</b>
	215	259	304	348	<b>H2006B-3</b>
	258	312	365	419	<b>H2007B-3</b>
	388	468	547	627	<b>H2008B-3</b>
<b>For Use with Size 7 Starters Only—Series B and IEC W–X with 1000/5 CT</b>					
32A <sup>②</sup>	163	197	230	264	<b>H2004B-3</b>
	240	290	342	392	<b>H2005B-3</b>
	358	432	506	580	<b>H2006B-3</b>
	430	520	608	698	<b>H2007B-3</b>
	646	780	912	—	<b>H2008B-3</b>
<b>For Use Size 8 Starters Only—Series B and IEC Z with 1500/5 CT</b>					
32A <sup>②</sup>	244	295	345	396	<b>H2004B-3</b>
	360	435	513	588	<b>H2005B-3</b>
	537	648	759	870	<b>H2006B-3</b>
	645	780	912	1047	<b>H2007B-3</b>
	969	1170	1368	—	<b>H2008B-3</b>

**Notes**

- ① Heater packs are shipped three to a carton. Catalogue numbers are for three heater packs.
- ② Sizes 5–8 and IEC P–Z use the 32A overload relay with current transformers.

Heater Pack  
H2101B–H2117B

## Fast Trip—Class 10 Heater

Overload Relay Size	Motor Full Load Ampere Rating Dial Position				Catalogue Number <sup>①</sup>
	A	B	C	D	
<b>For Use with NEMA Sizes 00–0 Series C, NEMA Sizes 1–2 Series B; IEC Sizes A–F Series C, IEC Sizes G–K Series B</b>					
32A or 75A	0.260	0.313	0.367	0.420	H2101B-3
	0.384	0.464	0.543	0.623	H2102B-3
	0.570	0.688	0.806	0.924	H2103B-3
	0.846	1.02	1.20	1.37	H2104B-3
	1.28	1.55	1.83	2.10	H2105B-3
	1.92	2.33	2.74	3.15	H2106B-3
	2.30	2.79	3.28	3.77	H2107B-3
	3.38	4.10	4.82	5.54	H2108B-3
	4.96	6.03	7.09	8.16	H2109B-3
	7.07	8.58	10.1	11.6	H2110B-3
	9.60	11.2	12.8	14.4	H2111B-3
	14.4	17.5	20.7	23.8	H2112B-3
	18.7	21.8	25.0	28.1	H2113B-3
23.5	27.3	31.0	34.8	H2114B-3	
<b>For Use with Size 2, IEC Sizes G–K Only—Series B</b>					
75A	28.3	32.6	37.0	41.3	H2115B-3
	36.6	42.3	48.1	53.8	H2116B-3
	53.8	60.8	67.9	74.9	H2117B-3
<b>For Use with Size 5 Starters Only—Series B and IEC P, R and S with 300/5 CT</b>					
32A <sup>②</sup>	51	61	72	82	H2104B-3
	77	93	110	126	H2105B-3
	115	140	164	189	H2106B-3
	138	167	197	226	H2107B-3
	203	246	289	—	H2108B-3
<b>For Use with Size 6 Starters Only—Series B and IEC T–V with 600/5 CT</b>					
32A <sup>②</sup>	154	186	220	252	H2105B-3
	230	280	329	378	H2106B-3
	276	335	394	452	H2107B-3
	406	492	578	—	H2108B-3
<b>For Use with Size 7 Starters Only—Series B and IEC W–X with 1000/5 CT</b>					
32A <sup>②</sup>	169	204	240	274	H2104B-3
	256	310	366	420	H2105B-3
	384	466	543	630	H2106B-3
	460	558	656	754	H2107B-3
	676	820	—	—	H2108B-3
<b>For Use with Size 8 Starters Only—Series B and IEC Z with 1500/5 CT</b>					
32A <sup>②</sup>	254	306	360	411	H2104B-3
	384	465	549	630	H2105B-3
	576	699	822	945	H2106B-3
	690	837	984	1131	H2107B-3
	1014	1230	—	—	H2108B-3

**Notes**

- ① Heater packs are shipped three to a carton. Catalogue numbers are for three heater packs.  
 ② Sizes 5–8 and IEC P–Z use the 32A overload relay with current transformers.



**Accessories**

**DIN Rail and Panel Mounting Adapter**

These adapters are required when component overload relays are to be separately mounted. The terminal base adapter includes line terminals and connects with the overload relays on **Page V5-T2-39**.

**C306TB1**



**DIN Rail and Panel Mounting Adapter**

Description	Catalogue Number
For 32A overload relay	<b>C306TB1</b>
For 75A overload relay	<b>C306TB2B</b> ①

**Modifications**

**C306 Thermal Overload Relays with Mounting Adapter**

Consists of a thermal overload relay mounted to a terminal base adapter—permits fast and easy installation.

**C306 Thermal Overload Relays with Mounting Adapter**

Description	Catalogue Number
C306DN3B + C306TB1	<b>C306DT3B</b>
C306GN3B + C306TB2B	<b>C306GT3B</b>

**Locking Cover for Overload Relay—C306 Only**

Snap-on transparent or opaque plastic panel for covering access port to the overload relay trip setting dial—helps prevent accidental or unauthorized changes to trip and reset setting.

**Overload Relay Cover**



**Locking Cover for Overload Relay—C306 Only**

Description	Min. Order Qty. (Std. Pkg.)	Catalogue Number
Clear cover, no accessibility	50	<b>C320PC3</b>
Gray cover, no accessibility with auto only nib	50	<b>C320PC4</b>
Gray cover, no accessibility with manual only nib	50	<b>C320PC5</b>
Gray cover with FLA dial accessibility, A, B, C, D positions and auto only nib	50	<b>C320PC6</b>
Gray cover with FLA dial accessibility, A, B, C, D positions and manual only nib	50	<b>C320PC7</b>

**Note**

① This Series B adapter will accept Series A or B overload relays (C306GN3 or C306GN3B), C306TB2 can only be used with C306GN3.

# 2.1

## NEMA Contactors and Starters

### Freedom Series

#### Replacement Parts

2

##### Heater Pack Replacement

The heater pack series is determined by the 6th character of the Catalogue number. Series A or prior heater packs (identified by either "A" or "-" as the 6th character) have built-in load lugs. Series B or later heater

packs do not (load lugs are on overload relay). Replacement of Series A or earlier heater packs with Series B or later heater packs, requires the one time addition of Lug Adapter Kit C306KAL1-3B to the Series A1 overload relay.

##### Superseded Series A Heater Pack



##### Series B Heater Pack



#### Heater Pack Replacement Requirements

Existing Heater Pack Catalogue Numbers	Replacement Product Required
H2001-3–H2013-3 H2001A-3–H2013A-3	Lug adapter kit C306KAL1-3B and Series B heater pack
H2001B-3–H2013B-3	Series B heater pack
H2014-3 H2014A-3	Replace with lug adapter kit C306KAL1-3B and Series B heater pack
H2014B-3	Series B heater pack
H2015-3–H2017-3	Replace with heater pack chosen from table below
H2015A-3–H2017A-3	Replace with lug adapter kit C306KAL1-3B and Series B heater pack
H2015B-3–H2017B-3	Series B heater pack

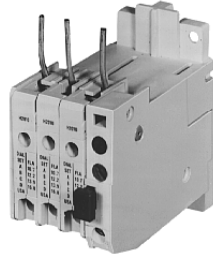
#### Heater Pack Ratings

##### Motor Full Load Ampere Rating

Dial Position	A	B	C	D	Order Heater Pack Catalogue Number
	29.0	32.5	36.0	39.5	H2015B-3
	39.6	44.3	49.1	53.8	H2016B-3
	53.9	60.4	66.8	74.9	H2017B-3

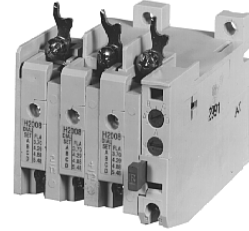
##### Overload Relay Lug Adapter Kit

##### Superseded 32A Series A Overload Relay—C306DN3



These kits are used in conjunction with Catalogue Numbers H2001B–H2014B or H2101B–H2114B heater packs as a means of utilizing these Series B heater packs in Catalogue Numbers C306DN3 and C306GN3 Series A1 overload relays. The kit consists of three lug

##### Superseded 75A Series A Overload Relay—C306GN3



adapters and installation instructions. When installing Series B heater packs plus lug adapters in Series A overload relays, refer to heater pack FLA adjustment tables originally supplied with equipment (also supplied with kit).

##### C306KAL1



#### Overload Relay Lug

Description	Catalogue Number
Series A1 overload relay lug adapter kit	C306KAL1-3B

##### Overload Relay Replacement—Series A Only

When replacing a Catalogue Number C306DN3 (Part No. 10-6044) or C306GN3 (10-6319) Series A overload relay on a starter, order a Series B overload relay and Series B heater packs.

**Technical Data and Specifications**

**Operation**

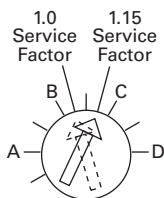
**C306 Overload Relay Setting**

For motors having a 1.15 service factor, rotate the FLA (Full Load Amperes) adjustment dial to correspond to the motor's FLA rating.

Estimate the dial position when the motor FLA falls between two letter values as shown in the example.

For motors having a 1.0 service factor, rotate the FLA dial one-half position counterclockwise (CCW).

**FLA Dial Adjustment**

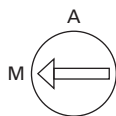


Example of 12.0 FLA setting for heater pack number H2011B showing position for 1.0 or 1.15 service factor motors.

The overload relay is factory set at M for manual reset operation. For automatic reset operation, turn the reset adjustment dial to the A position as shown in the illustration.

Automatic reset is not intended for two-wire control devices.

**Manual/Automatic Reset**



Example of setting for manual reset.

**Test for Trip Indication**

To test overload relay for trip indication when in manual reset, pull out the blue reset button. An orange flag will appear indicating that the device has tripped. Push reset button in to reset.

**Warning**—To provide continued protection against fire or shock hazard, the complete overload relay must

be replaced if burnout of the heater element occurs.

**General**

“Overload relays are provided to protect motors, motor control apparatus and motor-branch circuit conductors against excessive heating due to motor overloads and failure to start. This definition does not include: 1) motor circuits over 600V, 2) short circuits, 3) ground faults and 4) fire pump control.” (NEC Art. 430-31)

**Time Current Characteristics**

The time-current characteristics of an overload relay is an expression of performance which defines its operating time at various multiples of its current setting. Tests are run at Underwriters Laboratories (UL) in accordance with NEMA Standards and the NEC. UL requires:

- When tested at 100 percent of its current rating, the overload relay shall trip ultimately

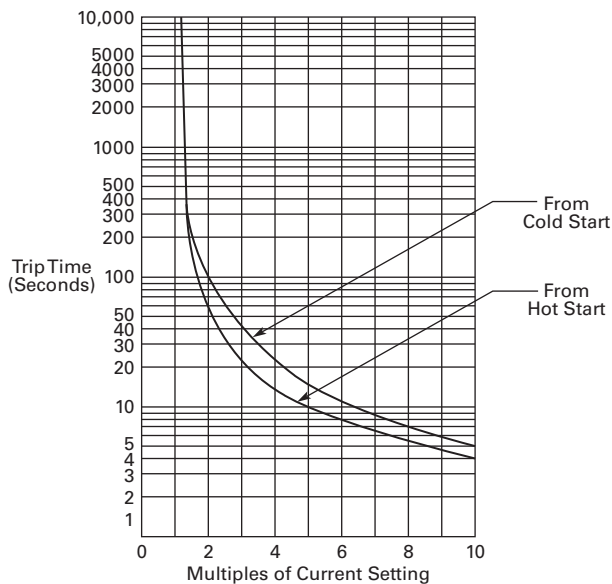
- When tested at 200 percent of its current rating, the overload relay shall trip in not more than 8 minutes
- When tested at 600 percent of the current rating, the overload relay shall trip in not more than 10 or 20 seconds, depending on the Class of the relay

“Current Rating” is defined as the minimum current at which the relay will trip. Per NEC, an overload must ultimately trip at 125% of FLA current (heater) setting for a 1.15 service factor motor and 115% FLA for a 1.0 service factor motor.

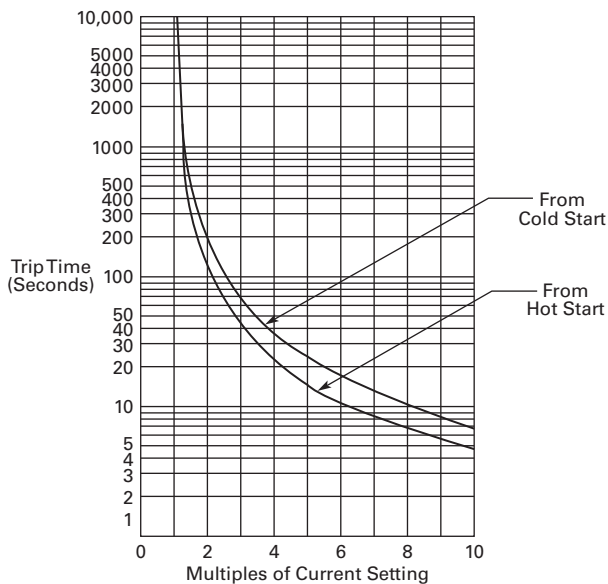
“Current Setting” is defined as the FLA of the motor and thus the overload heater pack setting.

Example: 600% of current rating is defined as 750% (600 x 1.25) of FLA current (heater) setting for a 1.15 service factor motor. A 10A heater setting must trip in 20 seconds or less at 75A motor current for a Class 20 relay.

**Class 10 and Class 20 Trip Curves**



Class 10 Overload Relay 25C Open Rating



Class 20 Overload Relay 25C Open Rating

# 2.1

## NEMA Contactors and Starters

### Freedom Series

2

#### Wire (75°C) Sizes—AWG or kcmil—NEMA Sizes 00–2, IEC A–K—Open

##### Power Terminals—Line

IEC Size	NEMA Size	Cu Only
A, B, C	00	12–16 stranded, 12–14 solid
D, E, F	0	8–16 stranded, 10–14 solid
	1	8–14 stranded or solid
G, H, J, K	2	3–14 (upper) and/or 6–14 (lower) stranded or solid ①

##### Power Terminals—Load—Cu Only (Stranded or Solid)

Catalogue Number	Terminal	Wire Size
<b>C306DN3B</b>	32A	14–6 AWG
<b>C306GN3B</b>	75A	14–2 AWG

##### Control Terminals—Cu Only

12–16 AWG stranded, 12–14 AWG solid

#### Wire (75°C) Sizes—AWG or kcmil—NEMA Sizes 3–8, IEC L–N—Open

##### Power Terminals—Line and Load

IEC Size	NEMA Size	Wire Size
L	3	1/0–14 Cu/Al
M	—	14–2/0 Cu/Al
N	—	3/0–8 Cu/Al
—	4	Open—3/0–8 Cu Enclosed—250 kcmil—6 Cu/Al
—	5	750 kcmil—2 or (2) 250 kcmil—3/0 Cu/Al
	6–7	(2) 750 kcmil—3/0 Cu/Al
	8	(2) 750 kcmil—1/0 Cu/Al

##### Control Terminals—Cu Only

12–16 AWG stranded, 12–14 AWG solid

##### Power Terminal Torque Line and Load Terminals

Catalogue Number	Terminal	Torque in lb-in
<b>C306DT3B</b>	32A	20
<b>C306GT3B</b>	75A	35 (14–10 AWG) 40 (8 AWG) 45 (6–4 AWG) 50 (3–2 AWG)
<b>C306KN3</b> (socket head screw)	105A	120 (3/16) 200 (1/4) 250 (5/16)
<b>C306NN3</b> (socket head screw)	144A	120 (3/16) 200 (1/4) 250 (5/16)
<b>C306NN3</b> (slotted head screw)		35 (14–10 AWG) 40 (8 AWG) 45 (6–4 AWG) 50 (3–1/0 AWG)

#### Plugging and Jogging Service Horsepower Ratings ②

NEMA Size	200V	230V	460V	575V
00	—	1/2	1/2	1/2
0	1-1/2	1-1/2	2	2
1	3	3	5	5
2	7-1/2	10	15	15
3	15	20	30	30
4	25	30	60	60
5	60	75	150	150
6	125	150	300	300

#### Overload Relay UL/CSA Contact Ratings Control Circuit ③

AC Volts	120V	240V	480V	600V
<b>NC Contact B600</b>				
Make and break amperes	30	15	7.5	6
Break amperes	3	1.5	0.75	0.6
Continuous amperes	5	5	5	5
<b>NO Contact C600</b>				
Make and break amperes	15	7.5	3.375	3
Break amperes	1.5	0.75	0.375	0.3
Continuous amperes	2.5	2.5	2.5	2.5

##### Notes

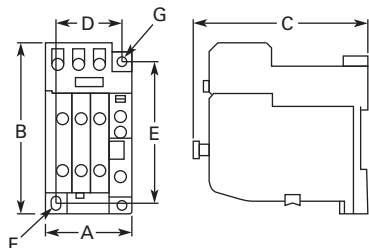
- ① Two compartment box lug.
- ② Maximum horsepower where operation is interrupted more than 5 times per minute or more than 10 times in a 10 minute period. NEMA standard ICS 2-1993 table 2-4-3.
- ③ DC ratings cover Freedom Series coils only.

### Dimensions

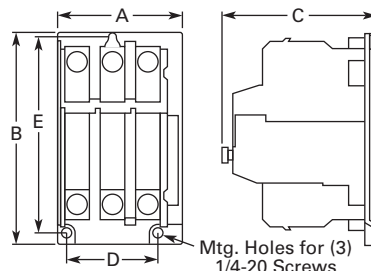
Approximate Dimensions in Inches (mm)

#### Stand-Alone Overload Relays

##### 32A and 75A Sizes—C306DT38 and C306GT3B



##### 105A and 144A Sizes—C306KN38 and C306NN3B



### Dimensions and Shipping Weights

Ampere Size	Wide A	High B	Deep C	Mounting D	E	F (Slot)	G (Hole)	Shipping Weight Lbs (kg)
32A	1.77 (45.0)	4.13 (104.9)	3.69 (93.7)	1.36 (34.5)	3.74 (95.0)	0.18 x 0.30 (4.6 x 7.6)	0.18 (4.6) dia.	0.8 (0.4)
75A	2.54 (64.5)	4.69 (119.1)	3.74 (95.0)	2.00 (50.8)	3.45 (87.6)	0.22 x 0.26 (5.6 x 6.6)	0.21 (5.3) dia.	1.4 (0.6)
105 and 144A	4.00 (101.6)	7.17 (182.1)	4.91 (124.7)	3.00 (76.2)	6.62 (168.1)	—	—	4.0 (1.8)

C440/XT Electronic Overload Relay



### C440/XT Electronic Overload Relay

#### Product Description

Eaton's new electronic overload relay (EOL) is the most compact, high-featured, economical product in its class. Designed on a global platform, the new EOL covers the entire power control spectrum including NEMA, IEC and DP contactors. The NEMA and DP versions are offered with the *C440* designation while the IEC offering has the *XT* designation. The electronic design provides reliable, accurate and value driven protection and communications capabilities in a single compact device. It is the flexible choice for any application requiring easy-to-use, reliable protection.

Eaton has a long history of innovations and product development in motor control and protection, including both traditional NEMA, as well as IEC control. It was from this experience that the C440 was developed, delivering new solutions to meet today's demands.

C440 is a self-powered electronic overload relay available up to 175A as a self contained unit. With external CTs, C440 can protect motor up to 1500 FLA. Available add-on accessories include remote reset capability and communication modules with I/O for DeviceNet, PROFIBUS, Modbus, EtherNet/IP, and Modbus TCP.

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Accessories . . . . .	<b>V5-T2-21</b>
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### Features and Benefits

#### Features

- Reliable, accurate, electronic motor protection
- Easy to select, install and maintain
- Compact size
- Flexible, intelligent design
- Global product offering—available with NEMA, IEC and DP power control

#### Size/Range

- Broad FLA range (0.33–1500A)
- Selectable trip class (10A, 10, 20, 30)
- Direct mounting to NEMA, IEC and DP contactors
- Most compact electronic overload in its class

#### Motor Control

- Two B600 alarm (NO) and fault (NC) contacts
- Test/Trip button

#### Motor Protection

- Thermal overload
- Phase loss
- Selectable (ON/OFF) phase unbalance
- Selectable (ON/OFF) ground fault

#### User Interface

- Large FLA selection dial
- Trip status indicator
- Operating mode LED
- DIP switch selectable trip class, phase unbalance and ground fault
- Selectable Auto/Manual reset

#### Feature Options

- Remote reset
  - 120 Vac
  - 24 Vac
  - 24 Vdc
- Tamper-proof cover
- Communications modules
  - Modbus RTU RS-485
  - DeviceNet with I/O
  - PROFIBUS with I/O
  - Modbus RTU with I/O
  - Ethernet IP with I/O
  - Modbus TCP with I/O

### Benefits

#### Reliability and Improved Uptime

- C440 provides the users with peace of mind knowing that their assets are protected with the highest level of motor protection and communication capability in its class
- Extends the life of plant assets with selectable motor protection features such as trip class, phase unbalance and ground fault
- Protects against unnecessary downtime by discovering changes in your system (line/load) with remote monitoring capabilities
- Status LED provides added assurance that valuable assets are protected by indicating the overload operational status

#### Flexibility

- Available with NEMA, IEC and DP contactors
- Improves return on investment by reducing inventory carrying costs with wide FLA adjustment (5:1) and selectable trip class
- Design incorporates built-in ground fault protection thus eliminating the need for separate CTs and modules
- Flexible communication with optional I/O enables easy integration into plant management systems for remote monitoring and control
- Available as an open component and in enclosed control and motor control centre assemblies

#### Monitoring Capabilities

- Individual phase currents RMS
- Average three-phase current RMS
- Thermal memory
- Fault indication (overload, phase loss, phase unbalance, ground fault)

#### Safety

- IP 20 rated terminal blocks
- Available in Eaton's industry leading FlashGard MCCs
- Tested to the highest industry standards such as UL, CSA, CE and IEC
- RoHS compliant

#### Standards and Certifications

- UL
- CSA
- CE
- NEMA
- IEC/EN 60947 VDE 0660
- ISO 13849-1 (EN954-1)
- RoHS
- ATEX directive 94/9/EC
- Equipment Group 2, Category 2



### Electronic Overload Education

Description	Definition	Cause	Effect if not Protected	C440/XT Protection
<b>Motor Protection</b>				
Thermal overload	Overload is a condition in which current draw exceeds 115% of the full load amperage rating for an inductive motor.	<ul style="list-style-type: none"> <li>• An increase in the load or torque that is being driven by the motor.</li> <li>• A low voltage supply to the motor causes the current to go high to maintain the power needed.</li> <li>• A poor power factor causing above normal current draw.</li> </ul>	<ul style="list-style-type: none"> <li>• Increase in current draw leads to heat and insulation breakdown, which can cause system failure.</li> <li>• Increase in current can increase power consumption and waste valuable energy.</li> </ul>	<ul style="list-style-type: none"> <li>• Thermal trip behavior is defined by UL, CSA and IEC standards.</li> <li>• Trip class is settable from 10A, 10, 20, 30</li> </ul>
Ground fault	A line to ground fault.	A current leakage path to ground.	An undetected ground fault can burn through multiple insulation windings, ultimately leading to motor failure, not to mention risk to equipment or personnel	Fixed protective setting that takes the starter offline if ground fault current exceeds 50% of the FLA dial setting, that is, if the FLA dial is set to 12A, the overload relay will trip if the ground current exceeds 6A.
Unbalanced phases (voltage and current)	Uneven voltage or current between phases in a three-phase system.	When a three-phase load is powered with a poor quality line, the voltage per phase may be unbalanced.	Unbalanced voltage causes large unbalanced currents and as a result this can lead to motor stator windings being overloaded, causing excessive heating, reduced motor efficiency and reduced insulation life.	Fixed protective setting that takes the starter offline if a phase drops below 50% of the other two phases.
Phase loss—current (single-phasing)	One of the three-phase voltages is not present.	Multiple causes, loose wire, improper wiring, grounded phase, open fuse, and so on.	Single-phasing can lead to unwanted motor vibrations in addition to the results of unbalanced phases as listed above.	Fixed protective setting that takes the starter offline if a phase drops below 50% of the other two phases.

# 2.1

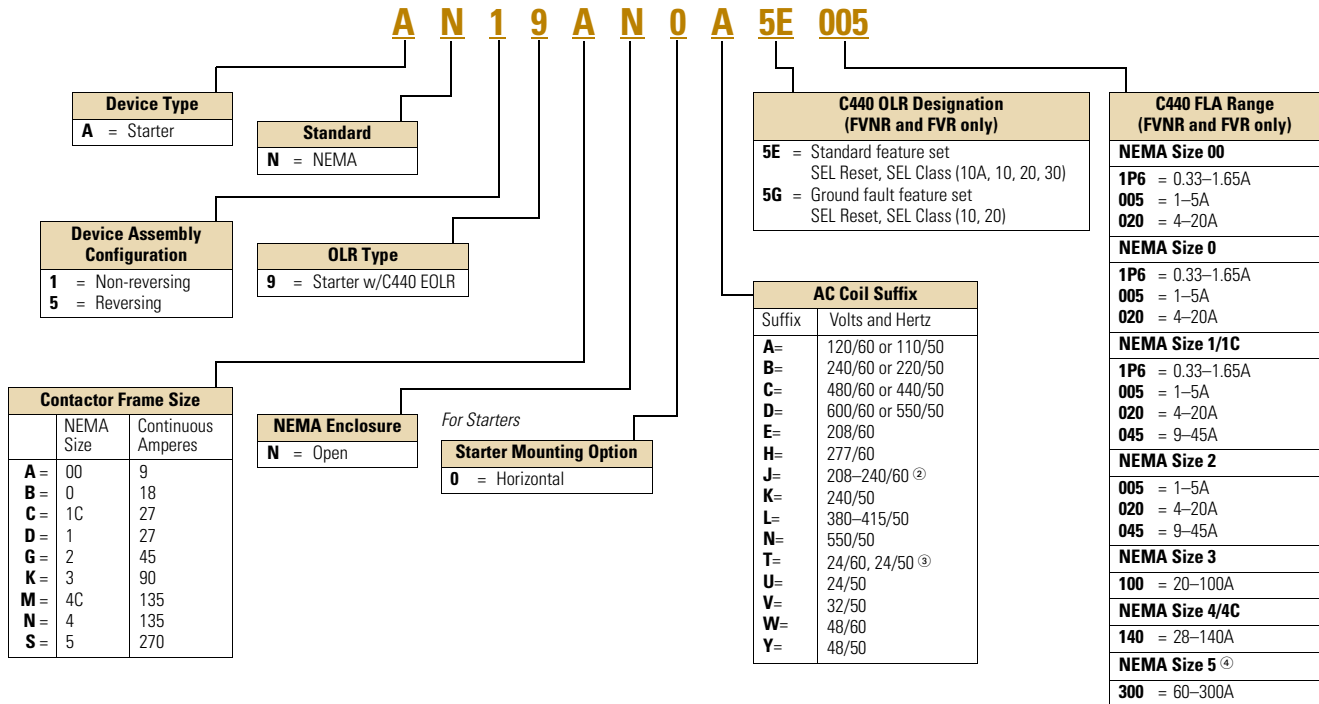
## NEMA Contactors and Starters

### Freedom Series

#### Catalogue Number Selection

2

#### Freedom Series NEMA Starters with C440 Electronic Overload Relays <sup>①</sup>



#### Notes

- ① See **Page V5-T2-51** for Product Selection.
- ② NEMA Sizes 00 and 0 only.
- ③ NEMA Sizes 00 and 0 only. Sizes 1–3 are 24/60 only.
- ④ NEMA Size 5 starter available with 60-300A panel mounted CTs. Starter shipped as an assembled unit with 1–5A C440 overload relay (C440A1A005SELAX or C440A2A005SELAX).



### Product Selection

#### Type AN19/59 Freedom Series Starters

#### Type AN19/59 Freedom Series Starters with C440 Electronic Overload Relays

##### NEMA Starter



#### Non-Reversing and Reversing

NEMA Size	Continuous Ampere Rating	Service Limit Current Rating (Amps)	Maximum UL Horsepower						Three-Pole Non-Reversing <sup>①②</sup> Catalogue Number	Three-Pole Reversing <sup>①②</sup> Catalogue Number
			Single-Phase		Three-Phase		480V	600V		
			115V	230V	208V	240V				
00	9	11	1/3	1	1-1/2	1-1/2	2	2	AN19AN0_5E_	AN59AN0_5E_
0	18	21	1	2	3	3	5	5	AN19BN0_5E_	AN59BN0_5E_
1	27	32	2	3	7-1/2	7-1/2	10	10	AN19DN0_5E_	AN59DN0_5E_
2	45	52	3	7-1/2	10	15	25	25	AN19GN0_5E_	AN59GN0_5E_
3	90	104	—	—	25	30	50	50	AN19KN0_5E_	AN59KN0_5E_
4	135	156	—	—	40	50	100	100	AN19NN0_5E_	AN59NN0_5E_
5 <sup>③</sup>	270	311	—	—	75	100	200	200	AN19SN0_5E_	AN59SN0_5E_

#### Type AN19/59 Freedom Series Starters with C440 with Ground Fault Electronic Overload Relays

##### NEMA Starter with Ground Fault



#### Non-Reversing and Reversing

NEMA Size	Continuous Ampere Rating	Service Limit Current Rating (Amps)	Maximum UL Horsepower						Three-Pole Non-Reversing <sup>①②</sup> Catalogue Number	Three-Pole Reversing <sup>①②</sup> Catalogue Number
			Single-Phase		Three-Phase		480V	600V		
			115V	230V	208V	240V				
00	9	11	1/3	1	1-1/2	1-1/2	2	2	AN19AN0_5G_	AN59AN0_5G_
0	18	21	1	2	3	3	5	5	AN19BN0_5G_	AN59BN0_5G_
1	27	32	2	3	7-1/2	7-1/2	10	10	AN19DN0_5G_	AN59DN0_5G_
2	45	52	3	7-1/2	10	15	25	25	AN19GN0_5G_	AN59GN0_5G_
3	90	104	—	—	25	30	50	50	AN19KN0_5G_	AN59KN0_5G_
4	135	156	—	—	40	50	100	100	AN19NN0_5G_	AN59NN0_5G_
5 <sup>③</sup>	270	311	—	—	75	100	200	200	AN19SN0_5G_	AN59SN0_5G_

#### Coil Suffix Codes

Suffix	Coil Volts and Hertz	Suffix	Coil Volts and Hertz
A	120/60 or 110/50	L	380–415/50
B	240/60 or 220/50	N	550/50
C	480/60 or 440/50	T	24/60, 24/50
D	600/60 or 550/50	U	24/50
E	208/60	V	32/50
H	277/60	W	48/60
J	208–240/60	Y	48/50
K	240/50		

#### C440 FLA Range (FVNR and FVR Starters Only)

NEMA Size	OLR Code	FLA Range	OLR Code	FLA Rating
00	1P6	0.33–1.65A	020	4.0–20A
	005	1.0–5.0A	—	—
0	1P6	0.33–1.65A	020	4.0–20A
	005	1.0–5.0A	—	—
1	1P6	0.33–1.65A	020	4.0–20A
	005	1.0–5.0A	045	9.0–45A
2	005	1.0–5.0A	045	9.0–45A
	020	4.0–20A	—	—
3	100	20–100A	—	—
4	140	28–140A	—	—
5 <sup>③</sup>	300	60–300A	—	—

#### Notes

- ① Underscore ( \_ ) indicates coils suffix required, see Coil Suffix table above.
- ② Underscore ( \_ ) indicates OLR designation required, see C440 FLA Range table above.
- ③ NEMA Size 5 starter available with 60-300A panel mounted CTs. Starter shipped as an assembled unit with 1–5A C440 overload relay (C440A1A005SELAX or C440A2A005SELAX).

# 2.1

## NEMA Contactors and Starters

### Freedom Series

#### Compact NEMA Size 1 and 4 Starters

New Compact NEMA Size 1 and 4 starters—available with electronic overload relay **only**.

2

#### Non-Reversing

NEMA Size	Continuous Ampere Rating	Service Limit Current Rating (Amps)	Maximum UL Horsepower				480V	600V	Three-Pole Non-Reversing Catalogue Number
			Single-Phase		Three-Phase				
			115V	230V	208V	240V			
<b>Standard Fault Overload</b>									
1C	27	32	2	3	7.5	7.5	10	10	AN19CN0_5E_
4C	135	156	—	—	40	50	100	100	AN19MN0_5E_
<b>Ground Fault Overload</b>									
1C	27	32	2	3	7.5	7.5	10	10	AN19CN0_5G_
4C	135	156	—	—	40	50	100	100	AN19MN0_5G_




#### Electrical Life at Rated Continuous Current

NEMA Size	Rated Current (Amperage)	
	AC3/AC4	Operations
1C	27/150	2,500,000/40,000
1	27/153	5,000,000/110,000
4C	135/516	500,000/40,000
4	135/822	800,000/70,000

**Accessories**

**CT Kits**

**Accessories**

	Description	Catalogue Number
<b>Safety Cover</b> 	<b>Safety Cover</b> Clear Lexan cover that mounts on top of the FLA dial and DIP switches when closed.	<b>ZEB-XSC</b>
<b>Reset Bar</b> 	<b>Reset Bar</b> Assembles to the top of the overload to provide a larger target area for door mounted reset operators.	<b>ZEB-XRB</b>
<b>Remote Reset</b> 	<b>Remote Reset</b> Remote reset module (24 Vdc) ① Remote reset module (120 Vac) ① Remote reset module (24 Vac) ①	<b>C440-XCOM</b> <b>ZEB-XRR-120</b> <b>ZEB-XRR-24</b>

**Communication**

The C440/XTOE is provided with two levels of communication capability.

**Basic Communication via Expansion Module—Monitoring Only**

Basic communication on the C440 is accomplished using an expansion module (C440-XCOM). The expansion module plugs into the expansion bay on the C440 overload relay, enabling communications with the overload via their Modbus RTU (RS-485) network. No additional cards or modules are required. See figure below.



**Basic Communication—Modbus**

**Advanced Communication—Monitoring and Control**

C440 also has the ability to communicate on industrial protocols such as Modbus RTU, DeviceNet, PROFIBUS, Modbus TCP, and EtherNet/IP while providing control capability using I/O.

An expansion module (C440-XCOM) combined with a communication module allows easy integration onto the customer's network. See figure below.



**Advanced Communication—Communication Module**

**Advanced Communication—Communication Modules**

C440 communication modules, wired to the C440-XCOM give C440 control capability via communications. The communication modules offer flexible mounting options (DIN rail or panel) along with four inputs (24 Vdc or 120 Vac) and two outputs as standard.

**Note**

① Customer can wire remote mounted button to reset module (that is, 22 mm pushbutton, catalog number M22-D-B-GB14-K10).  
 ②

# 2.1

## NEMA Contactors and Starters


### Freedom Series

2

The following information can be viewed using the communication option:

- Motor status—running, stopped, tripped or resetting
- Individual rms phase currents (A, B, C)
- Average of three-phase rms current
- Percent thermal capacity
- Fault codes (only available prior to reset)
- Percent phase unbalance
- Ground fault current and percent
- Overload relay settings—trip class, DIP switch selections, reset selections
- Modbus address (can be set over the network)

#### Communication Accessories

	Description	Catalogue Number
<b>Expansion Module</b> 	<b>Expansion Module</b>	
	Expansion module (Remote Reset/Modbus RTU, RS-485 Communication)	<b>C440-XCOM</b>
<b>Communication Modules</b>		
	DeviceNet communication module kit—120 V I/O (consists of C440-XCOM + C441KS)	<b>C440-DN-120</b>
	DeviceNet communication module kit—24 Vdc I/O (consists of C440-XCOM + C441LS)	<b>C440-DN-24</b>
	PROFIBUS communication module kit—120 V I/O (consists of C440-XCOM + C441SS)	<b>C440-DP-120</b>
	PROFIBUS communication module kit—24 V I/O (consists of C440-XCOM + C441QS)	<b>C440-DP-24</b>
	Modbus communication module kit—120 V I/O (consists of C440-XCOM + C441NS)	<b>C440-MOD-120</b>
	Modbus communication module kit—24 Vdc I/O (consists of C440-XCOM + C441PS)	<b>C440-MOD-24</b>
	Modbus TCP/Ethernet IP communication module kit—120 V I/O (consists of C440-XCOM + C441U)	<b>C440-ET-120</b>
	Modbus TCP/Ethernet IP communication module kit—24 V I/O (consists of C440-XCOM + C441V)	<b>C440-ET-24</b>

**Modbus Communication Module**

The Modbus communication module combined with an expansion module provides monitoring and control capability to the C440/XTOE electronic overload relay via Modbus RTU communications. These modules also provide convenient I/O with 24 Vdc or 120 Vac options.

**Features and Benefits**

- The Modbus communication module is capable of baud rates up to 115K
- The Modbus address and baud rate configuration can be easily changed using the HMI user interface
- Modbus address and baud rate are set via convenient DIP switches; LEDs are provided to display Modbus traffic
- Configuration with common Modbus configuration tools
- Terminals
  - Unique locking mechanism provides for easy removal of the terminal block with the field wiring installed
  - Each terminal is marked for ease of wiring and troubleshooting
- Selectable I/O assemblies
  - 4IN/2OUT
  - Signal types include 24 Vdc I/O and 120 Vac I/O
- Each I/O module is optically isolated between the field I/O and the network adapter to protect the I/O and communication circuits from possible damage due to transients and ground loops
- Input Module features a user-definable input debounce, which limits the effects of transients and electrical noise
- Output Module supports a user-definable safe state for loss of communication; hold last state, ON or OFF

**Modbus with I/O Module**



**Modbus Communication Module**

Description	I/O	Catalogue Number
Modbus Communication Module, 4IN/2OUT (DIN/Panel)	120 Vac	<b>C441NS</b>
Modbus Communication Module, 4IN/2OUT (DIN/Panel)	24 Vdc	<b>C441PS</b>

# 2.1

## NEMA Contactors and Starters

### Freedom Series

2

#### DeviceNet Communication Modules

The DeviceNet communication module combined with an expansion module provides monitoring and control capability to the C440/XTOE electronic overload relay via DeviceNet communications. These modules also provide convenient I/O with 24 Vdc or 120 Vac options.

#### Features and Benefits

- Communication to DeviceNet uses only one DeviceNet MAC ID
- Configuration
  - DeviceNet MAC ID and Baud rate are set via convenient DIP switches with an option to set from the network
  - Advanced configuration available using common DeviceNet tools
- I/O assemblies with the same size and I/O layout as those of the Advantage Starter (WPNIDNA) and **IT** Starter (DSNAP) for seamless migration to new starter technology without program changes
- Terminals
  - Unique locking mechanism provides for easy removal of the terminal block with the field wiring installed
  - Each terminal is marked for ease of wiring and troubleshooting
- Selectable I/O assemblies
  - 4IN/2OUT
  - Signal types include 24 Vdc I/O and 120 Vac I/O
- Each I/O module is optically isolated between the field I/O and the network adapter to protect the I/O and communication circuits from possible damage due to transients and ground loops
- Input Module features a user-definable input debounce, which limits the effects of transients and electrical noise
- Output Module supports a user-definable safe state for loss of communication; hold last state, ON or OFF
- Combined status LED

DeviceNet with I/O Module



#### DeviceNet Communication Module

Description	I/O	Catalogue Number
DeviceNet Communication Module, 4IN/2OUT (DIN/Panel)	120 Vac	<b>C441KS</b>
DeviceNet Communication Module, 4IN/2OUT (DIN/Panel)	24 Vdc	<b>C441LS</b>

**PROFIBUS Communication Modules**

The PROFIBUS communication module combined with an expansion module provides monitoring and control capability to the C440 / XTOE electronic overload relay via PROFIBUS communications. These modules also provide convenient I/O with 24 Vdc or 120 Vac options.

**Features and Benefits**

- The PROFIBUS communication module is capable of baud rates up to 12 Mb
- PROFIBUS address is set via convenient DIP switches; LEDs are provided to display PROFIBUS status
- Intuitive configuration with common PROFIBUS configuration tools
- Terminals
  - Unique locking mechanism provides for easy removal of the terminal block with the field wiring installed
  - Each terminal is marked for ease of wiring and troubleshooting
- Selectable I/O assemblies
  - 4IN/2OUT
  - Signal types include 24 Vdc I/O and 120 Vac I/O
- Each I/O module is optically isolated between the field I/O and the network adapter to protect the I/O and communication circuits from possible damage due to transients and ground loops
- Input Module features a user-definable input debounce, which limits the effects of transients and electrical noise
- Output Module supports a user-definable safe state for loss of communication; hold last state, ON or OFF

**PROFIBUS with I/O Module**



**PROFIBUS Communication Module**

Description	I/O	Catalogue Number
PROFIBUS Communication Module, 4IN/2OUT (DIN/Panel)	120 Vac	<b>C441SS</b>
PROFIBUS Communication Module, 4IN/2OUT (DIN/Panel)	24 Vdc	<b>C441QS</b>

#### Ethernet Communication Modules

The Ethernet communication module combined with an expansion module provides both Modbus TCP and EtherNet/IP communication capabilities with built-in HTTP web services to the C440/XTOE overload relay.

The Ethernet communication module has built-in I/O providing communication, monitoring and control for the C440/XTOE overload relay.

#### Features and Benefits

- Supports Modbus TCP or EtherNet/IP in a single device
- Contains an internal embedded switch which provides two Ethernet ports allowing linear or ring network configurations
- Embedded web services allow for simple configuration and monitoring through Internet Explorer
- IP Address is set via convenient DIP Switches located on the device
- Terminals
  - Unique locking mechanism provides for easy removal of the terminal block with the field wiring installed
  - Each terminal is marked for ease of wiring and troubleshooting
- Selectable I/O assemblies
  - 4IN/2OUT
  - Signal types include 24 Vdc I/O and 120 Vac I/O
- Each I/O module is optically isolated between the field I/O and the network adapter to protect the I/O and communication circuits from possible damage due to transients and ground loops
- Input Module features a user-definable input debounce, which limits the effects of transients and electrical noise
- Output Module supports a user-definable safe state for loss of communication; hold last state, ON or OFF

Ethernet with I/O Module



#### Ethernet Communication Module

Description	I/O	Catalogue Number
Modbus TCP / EtherNet/IP Communication Module, 4IN/2OUT (DIN/Panel)	120 Vac	<b>C441U</b>
Modbus TCP / EtherNet/IP Communication Module, 4IN/2OUT (DIN/Panel)	24 Vdc	<b>C441V</b>



## Technical Data and Specifications

### Electronic Overload Relays up to 1500A

Description	Specification		
	45 mm	55 mm	110 mm
<b>Electrical Ratings</b>	<b>Range</b>	<b>Range</b>	<b>Range</b>
Operating voltage (three-phase) and frequency	690 Vac (60/50 Hz)	690 Vac (60/50 Hz)	690 Vac (60/50 Hz)
<b>FLA Range</b>			
	0.33–1.65A 1–5A 4–20A 9–45A	20–100A	28–140A (NEMA) 35–175A (IEC)
<b>Use with Contactors</b>			
<b>X7</b> IEC frames	B, C, D	D, F, G	G, H
Freedom NEMA sizes	00, 0, 1, 2	3	4
<b>Trip Class</b>			
	10A, 10, 20, 30 Selectable	10A, 10, 20, 30 Selectable	10A, 10, 20, 30 Selectable
<b>Motor Protection</b>			
Thermal overload setting	1.05 x FLA: does not trip 1.15 x FLA: overload trip	1.05 x FLA: does not trip 1.15 x FLA: overload trip	1.05 x FLA: does not trip 1.15 x FLA: overload trip
<b>Feature</b>	<b>Range</b>	<b>Range</b>	<b>Range</b>
Phase loss	Fixed threshold 50%	Fixed threshold 50%	Fixed threshold 50%
Phase unbalance (selectable: enable/disable)	Fixed threshold 50%	Fixed threshold 50%	Fixed threshold 50%
Ground fault (selectable: enable/disable)	50% of FLA dial setting >150% = 2 sec >250% = 1 sec	50% of FLA dial setting >150% = 2 sec >250% = 1 sec	50% of FLA dial setting >150% = 2 sec >250% = 1 sec
Reset	Manual/automatic	Manual/automatic	Manual/automatic
<b>Indicators</b>			
Trip status	Orange flag	Orange flag	Orange flag
Mode LED	One flash: Overload operating properly Two flashes: Current is above FLA dial setting—pending trip	One flash: Overload operating properly Two flashes: Current is above FLA dial setting—pending trip	One flash: Overload operating properly Two flashes: Current is above FLA dial setting—pending trip
<b>Options</b>			
Remote reset	Yes	Yes	Yes
Reset bar	Yes	Yes	Yes
Communication expansion module	Yes	Yes	Yes
Communication adapter	Yes	Yes	Yes
<b>Capacity</b>			
Load terminals			
Terminal capacity	12–10 AWG (4–6 mm <sup>2</sup> ) 8–6 AWG (6–16 mm <sup>2</sup> )	6–1 AWG (16–50 mm <sup>2</sup> )	8–4/0 AWG (10–95 mm <sup>2</sup> )
Tightening torque	20–25 lb-in (2.3–2.8 Nm) 25–30 lb-in (2.8–3.4 Nm)	25–30 lb-in (2.8–3.4 Nm)	124 lb-in (14 Nm)
Input, auxiliary contact and remote reset terminals			
Terminal capacity	2 x (18–12) AWG	2 x (18–12) AWG	2 x (18–12) AWG
Tightening torque	7–11 lb-in (0.8–1.2 Nm)	7–11 lb-in (0.8–1.2 Nm)	7–11 lb-in (0.8–1.2 Nm)
<b>Voltages</b>			
Insulation voltage U <sub>i</sub> (three-phase)	690 Vac	690 Vac	690 Vac
Insulation voltage U <sub>i</sub> (control)	500 Vac	500 Vac	500 Vac
Rated impulse withstand voltage	6000 Vac	6000 Vac	6000 Vac
Overvoltage category/pollution degree	III/3	III/3	III/3

# 2.1

## NEMA Contactors and Starters

### Freedom Series

#### Electronic Overload Relays up to 1500A, continued

2

Description	Specification		
	45 mm	55 mm	110 mm
<b>Auxiliary and Control Circuit Ratings</b>			
Conventional thermal continuous current	5A	5A	5A
Rated operational current—IEC AC-15			
Make contact (1800 VA)			
120V	15A	15A	15A
240V	15A	15A	15A
415V	0.5A	0.5A	0.5A
500V	0.5A	0.5A	0.5A
Break contact (180 VA)			
120V	1.5A	1.5A	1.5A
240V	1.5A	1.5A	1.5A
415V	0.9A	0.9A	0.9A
500V	0.8A	0.8A	0.8A
IEC DC-13 (L/R F 15 ms1)			
0–250V	1.0A	1.0A	1.0A
Rated operational current—UL B600			
Make contact (3600 VA)			
120V	30A	30A	30A
240V	15A	15A	15A
480V	7.5A	7.5A	7.5A
600V	6A	6A	6A
Break contact (360 VA)			
120V	3A	3A	3A
240V	1.5A	1.5A	1.5A
480V	0.75A	0.75A	0.75A
600V	0.6A	0.6A	0.6A
R300—Vdc ratings (28 VA)			
0–120V	0.22A	0.22A	0.22A
250V	0.11A	0.11A	0.11A
<b>Short-Circuit Rating without Welding</b>			
Maximum fuse	6A gG/gL	6A gG/gL	6A gG/gL
<b>Environmental Ratings</b>			
Ambient temperature (operating)	–13° to 149°F (–25° to 65°C)	–13° to 149°F (–25° to 65°C)	–13° to 149°F (–25° to 65°C)
Ambient temperature (storage)	–40° to 185°F (–40° to 85°C)	–40° to 185°F (–40° to 85°C)	–40° to 185°F (–40° to 85°C)
Operating humidity UL 991 (H3)	5% to 95% non-condensing	5% to 95% non-condensing	5% to 95% non-condensing
Altitude (no derating) NEMA ICS1	2000m	2000m	2000m
Shock (IEC 600068-2-27)	15g any direction	15g any direction	15g any direction
Vibration (IEC 60068-2-6)	3g any direction	3g any direction	3g any direction
Pollution degree per IEC 60947-4-1	3 for product (2 for pcb)	3 for product (2 for pcb)	3 for product (2 for pcb)
Ingress protection	IP20	IP20	IP20
Protection against direct contact when actuated from front (IEC 536)	Finger- and back-of-hand proof	Finger- and back-of-hand proof	Finger- and back-of-hand proof
Mounting position	Any	Any	Any
Climatic proofing	Damp heat, constant to IEC 60068-2-30	Damp heat, constant to IEC 60068-2-30	Damp heat, constant to IEC 60068-2-30

## Electronic Overload Relays up to 1500A, continued

Description	Specification		
	45 mm	55 mm	110 mm
<b>Electrical/EMC</b>			
Radiated emissions IEC 60947-4-1-Table 15 EN 55011 (CISPIR 11) Group 1, Class A, ISM	30 mHz to 1000 mHz	30 mHz to 1000 mHz	30 mHz to 1000 mHz
Conducted emissions IEC 60947-4-1-Table 14 EN 55011 (CISPIR 11) Group 1; Class ISM	0.15 mHz to 30 mHz	0.15 mHz to 30 mHz	0.15 mHz to 30 mHz
ESD immunity IEC 60947-4-1 (Table 13)	±8 kV air, ±6 kV contact	±8 kV air, ±6 kV contact	±8 kV air, ±6 kV contact
Radiated immunity IEC 60947-4-1 IEC 61000-4-3	10 V/m 80 mHz–1000 mHz 3 V/m from 1.4 to 2.7 GHz 80% amplitude modulated 1 kHz sine wave	10 V/m 80 mHz–1000 mHz 3 V/m from 1.4 to 2.7 GHz 80% amplitude modulated 1 kHz sine wave	10 V/m 80 mHz–1000 mHz 3 V/m from 1.4 to 2.7 GHz 80% amplitude modulated 1 kHz sine wave
Conducted immunity IEC 60947-4-1, IEC 61000-4-6	140 dub (10V rms) 150 kHz–100 mHz	140 dub (10V rms) 150 kHz–100 mHz	140 dub (10V rms) 150 kHz–100 mHz
Fast transient immunity IEC 60947-4-1 (Table 13) IEC 61000-4-4	±4 kV using direct method with accessory installed in expansion bay ±2 kV using direct method	±4 kV using direct method with accessory installed in expansion bay ±2 kV using direct method	±4 kV using direct method with accessory installed in expansion bay ±2 kV using direct method
Surge immunity IEC 60947-4-1 (Table 13) IEC 61000-4-5 a Class 4	Three-phase power inputs: ±4 kV line-to-line (DM) ±4 kV line-to-ground (CM)  With accessory installed in expansion bay: ±2 kV line-to-line (DM) →1.2/50 us; 2 kV line-to-earth, 1 kV line-to-line ±4 kV line-to-ground (CM)	Three-phase power inputs: ±4 kV line-to-line (DM) ±4 kV line-to-ground (CM)  With accessory installed in expansion bay: ±2 kV line-to-line (DM) →1.2/50 us; 2 kV line-to-earth, 1 kV line-to-line ±4 kV line-to-ground (CM)	Three-phase power inputs: ±4 kV line-to-line (DM) ±4 kV line-to-ground (CM)  With accessory installed in expansion bay: ±2 kV line-to-line (DM) →1.2/50 us; 2 kV line-to-earth, 1 kV line-to-line ±4 kV line-to-ground (CM)
Power freq. magnetic field immunity IEC 60947-4-1, IEC 61000-4-8	30 A/m, 50 Hz	30 A/m, 50 Hz	30 A/m, 50 Hz
Electromagnetic field IEC 60947-4-1 Table 13, IEC 61000-4-3	10 V/m	10 V/m	10 V/m
Distortion IEEE 519	5% THD max., 5th harmonic 3% max.	5% THD max., 5th harmonic 3% max.	5% THD max., 5th harmonic 3% max.
Electrostatic discharge (ESD) IEC 61000-4-2, EN 61131-2	4 kV contact 8 kV air discharge	4 kV contact 8 kV air discharge	4 kV contact 8 kV air discharge
Electrical fast transient (EFT) IEC 61000-4-4, EN 61131-2	±2 kV using direct method	±2 kV using direct method	±2 kV using direct method
Surge immunity IEC 61000-4-5, EN 61131-2	±2 kV line-to-ground (CM)	±2 kV line-to-ground (CM)	±2 kV line-to-ground (CM)

## Communication Modules

2

Description	Modbus	DeviceNet	PROFIBUS	Ethernet
<b>Electrical/EMC</b>				
Radiated emissions IEC 60947-4-1—Table 15, EN 55011 (CISPR 11) Group 1, Class A	30–1000 mHz	30–1000 mHz	30–1000 mHz	30–1000 mHz
Conducted emissions IEC 60947-4-1—Table 14, EN 55011 (CISPR 11) Group 1, Class A	0.15–30 mHz	0.15–30 mHz	0.15–30 mHz	0.15–30 mHz
ESD immunity IEC 60947-4-1 (Table 13)	±8 kV air, ±4 kV contact	±8 kV air, ±4 kV contact	±8 kV air, ±4 kV contact	±8 kV air, ±4 kV contact
Radiated immunity IEC 60947-4-1	10 V/m 80–1000 mHz 80% amplitude modulated 1 kHz sine wave	10 V/m 80–1000 mHz 80% amplitude modulated 1 kHz sine wave	10 V/m 80–1000 mHz 80% amplitude modulated 1 kHz sine wave	10 V/m 80–1000 mHz 80% amplitude modulated 1 kHz sine wave
Conducted immunity IEC 60947-4-1	140 dBuV (10V rms) 150 kHz–80 mHz	140 dBuV (10V rms) 150 kHz–80 mHz	140 dBuV (10V rms) 150 kHz–80 mHz	140 dBuV (10V rms) 150 kHz–80 mHz
Fast transient immunity IEC 60947-4-1 (Table 13) IEC 6100-4-4	±2 kV using direct method	±2 kV supply and control, ±1 kV communication	±2 kV supply and control, ±1 kV communication	±2 kV supply and control, ±1 kV communication
Surge immunity IEC 60947-4-1 (Table 13) IEC 61000-4-5 Class 3	User IO and communication lines <sup>①</sup> : ±1 kV line-to-line (DM) ±2 kV line-to-ground (CM)	User IO and communication lines: ±0.5 kV line-to-line (DM) ±1 kV line-to-ground (CM)	User IO and communication lines: ±0.5 kV line-to-line (DM) ±1 kV line-to-ground (CM)	User IO and communication lines: ±0.5 kV line-to-line (DM) ±1 kV line-to-ground (CM)
Electromagnetic field <sup>①</sup> IEC 60947-4-1 (Table 13) IEC 61000-4-3	10 V/m	10 V/m	10 V/m	10 V/m
<b>Environmental Ratings</b>				
Ambient temperature (operating)	–4° to 122°F (–20° to 50°C)	–13° to 122°F (–25° to 50°C)	–13° to 122°F (–25° to 50°C)	–13° to 122°F (–25° to 50°C)
Ambient temperature (storage)	–40° to 185°F (–40° to 85°C)	–40° to 185°F (–40° to 85°C)	–40° to 185°F (–40° to 85°C)	–40° to 185°F (–40° to 85°C)
Operating humidity	5–95% noncondensing	5–95% noncondensing	5–95% noncondensing	5–95% noncondensing
Altitude (no derating)	2000m	2000m	2000m	2000m
Shock (IEC 60068-2-27)	15G any direction	15G any direction	15G any direction	15G any direction
Vibration (IEC 60068-2-6)	3G any direction	3G any direction	3G any direction	3G any direction
Pollution degree per IEC 60947-1	3	3	3	3
Degree of protection	IP20	IP20	IP20	IP20
Overvoltage category per UL 508	III	III	III	III
<b>DeviceNet</b>				
DeviceNet connections	—	Group 2, polling, bit strobe, explicit, no UCMM	—	—
DeviceNet baud rate	—	125K, 250K, 500K	—	—
<b>Ethernet</b>				
Ethernet connections	—	—	—	Integrated two-port switch with dual RJ45 Ethernet connections
Ethernet type	—	—	—	Ethernet 10/100 Mbs, AutoMDX, Auto Negotiation
<b>PROFIBUS</b>				
PROFIBUS connections	—	—	Group 2, polling, bit strobe, explicit, no UCMM	—
PROFIBUS baud rate	—	—	9.6K, 19.2K, 45.45K, 93.75K, 187.5K, 500K, 1.5M, 3M, 6M, 12M	—

**Note**

<sup>①</sup> Relates to C441M only.

## Communication Modules, continued

Description	Modbus	DeviceNet	PROFIBUS	Ethernet
<b>C441_ 24 Vdc Input</b>				
Nominal input voltage	24 Vdc	24 Vdc	24 Vdc	24 Vdc
Operating voltage	18–30 Vdc	18–30 Vdc	18–30 Vdc	18–30 Vdc
Number of inputs	4	4	4	4
Signal delay	5 ms (programmable to 65 sec)	5 ms (programmable to 65 sec)	5 ms (programmable to 65 sec)	5 ms (programmable to 65 sec)
OFF-state voltage	<6 Vdc	<6 Vdc	<6 Vdc	<6 Vdc
ON-state voltage	>18 Vdc	>18 Vdc	>10 Vdc	>18 Vdc
Nominal input current	5 mA	5 mA	5 mA	5 mA
Isolation	1500V	1500V	1500V	1500V
Terminal screw torque	7–9 in-lb	7–9 in-lb	7–9 in-lb	7–9 in-lb
24V source current	50 mA	50 mA	50 mA	50 mA
<b>Operating Voltage Range—DC Input Modules</b>				
OFF state	0–6 Vdc	0–6 Vdc	0–6 Vdc	0–6 Vdc
Transition region	6–18 Vdc	6–18 Vdc	6–18 Vdc	6–18 Vdc
ON state	18–30 Vdc	18–30 Vdc	18–30 Vdc	18–30 Vdc
<b>C441_ 120 Vac Input</b>				
Nominal input voltage	120 Vac	120 Vac	120 Vac	120 Vac
Operating voltage	80–140 Vac	80–140 Vac	80–140 Vac	80–140 Vac
Number of inputs	4	4	4	4
OFF-state voltage	<30 Vac	<30 Vac	<20 Vac	<30 Vac
ON-state voltage	>80 Vac	>80 Vac	>70 Vac	>80 Vac
Nominal input current	15 mA	15 mA	15 mA	15 mA
Signal delay	1/2 cycle	1/2 cycle	1/2 cycle	1/2 cycle
Isolation	1500V	1500V	1500V	1500V
Terminal screw torque	7–9 in-lb	7–9 in-lb	7–9 in-lb	7–9 in-lb
<b>Operating Voltage Range—AC Input Modules</b>				
OFF state	0–30 Vac	0–30 Vac	0–30 Vac	0–30 Vac
Transition region	30–80 Vac	30–80 Vac	30–80 Vac	30–80 Vac
ON state	80–140 Vac	80–140 Vac	80–140 Vac	80–140 Vac
<b>Output Modules</b>				
Nominal voltage	120 Vac 24 Vdc	120 Vac 24 Vdc	120 Vac 24 Vdc	120 Vac 24 Vdc
Number of outputs	(2) 1NO Form A 1NO/NC Form C	(2) 1NO Form A 1NO/NC Form C	(2) 1NO Form A 1NO/NC Form C	(2) 1NO Form A 1NO/NC Form C
Relay OFF time	3 ms	3 ms	3 ms	3 ms
Relay ON time	7 ms	7 ms	7 ms	7 ms
Max. current per point <sup>①</sup>	5A (B300 rated)	5A (B300 rated)	5A (B300 rated)	5A (B300 rated)
Electrical life	100,000 cycles	100,000 cycles	100,000 cycles	100,000 cycles
Mechanical life	1,000,000 cycles	1,000,000 cycles	1,000,000 cycles	1,000,000 cycles

**Note**

<sup>①</sup> Relates to C441M only.

# 2.1

## NEMA Contactors and Starters

### Freedom Series

2

#### Short Circuit Ratings (North America CSA, cUL)

Changes to UL 508A and NEC in recent years have brought a focus to control panel safety with regard to short-circuit current ratings (SCCR). Eaton's C440 electronic overload relays combined with **XT** series IEC and Freedom Series NEMA contactors provide a wide variety of SCCR solutions needed for a variety of applications. The SCCR data in this document reflects the latest information as of January 2015.

#### C440/XT Standalone Overload Relays (XT, C440)

Overload FLA Range	Maximum Operating Voltage	Standard-Fault Short Circuit Data			High-Fault Short Circuit Data Fuses (RK5, J, CC)			Thermal-Magnetic Circuit Breakers		
		600V (kA)	Maximum Fuse Size (A) (RK5)	Maximum Breaker Size (A)	480V (kA)	600V (kA)	Maximum Fuse Size	480V (kA)	600V (kA)	Maximum Breaker Size
0.33–1.65A	600 Vac	1	6	15	—	—	—	—	—	—
1–5A	600 Vac	5	20	20	100	100	20	100	35	20
4–20A	600 Vac	5	80	80	100	100	80	100	35	80
9–45A	600 Vac	5	175	175	100	100	100	100	35	100/175 (480/600)
20–100A	600 Vac	10	400	400	100	100	200	50	50	250
20–100A	600 Vac	10	400	400	100	100	200	35	35	400
28–140A	600 Vac	10	400	400	100	100	400	100	65	400
35–175A	600 Vac	10	450	500	100	100	400	100	65	400

#### NEMA Freedom Series Starters with C440 Electronic Overload Relays

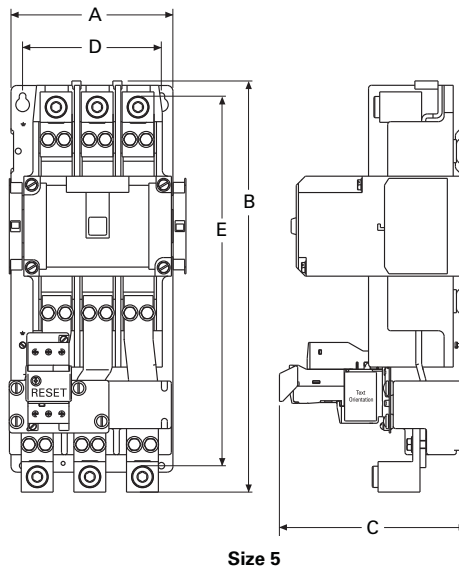
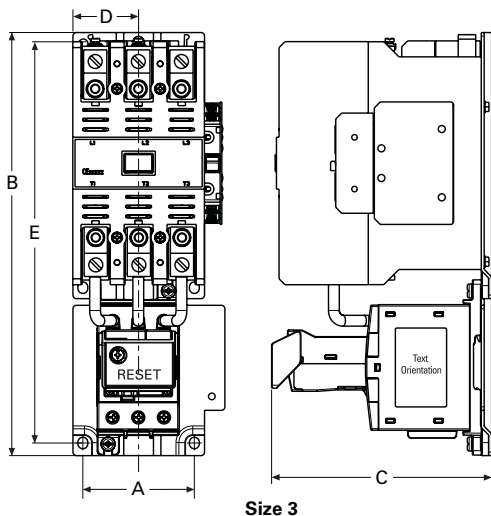
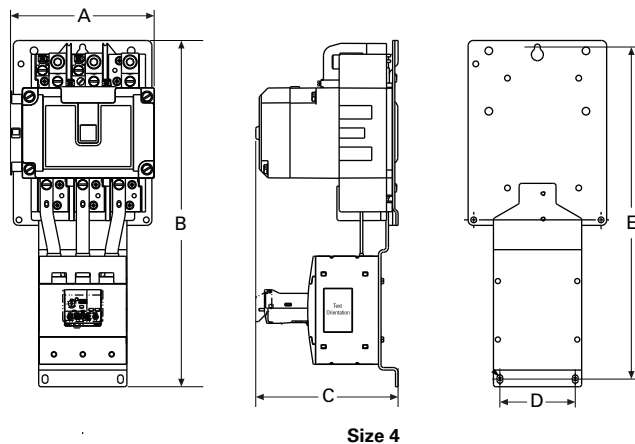
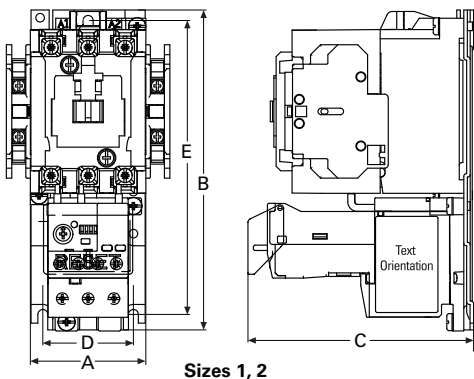
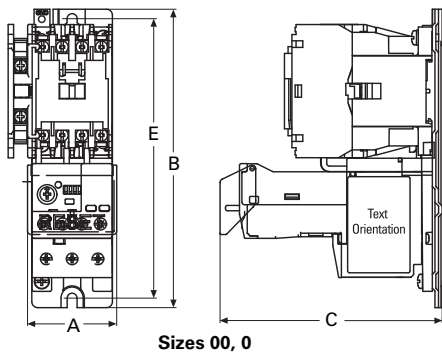
NEMA Size	Overload FLA Range	High-Fault Short Circuit Data Fuses (RK5, J, CC)			Thermal-Magnetic Circuit Breakers		
		480V	600V	Maximum Fuse Size	480V	600V	Maximum Breaker Size
00	1–5A	100	100	20	100	35	20
	4–20A	100	100	30	100	35	35
0	1–5A	100	100	20	100	35	20
	4–20A	100	100	60	100	35	70
1	1–5A	100	100	20	100	35	20
	4–20A	100	100	80	100	35	80
	9–45A	100	100	100	100	35	100
2	1–5A	100	100	20	100	35	20
	4–20A	100	100	80	100	35	80
	9–45A	100	100	100	100	35	175
3	20–100A	100	100	200	50	50	250
4	28–140A	100	100	400	100	65	300

### Dimensions

Approximate Dimensions in Inches (mm)

### NEMA Starters

#### Full Voltage Non-Reversing Starters



NEMA Size	A	B	C	D	E
00, 0	1.97 (50.0)	6.60 (167.6)	4.90 (124.5)	—	6.18 (157.0)
1, 2	2.60 (65.0)	7.10 (180.0)	4.98 (126.5)	2.00 (50.8)	6.50 (165.0)
3	4.09 (103.8)	11.40 (289.6)	5.92 (150.3)	1.77 (44.9)	10.81 (274.6)
4	7.10 (179.0)	17.00 (432.0)	7.00 (177.0)	3.70 (94.0)	16.30 (415.0)
5	7.00 (177.8)	17.81 (452.3)	8.08 (205.2)	6.00 (152.4)	16.01 (406.6)

# 2.1

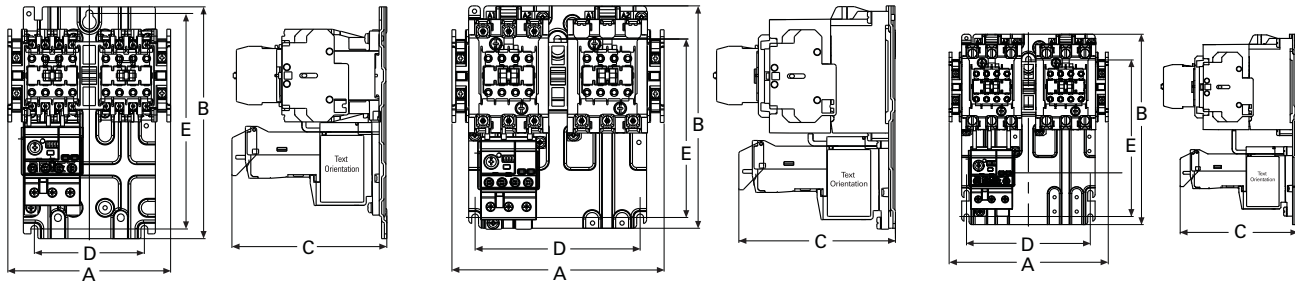
## NEMA Contactors and Starters

### Freedom Series

Approximate Dimensions in Inches (mm)

2

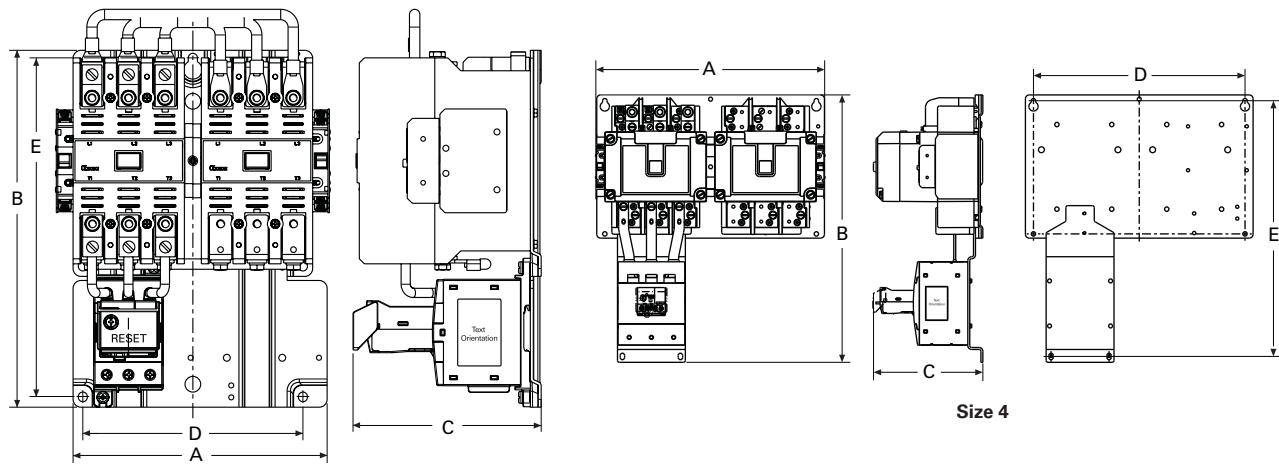
#### Full Voltage Reversing Starters



Sizes 00, 0

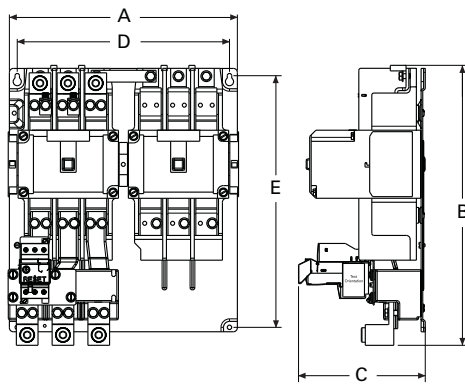
Size 1

Size 2



Size 3

Size 4



Size 5

NEMA Size	A	B	C	D	E
00, 0	5.20 (132.0)	7.40 (187.0)	4.90 (125.0)	3.50 (89.0)	6.90 (174.0)
1	6.70 (171.0)	7.10 (180.0)	4.98 (126.5)	5.25 (133.0)	5.70 (144.0)
2	6.70 (171.0)	8.10 (205.0)	4.98 (126.5)	5.25 (133.0)	6.70 (170.0)
3	8.08 (205.2)	11.35 (288.3)	6.00 (152.0)	7.00 (177.8)	10.77 (273.6)
4	14.60 (371.0)	17.10 (433.0)	7.00 (177.0)	13.50 (343.0)	16.30 (415.0)
5	14.50 (368.3)	17.81 (452.3)	8.06 (204.8)	13.50 (342.9)	16.00 (406.6)



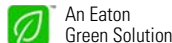
NEMA Space-Savings Family of Contactors and Starters



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### Contactors and Starters

#### Product Description

The Eaton NEMA® Space-Savings line of contactors and starters includes non-reversing and reversing contactors, electronic overload relays and a variety of related accessories. Because the Space-Savings family meets IEC, UL®, CSA® and CE standards, it is the perfect product solution for applications all over the world. The compact and easy to install Space-Savings line of NEMA contactors and starters is the efficient and effective solution for customer applications from Size 0 through Size 5.

#### Application Description

The Space-Savings line of NEMA power control was engineered to provide highly effective control and protection for a variety of loads, including motors, compressors, pumps, resistive, capacitor banks, isolation and others.

The Space-Savings contactors are perfectly suited for use in Motor Control Centre applications where bucket space sizing is critical. With both AC and DC control and flexible communication options, the Space-Savings family can be easily integrated into various customer applications.

#### Features and Benefits

- AC control from 120V to 600V 50/60 Hz
- 24 Vdc control
- Reversing or non-reversing contactors and starters
- XTOE self-powered electronic overload relay
- Non-reversing starters to NEMA Size 5
- Panel or DIN rail mounting to NEMA Size 2
- IP20 finger and back-of-hand proof
- Large ambient temperature range, -25 to 50°C [-13 to 122°F]
- AC and DC controlled contactors in the same compact frame
- Low power consumption AC and DC coils
- Built-in NO or NC auxiliary contacts to 32A
- Plug-in accessories for reduced installation time
- Coil replacement on NEMA Size 0-5
- Contact replacement on NEMA Size 1-5
- Integrated suppressor NEMA Size 0-4 DC operated contactors and NEMA Size 5 AC and DC operated contactors

#### Standards and Certifications

- IEC EN 60947
- CE approved
- UL
- CSA
- ATEX
- RoHS



# 2.2

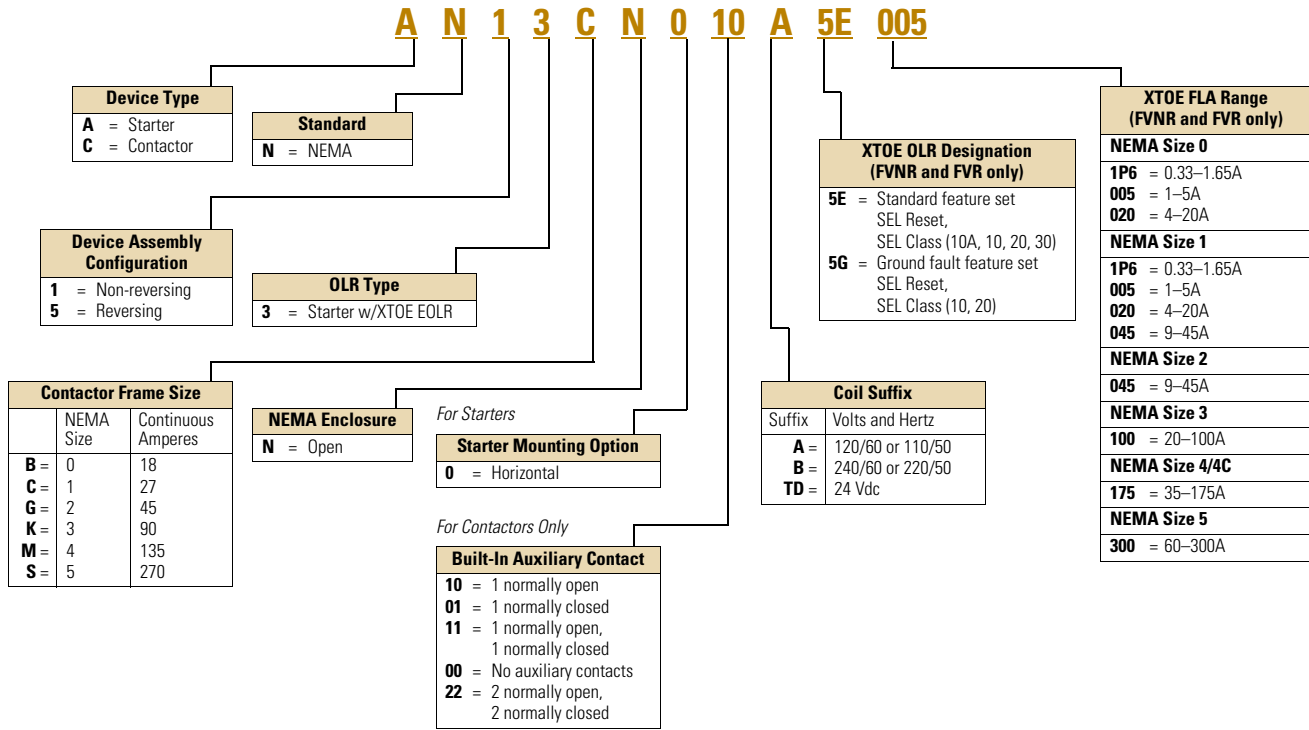
## NEMA Contactors and Starters

Space-Savings Series

### Catalogue Number Selection

2

#### Space-Savings NEMA Starters with XTOE Electronic Overload Relays



### Product Selection

#### Type CN13/53 Space-Savings NEMA Contactors

##### NEMA Contactor Non-Reversing and Reversing



NEMA Size	Continuous Ampere Rating	Service Limit Current Rating (Amps)	Maximum UL Horsepower				480V	600V	Three-Pole Non-Reversing <sup>①</sup> Catalogue Number	Three-Pole Reversing <sup>②</sup> Catalogue Number
			Single-Phase 115V	230V	208V	240V				
0	18	21	1	2	3	3	5	5	CN13BN010_	—
1	27	32	2	3	7-1/2	7-1/2	10	10	CN13CN010	CN53CN011_
2	45	52	3	7-1/2	10	15	25	25	CN13GN000_	CN53GN011_
3	90	104	7.5	15	25	30	50	50	CN13KN000_	CN53KN011_
4	135	156	—	—	40	50	100	100	CN13MN000_	—
5 <sup>②</sup>	270	311	—	—	75	100	200	200	CN13SN022_	—

#### Notes

- <sup>①</sup> Underscore ( ) indicates coils suffix required, see Coil Suffix table above.
- <sup>②</sup> NEMA Size 5 starter available with 60-300A panel mounted CTs. Starter shipped as an assembled unit with 1-5A C440 overload relay (C440A1A005SELAX or C440A2A005SELAX).

### Type AN13/53 Space-Savings Starters with XTOE Electronic Overload Relays

NEMA Starter



#### Non-Reversing and Reversing

NEMA Size	Continuous Ampere Rating	Service Limit Current Rating (Amps)	Maximum UL Horsepower						Three-Pole Non-Reversing <sup>①②</sup> Catalogue Number <sup>③</sup>	Three-Pole Reversing <sup>①②</sup> Catalogue Number <sup>③</sup>
			Single-Phase		Three-Phase		480V	600V		
			115V	230V	208V	240V	480V	600V		
0	18	21	1	2	3	3	5	5	AN13BN0_5E_	AN53BN0_5E_
1	27	32	2	3	7-1/2	7-1/2	10	10	AN13CN0_5E_	AN53CN0_5E_
2	45	52	3	7-1/2	10	15	25	25	AN13GN0_5E_	AN53GN0_5E_
3	90	104	—	—	25	30	50	50	AN13KN0_5E_	AN53KN0_5E_
4	135	156	—	—	40	50	100	100	AN13MN0_5E_	AN53MN0_5E_
5 <sup>④</sup>	270	311	—	—	75	100	200	200	AN13SN0_5E_	AN53SN0_5E_

### Type AN13/53 Space-Savings Starters with XTOE Ground Fault Electronic Overload Relays

NEMA Starter with Ground Fault



#### Non-Reversing and Reversing

NEMA Size	Continuous Ampere Rating	Service Limit Current Rating (Amps)	Maximum UL Horsepower						Three-Pole Non-Reversing <sup>①②</sup> Catalogue Number <sup>③</sup>	Three-Pole Reversing <sup>①②</sup> Catalogue Number <sup>③</sup>
			Single-Phase		Three-Phase		480V	600V		
			115V	230V	208V	240V	480V	600V		
0	18	21	1	2	3	3	5	5	AN13BN0_5G_	AN53BN0_5G_
1	27	32	2	3	7-1/2	7-1/2	10	10	AN13CN0_5G_	AN53CN0_5G_
2	45	52	3	7-1/2	10	15	25	25	AN13GN0_5G_	AN53GN0_5G_
3	90	104	—	—	25	30	50	50	AN13KN0_5G_	AN53KN0_5G_
4	135	156	—	—	40	50	100	100	AN13MN0_5G_	AN53MN0_5G_
5 <sup>④</sup>	270	311	—	—	75	100	200	200	AN13SN0_5G_	AN53SN0_5G_

#### XTOE Overload FLA Range (FVNR and FVR Starters Only) Magnet Coil Suffix

NEMA Size	OLR Code	FLA Range	OLR Code	FLA Rating	Coil Voltage	Suffix Code
0	<b>1P6</b>	0.33–1.65A	<b>020</b>	4.0–20A.	<b>Sizes 0–2</b> 110V 50 Hz, 120V 60 Hz	<b>A</b>
	<b>005</b>	1.0–5.0A	—	—		
1	<b>1P6</b>	0.33–1.65A	<b>020</b>	4.0–20A	24–27 Vdc	<b>TD</b>
	<b>005</b>	1.0–5.0A	<b>045</b>	9.0–45A		
2	—	—	<b>045</b>	9.0–45A	<b>Sizes 3, 4</b> 100–120V 50/60 Hz	<b>A</b>
	—	—	—	—		
3	<b>100</b>	20–100A	—	—	24–27 Vdc	<b>TD</b>
4	<b>175</b>	35–175A	—	—		
5 <sup>④</sup>	<b>300</b>	60–300A	—	—	<b>Sizes 5</b> 100–120V 50/60 Hz	<b>A</b>

#### Notes

- ① Underscore ( \_ ) indicates coils suffix required, see Coil Suffix table above.
- ② Underscore ( \_ ) indicates OLR designation required, see XTOE FLA Range table above.
- ③ For MCC replacement needs, contact MCC Aftermarket.
- ④ NEMA Size 5 starter available with 60-300A panel mounted CTs. Starter shipped as an assembled unit with 1–5A C440 overload relay (C440A1A005SELAX or C440A2A005SELAX).

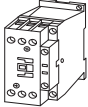



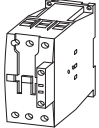



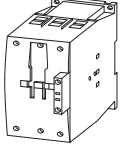



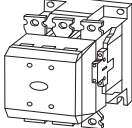

#### Accessories

2

#### Auxiliary Contacts—Overview

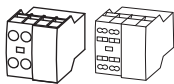
Front-mounted snap-on auxiliary contacts for Space-Savings contactors are available with screw terminals in a variety of contact configurations.

#### Auxiliary Contacts Possible Combinations

Frame Size	Catalogue Number	Contactor	Built-In Auxiliary	Front (Top) Mount		Side-Mount		Total Auxiliary Contacts Available
				Two-Pole	Four-Pole	Single-Pole	Two-Pole	
0, 1	CN13BN0_ – CN13CN0_		1NO or 1NC	1	—	—	—	3
				—	1	—	—	5
				—	—	—	1	3
								—
2	CN13GN0_		—	1	—	—	2	6
				—	1	—	1	6
								—
3, 4	CN13KN0_ – CN13MN0_		—	1	—	—	2	6
				—	1	—	2	8
				—	—	—	4	8
								—
5	CN13SN0		2NO–2NC	—	—	—	2	8
				—	—	—		—
								—

### Auxiliary Contacts

XTCEXF\_

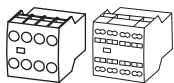


#### NEMA Size 0, 1 – Front (Top) Mount – Two-Pole

Conventional Thermal Current,  
Open at 60°C  
 $I_{th} = I_e$ , AC-1 in Amps

Contact Configuration	Circuit Symbol	Pkg. Qty. ①	Screw Terminal Catalogue Number
2NO		5	XTCEXFAC20
1NO-1NC		5	XTCEXFAC11 ②
2NC		5	XTCEXFAC02

XTCEXF\_

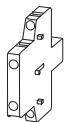


#### NEMA Size 0, 1 – Front (Top) Mount – Four-Pole

Conventional Thermal Current,  
Open at 60°C  
 $I_{th} = I_e$ , AC-1 in Amps

Contact Configuration	Circuit Symbol	Pkg. Qty. ①	Screw Terminal Catalogue Number
4NO		5	XTCEXFAC40 ②
3NO-1NC		5	XTCEXFAC31 ②
2NO-2NC		5	XTCEXFAC22 ②
1NO-3NC		5	XTCEXFAC13
4NC		5	XTCEXFAC04

XTCEXSCC11



#### NEMA Size 0, 1 – Side-Mount – Two-Pole

Conventional Thermal Current,  
Open at 60°C  
 $I_{th} = I_e$ , AC-1 in Amps

Contact Configuration	Circuit Symbol	Pkg. Qty. ①	Screw Terminal Catalogue Number
1NO-1NC		1	XTCEXSCC11 ③

#### Notes

No auxiliary contacts can be fitted between two contactors.

- ① Orders must be placed in multiples of package quantity listed.
- ② To avoid duplicate terminal numbers in contact sequence, these auxiliary contacts should only be used with contactors having a built-in 1NO contact (XTCE...B10\_, XTCE...C10\_).
- ③ Can be mounted to the left side of contactor only. Cannot be used in combination with front (top) mount auxiliary contacts or mechanical interlocks.

# 2.2

## NEMA Contactors and Starters

### Space-Savings Series

2

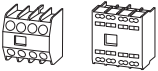
#### XTCEXF\_



#### NEMA Sizes 2-4 – Two-Pole

Conventional Thermal Current, Open at 60°C $I_{th} = I_e$ , AC-1 in Amps	Contact Configuration	Circuit Symbol	Pkg. Qty. ①	Screw Terminal Catalogue Number
16	2NO		5	XTCEXFBG20
16	1NO-1NC		5	XTCEXFBG11
16	2NC		5	XTCEXFBG02

#### XTCEXF\_



#### NEMA Sizes 2-4 – Four-Pole

Conventional Thermal Current, Open at 60°C $I_{th} = I_e$ , AC-1 in Amps	Contact Configuration	Circuit Symbol	Pkg. Qty. ①	Screw Terminal Catalogue Number
16	4NO-0NC		5	XTCEXFBG40
16	3NO-1NC		5	XTCEXFBG31
16	2NO-2NC		5	XTCEXFBG22
16	2NO-2NC		5	XTCEXFBG22
16	1NO-3NC		5	XTCEXFBG13

#### XTCEXS\_



#### NEMA Sizes 2-4, Side Mount (Snap-On) – Two-Pole

Conventional Free Air Thermal Current, $I_{th} = I_e$ , AC-1 in Amps	Contact Configuration	Circuit Symbol	Pkg. Qty. ①	Screw Terminal Catalogue Number
10	1NO-1NC		1	XTCEXSBN11

#### XTCEXS\_



#### NEMA Size 5, Side Mount (Screw Mount) – Two-Pole

Conventional Free Air Thermal Current, $I_{th} = I_e$ , AC-1 in Amps	Contact Configuration	Circuit Symbol	Pkg. Qty. ①	Screw Terminal Catalogue Number
10	1NO-1NC		1	XTCEXSBR11 ②

#### Notes

No auxiliary contacts can be fitted between two contactors.

① Orders must be placed in multiples of package quantity listed.

② For replacement only. XTCEXSBR11 and XTCEXSBLR11 cannot be added onto side mount auxiliaries that come with the Size 5 contactors as standard. To add auxiliaries onto the included side auxiliaries on Size 5 contactors, use XTCEXSCR11.

### Suppressors

The switching of contactor coils can generate voltage transients that may cause arching on switch contacts and/or damage electronics on the control line. Either an RC or varistor suppressor is recommended in these types of applications. All Space-Savings DC contactor coils have built-in suppression.

Varistor suppressors clamp the voltage transient above the maximum coil voltage and are recommended when the level of the transient is known to not exceed the coil voltage. RC suppressors slow and reduce the level of the voltage transient but do not clamp them at a specific level. The slowing of the transient can reduce electrical interference. These are recommended in applications where operating rates are high.

#### XTCEXVS\_



#### Varistor Suppressor <sup>①②</sup>

Voltage	For Use with...	Pkg. Qty. <sup>③</sup>	Catalogue Number
48–130	CN13BNO_ CN13CNO_	10	XTCEXVSCA
48–130	CN13GNO_	10	XTCEXVSFA

#### Contact Sequence



#### XTCEXRS\_



#### RC Suppressor <sup>①②</sup>

Voltage	For Use with...	Pkg. Qty. <sup>③</sup>	Catalogue Number
24–48	CN13GNO_	—	XTCEXRSFW
110–130	—	—	XTCEXRSFA

#### Contact Sequence



### Notes

- ① Note dropout delay.
- ② For AC operated contactors, 50–60 Hz. Sizes 0–5 DC operated contactors and Size 5 AC operated contactors have a built-in suppressor circuit.
- ③ Orders must be placed in multiples of package quantity listed.
- ④ In addition to the built-in suppressor circuit for DC actuated contactors. Prevents negative breaking voltage when contactors are used in combination with a safety PLC.
- ⑤ For two contactors with AC or DC operated magnet system which are horizontally or vertically mounted. For Sizes 0–4, mechanical lifespan is  $2.5 \times 10^6$  operations and the distance between contactors is 0 mm. For Size 5, mechanical lifespan is  $5 \times 10^6$  operations and no auxiliary contact can be mounted between the mechanical interlock and the contactor—the distance between contactors is 15 mm.
- ⑥ XTCEXMLG and XTCEXMLN consist of an interlock element and mounting plate.

### Additional Accessories

#### Mechanical Interlock <sup>⑤</sup>

#### XTCEXML\_



For Use with...	Pkg. Qty. <sup>③</sup>	Catalogue Number
CN13BNO_ CN13CNO_	1	XTCEXMLC
CN13GNO_	1	XTCEXMLD
CN13KNO_ CN13MNO_	1	XTCEXMLG <sup>⑥</sup>
CN13SNO_	1	XTCEXMLM

#### XTCEXMLM



#### XTCEXRL\_



#### Reversing Link Kits

For Use with...	Pkg. Qty. <sup>③</sup>	Catalogue Number
CN13BNO_, CN13CNO_	1	XTCEXRLC
CN13GNO_	1	XTCEXRLD
CN13KNO_, CN13MNO_	1	XTCEXRLG

Main current wiring for reversing combinations. Includes paralleling bridge and reversing bridge. Does not include mechanical interlock, see table on this page.

#### XTCEXTLA400



#### Terminal Lug Assembly

For Use with...	Pkg. Qty. <sup>③</sup>	Catalogue Number
CN13SNO_	1	XTCEXTLA400

For connection of: round conductor, flexible and stranded, flat strip conductor, with control circuit terminal. See **Page V5-T2-76** for terminal capacities.

#### XTCEXTS\_



#### Terminal Shroud

For Use with...	Pkg. Qty. <sup>③</sup>	Catalogue Number
CN13SNO_	1	XTCEXTS400

Protection against direct contact with connection lugs when touched vertically from the front.

#### Renewal Parts

2

XTCERENC\_



#### Replacement Coils

Voltage	Coil Suffix	Catalogue Number
<b>Size 0, 1</b>		
110/50 120/60	<b>A</b>	<b>XTCERENCOILCA</b>
220/50 240/60	<b>B</b>	<b>XTCERENCOILCB</b>
24–27 Vdc	<b>TD</b>	<b>XTCERENCOILCTD</b>
<b>Size 2</b>		
110/50 120/60	<b>A</b>	<b>XTCERENCOILDA</b>
220/50 240/60	<b>B</b>	<b>XTCERENCOILDB</b>
24–27 Vdc	<b>TD</b>	<b>XTCERENCOILDTD</b>
<b>Size 3, 4</b>		
100–120V 50/60	<b>A</b>	<b>XTCERENCOILGA</b>
190–240V 50/60	<b>B</b>	<b>XTCERENCOILGB</b>
24–27 Vdc	<b>TD</b>	<b>XTCERENCOILGTD</b>
<b>Size 5</b>		
110–250 Vac/Vdc	<b>A</b>	<b>XTCERENCOILLA</b>
24–48 Vdc	<b>TD</b>	<b>XTCERENCOILLTD</b>

#### Replacement Contact Kit

For Use with...	Catalogue Number
CN13GN0_	<b>XTCERENCONTACTD</b>
CN13KN0_	<b>XTCERENCONTACTF</b>
CN13MN0_	<b>XTCERENCONTACTG</b>
CN13SN0_	<b>XTCERENCONTACTL</b>

#### Replacement Arc Chamber

For Use with...	Catalogue Number
CN13SN0_	<b>XTCERENARC250</b>





## Parallel Link

Description	XTCEXPLKB	XTCEXPLKC	XTCEXPLKD	XTCEXPLKG	XTCEXPLK185
Terminal capacity					
Solid (mm <sup>2</sup> )	1–16	16	16	—	—
Flexible with ferrule (mm <sup>2</sup> )	1 x (0.5–25) 2 x (0.5–16)	1 x (16–35)	1 x (16–120)	—	—
Stranded (mm <sup>2</sup> )	1 x (0.5–25) 2 x (0.5–16)	1 x (16–50)	1 x (16–120)	1 x (35–300) 2 x (35–120)	—
Flat conductor—number of segments x width x thickness (mm)	6 x 9 x 0.8	—	—	2 x (11 x 21 x 1)	1 x (6 x 16 x 0.8) 2 x (20 x 32 x 0.5) 2 x (11 x 21 x 1)
Tightening torque (Nm)	4	4	14	—	—
Tools					
Pozidriv screwdriver	Size 2	Size 2	—	—	—
Hexagon socket head spanner—SW (mm)	—	—	5	6	—
Conventional thermal current					
Three-pole (I <sub>th</sub> ) A	50	100	180	400	—
Four-pole (I <sub>th</sub> ) A	60	—	—	—	—

## Cable Terminal Block, Flat Cable Terminal

Description	XTCEXTLA400	XTCEXPLK185	XTCEXTFB650	XTCEXTFB820
Terminal capacity				
Stranded (mm <sup>2</sup> )	1 x (120–300) 2 x (70–240)	—	—	—
Stranded (AWG)	1 x (250–600 kcmil) 2 x (2/0–500 kcmil)	—	—	—
Flat conductor—number of segments x width x thickness (mm)	—	1 x (6 x 16 x 0.8) 2 x (20 x 32 x 0.5) 2 x (11 x 21 x 1)	1 x (6 x 16 x 0.8) 2 x (20 x 32 x 0.5) 2 x (11 x 21 x 1)	1 x (6 x 16 x 0.8) 2 x (10 x 40 x 1) 2 x (20 x 40 x 0.5)

## AC Ratings—AC-1 Operation

Description	CN13B	CN13C	CN13G	CN13K	CN13M	CN13S
Conventional free air thermal current, three-pole, 50–60 Hz						
Open						
at 40°C (I <sub>th</sub> )	40A	45A	80A	130A	190A	490
at 50°C (I <sub>th</sub> )	38A	43A	71A	125A	180A	438
at 55°C (I <sub>th</sub> )	37A	42A	68A	115A	170A	418
at 60°C (I <sub>th</sub> )	35A	40A	65A	110A	160A	400
Enclosed	32A	36A	58A	100A	144A	315
Conventional free air thermal current, single-pole (I <sub>th</sub> )						
Open	88A	100A	162A	275A	400A	—
Enclosed	80A	90A	145A	250A	360A	—

### Space-Savings Contactors—NEMA Sizes 0–2

Description	Size 0 CN13BN010_	Size 1 CN13CN010_	Size 2 CN13GN000_
<b>General</b>			
Standards	IEC/EN 60947, VDE 0660, UL, CSA, CCC, RoHS	IEC/EN 60947, VDE 0660, UL, CSA, CCC, RoHS	IEC/EN 60947, VDE 0660, UL, CSA, CCC, RoHS
Weights in kg [lb]			
AC operated	0.42 [0.93]	0.42 [0.93]	0.9 [2.0]
DC operated	0.48 [1.06]	0.48 [1.06]	1.1 [2.4]
Mechanical life—operations	10,000,000	10,000,000	10,000,000
Climatic proofing	①	①	①
Insulation voltage (U <sub>i</sub> ) Vac	690	690	690
Impulse withstand voltage (U <sub>imp</sub> ) Vac	8000	8000	8000
Operating voltage (U <sub>e</sub> ) Vac	690	690	690
Safe isolation to VDE 0106 Part 101 and Part 101/A1			
Between coil and contacts (Vac)	440	440	440
Between contacts (Vac)	238	440	440
Making capacity (amps)	238	384	910
Breaking capacity (amps)			
220/230V	170	320	650
380/400V	170	320	650
500V	170	320	650
660/690V	120	180	370
Short-circuit protection rating maximum fuse (amps)			
Type 2 coordination ②			
400V; gG/gL 500V	25	63	125
690V; gG/gL 690V	25	35	80
Type 1 coordination ②			
400V; gG/gL 500V	63	125	250
690V; gG/gL 690V	50	63	100
Degree of protection	IP00	IP00	IP00
Protection against direct contact when actuated from front (IEC 536)	Finger and back-of-hand proof	Finger and back-of-hand proof	Finger and back-of-hand proof
Terminal capacity main cable—screw terminals			
Solid (mm <sup>2</sup> )	1 x (0.75–16) 2 x (0.75–10)	1 x (0.75–16) 2 x (0.75–10)	1 x (0.75–16) 2 x (0.75–10)
Flexible with ferrule (mm <sup>2</sup> )	1 x (0.75–16) 2 x (0.75–10)	1 x (0.75–16) 2 x (0.75–10)	1 x (2.5–35) 2 x (2.5–25)
Stranded (mm <sup>2</sup> )	1 x 16	1 x 16	1 x (16–50) 2 x (16–35)
Solid or stranded (AWG)	18–6	18–6	12–2
Flat conductor (number of segments x width x thickness) (mm)	—	—	2 x (6 x 9 x 0.8)

#### Notes

① Damp heat, constant, to IEC 60068-2-78; damp heat, cyclic, to IEC 60 068-2-30.

② IEC 60947 Standard.

#### Space-Savings Contactors—NEMA Sizes 0–2, continued

Description	Size 0 CN13BN010	Size 1 CN13CN010	Size 2 CN13GN000
<b>General, continued</b>			
Main cable connection screw/bolt	M5	M5	M6
Tightening torque			
Nm	3	3	3.3
Lb-in	26.6	26.6	29.2
Terminal capacity control circuit cable—screw terminals			
Solid (mm <sup>2</sup> )	1 x (0.75–4) 2 x (0.75–4)	1 x (0.75–4) 2 x (0.75–4)	1 x (0.75–4) 2 x (0.75–4)
Flexible with ferrule (mm <sup>2</sup> )	1 x (0.75–2.5) 2 x (0.75–2.5)	1 x (0.75–2.5) 2 x (0.75–2.5)	1 x (0.75–2.5) 2 x (0.75–2.5)
Solid or stranded (AWG)	18–14	18–14	18–14
Control circuit cable connection screw/bolt	M3.5	M3.5	M3.5
Tightening torque			
Nm	1.2	1.2	1.2
Lb-in	10.6	10.6	10.6
Tools			
Main and control circuit cable—screw terminals	Size 2	Size 2	Size 2
Pozidriv screwdriver	0.8 x 5.5	0.8 x 5.5	0.8 x 5.5
Standard screwdriver	1 x 6	1 x 6	1 x 6
Terminal capacity control circuit cable—spring cage terminals			
Solid (mm <sup>2</sup> )	1 x (0.75–2.5) 2 x (0.75–2.5)	1 x (0.75–2.5) 2 x (0.75–2.5)	1 x (0.75–2.5) 2 x (0.75–2.5)
Flexible (mm <sup>2</sup> )	1 x (0.75–2.5) 2 x (0.75–2.5)	1 x (0.75–2.5) 2 x (0.75–2.5)	1 x (0.75–2.5) 2 x (0.75–2.5)
Flexible with ferrule (mm <sup>2</sup> )	1 x (0.75–2.5) 2 x (0.75–2.5)	1 x (0.75–2.5) 2 x (0.75–2.5)	1 x (0.75–2.5) 2 x (0.75–2.5)
Solid or stranded (AWG)	18–14	18–14	18–14
Tools			
Main and control circuit cable—spring cage terminals			
Stripping length (mm)	10	10	10
Screwdriver blade width (mm)	3.5	3.5	3.5
Mounting position, AC and DC operated			
Ambient temperature			
Open	–25 to 60°C [–13 to 140°F]	–25 to 60°C [–13 to 140°F]	–25 to 60°C [–13 to 140°F]
Enclosed	–25 to 40°C [–13 to 104°F]	–25 to 40°C [–13 to 104°F]	–25 to 40°C [–13 to 104°F]
Ambient storage temperature	–40 to 80°C [–40 to 176°F]	–40 to 80°C [–40 to 176°F]	–40 to 80°C [–40 to 176°F]
<b>Environmental</b>			
Mechanical shock resistance (IEC/EN 60068-2-27)			
Main contact—NO Contact	10	10	1
Auxiliary contact—NO Contact	7	7	7
Auxiliary contact—NC Contact	5	5	5
Overvoltage category/pollution degree	III/3	III/3	III/3

## Space-Savings Contactors—NEMA Sizes 3, 4

Description	Size 3 CN13KN000_	Size 4 CN13MN000_
<b>General</b>		
Standards	IEC/EN 60947, VDE 0660, UL, CSA, CCC, RoHS	IEC/EN 60947, VDE 0660, UL, CSA, CCC, RoHS
Weights in kg [lb]		
AC operated	2 [4.41]	2 [4.41]
DC operated	2.1 [4.63]	2.1 [4.63]
Mechanical life—operations	10,000,000	10,000,000
Climatic proofing	①	①
Insulation voltage (U <sub>i</sub> ) Vac	690	690
Impulse withstand voltage (U <sub>imp</sub> ) Vac	8000	8000
Operational voltage (U <sub>a</sub> ) Vac	690	690
Safe isolation to VDE 0106 Part 101 and Part 101/A1		
Between coil and contacts (Vac)	690	690
Between contacts (Vac)	690	690
Making capacity (amps)	1610	2100
Breaking capacity (amps)		
220/230V	1150	1500
380/400V	1150	1500
500V	1150	1500
660/690V	1100	1200
1000V	—	—
Short-circuit protection rating maximum fuse		
Type 2 coordination ②		
400V; gG/gL 500V	250	25
690V; gG/gL 690V	25	250
Type 1 coordination ②		
400V; gG/gL 500V	250	250
690V; gG/gL 690V	250	250
Degree of protection	IP00	IP00
Protection against direct contact when actuated from front (IEC 536)	Finger and back-of-hand proof	Finger and back-of-hand proof
Terminal capacity main cable—screw terminals		
Solid (mm <sup>2</sup> )	—	—
Flexible with ferrule (mm <sup>2</sup> )	1 x (10–95) 2 x (10–70)	1 x (10–95) 2 x (10–70)
Stranded (mm <sup>2</sup> )	1 x (10–95) 2 x (10–20)	1 x (10–95) 2 x (10–20)
Flat conductor (number of segments x width x thickness) (mm)	2 x (6 x 16 x 0.8)	2 x (6 x 16 x 0.8)
Solid or stranded (AWG)	8–3/0	8–3/0
Main cable connection screw/bolt	M10	M10
Tightening torque		
Nm	14	14
Lb-in	123.9	123.9

**Notes**

① Damp heat, constant, to IEC 60068-2-78; damp heat, cyclic, to IEC 60 068-2-30.

② IEC 60947 Standard.

#### Space-Savings Contactors—NEMA Sizes 3, 4, continued

2

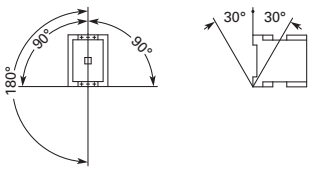
Description	Size 3 CN13KN000_	Size 4 CN13MN000_
<b>General, continued</b>		
Terminal capacity control circuit cable—screw terminals		
Solid (mm <sup>2</sup> )	1 x (0.75–4) 1 x (0.75–4)	1 x (0.75–4) 1 x (0.75–4)
Flexible with ferrule (mm <sup>2</sup> )	1 x (0.75–2.5) 2 x (0.75–2.5)	1 x (0.75–2.5) 2 x (0.75–2.5)
Solid or stranded (AWG)	18–14	18–14
Control circuit cable connection screw/bolt	M3.5	M3.5
Tightening torque		
Nm	1.2	1.2
Lb-in	10.6	10.6
Tools		
Main circuit cable—screw terminals		
Hexagon socket-head spanner (mm)	5	5
Control circuit cable—screw terminals		
Pozidriv screwdriver	0.8 x 5.5	0.8 x 5.5
Standard screwdriver	1 x 6	1 x 6
Terminal capacity control circuit cable—spring cage terminals		
Solid (mm <sup>2</sup> )	1 x (0.75–2.5) 2 x (0.75–2.5)	1 x (0.75–2.5) 2 x (0.75–2.5)
Flexible (mm <sup>2</sup> )	1 x (0.75–2.5) 2 x (0.75–2.5)	1 x (0.75–2.5) 2 x (0.75–2.5)
Flexible with ferrule (mm <sup>2</sup> )	1 x (0.75–2.5) 2 x (0.75–2.5)	1 x (0.75–2.5) 2 x (0.75–2.5)
Solid or stranded (AWG)	18–14	18–14
Tools		
Control circuit cable—spring cage terminals		
Stripping length (mm)	10	10
Screwdriver blade width (mm)	3.5	3.5
Mounting position, AC and DC operated		
Ambient temperature		
Open	–25 to 60°C [–13 to 140°F]	–25 to 60°C [–13 to 140°F]
Enclosed	–25 to 40°C [–13 to 104°F]	–25 to 40°C [–13 to 104°F]
Ambient storage temperature	–40 to 80°C [–40 to 176°F]	–40 to 80°C [–40 to 176°F]
<b>Environmental</b>		
Mechanical shock resistance (IEC/EN 60068-2-27)		
Half-sinusoidal shock 10 ms		
Main contact—NO contact	10g	10g
Auxiliary contact—NO contact	7g	7g
Auxiliary contact—NC contact	5g	5g
Overvoltage category/pollution degree	III/3	III/3

### Space-Savings Contactors—NEMA Size 5

Description	Size 5 CN13SN022_
<b>General</b>	
Standards	IEC/EN 60947, VDE 0660, UL, CSA
Weights in kg [lb]	6.5 [14.3]
Mechanical life—operations	10,000,000
Mechanical operating frequency (ops/hr)	
AC operated	3000
DC operated	3000
Climatic proofing	①
Insulation voltage (U <sub>i</sub> ) Vac	1000
Impulse withstand voltage (U <sub>imp</sub> ) Vac	8000
Operating voltage (U <sub>d</sub> ) Vac	1000
Safe isolation to VDE 0106 Part 101 and Part 101/A1	
Between coil and contacts (Vac)	500
Between contacts (Vac)	500
Making capacity (amps)	3000
Breaking capacity (amps)	
220/230V	2500
380/400V	2500
500V	2500
660/690V	2500
1000V	760
Short-circuit protection rating maximum fuse	
Type 2 coordination ②	
400V; gG/gL 500V	315
690V; gG/gL 690V	315
1000V; gG/gL 1000V	160
Type 1 coordination ②	
400V; gG/gL 500V	400
690V; gG/gL 690V	400
1000V; gG/gL 1000V	200
Degree of protection	IP00
Protection against direct contact when actuated from front (IEC 536)	Finger and back-of-hand proof with terminal shroud or terminal block
Main cable cross-section	
Flexible with cable lug (mm <sup>2</sup> )	50–240
Stranded with cable lug (mm <sup>2</sup> )	70–240
Solid or stranded (AWG)	1/0–250 kcmil
Flat conductor (mm)	③
Bus bar—width in mm	25
Main cable connection screw/bolt	M10
Tightening torque	
Nm	24
Lb-in	213

#### Notes

- ① Damp heat, constant, to IEC 60068-2-78; damp heat, cyclic, to IEC 60 068-2-30.
- ② IEC 60947 Standard.
- ③ Screw tightening with flat cable terminal or cable terminal blocks. See terminal capacity for cable terminal blocks.
- ④ When using contactors for group compensation, a minimum inductance of approx. 6 uH per capacitor must be available to limit the high inrush current peaks. This corresponds to an air-cored coil with five windings and a coil diameter of approximately 140 mm. The conductor cross-section must be selected according to the rated current per phase.

Description	Size 5 CN13SN022_
<b>General, continued</b>	
Control circuit cable cross-sections	
Solid (mm <sup>2</sup> )	1 x (0.75–2.5) 2 x (0.75–2.5)
Flexible with ferrule (mm <sup>2</sup> )	1 x (0.75–2.5) 2 x (0.75–2.5)
Solid or stranded (AWG)	2 x (18–12)
Control circuit cable connection screw/bolt	M3.5
Tightening torque	
Nm	1.2
Lb-in	10.6
Tools	
Main cable wrench	16 mm
Control circuit cable pozidriv screwdriver	Size 2
Mounting position, AC and DC operated	
Ambient temperature	–25 to 60°C [–13 to 140°F]
Ambient storage temperature	–40 to 80°C [–40 to 176°F]
<b>Environmental</b>	
Mechanical shock Resistance (IEC/EN 60068-2-27)	
Half-sinusoidal shock 10 ms	
Main contact—NO contact	10g
Auxiliary contact—NO contact	10g
Auxiliary contact—NC contact	8g
Overvoltage category/pollution degree	III/3
Switching capacity, kVAR ④	
Individual compensation	
230V	—
400/420/440V	—
525V	—
690V	—
Group compensation, with choke	
230V	100
400/420/440V	190
525V	260
690V	340
Group compensation, without choke	
230V	—
400/420/440V	—
525V	—
690V	—

#### XTOE/XT Electronic Overload Relay

2



### XTOE/XT Electronic Overload Relay

#### Product Description

Eaton's new electronic overload relay (EOL) is the most compact, high-featured, economical product in its class. Designed on a global platform, the new EOL covers the entire power control spectrum including NEMA, IEC and DP Contactors. The standard NEMA and DP versions are offered with the C440 designation while the Space-Savings NEMA and IEC versions have the XTOE designation. The electronic design provides reliable, accurate and value driven protection and communications capabilities in a single compact device. It is the flexible choice for any application requiring easy-to-use, reliable protection.

Eaton has a long history of innovations and product development in motor control and protection, including both traditional NEMA, as well as IEC control. It was from this experience that the XTOE was developed, delivering new solutions to meet today's demands.

XTOE is a self-powered electronic overload relay available up to 175A as a self contained unit. With external CTs, XTOE can protect motor up to 1500 FLA. Available add-on accessories include remote reset capability and communication modules with I/O for DeviceNet, PROFIBUS, Modbus, EtherNet/IP, and Modbus TCP.

### Contents

#### Description

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XTOE/XT Electronic Overload Relay	
Standards and Certifications	<b>V5-T2-83</b>
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Product Selection	<b>V5-T2-85</b>
Accessories	<b>V5-T2-87</b>
Technical Data and Specifications	<b>V5-T2-93</b>
Dimensions	<b>V5-T2-101</b>



#### Features and Benefits

##### Features

- Reliable, accurate, electronic motor protection
- Easy to select, install and maintain
- Compact size
- Flexible, intelligent design
- Global product offering—available with NEMA, IEC and DP power control

##### Size/Range

- Broad FLA range (0.33–1500A)
- Selectable trip class (10A, 10, 20, 30)
- Direct mounting to NEMA, IEC and DP contactors
- Most compact electronic overload in its class

##### Motor Control

- Two B600 alarm (NO) and fault (NC) contacts
- Test/Trip button

##### Motor Protection

- Thermal overload
- Phase loss
- Selectable (ON/OFF) phase unbalance
- Selectable (ON/OFF) ground fault

##### User Interface

- Large FLA selection dial
- Trip status indicator
- Operating mode LED
- DIP switch selectable trip class, phase unbalance and ground fault
- Selectable Auto/Manual reset

##### Feature Options

- Remote reset
  - 120 Vac
  - 24 Vac
  - 24 Vdc
- Tamper-proof cover
- Communications modules
  - Modbus RTU RS-485
  - DeviceNet with I/O
  - PROFIBUS with I/O
  - Modbus RTU with I/O
  - Ethernet IP with I/O
  - Modbus TCP with I/O



### Benefits

#### Reliability and Improved Uptime

- XTOE provides the users with peace of mind knowing that their assets are protected with the highest level of motor protection and communication capability in its class
- Extends the life of plant assets with selectable motor protection features such as trip class, phase unbalance and ground fault
- Protects against unnecessary downtime by discovering changes in your system (line/load) with remote monitoring capabilities
- Status LED provides added assurance that valuable assets are protected by indicating the overload operational status

#### Flexibility

- Available with NEMA, IEC and DP contactors
- Improves return on investment by reducing inventory carrying costs with wide FLA adjustment (5:1) and selectable trip class
- Design incorporates built-in ground fault protection thus eliminating the need for separate CTs and modules
- Flexible communication with optional I/O enables easy integration into plant management systems for remote monitoring and control
- Available as an open component and in enclosed control and motor control centre assemblies

#### Monitoring Capabilities

- Individual phase currents RMS
- Average three-phase current RMS
- Thermal memory
- Fault indication (overload, phase loss, phase unbalance, ground fault)

#### Safety

- IP 20 rated terminal blocks
- Available in Eaton's industry leading FlashGard MCCs
- Tested to the highest industry standards such as UL, CSA, CE and IEC
- RoHS compliant

#### Standards and Certifications

- UL
- CSA
- CE
- NEMA
- IEC/EN 60947 VDE 0660
- ISO 13849-1 (EN954-1)
- RoHS
- ATEX directive 94/9/EC
- Equipment Group 2, Category 2



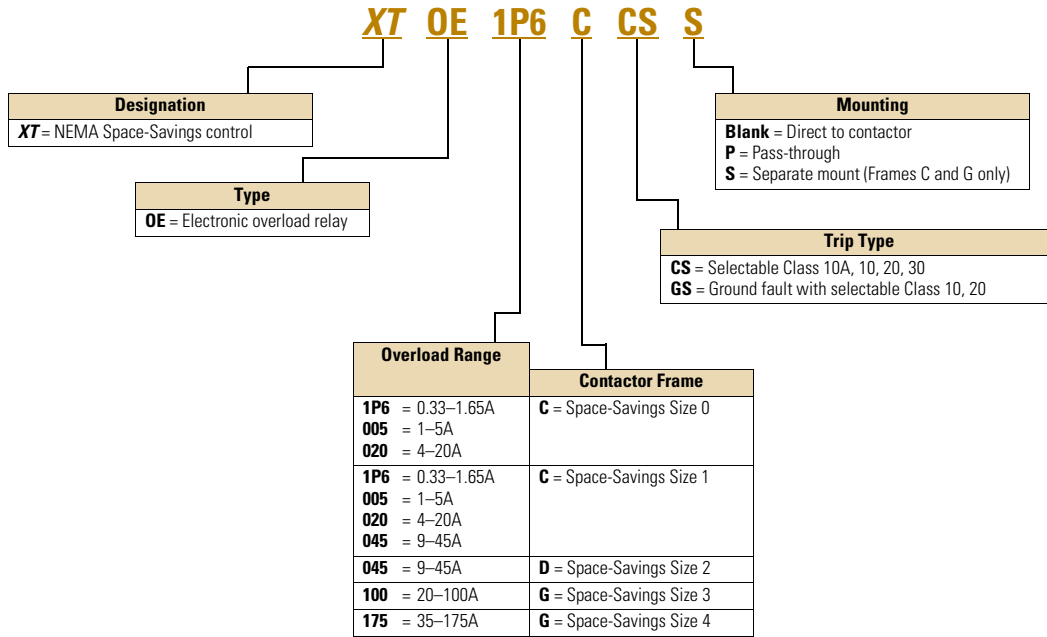
### Electronic Overload Education

Description	Definition	Cause	Effect if not Protected	XTOE/XT Protection
<b>Motor Protection</b>				
Thermal overload	Overload is a condition in which current draw exceeds 115% of the full load amperage rating for an inductive motor.	<ul style="list-style-type: none"> <li>• An increase in the load or torque that is being driven by the motor.</li> <li>• A low voltage supply to the motor causes the current to go high to maintain the power needed.</li> <li>• A poor power factor causing above normal current draw.</li> </ul>	<ul style="list-style-type: none"> <li>• Increase in current draw leads to heat and insulation breakdown, which can cause system failure.</li> <li>• Increase in current can increase power consumption and waste valuable energy.</li> </ul>	<ul style="list-style-type: none"> <li>• Thermal trip behavior is defined by UL, CSA and IEC standards.</li> <li>• Trip class is settable from 10A, 10, 20, 30</li> </ul>
Ground fault	A line to ground fault.	A current leakage path to ground.	An undetected ground fault can burn through multiple insulation windings, ultimately leading to motor failure, not to mention risk to equipment or personnel	Fixed protective setting that takes the starter offline if ground fault current exceeds 50% of the FLA dial setting, i.e., if the FLA dial is set to 12A, the overload relay will trip if the ground current exceeds 6A.
Unbalanced phases (voltage and current)	Uneven voltage or current between phases in a three-phase system.	When a three-phase load is powered with a poor quality line, the voltage per phase may be unbalanced.	Unbalanced voltage causes large unbalanced currents and as a result this can lead to motor stator windings being overloaded, causing excessive heating, reduced motor efficiency and reduced insulation life.	Fixed protective setting that takes the starter offline if a phase drops below 50% of the other two phases.
Phase loss—current (single-phasing)	One of the three-phase voltages is not present.	Multiple causes, loose wire, improper wiring, grounded phase, open fuse, etc.	Single-phasing can lead to unwanted motor vibrations in addition to the results of unbalanced phases as listed above.	Fixed protective setting that takes the starter offline if a phase is lost.

#### Catalogue Number Selection

#### XT Electronic Overload Relay—NEMA Space-Savings

2



### Product Selection

#### XT Electronic Overload Relays

**XTOE for Direct Mount to NEMA Size 1**



#### XT Electronic Overload Relays for Direct Mount to NEMA Space-Savings Contactors

NEMA Space-Savings Size	For Use with Contactor	Overload Range (Amps)	Contact Sequence	Frame Size	Auxiliary Contact Configuration	Catalogue Number
0	CN13BN010_	0.35–1.65		45 mm	NO-NC	<b>XTOE1P6CCS</b>
		1–5				<b>XTOE005CCS</b>
		4–20				<b>XTOE020CCS</b>
1	CN13CN010_	0.35–1.65		45 mm	NO-NC	<b>XTOE1P6CCS</b>
		1–5				<b>XTOE005CCS</b>
		4–20				<b>XTOE020CCS</b>
		9–45				<b>XTOE045CCS</b>
2	CN13GN000_	9–45		45 mm	NO-NC	<b>XTOE045DCS</b>
		20–100		55 mm		<b>XTOE100DCS</b>
3	CN13KN000_	20–100		55 mm	NO-NC	<b>XTOE100GCS</b>
4	CN13MN000_	35–175		110 mm	NO-NC	<b>XTOE175GCS</b>

**XTOE for Direct Mount to NEMA Size 4**



#### XT Electronic Overload Relays with Ground Fault for Direct Mount to NEMA Space-Savings Contactors

NEMA Space-Savings Size	For Use with Contactor	Overload Range (Amps)	Contact Sequence	Frame Size	Auxiliary Contact Configuration	Catalogue Number
0	CN13BN010_	0.33–1.65		45 mm	NO-NC	<b>XTOE1P6CGS</b>
		1–5				<b>XTOE005CGS</b>
		4–20				<b>XTOE020CGS</b>
1	CN13CN010_	0.33–1.65		45 mm	NO-NC	<b>XTOE1P6CGS</b>
		1–5				<b>XTOE005CGS</b>
		4–20				<b>XTOE020CGS</b>
		9–45				<b>XTOE045CGS</b>
2	CN13GN000_	9–45		45 mm	NO-NC	<b>XTOE045DGS</b>
		20–100		55 mm		<b>XTOE100DGS</b>
3	CN13KN000_	20–100		55 mm	NO-NC	<b>XTOE100GGS</b>
4	CN13MN000_	35–175		110 mm	NO-NC	<b>XTOE175GGS</b>

# 2.2

## NEMA Contactors and Starters

### Space-Savings Series

2

#### 1-5A OL with CTs



#### XT Electronic Overload Relays for use with Size 5 NEMA Space-Savings Contactors

Use CTs and 1-5A **XT** overload relay. CT kit does not include overload relay (order separately).

Space-Savings Contactor Size	For Use with Contactor	CT Range (Amps)	Description	CT Kit Catalogue Number	Terminal Size	Overload Relay Catalogue Number	Overload Relay with Ground Fault Catalogue Number
5	CN13SN022_	60-300	300: 5 panel-mount CT kit with integrated lugs	ZEB-XCT300	750 kcmil (2) 250 kcmil 3/0 Cu/Al	XTOE005CCSS	XTOE005CGSS

#### 45 mm XT for Separate Mount



#### XT Electronic Overload Relays for Separate Mount

Overload Range (Amps)	Frame Size	Contact Sequence	Type	Overload Relay Catalogue Number	Overload Relay with Ground Fault Catalogue Number
<b>Overload Relay</b>					
0.33-1.65	45 mm	1 3 5 97 95	ZEB32-1,65/KK	XTOE1P6CCSS	XTOE1P6CGSS
1-5			ZEB32-5/KK	XTOE005CCSS	XTOE005CGSS
4-20		2 4 6 98 96	ZEB32-20/KK	XTOE020CCSS	XTOE020CGSS
9-45			ZEB32-45/KK	XTOE045CCSS	XTOE045CGSS
20-100	55 mm		ZEB150-100/KK	XTOE100GCSS	XTOE100GGSS
35-175	110 mm		ZEB150-175/KK	XTOE175GCSS	XTOE175GGSS

#### XT Electronic Overload Relay for Pass-Through Design




Pass-through design does not include any lugs to land wires. Terminate motor leads directly on contactor.

Overload Range (Amps)	Frame Size	Contact Sequence	Type	Overload Relay Catalogue Number	Overload Relay with Ground Fault Catalogue Number
35-175	110 mm	1 3 5 97 95	ZEB150-175/PT	XTOE175GCSP	XTOE175GGSP

**Accessories**

**CT Kits**

**Accessories**

	Description	Catalogue Number
<b>Safety Cover</b> 	<b>Safety Cover</b> Clear Lexan cover that mounts on top of the FLA dial and DIP switches when closed.	<b>ZEB-XSC</b>
<b>Reset Bar</b> 	<b>Reset Bar</b> Assembles to the top of the overload to provide a larger target area for door mounted reset operators.	<b>ZEB-XRB</b>
<b>Remote Reset</b> 	<b>Remote Reset</b> Remote reset module (24 Vdc) ① Remote reset module (120 Vac) ① Remote reset module (24 Vac) ①	<b>C440-XCOM</b> <b>ZEB-XRR-120</b> <b>ZEB-XRR-24</b>

**Communication**

The C440/XTOE is provided with two levels of communication capability.

**Basic Communication via Expansion Module—Monitoring Only**

Basic communication on the C440 is accomplished using an expansion module (C440-XCOM). The expansion module plugs into the expansion bay on the C440 overload relay, enabling communications with the overload via their Modbus RTU (RS-485) network. No additional cards or modules are required. See figure below.



**Basic Communication—Modbus**

**Advanced Communication—Monitoring and Control**

C440 also has the ability to communicate on industrial protocols such as Modbus RTU, DeviceNet, PROFIBUS, Modbus TCP, and EtherNet/IP while providing control capability using I/O.

An expansion module (C440-XCOM) combined with a communication module allows easy integration onto the customer's network. See figure below.



**Advanced Communication—Communication Module**

**Advanced Communication—Communication Modules**

C440 communication modules, wired to the C440-XCOM give C440 control capability via communications. The communication modules offer flexible mounting options (DIN rail or panel) along with four inputs (24 Vdc or 120 Vac) and two outputs as standard.

**Note**

① Customer can wire remote mounted button to reset module (that is, 22 mm pushbutton, catalogue number M22-D-B-GB14-K10).

# 2.2

## NEMA Contactors and Starters


### Space-Savings Series

2

The following information can be viewed using the communication option:

- Motor status—running, stopped, tripped or resetting
- Individual rms phase currents (A, B, C)
- Average of three-phase rms current
- Percent thermal capacity
- Fault codes (only available prior to reset)
- Percent phase unbalance
- Ground fault current and percent
- Overload relay settings—trip class, DIP switch selections, reset selections
- Modbus address (can be set over the network)

#### Communication Accessories

	Description	Catalogue Number
	<b>Expansion Module</b>	
	Expansion module (Remote Reset/Modbus RTU, RS-485 Communication)	<b>C440-XCOM</b>
<b>Communication Modules</b>		
	DeviceNet communication module kit—120 V I/O (consists of C440-XCOM + C441KS)	<b>C440-DN-120</b>
	DeviceNet communication module kit—24 Vdc I/O (consists of C440-XCOM + C441LS)	<b>C440-DN-24</b>
	PROFIBUS communication module kit—120 V I/O (consists of C440-XCOM + C441SS)	<b>C440-DP-120</b>
	PROFIBUS communication module kit—24 V I/O (consists of C440-XCOM + C441QS)	<b>C440-DP-24</b>
	Modbus communication module kit—120 V I/O (consists of C440-XCOM + C441NS)	<b>C440-MOD-120</b>
	Modbus communication module kit—24 Vdc I/O (consists of C440-XCOM + C441PS)	<b>C440-MOD-24</b>
	Modbus TCP/Ethernet IP communication module kit—120 V I/O (consists of C440-XCOM + C441U)	<b>C440-ET-120</b>
	Modbus TCP/Ethernet IP communication module kit—24 V I/O (consists of C440-XCOM + C441V)	<b>C440-ET-24</b>

**Modbus Communication Module**

The Modbus communication module combined with an expansion module provides monitoring and control capability to the C440/XTOE electronic overload relay via Modbus RTU communications. These modules also provide convenient I/O with 24 Vdc or 120 Vac options.

**Features and Benefits**

- The Modbus communication module is capable of baud rates up to 115K
- The Modbus address and baud rate configuration can be easily changed using the HMI user interface
- Modbus address and baud rate are set via convenient DIP switches; LEDs are provided to display Modbus traffic
- Configuration with common Modbus configuration tools
- Terminals
  - Unique locking mechanism provides for easy removal of the terminal block with the field wiring installed
  - Each terminal is marked for ease of wiring and troubleshooting
- Selectable I/O assemblies
  - 4IN/2OUT
  - Signal types include 24 Vdc I/O and 120 Vac I/O
- Each I/O module is optically isolated between the field I/O and the network adapter to protect the I/O and communication circuits from possible damage due to transients and ground loops
- Input Module features a user-definable input debounce, which limits the effects of transients and electrical noise
- Output Module supports a user-definable safe state for loss of communication; hold last state, ON or OFF

**Modbus with I/O Module**



**Modbus Communication Module**

Description	I/O	Catalogue Number
Modbus Communication Module, 4IN/2OUT (DIN/Panel)	120 Vac	<b>C441NS</b>
Modbus Communication Module, 4IN/2OUT (DIN/Panel)	24 Vdc	<b>C441PS</b>

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#### DeviceNet Communication Modules

The DeviceNet communication module combined with an expansion module provides monitoring and control capability to the C440/XTOE electronic overload relay via DeviceNet communications. These modules also provide convenient I/O with 24 Vdc or 120 Vac options.

#### Features and Benefits

- Communication to DeviceNet uses only one DeviceNet MAC ID
- Configuration
  - DeviceNet MAC ID and Baud rate are set via convenient DIP switches with an option to set from the network
  - Advanced configuration available using common DeviceNet tools
- I/O assemblies with the same size and I/O layout as those of the Advantage Starter (WPNIDNA) and **IT** Starter (DSNAP) for seamless migration to new starter technology without program changes
- Terminals
  - Unique locking mechanism provides for easy removal of the terminal block with the field wiring installed
  - Each terminal is marked for ease of wiring and troubleshooting
- Selectable I/O assemblies
  - 4IN/2OUT
  - Signal types include 24 Vdc I/O and 120 Vac I/O
- Each I/O module is optically isolated between the field I/O and the network adapter to protect the I/O and communication circuits from possible damage due to transients and ground loops
- Input Module features a user-definable input debounce, which limits the effects of transients and electrical noise
- Output Module supports a user-definable safe state for loss of communication; hold last state, ON or OFF
- Combined status LED

DeviceNet with I/O Module



#### DeviceNet Communication Module

Description	I/O	Catalogue Number
DeviceNet Communication Module, 4IN/2OUT (DIN/Panel)	120 Vac	<b>C441KS</b>
DeviceNet Communication Module, 4IN/2OUT (DIN/Panel)	24 Vdc	<b>C441LS</b>



**PROFIBUS Communication Modules**

The PROFIBUS communication module combined with an expansion module provides monitoring and control capability to the C440 / XTOE electronic overload relay via PROFIBUS communications. These modules also provide convenient I/O with 24 Vdc or 120 Vac options.

**Features and Benefits**

- The PROFIBUS communication module is capable of baud rates up to 12 Mb
- PROFIBUS address is set via convenient DIP switches; LEDs are provided to display PROFIBUS status
- Intuitive configuration with common PROFIBUS configuration tools
- Terminals
  - Unique locking mechanism provides for easy removal of the terminal block with the field wiring installed
  - Each terminal is marked for ease of wiring and troubleshooting
- Selectable I/O assemblies
  - 4IN/2OUT
  - Signal types include 24 Vdc I/O and 120 Vac I/O
- Each I/O module is optically isolated between the field I/O and the network adapter to protect the I/O and communication circuits from possible damage due to transients and ground loops
- Input Module features a user-definable input debounce, which limits the effects of transients and electrical noise
- Output Module supports a user-definable safe state for loss of communication; hold last state, ON or OFF

**PROFIBUS with I/O Module**



**PROFIBUS Communication Module**

Description	I/O	Catalogue Number
PROFIBUS Communication Module, 4IN/2OUT (DIN/Panel)	120 Vac	<b>C441SS</b>
PROFIBUS Communication Module, 4IN/2OUT (DIN/Panel)	24 Vdc	<b>C441QS</b>

#### Ethernet Communication Modules

The Ethernet communication module combined with an expansion module provides both Modbus TCP and EtherNet/IP communication capabilities with built-in HTTP web services to the C440/XTOE overload relay.

The Ethernet communication module has built-in I/O providing communication, monitoring and control for the C440/XTOE overload relay.

#### Features and Benefits

- Supports Modbus TCP or EtherNet/IP in a single device
- Contains an internal embedded switch which provides two Ethernet ports allowing linear or ring network configurations
- Embedded web services allow for simple configuration and monitoring through Internet Explorer
- IP Address is set via convenient DIP Switches located on the device
- Terminals
  - Unique locking mechanism provides for easy removal of the terminal block with the field wiring installed
  - Each terminal is marked for ease of wiring and troubleshooting
- Selectable I/O assemblies
  - 4IN/2OUT
  - Signal types include 24 Vdc I/O and 120 Vac I/O
- Each I/O module is optically isolated between the field I/O and the network adapter to protect the I/O and communication circuits from possible damage due to transients and ground loops
- Input Module features a user-definable input debounce, which limits the effects of transients and electrical noise
- Output Module supports a user-definable safe state for loss of communication; hold last state, ON or OFF

Ethernet with I/O Module



#### Ethernet Communication Module

Description	I/O	Catalogue Number
Modbus TCP / EtherNet/IP Communication Module, 4IN/2OUT (DIN/Panel)	120 Vac	<b>C441U</b>
Modbus TCP / EtherNet/IP Communication Module, 4IN/2OUT (DIN/Panel)	24 Vdc	<b>C441V</b>

**Technical Data and Specifications****Electronic Overload Relays up to 1500A**

Description	Specification		
	45 mm	55 mm	110 mm
<b>Electrical Ratings</b>	<b>Range</b>	<b>Range</b>	<b>Range</b>
Operating voltage (three-phase) and frequency	690 Vac (60/50 Hz)	690 Vac (60/50 Hz)	690 Vac (60/50 Hz)
<b>FLA Range</b>			
	0.33–1.65A 1–5A 4–20A 9–45A	20–100A	28–140A (NEMA) 35–175A (IEC)
<b>Use with Contactors</b>			
Space-Savings NEMA Size	0, 1, 2	2, 3	4
<b>Trip Class</b>			
	10A, 10, 20, 30 Selectable	10A, 10, 20, 30 Selectable	10A, 10, 20, 30 Selectable
<b>Motor Protection</b>			
Thermal overload setting	1.05 x FLA: does not trip 1.15 x FLA: overload trip	1.05 x FLA: does not trip 1.15 x FLA: overload trip	1.05 x FLA: does not trip 1.15 x FLA: overload trip
<b>Feature</b>	<b>Range</b>	<b>Range</b>	<b>Range</b>
Phase loss	Fixed threshold 50%	Fixed threshold 50%	Fixed threshold 50%
Phase unbalance (selectable: enable/disable)	Fixed threshold 50%	Fixed threshold 50%	Fixed threshold 50%
Ground fault (selectable: enable/disable)	50% of FLA dial setting >150% = 2 sec >250% = 1 sec	50% of FLA dial setting >150% = 2 sec >250% = 1 sec	50% of FLA dial setting >150% = 2 sec >250% = 1 sec
Reset	Manual/automatic	Manual/automatic	Manual/automatic
<b>Indicators</b>			
Trip status	Orange flag	Orange flag	Orange flag
Mode LED	One flash: Overload operating properly Two flashes: Current is above FLA dial setting—pending trip	One flash: Overload operating properly Two flashes: Current is above FLA dial setting—pending trip	One flash: Overload operating properly Two flashes: Current is above FLA dial setting—pending trip
<b>Options</b>			
Remote reset	Yes	Yes	Yes
Reset bar	Yes	Yes	Yes
Communication expansion module	Yes	Yes	Yes
Communication adapter	Yes	Yes	Yes
<b>Capacity</b>			
Load terminals			
Terminal capacity	12–10 AWG (4–6 mm <sup>2</sup> ) 8–6 AWG (6–16 mm <sup>2</sup> )	6–1 AWG (16–50 mm <sup>2</sup> )	8–4/0 AWG (10–95 mm <sup>2</sup> )
Tightening torque	20–25 lb-in (2.3–2.8 Nm) 25–30 lb-in (2.8–3.4 Nm)	25–30 lb-in (2.8–3.4 Nm)	124 lb-in (14 Nm)
Input, auxiliary contact and remote reset terminals			
Terminal capacity	2 x (18–12) AWG	2 x (18–12) AWG	2 x (18–12) AWG
Tightening torque	7–11 lb-in (0.8–1.2 Nm)	7–11 lb-in (0.8–1.2 Nm)	7–11 lb-in (0.8–1.2 Nm)
<b>Voltages</b>			
Insulation voltage U <sub>i</sub> (three-phase)	690 Vac	690 Vac	690 Vac
Insulation voltage U <sub>i</sub> (control)	500 Vac	500 Vac	500 Vac
Rated impulse withstand voltage	6000 Vac	6000 Vac	6000 Vac
Overvoltage category/pollution degree	III/3	III/3	III/3

## Electronic Overload Relays up to 1500A, continued

2

Description	Specification		
	45 mm	55 mm	110 mm
<b>Auxiliary and Control Circuit Ratings</b>			
Conventional thermal continuous current	5A	5A	5A
Rated operational current—IEC AC-15			
Make contact (1800 VA)			
120V	15A	15A	15A
240V	15A	15A	15A
415V	0.5A	0.5A	0.5A
500V	0.5A	0.5A	0.5A
Break contact (180 VA)			
120V	1.5A	1.5A	1.5A
240V	1.5A	1.5A	1.5A
415V	0.9A	0.9A	0.9A
500V	0.8A	0.8A	0.8A
IEC DC-13 (L/R F 15 ms1)			
0–250V	1.0A	1.0A	1.0A
Rated operational current—UL B600			
Make contact (3600 VA)			
120V	30A	30A	30A
240V	15A	15A	15A
480V	7.5A	7.5A	7.5A
600V	6A	6A	6A
Break contact (360 VA)			
120V	3A	3A	3A
240V	1.5A	1.5A	1.5A
480V	0.75A	0.75A	0.75A
600V	0.6A	0.6A	0.6A
R300—Vdc ratings (28 VA)			
0–120V	0.22A	0.22A	0.22A
250V	0.11A	0.11A	0.11A
<b>Short-Circuit Rating without Welding</b>			
Maximum fuse	6A gG/gL	6A gG/gL	6A gG/gL
<b>Environmental Ratings</b>			
Ambient temperature (operating)	–13° to 149°F (–25° to 65°C)	–13° to 149°F (–25° to 65°C)	–13° to 149°F (–25° to 65°C)
Ambient temperature (storage)	–40° to 185°F (–40° to 85°C)	–40° to 185°F (–40° to 85°C)	–40° to 185°F (–40° to 85°C)
Operating humidity UL 991 (H3)	5% to 95% noncondensing	5% to 95% noncondensing	5% to 95% noncondensing
Altitude (no derating) NEMA ICS1	2000m	2000m	2000m
Shock (IEC 600068-2-27)	15g any direction	15g any direction	15g any direction
Vibration (IEC 60068-2-6)	3g any direction	3g any direction	3g any direction
Pollution degree per IEC 60947-4-1	3 for product (2 for pcb)	3 for product (2 for pcb)	3 for product (2 for pcb)
Ingress protection	IP20	IP20	IP20
Protection against direct contact when actuated from front (IEC 536)	Finger- and back-of-hand proof	Finger- and back-of-hand proof	Finger- and back-of-hand proof
Mounting position	Any	Any	Any
Climatic proofing	Damp heat, constant to IEC 60068-2-30	Damp heat, constant to IEC 60068-2-30	Damp heat, constant to IEC 60068-2-30

## Electronic Overload Relays up to 1500A, continued

Description	Specification		
	45 mm	55 mm	110 mm
<b>Electrical/EMC</b>			
Radiated emissions IEC 60947-4-1-Table 15 EN 55011 (CISPIR 11) Group 1, Class A, ISM	30 MHz to 1000 MHz	30 MHz to 1000 MHz	30 MHz to 1000 MHz
Conducted emissions IEC 60947-4-1-Table 14 EN 55011 (CISPIR 11) Group 1; Class ISM	0.15 MHz to 30 MHz	0.15 MHz to 30 MHz	0.15 MHz to 30 MHz
ESD immunity IEC 60947-4-1 (Table 13)	±8 kV air, ±6 kV contact	±8 kV air, ±6 kV contact	±8 kV air, ±6 kV contact
Radiated immunity IEC 60947-4-1 IEC 61000-4-3	10 V/m 80 MHz–1000 MHz 3 V/m from 1.4 to 2.7 GHz 80% amplitude modulated 1 kHz sine wave	10 V/m 80 MHz–1000 MHz 3 V/m from 1.4 to 2.7 GHz 80% amplitude modulated 1 kHz sine wave	10 V/m 80 MHz–1000 MHz 3 V/m from 1.4 to 2.7 GHz 80% amplitude modulated 1 kHz sine wave
Conducted immunity IEC 60947-4-1, IEC 61000-4-6	140 dub (10V rms) 150 kHz–100 MHz	140 dub (10V rms) 150 kHz–100 MHz	140 dub (10V rms) 150 kHz–100 MHz
Fast transient immunity IEC 60947-4-1 (Table 13) IEC 61000-4-4	±4 kV using direct method with accessory installed in expansion bay ±2 kV using direct method	±4 kV using direct method with accessory installed in expansion bay ±2 kV using direct method	±4 kV using direct method with accessory installed in expansion bay ±2 kV using direct method
Surge immunity IEC 60947-4-1 (Table 13) IEC 61000-4-5 a Class 4	Three-phase power inputs: ±4 kV line-to-line (DM) ±4 kV line-to-ground (CM)  With accessory installed in expansion bay: ±2 kV line-to-line (DM) →1.2/50 us; 2 kV line-to-earth, 1 kV line-to-line ±4 kV line-to-ground (CM)	Three-phase power inputs: ±4 kV line-to-line (DM) ±4 kV line-to-ground (CM)  With accessory installed in expansion bay: ±2 kV line-to-line (DM) →1.2/50 us; 2 kV line-to-earth, 1 kV line-to-line ±4 kV line-to-ground (CM)	Three-phase power inputs: ±4 kV line-to-line (DM) ±4 kV line-to-ground (CM)  With accessory installed in expansion bay: ±2 kV line-to-line (DM) →1.2/50 us; 2 kV line-to-earth, 1 kV line-to-line ±4 kV line-to-ground (CM)
Power freq. magnetic field immunity IEC 60947-4-1, IEC 61000-4-8	30 A/m, 50 Hz	30 A/m, 50 Hz	30 A/m, 50 Hz
Electromagnetic field IEC 60947-4-1 Table 13, IEC 61000-4-3	10 V/m	10 V/m	10 V/m
Distortion IEEE 519	5% THD max., 5th harmonic 3% max.	5% THD max., 5th harmonic 3% max.	5% THD max., 5th harmonic 3% max.
Electrostatic discharge (ESD) IEC 61000-4-2, EN 61131-2	4 kV contact 8 kV air discharge	4 kV contact 8 kV air discharge	4 kV contact 8 kV air discharge
Electrical fast transient (EFT) IEC 61000-4-4, EN 61131-2	±2 kV using direct method	±2 kV using direct method	±2 kV using direct method
Surge immunity IEC 61000-4-5, EN 61131-2	±2 kV line-to-ground (CM)	±2 kV line-to-ground (CM)	±2 kV line-to-ground (CM)

## Communication Modules

2

Description	Modbus	DeviceNet	PROFIBUS	Ethernet
<b>Electrical/EMC</b>				
Radiated emissions IEC 60947-4-1—Table 15, EN 55011 (CISPR 11) Group 1, Class A	30–1000 MHz	30–1000 MHz	30–1000 MHz	30–1000 MHz
Conducted emissions IEC 60947-4-1—Table 14, EN 55011 (CISPR 11) Group 1, Class A	0.15–30 MHz	0.15–30 MHz	0.15–30 MHz	0.15–30 MHz
ESD immunity IEC 60947-4-1 (Table 13)	±8 kV air, ±4 kV contact	±8 kV air, ±4 kV contact	±8 kV air, ±4 kV contact	±8 kV air, ±4 kV contact
Radiated immunity IEC 60947-4-1	10 V/m 80–1000 MHz 80% amplitude modulated 1 kHz sine wave	10 V/m 80–1000 MHz 80% amplitude modulated 1 kHz sine wave	10 V/m 80–1000 MHz 80% amplitude modulated 1 kHz sine wave	10 V/m 80–1000 MHz 80% amplitude modulated 1 kHz sine wave
Conducted immunity IEC 60947-4-1	140 dBuV (10V rms) 150 kHz–80 MHz	140 dBuV (10V rms) 150 kHz–80 MHz	140 dBuV (10V rms) 150 kHz–80 MHz	140 dBuV (10V rms) 150 kHz–80 MHz
Fast transient immunity IEC 60947-4-1 (Table 13) IEC 6100-4-4	±2 kV using direct method	±2 kV supply and control, ±1 kV communication	±2 kV supply and control, ±1 kV communication	±2 kV supply and control, ±1 kV communication
Surge immunity IEC 60947-4-1 (Table 13) IEC 61000-4-5 Class 3	User IO and communication lines <sup>①</sup> : ±1 kV line-to-line (DM) ±2 kV line-to-ground (CM)	User IO and communication lines: ±0.5 kV line-to-line (DM) ±1 kV line-to-ground (CM)	User IO and communication lines: ±0.5 kV line-to-line (DM) ±1 kV line-to-ground (CM)	User IO and communication lines: ±0.5 kV line-to-line (DM) ±1 kV line-to-ground (CM)
Electromagnetic field <sup>①</sup> IEC 60947-4-1 (Table 13) IEC 61000-4-3	10 V/m	10 V/m	10 V/m	10 V/m
<b>Environmental Ratings</b>				
Ambient temperature (operating)	–4° to 122°F (–20° to 50°C)	–13° to 122°F (–25° to 50°C)	–13° to 122°F (–25° to 50°C)	–13° to 122°F (–25° to 50°C)
Ambient temperature (storage)	–40° to 185°F (–40° to 85°C)	–40° to 185°F (–40° to 85°C)	–40° to 185°F (–40° to 85°C)	–40° to 185°F (–40° to 85°C)
Operating humidity	5–95% noncondensing	5–95% noncondensing	5–95% noncondensing	5–95% noncondensing
Altitude (no derating)	2000m	2000m	2000m	2000m
Shock (IEC 60068-2-27)	15G any direction	15G any direction	15G any direction	15G any direction
Vibration (IEC 60068-2-6)	3G any direction	3G any direction	3G any direction	3G any direction
Pollution degree per IEC 60947-1	3	3	3	3
Degree of protection	IP20	IP20	IP20	IP20
Overvoltage category per UL 508	III	III	III	III
<b>DeviceNet</b>				
DeviceNet connections	—	Group 2, polling, bit strobe, explicit, no UCMM	—	Group 2, polling, bit strobe, explicit, no UCMM
DeviceNet baud rate	—	125K, 250K, 500K	—	125K, 250K, 500K
<b>Ethernet</b>				
Ethernet connections	—	—	—	Integrated two-port switch with dual RJ45 Ethernet connections
Ethernet type	—	—	—	Ethernet 10/100 Mbs, AutoMDX, Auto Negotiation
<b>PROFIBUS</b>				
PROFIBUS connections	—	—	Group 2, polling, bit strobe, explicit, no UCMM	—
PROFIBUS baud rate	—	—	9.6K, 19.2K, 45.45K, 93.75K, 187.5K, 500K, 1.5M, 3M, 6M, 12M	—

**Note**

<sup>①</sup> Relates to C441M only.

## Communication Modules, continued

Description	Modbus	DeviceNet	PROFIBUS	Ethernet
<b>C441_ 24 Vdc Input</b>				
Nominal input voltage	24 Vdc	24 Vdc	24 Vdc	24 Vdc
Operating voltage	18–30 Vdc	18–30 Vdc	18–30 Vdc	18–30 Vdc
Number of inputs	4	4	4	4
Signal delay	5 ms (programmable to 65 sec)	5 ms (programmable to 65 sec)	5 ms (programmable to 65 sec)	5 ms (programmable to 65 sec)
OFF-state voltage	<6 Vdc	<6 Vdc	<6 Vdc	<6 Vdc
ON-state voltage	>18 Vdc	>18 Vdc	>10 Vdc	>18 Vdc
Nominal input current	5 mA	5 mA	5 mA	5 mA
Isolation	1500V	1500V	1500V	1500V
Terminal screw torque	7–9 in-lb	7–9 in-lb	7–9 in-lb	7–9 in-lb
24V source current	50 mA	50 mA	50 mA	50 mA
<b>Operating Voltage Range—DC Input Modules</b>				
OFF state	0–6 Vdc	0–6 Vdc	0–6 Vdc	0–6 Vdc
Transition region	6–18 Vdc	6–18 Vdc	6–18 Vdc	6–18 Vdc
ON state	18–30 Vdc	18–30 Vdc	18–30 Vdc	18–30 Vdc
<b>C441_ 120 Vac Input</b>				
Nominal input voltage	120 Vac	120 Vac	120 Vac	120 Vac
Operating voltage	80–140 Vac	80–140 Vac	80–140 Vac	80–140 Vac
Number of inputs	4	4	4	4
OFF-state voltage	<30 Vac	<30 Vac	<20 Vac	<30 Vac
ON-state voltage	>80 Vac	>80 Vac	>70 Vac	>80 Vac
Nominal input current	15 mA	15 mA	15 mA	15 mA
Signal delay	1/2 cycle	1/2 cycle	1/2 cycle	1/2 cycle
Isolation	1500V	1500V	1500V	1500V
Terminal screw torque	7–9 in-lb	7–9 in-lb	7–9 in-lb	7–9 in-lb
<b>Operating Voltage Range—AC Input Modules</b>				
OFF state	0–30 Vac	0–30 Vac	0–30 Vac	0–30 Vac
Transition region	30–80 Vac	30–80 Vac	30–80 Vac	30–80 Vac
ON state	80–140 Vac	80–140 Vac	80–140 Vac	80–140 Vac
<b>Output Modules</b>				
Nominal voltage	120 Vac 24 Vdc	120 Vac 24 Vdc	120 Vac 24 Vdc	120 Vac 24 Vdc
Number of outputs	(2) 1NO Form A 1NO/NC Form C	(2) 1NO Form A 1NO/NC Form C	(2) 1NO Form A 1NO/NC Form C	(2) 1NO Form A 1NO/NC Form C
Relay OFF time	3 ms	3 ms	3 ms	3 ms
Relay ON time	7 ms	7 ms	7 ms	7 ms
Max. current per point <sup>①</sup>	5A (B300 rated)	5A (B300 rated)	5A (B300 rated)	5A (B300 rated)
Electrical life	100,000 cycles	100,000 cycles	100,000 cycles	100,000 cycles
Mechanical life	1,000,000 cycles	1,000,000 cycles	1,000,000 cycles	1,000,000 cycles

**Note**

<sup>①</sup> Relates to C441M only.

# 2.2

## NEMA Contactors and Starters

### Space-Savings Series

2

#### Short Circuit Ratings (North America CSA, cUL)

Changes to UL 508A and NEC in recent years have brought a focus to control panel safety with regard to short-circuit current ratings (SCCR). Eaton's XT OE electronic overload relays combined with **XT** Series IEC, Freedom Series NEMA and **XT** NEMA contactors provide a wide variety of SCCR solutions needed for a variety of applications. The SCCR data in this document reflects the latest information as of January 2015.

#### C440/XT Standalone Overload Relays (XT, C440)

Overload FLA Range	Maximum Operating Voltage	Standard-Fault Short Circuit Data			High-Fault Short Circuit Data Fuses (RK5, J, CC)			Thermal-Magnetic Circuit Breakers		
		600V (kA)	Maximum Fuse Size (A) (RK5)	Maximum Breaker Size (A)	480V (kA)	600V (kA)	Maximum Fuse Size	480V (kA)	600V (kA)	Maximum Breaker Size
0.33–1.65A	600 Vac	1	6	15	—	—	—	—	—	—
1–5A	600 Vac	5	20	20	100	100	20	100	35	20
4–20A	600 Vac	5	80	80	100	100	80	100	35	80
9–45A	600 Vac	5	175	175	100	100	100	100	35	100/175 (480/600)
20–100A	600 Vac	10	400	400	100	100	200	50	50	250
20–100A	600 Vac	10	400	400	100	100	200	35	35	400
28–140A	600 Vac	10	400	400	100	100	400	100	65	400
35–175A	600 Vac	10	450	500	100	100	400	100	65	400

#### NEMA Space-Savings Contactors

NEMA Size	High-Fault Short Circuit Data Fuses (J)			Thermal-Magnetic Circuit Breakers		
	480V	600V	Maximum Fuse Size	480V	600V	Maximum Breaker Size
0	100	100	70	10	10	50
1	100	100	100	10	10	50
2	100	100	150	65	65	100
3	100	100	300	65	30	250
	100	100	300	30	30	350
4	100	100	500	65	30	250
	100	100	500	30	30	400
5	—	—	—	65	—	250



## Coil Data—Frames B,C,G

Description	CN13B_ NEMA Size 0	CN13C_ NEMA Size 1	CN13G_ NEMA Size 2
<b>Voltage Tolerance</b>			
Pickup (x U <sub>c</sub> )			
AC operated	0.8–1.1	0.8–1.1	0.8–1.1
DC operated	0.7–1.2 <sup>①</sup>	0.7–1.2 <sup>①</sup>	0.7–1.2 <sup>①</sup>
Dropout (x U <sub>c</sub> )			
AC operated	0.3–0.6	0.3–0.6	0.3–0.6
DC operated	0.15–0.6	0.15–0.6	0.15–0.6
<b>Power Consumption of the Coil at Cold State and 1.0 x U<sub>c</sub></b>			
AC operated Single-voltage coil 50 Hz			
Pickup VA	52	52	149
Pickup W	40	40	80
Sealing VA	7.1	7.1	16
Sealing W	2.1	2.1	4.3
Single-voltage coil 60 Hz			
Pickup VA	67	67	178
Pickup W	50	50	117
Sealing VA	8.7	8.7	19
Sealing W	2.6	2.6	5.3
50/60 Hz			
Pickup VA	62	62	168
	58	58	154
Pickup W	48	48	120
	43	43	43
Sealing VA	9.1	9.1	22
	6.5	6.5	14
Sealing W	2.5	2.5	5.3
	2	2	4.3
DC operated			
Pickup W	12 at 24V	12 at 24V	24 at 24V
Sealing W	0.5 at 24V	0.5 at 24V	0.5 at 24V
Duty factor (%DF)	100	100	100
<b>Switching Time at 100% U<sub>c</sub> (Approximate Values)</b>			
Main contact			
AC operated			
Closing delay (ms)	<22	<22	<18
Opening delay (ms)	<14	<14	<13
DC operated			
Closing delay (ms)	<47	<47	<54
Opening delay (ms)	<30	<30	<24
Arcing time (ms)	10	10	10
<b>Electromagnetic Compatibility (EMC)</b>			
Emitted interference	To EN-60947-1	To EN-60947-1	To EN-60947-1
Noise immunity	To EN-60947-1	To EN-60947-1	To EN-60947-1

**Note**

- ① Coil Suffix TD: U<sub>min</sub> 24 Vdc/U<sub>max</sub> 27 Vdc.  
 Coil Suffix WD: U<sub>min</sub> 48 Vdc/U<sub>max</sub> 60 Vdc.  
 Coil Suffix AD: U<sub>min</sub> 110 Vdc/U<sub>max</sub> 130 Vdc.  
 Coil Suffix BD: U<sub>min</sub> 200 Vdc/U<sub>max</sub> 240 Vdc.  
 Example:  
 U<sub>c</sub> = 0.7 x U<sub>min</sub>—1.2 x U<sub>max</sub>  
 U<sub>c</sub> = 0.7 x 24V—1.2 x 27 Vdc

## Coil Data—Frames K–M

Description	CN13K_ NEMA Size 3	CN13M_ NEMA Size 4
<b>Voltage Tolerance</b>		
Pickup ( $\times U_c$ )		
AC operated	0.8–1.1	0.8–1.1
DC operated	0.7–1.2 <sup>①</sup>	0.7–1.2 <sup>①</sup>
Dropout ( $\times U_c$ )		
AC operated	0.25–0.6	0.25–0.6
DC operated	0.15–0.6	0.15–0.6
<b>Power Consumption of the Coil at Cold State and 1.0 <math>\times U_c</math></b>		
AC operated Single-voltage coil 50 Hz		
Pickup VA	180	180
Pickup W	130	130
Sealing VA	3.1	3.1
Sealing W	2.1	2.1
Single-voltage coil 60 Hz		
Pickup VA	170	170
Pickup W	130	130
Sealing VA	3.1	3.1
Sealing W	2.1	2.1
50/60 Hz		
Pickup VA	170	170
Pickup W	130	130
Sealing VA	3.1	3.1
Sealing W	2.1	2.1
DC operated		
Pickup W	149 at 24V	149 at 24V
Sealing W	2.1 at 24V	2.1 at 24V
Duty factor (%DF)	100	100
<b>Switching Time at 100% <math>U_c</math> (Approximate Values)</b>		
Main contact		
AC operated		
Closing delay (ms)	<33	<33
Opening delay (ms)	<41	<41
DC operated		
Closing delay (ms)	<35	<35
Opening delay (ms)	<30	<30
Arcing time (ms)	15	15
Permissible residual current with actuation of A1–A2 by the electronics (with 0 signal) (mA)	$\leq 1$	$\leq 1$
<b>Electromagnetic Compatibility (EMC)</b>		
Emitted interference	To EN60947-1	To EN60947-1
Noise immunity	To EN60947-1	To EN60947-1

## Coil Data—Frames S

Description	CN13S_ NEMA Size 5
<b>Voltage Tolerance</b>	
Pickup ( $\times U_c$ )	$0.7 \times U_{cmin} - 1.15 \times U_{cmax}$
Dropout ( $\times U_c$ )	$0.2 \times U_{cmin} - 0.6 \times U_{cmax}$
<b>Power Consumption of the Coil at Cold State and 1.0 <math>\times U_c</math></b>	
XTCE185L-XTCEC20R	
Pickup VA	380 <sup>②</sup>
Pickup W	250
Sealing VA	4.3
Sealing W	3.3
<b>Switching Time at 100% Main Contact <math>U_c</math> (Approximate Values)</b>	
XTCE185L-XTCEC20R	
Closing delay (ms)	<80
Opening delay (ms)	<110
<b>Reaction in Threshold and Sealing State Transition Range</b>	
Voltage interruptions	
$(0 - 0.2 \times U_{cmin}) \leq 10$ ms	Time is bridged successfully
$(0 - 0.2 \times U_{cmin}) > 10$ ms	Dropout of the contactor
Voltage dips	
$(0.2 - 0.6 \times U_{cmin}) \leq 12$ ms	Time is bridged successfully
$(0.2 - 0.6 \times U_{cmin}) > 12$ ms	Dropout of the contactor
$(0.6 - 0.7 \times U_{cmin})$	Contactor remains switched on
Excess voltage	
$(1.15 - 1.3 \times U_{cmax})$	Contactor remains switched on
$(> 1.3 \times U_{cmax}) \leq 3$ s	Contactor remains switched on
$(> 1.3 \times U_{cmax}) > 3$ s	Dropout of the contactor
Pickup phase	
$(0 - 0.7 \times U_{cmin})$	Contactor does not switch on
$(0.7 \times U_{cmin} - 1.15 \times U_{cmax})$	Contactor switches on with certainty
$(> 1.15 \times U_{cmax})$	Contactor switches on with certainty

**Notes**

- ① At 24V: 0.7–1.3 without additional auxiliary contact modules and ambient temperature +40°C [104°F].
- ② Control transformer with  $U_k \leq 6\%$ .

### Current Heat Loss (Three-Pole) in Watts

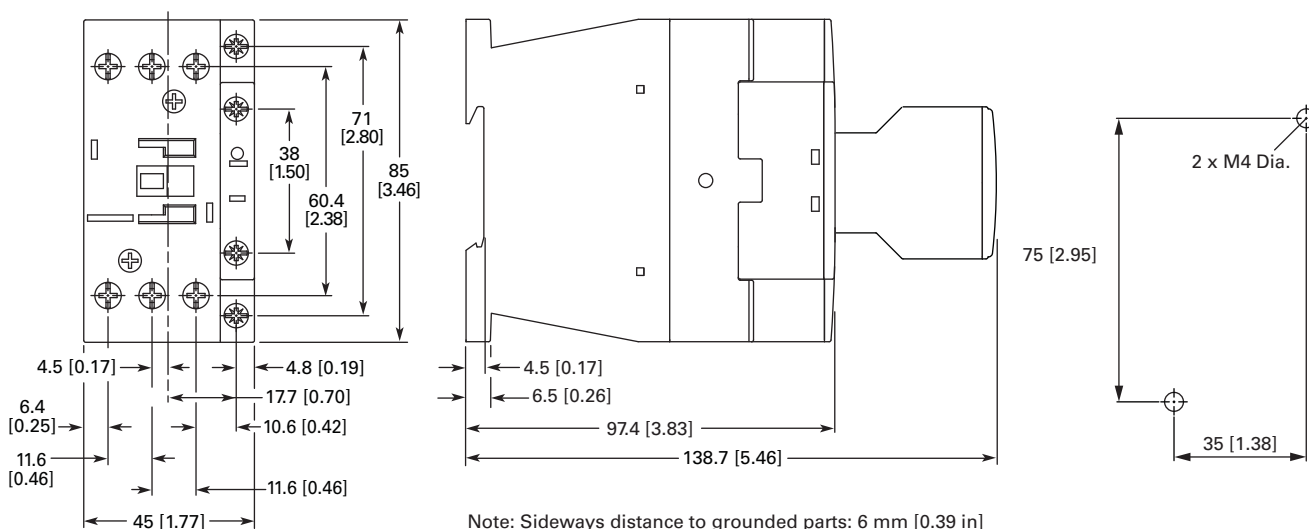
Description	CN13BN0_	CN13CN0_	CN13GN0_	CN13KN0_	CN13MN0_
Current heat loss (three-pole) in watts					
at $I_{th}$	7.3	12.1	28.8	20.3	30.7
at $I_b$ to AC-3/400V	1.9	6.1	19	15.9	27.0
Impedance per pole, megohms	2	2	1.5	0.4	0.4

### Dimensions

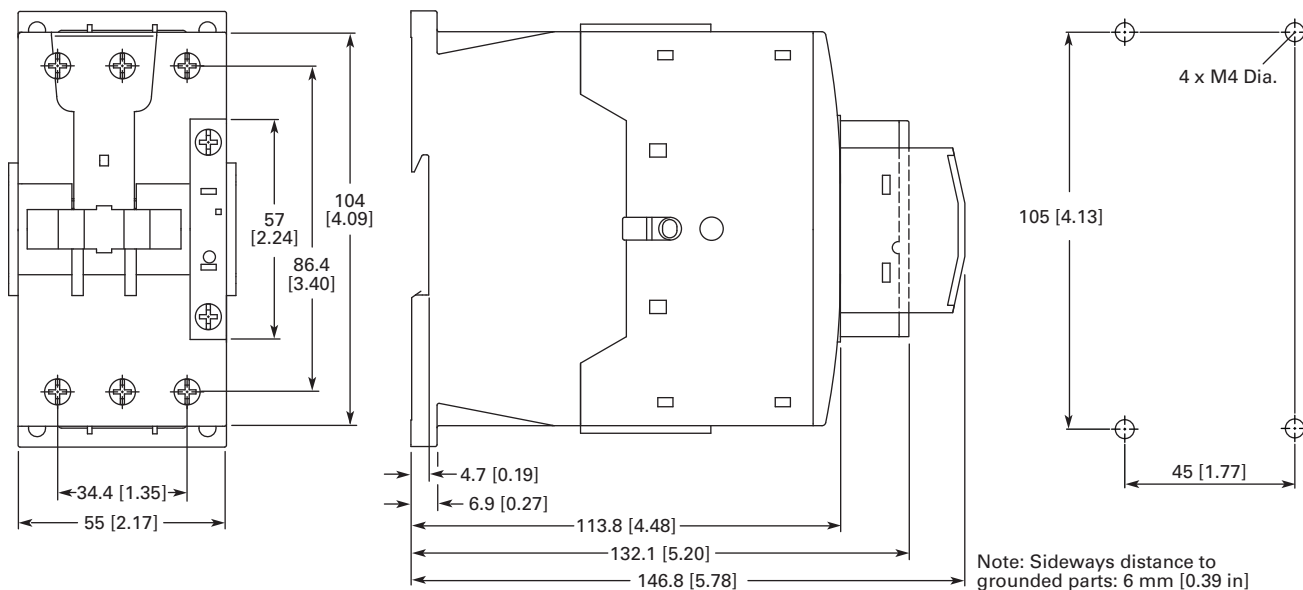
Approximate Dimensions in mm [in]

#### Contactors

#### Type CN13 NEMA Size 0 and 1



#### Type CN13 NEMA Size 2



# 2.2

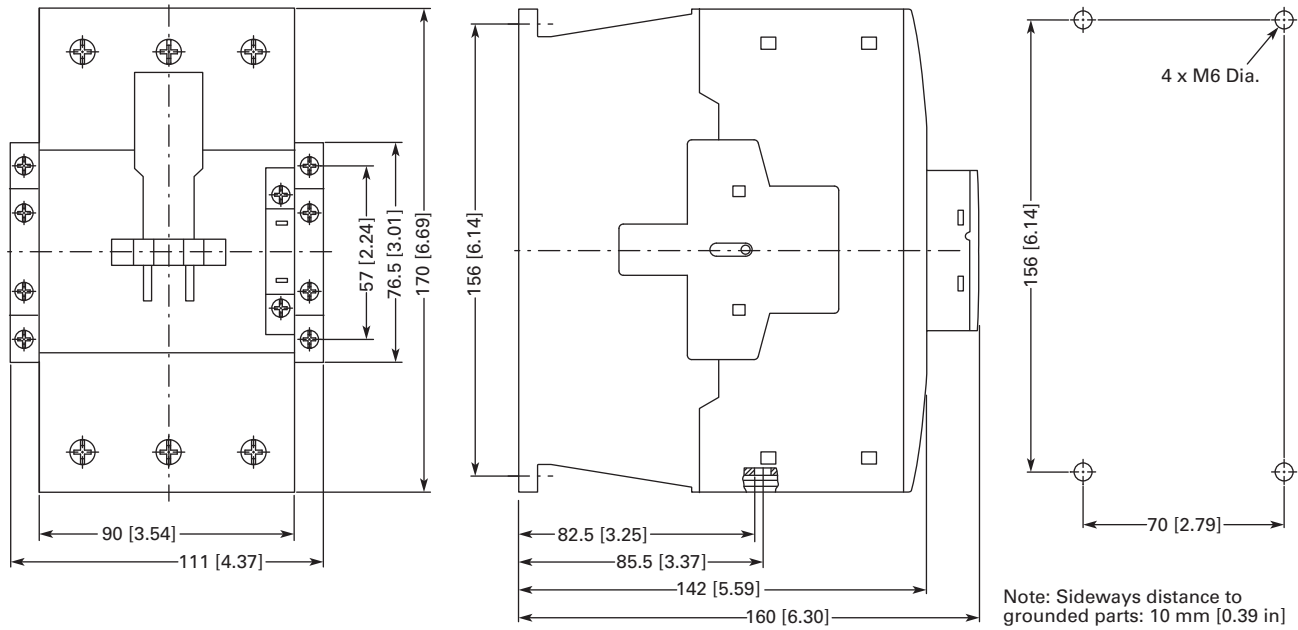
## NEMA Contactors and Starters

### Space-Savings Series

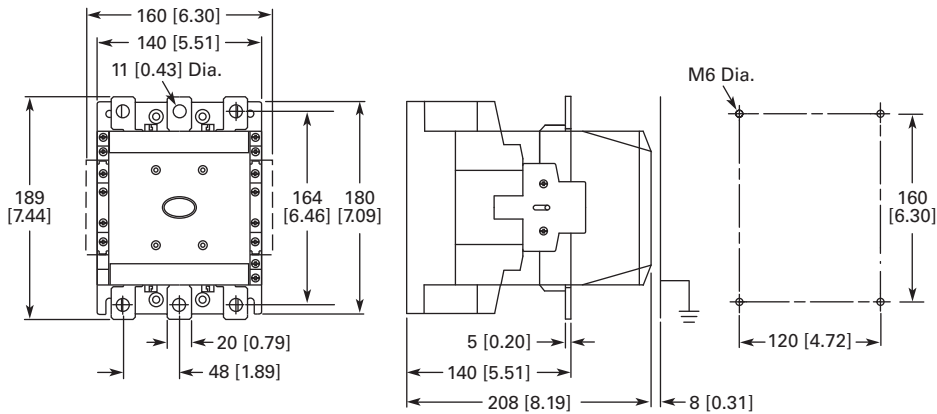
Approximate Dimensions in mm [in]

#### Type CN13 NEMA Size 3 and 4

2



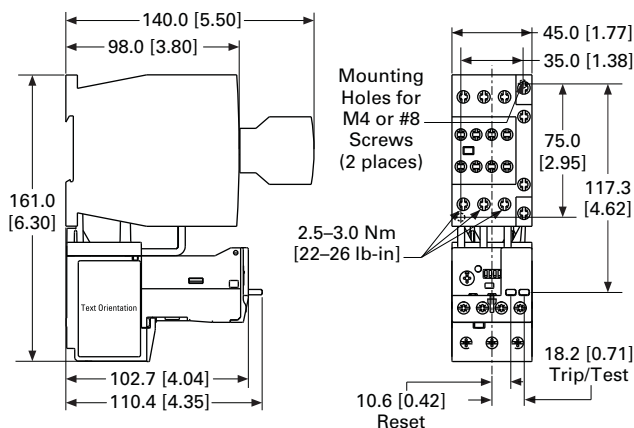
#### Type CN13 NEMA Size 5



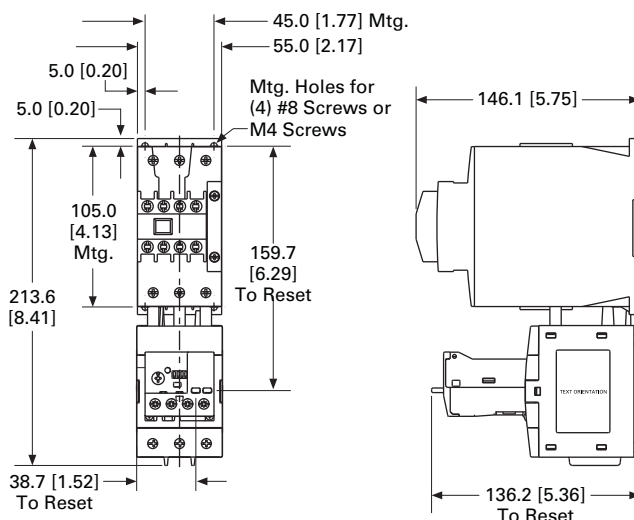
Approximate Dimensions in mm [in]

### XTAE Starters with XTOE Overload Relay

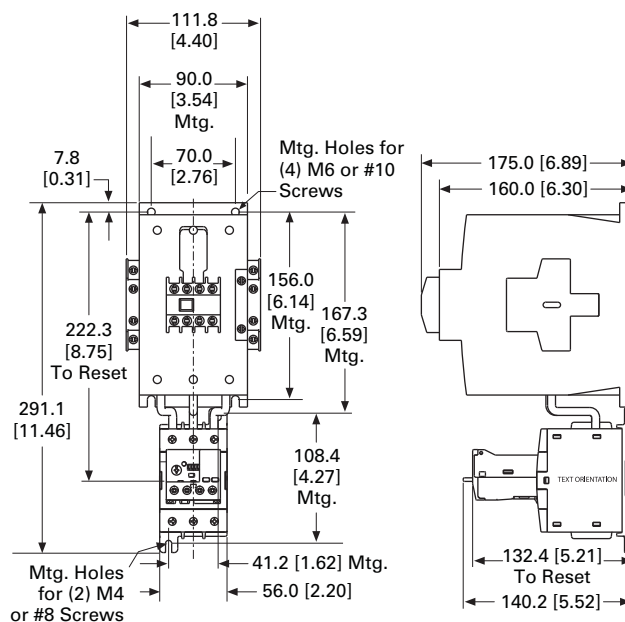
#### Type AN13 NEMA Size 0 and 1



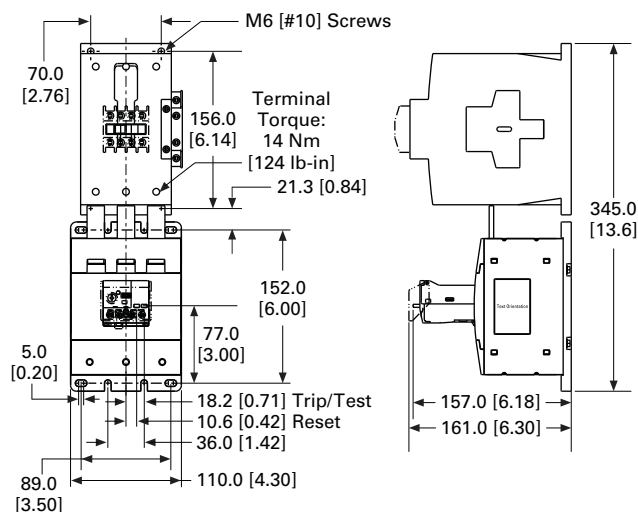
#### Type AN13 NEMA Size 2



#### Type AN13 NEMA Size 3



#### Type AN13 NEMA Size 4



# 2.2

## NEMA Contactors and Starters

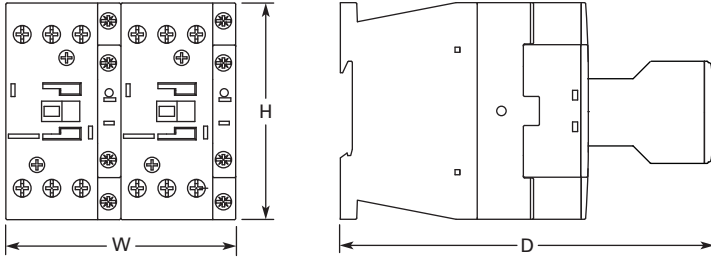
### Space-Savings Series

Approximate Dimensions in mm [in]

2

#### Reversing Contactors

##### Type CN53 Size 0, 1 and 2



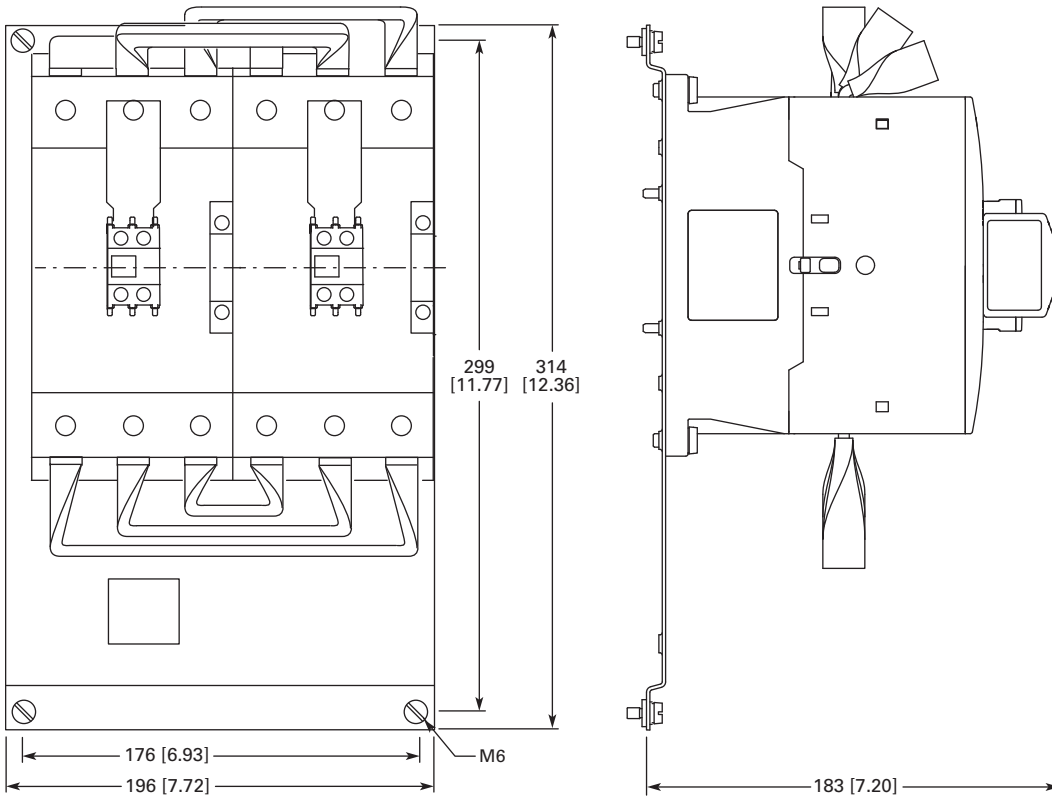
##### Size 0 and 1

W	H	D
90	85	138
[3.54]	[3.34]	[5.43]

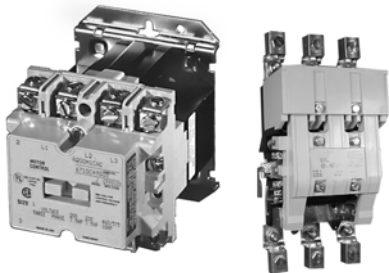
##### Size 2

W	H	D
110	115	146.8
[4.33]	[4.53]	[5.78]

##### Type CN53 Size 3 and 4



Contactors—Non-Reversing and Reversing



Contents

<i>Description</i>	<i>Page</i>
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Relays—Thermal and Fast Trip . . . . .	<b>V5-T2-132</b>
Thermal Type B, Class 20, Manual Reset . . . . .	<b>V5-T2-134</b>
Thermal Type A, Class 20, Auto/Manual Reset . . . . .	<b>V5-T2-137</b>
Type FT Fast Trip, Class 10 . . . . .	<b>V5-T2-140</b>
Heater Selection . . . . .	<b>V5-T2-143</b>

Contactors—Non-Reversing and Reversing

Product Description

**Class A201 Contactors, Sizes 00–4; Three-Phase, 1-1/2–100 hp**

A201 Magnetic Contactors from Eaton’s Electrical Sector are 600V rated devices available in NEMA Sizes 00–4, 10A through 150A (open rating). Product features include:

- Straight-through wiring to line and load terminals located up front for ease of installation
- Moving and stationary contacts are front accessible, simplifying inspection and maintenance
- Reliable U-shaped magnet for reduced power consumption
- Coil design reduces inventory/maintenance expenses. For a given voltage, one size coil fits all contactors Sizes 00–2, and a second coil fits three-pole Model J Sizes 3 and 4. Model K coils are different design

A201 contactors have normally open holding circuit interlocks which are supplied as standard.

Panel layout and drilling are simplified through the use

of common backplates, one for Sizes 00–2 and one for Sizes 3–4. In addition, panel space is reduced dramatically through the use of unique corner cavities for mounting the wide variety of modifications shown on **Page V5-T2-124**.

For reversing applications, two contactors are supplied on a common base with electrical and mechanical interlocks which prevent both contactors from being closed at the same time.

**Class A201 Contactors, Sizes 5–9; Three-Phase, Over 100 hp**

These AC magnetic contactors utilize clapper design and feature straight-through wiring.

Contacts are silver alloy for longer life. The contacts close with optimum wiping action which serves to keep the contacting surfaces clean. De-ion® arc quenchers draw the arc away from the contacts at opening, which reduces burning and pitting and increases contact life.

All of the contactors are complete with one unwired, normally-open (NO) auxiliary contact mounted and have

accommodations for additional auxiliary contacts. No control circuit wiring or terminal markings are included.

**Size 5, 300A, 600V, Open Size 6, 600A, 600V, Open**

Class A201 Size 5 and 6 contactors are front clapper design, AC operated with the armature pivoting on dual needle bearings which assure accurate contact alignment.

The contactor base is moulded of a high impact, non-tracking, non-hygroscopic glass polyester material permitting front mounting and wiring on a steel panel.

Floating magnet assures quiet operation.

Size 5 and 6 contactors must be mounted with the line terminals directly above the load terminals.

Multi-voltage coil ratings allow selection of the voltage which closely matches the actual system voltage to assure optimum contactor operation.

Each contactor accommodates two Type J11 auxiliary contacts, providing up to four auxiliary circuits, normally-open or normally-closed (NO and NC).

A201 Size 5 and 6 contactors and starters are UL recognized when supplied without terminals. When supplied with terminals, the devices are UL listed.

Two special configurations of the Class A201 Size 5 and 6 contactors are available:

- **Latched Design—** This is a mechanically held, electrically released device. It is applied where the contactor must remain closed during extreme voltage fluctuations or power failure. It is also suitable for applications requiring quiet operation since the operating coil is de-energized when the contactor is closed. The latch assembly consists of a mechanical latch mechanism, electrically operated AC trip solenoid and a clearing contact
- **DC Operated—** This device is DC operated. It is used where low dropout voltage or exceptionally quiet operation is desired. The DC assembly consists of a DC operating coil, integrally mounted rectifier and shorting contact

**Size 7, 900A, 600V, Open  
Size 8, 1350A, 600V, Open  
Size 9, 2500A, 600V, Open**

Class A201 Size 7 and 8 contactors are DC operated side clapper design with the shaft mounted on dual needle bearings to ensure positive contact alignment and long contact life.

A steel panel base permits mounting on angle or channel without additional support, for versatile low cost installation.

Each stationary contact assembly is mounted on an individual moulded insulator. Each pair of contacts is surrounded by a De-ion grid type arc quencher for rapid and confined arc interruption and long contact life.

The shunt for each pole is made of flexible, braided copper cable for freedom of movement and long life.

The rugged DC operating coils are designed to operate at high temperature and insulated to meet Class H service.

An integrally mounted avalanche type silicon rectifier supplies DC coil voltage from the AC control circuit.

Sizes 7 and 8 accommodate three Type L-63 auxiliary contacts which are easily converted from normally-open to normally-closed, providing auxiliary circuit flexibility. Size 9 uses L-64 auxiliary contacts with a total of four circuits.

A201 Size 7, 8 and 9 contactors and starters are UL recognized when supplied without terminals. When supplied with terminals, the devices are UL listed.

**Application Description**

Magnetic contactors are used to switch transformers and capacitors and to control electrical power circuits such as heating, lighting and motors that require no overload protection, or where overload protection is separately provided. They can be operated remotely by manual or automatic pilot devices.

**Standards and Certifications**

A201 contactors are UL listed components and also have CSA certification.

**Instructional Leaflets**

- 16960B Sizes 00–1 Magnetic Contactor, Non-reversing or Reversing
- 16961E Size 2 Magnetic Contactor, Non-reversing or Reversing
- 13238G Size 3 Magnetic Contactor, Non-reversing or Reversing
- 17001C Size 4 Magnetic Contactor, Non-reversing or Reversing
- 17049D Size 5 Magnetic Contactor, Non-reversing or Reversing
- 17053B Size 6 Magnetic Contactor, Non-reversing or Reversing
- 17048 Sizes 7–8 Magnetic Contactor, Non-reversing or Reversing
- 16978 Size 9 Magnetic Contactor, Non-reversing or Reversing



### Product Selection

#### Non-Reversing, Sizes 00–9

#### When Ordering Specify

Order by Catalogue number from the table below, plus suffix for coil voltages, verifying usage of appropriate sizes.

#### A201 Size 1 Contactor



#### Front Connected Contactors

Size	Amps	Max. UL Horsepower						Two Poles Open Catalogue Number	Three Poles Open Catalogue Number	Four Poles Open Catalogue Number	Five Poles Open Catalogue Number
		Single-Phase		Three-Phase		480V	600V				
		115V	230V	208V	240V						
<b>Sizes 00–6</b>											
00	9	1/3	1	1-1/2	1-1/2	2	2	A201KAB_	A201KAC_	A201KAD_	A201KAE_
0	18	1	2	3	3	5	5	A201K0B_	A201K0C_	A201K0D_	A201K0E_
1	27	2	3	7-1/2	7-1/2	10	10	A201K1B_	A201K1C_	A201K1D_	A201K1E_
2	45	3	7-1/2	10	15	25	25	A201K2B_	A201K2C_	A201K2D_	A201K2E_
3	90	—	—	25	30	50	50	A201K3B_	A201K3C_	A201K3D_	A201K3E_
4	135	—	—	40	50	100	100	A201K4B_	A201K4C_	A201K4D_	A201K4E_
5	270	—	—	75	100	200	200	A201K5B_	A201K5C_	—	—
6	540	—	—	150	200	400	400	A201K6B_	A201K6C_	—	—
<b>Sizes 7–9</b>											
7 <sup>①</sup>	810	—	—	200	300	600	600	A201K7B_	A201K7C_	—	—
8 <sup>①</sup>	1215	—	—	400	450	900	900	A201K8B_	A201K8C_	—	—
9 <sup>①</sup>	2250	—	—	—	800	1600	—	A201K9B_	A201K9C_Z1 <sup>②③</sup>	—	—

#### Rear Connected Contactors

##### 120V Rectified Coil/Open Only

Size	Catalogue Number
7	A201K7CJZ1Z4
8	A201K8CJZ1Z4
9	A201K9CJZ1Z4

#### Coil Suffix

Coil Volts and Hz	Code Suffix
<b>Sizes 00–6</b>	
120/60 or 110/50	A
200–208/60	B
240/60	W
<b>Sizes 7, 8 and 9<sup>②</sup></b>	
480/60	X
600/60	E
110–120/50 or 60	J
220–240/50 or 60	K
440–480/50 or 60	U
600/60	E

#### Notes

- ① Sizes 7–9 use rectifier with DC coil.
- ② For Size 9, only available coil voltage is 120V.
- ③ Supplied without terminal lugs.

# 2.3

## NEMA Contactors and Starters

### A200 Series

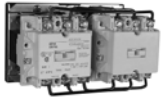
#### Reversing, Sizes 00–9

2

#### When Ordering Specify

Order by Catalogue number from the table below, plus suffix for coil voltages, verifying usage of appropriate sizes.

Size 1 Horizontal Reversing Contactor



#### Class A211 – Horizontally Mounted and Class A251 – Vertically Mounted Reversing Contactors

Size	Amps	Max. UL Horsepower		Three-Phase				Horizontal Design	Vertical Design
		Single-Phase 115V	230V	208V	240V	480V	600V	Catalogue Number	Catalogue Number
<b>Sizes 0–6</b>									
0	18	1	2	3	3	5	5	A211K0C_	A251K0C_
1	27	2	3	7-1/2	7-1/2	10	10	A211K1C_	A251K1C_
2	45	3	7-1/2	10	15	25	25	A211K2C_	A251K2C_
3	90	—	—	25	30	50	50	A211K3C_	A251K3C_
4	135	—	—	40	50	100	100	A211K4C_	A251K4C_
5	270	—	—	75	100	200	200	A211K5C_	A251K5C_
6	540	—	—	150	200	400	400	A211K6C_	A251K6C_
<b>Sizes 7–9</b>									
7 <sup>①</sup>	810	—	—	200	300	600	600	—	A251K7C_
8 <sup>①</sup>	1215	—	—	400	450	900	900	—	A251K8C_
9 <sup>①</sup>	2250	—	—	—	800	1600	—	—	A251K9C_ <sup>②</sup>

#### Coil Suffix

Coil Volts and Hz	Code Suffix
<b>Sizes 00–6</b>	
120/60 or 110/50	A
200–208/60	B
240/60	W
480/60	X
600/60	E
<b>Sizes 7, 8 and 9<sup>②</sup></b>	
110–120/50 or 60	J
220–240/50 or 60	K
440–480/50 or 60	U
600/60	E

#### Notes

- ① Sizes 7–9 use rectifier with DC coil.
- ② For Size 9, only available coil voltage is 120V.

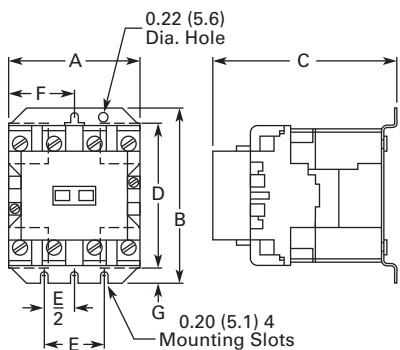
**Dimensions**

Approximate Dimensions in Inches (mm)

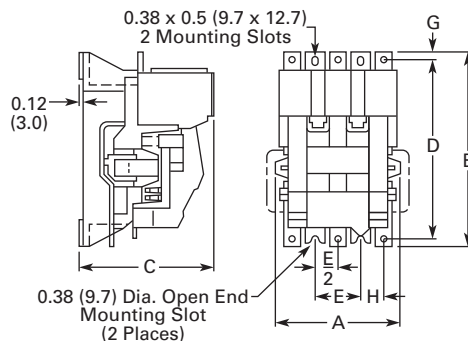
*Not to be used for construction purposes unless approved.*

**Non-Reversing Open Contactors**

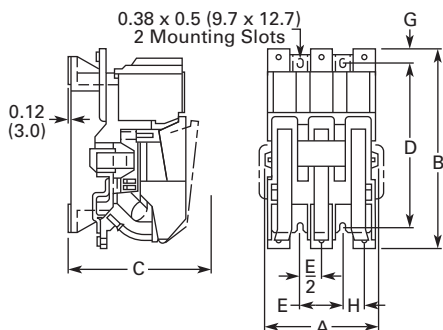
**Figure A—Sizes 00–4 A210**



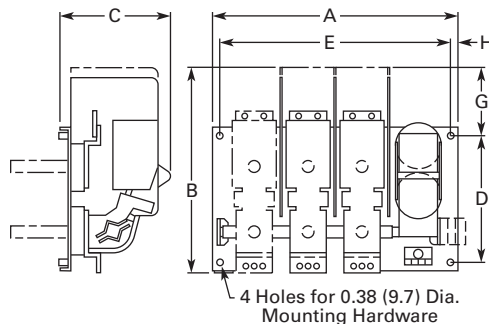
**Figure B—Size 5**



**Figure C—Size 6**



**Figure D—Sizes 7–9**



**Dimensions and Shipping Weights**

NEMA Size	No. of Poles	Fig.	Mounting Screws		A	B	C	D	E	F	G	H	Weight, Lbs (kg)
			No.	Size									
00, 0, 1	2-4	A	3	#10	3.31 (84.1)	4.38 (111.3)	4.61 (117.1)	3.95 (100.3)	1.50 (38.1)	1.66 (42.2)	0.45 (11.5)	—	2.6 (1.2)
	5	A	3	#10	4.19 (106.4)	4.38 (111.3)	4.61 (117.1)	3.95 (100.3)	1.50 (38.1)	2.09 (53.1)	0.45 (11.5)	—	3.2 (1.5)
2	2, 3	A	3	#10	3.31 (84.1)	4.38 (111.3)	4.94 (125.5)	3.95 (100.3)	1.50 (38.1)	1.66 (42.2)	0.45 (11.5)	—	3.3 (1.5)
	4, 5	A	3	#10	5.06 (128.5)	4.38 (111.3)	4.94 (125.5)	3.95 (100.3)	1.50 (38.1)	2.53 (64.3)	0.45 (11.5)	—	4.5 (2.0)
3, 4	2, 3	A	3	1/4 in.	4.63 (117.6)	6.63 (168.4)	6.75 (171.5)	6.00 (152.4)	1.88 (47.8)	2.31 (58.7)	0.38 (9.7)	—	9.3 (4.2)
	4, 5	A	3	1/4 in.	7.25 (184.2)	6.63 (168.4)	6.75 (171.5)	6.00 (152.4)	1.88 (47.8)	3.63 (92.2)	0.38 (9.7)	—	13.0 (5.9)
5	2, 3	B	4	3/8 in.	7.22 (183.4)	12.00 (304.8)	7.75 (196.9)	11.00 (279.4)	2.75 (69.9)	—	0.59 (15.0)	2.22 (56.4)	25.0 (11.4)
6	2, 3	C	4	3/8 in.	7.22 (183.4)	13.50 (342.9)	9.50 (251.3)	11.00 (279.4)	2.75 (69.9)	—	0.59 (15.0)	2.22 (56.4)	42.0 (19.1)
7	3	D	4	3/8 in.	23.50 (596.9)	18.63 (473.2)	11.00 (279.4)	12.00 (304.8)	22.00 (558.8)	—	5.63 (143.0)	0.75 (19.1)	215.0 (97.6)
8	3	D	4	3/8 in.	23.50 (596.9)	19.25 (489.0)	11.00 (279.4)	12.00 (304.8)	22.00 (558.8)	—	5.63 (143.0)	0.75 (19.1)	265.0 (120.3)
9	3	D	4	1/2 in.	33.00 (838.2)	29.75 (755.7)	12.94 (328.7)	8.00 (203.2)	30.75 (781.1)	—	14.50 (368.3)	1.63 (41.4)	315.0 (143.0)

# 2.3

## NEMA Contactors and Starters

### A200 Series

Approximate Dimensions in Inches (mm)

**Not to be used for construction purposes unless approved.**

2

#### Reversing Open Contactors

Figure A—Sizes 00–4 Horizontal

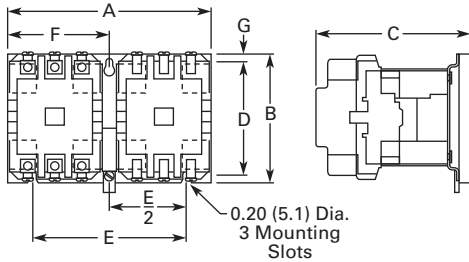


Figure C—Sizes 5, 6 Horizontal

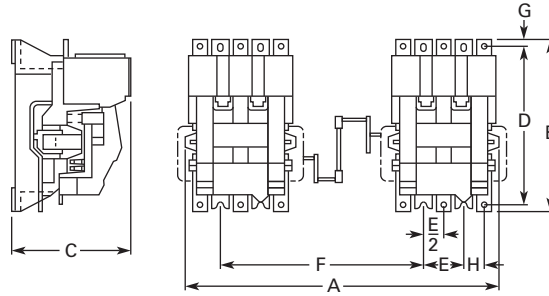


Figure B—Sizes 00–4 Vertical

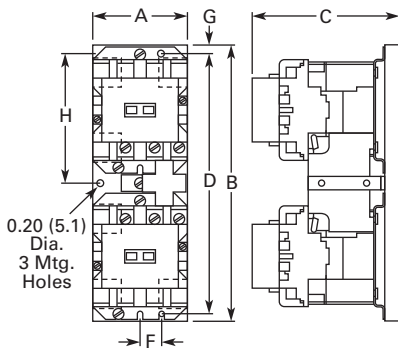


Figure D—Sizes 5, 6 Vertical

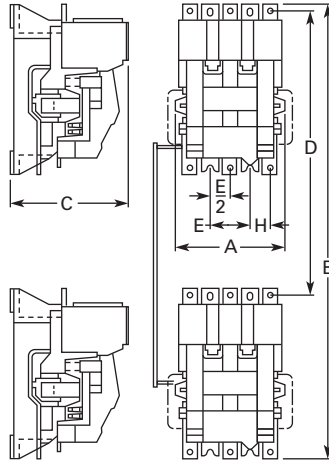
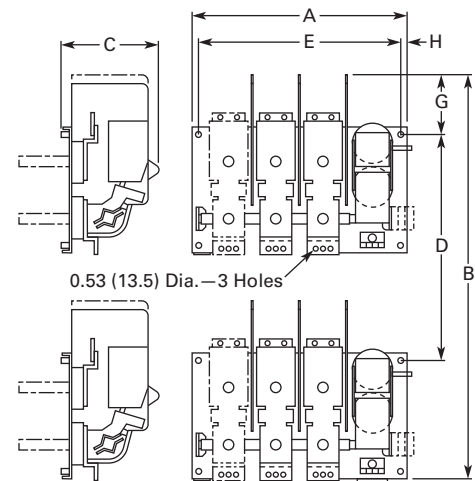


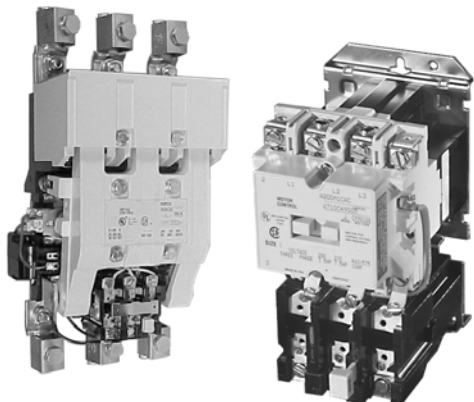
Figure E—Sizes 7–9 Vertical



#### Dimensions and Shipping Weights

NEMA Size	No. of Poles	Fig.	Mounting Screws		A	B	C	D	E	F	G	H	Weight, Lbs (kg)
			No.	Size									
00, 0, 1	3 x 3 H.	A	3	#10	7.13 (181.1)	4.45 (113.0)	5.05 (128.3)	3.95 (100.3)	5.31 (134.9)	3.56 (90.4)	0.25 (6.4)	—	7.8 (3.5)
	3 x 3 V.	B	3	#10	3.33 (84.6)	9.61 (244.1)	5.05 (128.3)	9.08 (230.6)	2.16 (54.9)	0.75 (19.1)	0.25 (6.4)	4.52 (114.8)	8.9 (4.0)
2	3 x 3 H.	A	3	#10	7.13 (181.1)	4.45 (113.0)	5.38 (136.7)	3.95 (100.3)	5.31 (134.9)	3.56 (90.4)	0.25 (6.4)	—	9.1 (4.1)
	3 x 3 V.	B	3	#10	3.33 (84.6)	9.61 (244.1)	5.38 (136.7)	9.08 (230.6)	2.16 (54.9)	0.75 (19.1)	0.25 (6.4)	4.52 (114.8)	10.0 (4.5)
3, 4	3 x 3 H.	A	3	1/4 in.	9.75 (247.7)	6.88 (174.8)	7.25 (184.2)	6.00 (152.4)	7.00 (177.8)	4.88 (124.0)	0.44 (11.2)	—	24.0 (10.9)
	3 x 3 V.	B	3	1/4 in.	4.63 (117.6)	16.56 (420.6)	7.25 (184.2)	15.69 (398.5)	2.75 (69.9)	0.94 (23.9)	0.44 (11.2)	7.78 (197.6)	25.0 (11.4)
5	3 x 3 H.	C	8	3/8 in.	17.22 (437.4)	12.00 (304.8)	7.75 (196.9)	11.00 (279.4)	2.75 (69.9)	10.00 (254.0)	0.59 (15.0)	1.38 (35.1)	55.0 (25.0)
	3 x 3 V.	D	8	3/8 in.	8.25 (209.6)	30.00 (762.0)	7.75 (196.9)	18.00 (457.8)	2.75 (69.9)	—	—	1.38 (35.1)	55.0 (25.0)
6	3 x 3 H.	C	8	3/8 in.	17.22 (437.4)	13.50 (342.9)	8.75 (222.3)	11.00 (279.4)	2.75 (69.9)	10.00 (254.0)	0.59 (15.0)	1.38 (35.1)	90.0 (40.9)
	3 x 3 V.	D	8	3/8 in.	8.25 (209.6)	41.50 (1054.1)	8.75 (222.3)	28.00 (711.2)	2.75 (69.9)	—	—	1.38 (35.1)	90.0 (40.9)
7	3 x 3 V.	E	8	3/8 in.	23.50 (596.9)	38.63 (981.2)	11.00 (279.4)	20.00 (508.0)	22.00 (558.8)	—	5.63 (143.0)	0.75 (19.1)	450.0 (204.3)
8	3 x 3 V.	E	8	3/8 in.	23.50 (596.9)	39.25 (997.0)	11.00 (279.4)	20.00 (508.0)	22.00 (558.8)	—	5.63 (143.0)	0.75 (19.1)	550.0 (249.7)
9	3 x 3 V.	E	8	1/2 in.	33.00 (838.2)	62.75 (1593.9)	12.94 (328.7)	33.00 (838.2)	30.75 (781.1)	—	14.50 (368.3)	1.63 (41.4)	650.0 (295.1)

Starters—Non-Reversing and Reversing



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Starters—Non-Reversing and Reversing

Product Description

**NEMA Sizes 00–4; Three-Phase, 1-1/2–100 hp**

These Starters from Eaton’s Electrical Sector use Class A201 contactors as described on **Page V5-T2-105**. Contactor features are enhanced through the ability to provide positive motor protection in the form of several types of overload relays. See **Pages V5-T2-132 to V5-T2-144**.

**Type B Overload Relay, Manual Reset Only**

Supplied as standard on Class A200 and A900 starters (two-speed). The bi-metallic overload relay offers ambient compensation and trip-to-test feature (relay contact status check) as standard. In addition, an isolated normally-open contact is available in kit form for customer mounting. Type B overload relays are manual reset only.

**Type A Overload Relay, Manual or Automatic Reset**

This is an optional overload relay, offering the capability of field conversion to automatic reset. It is available as an ambient compensated or non-compensated type.

**Non-Reversing Starters**

Non-reversing starters are supplied as open devices. All starters are supplied with a normally-open holding circuit interlock.

**Reversing Starters**

For reversing applications (Class A210), a starter and a contactor electrically and mechanically interlocked are supplied on a common baseplate. Reversing starters are used to start, stop and reverse AC squirrel cage motors and for primary control of reversing wound-rotor motors.

For plugging or inching, when operations exceed five times per minute, decreased horsepower ratings in accordance with NEMA Standard ICS 2-321 are recommended.

**Two-Speed Starters, A900s**

For across-the-line starting of two-speed constant hp, constant torque and variable torque squirrel cage motors, two-speed starters (Class A900) are available. These starters consist of two starters, one for each motor speed, mechanically and electrically interlocked and wired for manual speed selection by means of pushbuttons. Auxiliary relays may be added to provide automatic acceleration or deceleration.

Starters for two-speed, two independent winding motors consist of two-, three- or four-pole starters electrically and mechanically interlocked.

Starters for two-speed, single reconnectable winding motors consist of one three-pole and one five-pole starter mechanically and electrically interlocked.

**NEMA Sizes 5–9; Three-Phase 75 to 1600 hp**

Non-reversing (Class A200), and reversing (Classes A210, A250) full voltage starters are used for across-the-line starting of squirrel cage induction motors. They are used with motors rated above 50 hp at 230V, and above 100 hp at 460 through 600V.

Sizes 5 and 6 starters use Class A201 contactors as described on **Page V5-T2-105**. In addition to standard motor starters, special application devices are available: Sizes 5 and 6 starters with integrally rectified AC to DC coils for applications where low voltage problems are prevalent are available.

**Front Removable Parts—**

All operating parts can be removed quickly and easily from the front. Straight-through wiring and conveniently located connection points for external wires and cables minimize installation time.

**Type B Block Type Thermal Overload Relay—**

Dependable overload protection is assured by these snap-action, manual reset relays. Automatic reset Type A relays are available as an option.

**Types of Starters****Class A200, Sizes 5 and 6—**

Non-reversing starters contain an AC magnetically-operated Size 5 or Size 6 line contactor and block Type B three-pole overload relay, along with three current transformers. A control relay whose contacts handle the coil current of the starter is provided with Size 6 starters.

**Class A200, Sizes 7, 8**

**and 9—**Non-reversing starters contain a DC operated line contactor, DC power supply, block Type B three-pole overload relay with three current transformers and a control relay.

**Class A960/A970/A980 Multi-Speed Starters:**

Refer to **Page V5-T2-115**.

**Application Description**

Magnetic starters are used for full-voltage, across-the-line starting and stopping of squirrel cage motors. They can be operated locally or remotely by manual or automatic pilot devices.

**Features and Benefits****Sizes 00–4**

- **Straight-Through Wiring, Up-Front, Out-Front Terminals** for ease in installation
- **Unique Accessory Mounting Cavities** reduce panel space requirements
- **Snap-in Accessories** for application flexibility
- **Vertical and Horizontal Interlocking** capability increases application flexibility
- **Ambient Compensated Overload Relays** available as standard, offering superior motor protection in variable motor/controller environments
- **Isolated Normally Open Relay Contact** available in kit mounting form on Type B Overload Relay

**Sizes 5–9**

- **Rectified AC/DC Coils** available to reduce premature drop-out or “kiss” problems due to inherent low voltage conditions
- **Clapper Design** armature assembly pivots on needle bearings resulting in quick, smooth opening and closing of the magnet
- **Stainless Steel Kick-Out Spring** assures quick, positive drop-out time
- **Front Removable Parts** all current carrying parts front removable for easy inspection and maintenance

**Standards and Certifications**

Class A200 starters are UL listed and recognized and also carry CSA certification.

**Instructional Leaflets**

16958	Sizes 00–1, 3-Pole Motor Controller
16956	Sizes 00–1, 2-Pole, Single-Phase Motor Controller
16959	Size 2, 3-Pole Motor Controller
16957	Size 2, 2-Pole, Single-Phase Motor Controller
15465C	Sizes 3 and 4J Motor Controller
17000C	Size 4, Model K Motor Controller
17054C	Size 5 Motor Controller
17055C	Size 6 Motor Controller

**Product Selection**

**Non-Reversing, Sizes 00–9**

**When Ordering Specify**

Order by Catalogue number from the tables to the right, plus suffix for coil voltages, verifying usage of appropriate sizes.

**Heaters**

Enter heaters as separate item by listing Catalogue number from the tables on **Pages V5-T2-143** and **V5-T2-144**, as required per starter.

Size 3 Starter



**Non-Reversing Starters**

Size	Amperes	Max. UL Horsepower		Three-Phase				Open Catalogue Number ①
		Single-Phase 115V	230V	208V	240V	480V	600V	
<b>Two-Poles ② — Sizes 00–2</b>								
00	9	1/3	1	1-1/2	1-1/2	2	2	A200MABR
0	18	1	2	3	3	5	5	A200M0BR
1	27	2	3	7-1/2	7-1/2	10	10	A200M1BR
1-1/2	36	—	—	—	—	—	—	A200MDBR
2	45	3	7-1/2	10	15	25	25	A200M2BR
<b>Three Poles — Sizes 00–6</b>								
00	9	1/3	1	1-1/2	1-1/2	2	2	A200MAC_
0	18	1	2	3	3	5	5	A200M0C_
1	27	2	3	7-1/2	7-1/2	10	10	A200M1C_
2	45	3	7 1/2	10	15	25	25	A200M2C_
3	90	—	—	25	30	50	50	A200M3C_
4	135	—	—	40	50	100	100	A200M4C_
5	270	—	—	75	100	200	200	A200M5C_
6	540	—	—	150	200	400	400	A200M6C_
<b>Three Poles — Sizes 7–9</b>								
7 ③	810	—	—	200	300	600	600	A200M7C_
8 ③	1215	—	—	400	450	900	900	A200M8C_
9 ③	2250	—	—	—	800	1600	—	A200M9C_ ④

**Coil Suffix**

Coil Volts and Hz	Code Suffix
<b>Sizes 00–6</b>	
120/60 or 110/50	AC
200–208/60	B
240/60	W
480/60	X
600/60	E
<b>Sizes 7, 8 and 9 ④</b>	
110–120/50 or 60	J
220–240/50 or 60	W
440–480/50 or 60	X
600/60	E

**Notes**

- ① For ambient compensated overload relay with auto-reset, add Suffix **D**.
- ② Single-phase with one single-pole overload relay.
- ③ Sizes 7–9 use rectifier with DC coil.
- ④ For Size 9, only available coil voltage is 120V.

# 2.3

## NEMA Contactors and Starters

### A200 Series

#### Reversing, Sizes 00–9

2

#### When Ordering Specify

Order by Catalogue number from table below, plus suffix for coil voltages, verifying usage of appropriate sizes.

#### Heaters

Enter heaters as separate item by listing Catalogue number from the tables on **Pages V5-T2-143** and **V5-T2-144**, as required per starter.

Size 1 Horizontal Reversing Starter



#### Reversing Starters

Size	Amps	Max. UL Horsepower		Three-Phase				Horizontal Design	Vertical Design
		Single-Phase 115V	230V	208V	240V	480V	600V	Catalogue Number <sup>①</sup>	Catalogue Number <sup>①</sup>
<b>Sizes 00–6</b>									
00	9	1/3	1	1-1/2	1-1/2	2	2	A210MAC_	A250MAC_
0	18	1	2	3	3	5	5	A210M0C_	A250M0C_
1	27	2	3	7-1/2	7-1/2	10	10	A210M1C_	A250M1C_
2	45	3	7-1/2	10	15	25	25	A210M2C_	A250M2C_
3	90	—	—	25	30	50	50	A210M3C_	A250M3C_
4	135	—	—	40	50	100	100	A210M4C_	A250M4C_
5	270	—	—	75	100	200	200	A210M5C_	A250M5C_
6	540	—	—	150	200	400	400	A210M6C_	A250M6C_
<b>Sizes 7–9</b>									
7 <sup>②</sup>	810	—	—	200	300	600	600	—	A250M7C_
8 <sup>②</sup>	1215	—	—	400	450	900	900	—	A250M8C_
9 <sup>②</sup>	2250	—	—	—	800	1600	—	—	A250M9C_ <sup>③</sup>

#### Coil Suffix

Coil Volts and Hz	Code Suffix
<b>Sizes 00–6</b>	
120/60 or 110/50	<b>AC</b>
200–208/60	<b>B</b>
240/60	<b>W</b>
480/60	<b>X</b>
600/60	<b>E</b>
<b>Sizes 7, 8 and 9 <sup>③</sup></b>	
110–120/50 or 60	<b>J</b>
220–240/50 or 60	<b>W</b>
440–480/50 or 60	<b>X</b>
600/60	<b>E</b>

#### Notes

- ① For ambient compensated overload relay with auto-reset, add Suffix **D**.
- ② Sizes 7–9 use rectifier with DC coil.
- ③ For Size 9, only available coil voltage is 120V.



**For Separate Two-Winding Motors**

**Heaters**

Enter heaters as separate item by listing Catalogue number from the tables on **Pages V5-T2-143** and **V5-T2-144**, as required per starter.

**Three-Phase, Non-Reversing, Reversing 60 Hz Starters—Heater Selection**

NEMA	Amperes	Constant or Variable Torque				Constant Horsepower				Three Poles Open Catalogue Number ①
		208V	240V	480V	600V	208V	240V	480V	600V	
<b>Sizes 0–6</b>										
0	18	3	3	5	5	2	2	3	3	A960M0C_
1	27	7-1/2	7-1/2	10	10	5	5	7-1/2	7-1/2	A960M1C_
2	45	10	15	25	25	7-1/2	10	20	20	A960M2C_
3	90	25	30	50	50	20	25	40	40	A960M3C_
4	135	40	50	100	100	30	40	75	75	A960M4C_
5	270	75	100	200	200	60	75	150	150	A960M5C_
6	540	150	200	400	400	100	150	300	300	A960M6C_

**For Single-Winding Motors**

**Sizes 0–6**

NEMA	Amperes					Three Poles Open Catalogue Number ①
		208V	240V	480V	600V	
<b>Constant Horsepower</b>						
0	18	3	3	5	5	A970M0C_
1	27	7-1/2	7-1/2	10	10	A970M1C_
2	45	10	15	25	25	A970M2C_
3	90	25	30	50	50	A970M3C_
4	135	40	50	100	100	A970M4C_
5	270	75	100	200	200	A970M5C_
6	540	150	200	400	400	A970M6C_
<b>Constant or Variable Torque</b>						
0	18	2	2	3	3	A980M0C_
1	27	5	5	7-1/2	7-1/2	A980M1C_
2	45	7-1/2	10	20	20	A980M2C_
3	90	20	25	40	40	A980M3C_
4	135	30	40	75	75	A980M4C_
5	270	60	75	150	150	A980M5C_
6	540	100	150	300	300	A980M6C_

**Coil Suffix**

Coil Volts and Hz	Coil Suffix
<b>Sizes 0–6</b>	
120/60 or 110/50	<b>AC</b>
200–208/60	<b>B</b>
240/60	<b>W</b>
480/60	<b>X</b>
600/60	<b>E</b>

**Note**

① For ambient compensated overload relay with auto-reset, add Suffix **D**.

### Accessories

#### SS-56 Surge Suppressor

- Designed to be used with magnetic motor controllers through Size 4 in 120V, 60 Hz control circuit applications where electronic equipment is used
- Steady state coil volts: 120, 60 Hz, rms
- Peak input volts: 169.6, 60 Hz, max. amplitude
- Max. ambient temperature: 65°C
- Nominal limiting volts: 270 peak
- Nominal rate of volt rise: 0.5 per ms

SS-56 Surge Suppressor



#### Surge Suppressor ①

Type Mounting	Kit Catalogue Number
Starter	SS-56

#### Mechanical Interlock

- Prevents closing of one member of a reversing or multi-speed contactor until the opposite member is completely open
- Lever type mechanism assures positive action
- Can be factory assembled or field mounted on A200 and A900 starters and contactors

#### Mechanical Interlock

Contacting Arrangement (Number of Poles, Horizontal or Vertical)	Continuous Size	Interlock Catalogue Number
3 x 3 horizontal	0, 1	M-33-1B
4 x 4 horizontal	0, 1	M-33-1B
5 x 3 horizontal	0, 1	M-33-1B
All pole combination, vertical	0, 1	M-34-1A
3 x 3 horizontal reversing	2	M-33-2B
3 x 3 vertical reversing	2	M-34-2A
5 x 3 horizontal	2	M-35-2A
4 x 4 horizontal	2	M-36-2A
All pole combination horizontal	3, 4	M-33-3B
All pole combination vertical	3, 4	M-34-3

#### F-56 Fuse Block

- Facilitates installation of fuses (15A, 600V max.) in control circuits
- Utilizes Bussman type KTK fuses, or equivalent
- Mounts in same cavity as Type J auxiliary contact
- No tools or mounting hardware needed
- Fuse not included

#### Fuse Block

Mounting	Kit Catalogue Number
Starter	F56
Panel	F56-P

#### R-56 Interposing Relay

The R-56AA interposing relay is a low energy solid-state device with a single NO solid-state contact. It can be used as a 120 Vac control relay, and will operate on as little as 40 Vac input. Is useful in

applications requiring long control wiring runs where excessive voltage drop would prevent the contactor or relay from energizing. Will operate a Size 4 contactor from 10,000 feet using 18 AWG wire.

#### Interposing Relay

Type Mounting	Kit Catalogue Number
Starter or panel	R56-AA

#### B3NO Bell Alarm Contact

- Isolated normally open bell alarm contact
- Mounts in Type B block-type overload relay

#### Bell Alarm Contact

Kit Catalogue Number
B3NO-2
B3NO-4 ②

#### Control Contact Ratings (B600)

AC Volts	Maximum Amperes	
	Make	Break
24–120	30	3.00
121–600	3600 VA	360 VA

Continuous current rating: 5A

#### Overload Relay Reset Extension

- Used to adjust overload reset rod depth of Class A200 Model J starters and current design overload relays to same dimensions as obsolete B200 starters and overloads identified by suffix **B**, for example, BA13B

When replacing obsolete B200 device with Class A200 starter and Type B overload, order Style 6710C11H03. No charge.

When replacing obsolete B200 device with Class A200 starter and Type A overload, order Style 1490C15H10. No charge.

#### Notes

- Can be used on Sizes 5 and 6 with 120V coil. Mounting bracket required—order separately. Mounting bracket 177C043G04.
- For Size 3 and 4.

### Power Pole Kit

- Adds 1NO or 1NC power pole to Size 00–1 A201 Class contactors
- Factory installed or field mountable in load side auxiliary cavities
- 600 Vac
- Continuous current rating of 18A for Size 0, 27A for Size 1

### Power Pole Kit ①

Continuous Current Rating	Kit Size	Kit Catalogue Number
<b>Normally Open</b>		
18	0	<b>PNO-0</b>
27	1	<b>PNO-1</b>
<b>Normally Closed</b>		
18	0	<b>PNC-0</b>
27	1	<b>PNC-1</b>

### Replacement Auxiliary Contacts

Contactor Size	Contact Arrangement	Auxiliary Elect. Contact	
		Catalogue Number	Style Number
5, 6	1NO + 1NC	<b>J11</b>	<b>9084A17G01</b>
	2NO	<b>J20</b>	<b>9084A17G02</b>
	2NC	<b>J02</b>	<b>9084A17G03</b>
7, 8	1NO	—	<b>578D461G01</b>
	1NC	—	<b>578D461G03</b>
9	1NO + 1NC	—	<b>843D943G04</b>
	2NO	—	<b>843D943G05</b>
	2NC	—	<b>843D943G06</b>

### Extra Auxiliary Contact Kits

All starters include an auxiliary contact with 1NO and 1NC contact. These kits include an auxiliary contact with contacts as shown, plus operating arm and mounting bracket when required.

### Extra Auxiliary Contact Kits

Contactor Size	Contact Arrangement	Style Number
5, 6	1NO + 1NC	<b>3463D94G18</b>
	2NO	<b>3463D94G04</b>
	2NC	<b>3463D94G19</b>
7, 8 ②	2NO	<b>818D498G06</b>
	1NO	<b>818D498G04</b>

### DC Coil Conversion Kits

Kits listed below include all necessary parts to convert from AC to DC control including the DC coil with built-in diode, rectifier, auxiliary interlock and all mounting hardware.

### DC Coil Conversion Kits

Size	Voltage	Kit Style Number
5	110-120	<b>7864A28G01</b>
	220-240	<b>7864A28G02</b>
	440-480	<b>7864A28G03</b>
6	110-120	<b>7864A29G01</b>
	220-240	<b>7864A29G02</b>
	440-480	<b>7864A29G03</b>

### Mechanical Interlocks

Contactor Sizes	Style Numbers	
	Horizontal	Vertical
3, 4 and 5	<b>2050A11G75</b>	<b>2050A11G65</b>
5 and 5	<b>2050A11G27</b>	<b>2050A11G17</b>
5 and 6	<b>2050A11G26</b>	<b>2050A11G16</b>
6 and 7, 8	—	<b>2050A11G55</b>
7, 8 and 7, 8	No (rear conn.)	<b>567D624G01</b>
7, 8 and 9	No (rear conn.)	<b>9944D56G06</b>
9 and 9	No (rear conn.)	<b>9944D56G01</b>

### Notes

- ① Do not use with DC operated contactors.
- ② Size 7 and larger use DC coils as standard.

**Overload Protection****Overload Protection  
Size 5 Starters**

Type B overload relay is a three-pole, block type, thermal ambient compensated device with manual reset mounted integrally. Current transformers are enclosed in a protective case and integrally mounted to save panel space. Standard ratio is 300:5.

**Overload Protection  
Size 6 Starters**

Overload protection assembly consists of three current transformers, Type B three-pole block overload relay and an optional interposing relay. These parts are mounted on a

panel which connects directly to the load terminal of the contactor. Current transformers are 600:5 ratio as standard.

If automatic reset is required, the Type A, three-pole block, ambient compensated relay is available upon request.

**Overload Relay Kits**

Each kit includes three current transformers (standard ratio) and one Type B, three-pole block overload relay, ambient compensated with manual reset.

**Overload Relay Kits**

Kit Size	Kit Part Number
5	2057A34G01
6	6379D80G10

**Replacement Terminal Lugs** <sup>①</sup>

Contactor Size	Cable Size	Terminals		Kit Style Number
		Quantity in Kit	Quantity Required per Pole	
5	1-500 MCM	6	2	2119A76G01
6	2-500 MCM	6	2	7858A96G01
7	4-500 MCM	12	4	7858A96G02
8	4-500 MCM	12	4	7858A96G03

**Note**

<sup>①</sup> All mounting hardware is included in kit.

**Renewal Parts**

**When Ordering Specify**

Use this renewal parts data to identify device by style number, Catalogue number and/or description.

Select style number of replacement part from the following pages.

For clarification of ordering procedure, pricing and discounts, contact the Customer Support Centre.

**General Information**

This renewal parts data will provide the proper identification of standard parts which may be required for maintenance of Eaton’s components.

It is the intent of this Catalogue section to make it possible to quickly select the parts needed.

An investment in renewal parts and regular

maintenance program will protect against downtime and ensure a proper duty cycle for your equipment.

To maintain maximum operating efficiency and dependability of your equipment, only genuine Eaton replacement parts should be used.

This section identifies the replacements parts which are available. Order by style number.

**JF Autostarters**

**JF Autostarter Kits ①**

Frame Size	Start Contacts		Run Contacts		Grid Stack Kit	
	Required	Style Number	Required	Style Number	Required	Style Number
2-3	1	38A7018G12	1	38A7018G13	1	3354D90G10
4-5 5L	1	550D409G18	1	550D409G19	1	3354D90G10
5M-5MM	1	3354D90G08	1	3354D90G09	2	3354D90G10

**Solenoid Assembly with Coil (All Sizes) ②**

Volt	Hz	Style Number ③
115	60	5264C05H01
230	60	5264C05H02
460	60	5264C05H03
575	60	5264C05H04

**Notes**

- ① Kits contain a complete set of moving contacts, stationary contacts and springs.
- ② When replacing solenoid assembly series 416C160 use adapter plate style 9917D02H01—one required.
- ③ These styles replace coil style 296B892G\_\_\_. When ordering new style as replacement, customer must order adapter plate 9917D02H01, one required.

## AC Starters, Contactors A200, A201

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AC Contactors Model J Sizes 00, 0, 1, 2 Kits <sup>①</sup>

Part	Poles	Size 00 Style Number	Size 0 Style Number	Size 1 Style Number	Size 2 Style Number
Contact kit	2	373B331G17	373B331G02	373B331G07	373B331G11
	3	373B331G18	373B331G04	373B331G09	373B331G12
	4	373B331G18	373B331G04	373B331G09	373B331G13 <sup>③</sup>
	5	373B331G19	373B331G05	373B331G10	—
Arc box <sup>②</sup>	2, 3, 4	6714C74G01	6714C74G02	6714C74G03	6714C74G07 <sup>④</sup>
	5	6714C74G04	6714C74G05	6714C74G06	6714C74G08 <sup>⑤</sup>
Cross bar	2, 3	N/A	N/A	N/A	672B788G32
	4, 5	N/A	N/A	N/A	672B788G34
Upper base (for single rated coils only)	2, 3	N/A	N/A	N/A	672B788G33
	4, 5	N/A	N/A	N/A	672B788G35
Lower base	2, 3	N/A	N/A	N/A	1250C33G09
	4, 5	N/A	N/A	N/A	1250C33G05
KO spring (package of 10)	All	N/A	N/A	N/A	503C796G01
Terminal line/load (package of 3)	All	N/A	N/A	N/A	371B870G03

## AC Coils

Voltage	Hz	Size 00, 0, 1	Five-Pole Style Number	Size 2	Four-, Five-Pole Style Number
		Two-, Three-, Four-Pole Style Number		Two-, Three-Pole Style Number	
120/110	60/50	505C806G01	505C808G01	505C806G01	505C818G01
208	60	505C806G02	505C808G02	505C806G02	505C818G02
600/550	60/50	505C806G05	505C808G05	505C806G05	505C818G05
380	50	505C806G07	505C808G07	505C806G07	505C818G07
240/220	60/50	505C806G12	505C808G12	505C806G12	505C818G12
480/440	60/50	505C806G13	505C808G13	505C806G13	505C818G13
24	60	505C806G16	N/A	505C806G16	505C818G15
277	60	505C806G18	505C808G16	505C806G18	505C818G16
240/480 <sup>⑥</sup>	60/60	505C806G03	505C808G03	505C806G03	505C818G03
120/240 <sup>⑦</sup>	60/60	505C806G10	505C808G10	505C806G10	505C818G10

DC Coil <sup>⑦</sup>

Voltage	Size 0, 1	Size 2
	Single-, Two-, Three-, Four-Pole Style Number	Single-, Two-, Three-Pole Style Number
12	1268C86G07	1268C86G07
24	1268C86G04	1268C86G04
48	1268C86G05	1268C86G05
125	1268C86G02	1268C86G02
250	1268C86G01	1268C86G01
125/250 <sup>⑥</sup>	1268C86G03	1268C86G03

## Notes

- <sup>①</sup> Model C contact tips and coils 00-4, two-, three-, four- and five-pole contactors are same as Model J. All other parts are unavailable.
- <sup>②</sup> Mounting hardware included.
- <sup>③</sup> Use one each of 373B331G11 and 373B331G12.
- <sup>④</sup> Two-, three-pole.
- <sup>⑤</sup> Four-, five-pole.
- <sup>⑥</sup> Dual voltage coils. Use only on contactors or starters originally supplied with a dual voltage coil.
- <sup>⑦</sup> Use only on contactors originally supplied with a DC coil.

### Accessories for Size 5–9 AC Contactors

A rectifier circuit converts the AC supply to DC supply. This conversion provides pick up and drop out characteristics. All necessary parts are included in the kit.

#### AC-DC Coil Conversion Kits

Voltage	Size 5	Size 6
	Style Number	Style Number
120 Vac	<b>7864A28G01</b>	<b>7864A29G01</b>
240 Vac	<b>7864A28G02</b>	<b>7864A29G02</b>
480 Vac	<b>7864A28G03</b>	<b>7864A29G03</b>

#### Replacement Coils for AC-DC Coil Conversion Kit

Voltage	Size 5	Size 6
	Style Number	Style Number
120 Vac	<b>7856A15G05</b>	<b>7856A16G05</b>
240 Vac	<b>7856A15G10</b>	<b>7856A16G10</b>
480 Vac	<b>7856A15G15</b>	<b>7856A16G15</b>

#### Auxiliary Electrical Interlocks Size 7–9 AC and All DC Units

Type	Circuits	Application	Style Number
L63	NO	Size 7–8	<b>578D461G01</b>
L63	NC	Size 7–8	<b>578D461G03</b>
L64	NO-NC	Size 9	<b>843D943G04</b>
L64	2NO	Size 9	<b>843D943G05</b>
L64	2NC	Size 9	<b>843D943G06</b>

### Model J–K, Sizes 3 and 4

#### Sizes 3 and 4 Kits <sup>①</sup>

Part	Poles	Size 3–Model J	Size 4–Model J <sup>②</sup>	Size 4–Model K <sup>③</sup>
		Style Number	Style Number	Style Number
Contact kit	2	<b>626B187G12</b>	<b>626B187G16</b>	<b>5250C81G16</b>
	3	<b>626B187G13</b>	<b>626B187G17</b>	<b>5250C81G17</b>
	4	<sup>④</sup>	<sup>⑥</sup>	<b>5250C81G18</b>
	5	<sup>⑤</sup>	<sup>⑦</sup>	<b>5250C81G19</b>
Arc box	2, 3	<b>6714C74G09</b>	<b>6714C74G11</b>	<b>6714C74G11</b>
	4, 5	<b>6714C74G10</b>	<b>6714C74G12</b>	<b>6714C74G12</b>
Cross bar	2, 3	<b>672B788G36</b>	<b>672B788G36</b>	<b>672B788G40</b>
	4, 5	<b>672B788G38</b>	<b>672B788G38</b>	—
Upper base	2, 3	<b>672B788G37</b>	<b>672B788G37</b>	<b>672B788G52</b>
	4, 5	<b>672B788G39</b>	<b>672B788G39</b>	—
Lower base	2, 3	<b>1250C33G03</b>	<b>1250C33G03</b>	<b>1250C33G10</b>
	4, 5	<b>1250C33G06</b>	<b>1250C33G06</b>	—
KO spring (package of 10)	All	<b>503C796G02</b>	<b>503C796G02</b>	<b>672B788G50</b>
Terminal line/load (package of 3)	All	<b>372B357G12</b>	<b>372B357G18</b>	<b>372B357G18</b>

#### Notes

- ① Model C contact tips and coils 00-4, two-, three-, four- and five-pole contactors are same as Model J. All other parts are unavailable.
- ② For 200A A202 magnetically latched lighting contactors order three-pole contact kit style 672B788G07.
- ③ Model K replaces Model J, offering superior design life characteristics. Renewal parts are different. Use parts for proper model only.
- ④ Use quantity two of 626B187G12.
- ⑤ Use quantity one each of 626B187G12 and 626B187G13.
- ⑥ Use quantity two of 626B187G16.
- ⑦ Use quantity one each of 626B187G16 and 626B187G17.

### Accessories for Size 00–6 AC Contactors

#### Auxiliary Electrical Interlocks

Catalogue Number (Obsolete)	Style Number (Obsolete)	Circuits	Catalogue Number Current	Style Number Current
(L-56)	(2609D01G01)	1NO and 1NC	<b>J11</b>	<b>9084A17G01</b>
(L-56D)	(2609D01G02)	2NO	<b>J20</b>	<b>9084A17G02</b>
(L-56E)	(2609D01G03)	1NO and 1NC	<b>J11</b>	<b>9084A17G01</b>
(L-56B)	(2609D01G04)	2NO	<b>J20</b>	<b>9084A17G02</b>
(L-56H)	(2609D01G05)	2NO	<b>J20</b>	<b>9084A17G02</b>
(L-56J)	(2609D01G06)	1NO and 1NC DB	<b>J1C</b>	<b>9084A17G04</b>
(L-56A)	(2609D01G07)	N/A	<b>N/A</b>	<b>N/A</b>
(L-56B)	(2609D01G08)	N/A	<b>N/A</b>	<b>N/A</b>
(L-56F)	(2609D01G09)	N/A	<b>N/A</b>	<b>N/A</b>
(L-56G)	(2609D01G10)	1NO and 1NC DB	<b>J1C</b>	<b>9084A17G04</b>
(L-56C)	(2609D01G11)	2NC	<b>J02</b>	<b>9084A17G03</b>
(L-56M)	(2609D01G12)	N/A	<b>N/A</b>	<b>N/A</b>
(L-56P)	(2609D01G17)	1NO and 1NC	<b>J11</b>	<b>9084A17G01</b>
(L-56R)	(2609D01G18)	2NC	<b>J02</b>	<b>9084A17G03</b>
(L-56S)	(2609D01G19)	1NO and 1NC	<b>J11</b>	<b>9084A17G01</b>

## Accessories for Model J–K, Series 3, 4

## DC Coils ①

Voltage	Model J Size 3, 4 Two-, Three-Pole Style Number
24	1255C68G04
48	1255C68G05
125	1255C68G01
250	1255C68G02
125/250 ②	1255C68G03

## AC Coils

Voltage	Hz	Model J Size 3, 4		Model K Size 4 ③	
		Two-, Three-Pole Style Number	Four-, Five-Pole Style Number	Two-, Three-Pole Style Number	Four-, Five-Pole Style Number
120/110	60/50	505C633G01	505C635G01	5250C79G01	5250C80G01
208	60	505C633G02	505C635G02	5250C79G02	5250C80G02
600/550	60/50	505C633G05	505C635G05	5250C79G05	5250C80G05
380	50	505C633G07	505C635G07	5250C79G07	5250C80G07
240/220	60/50	505C633G12	505C635G12	5250C79G12	5250C80G12
480/440	60/50	505C633G13	505C635G13	5250C79G13	5250C80G13
24	60	505C633G34	N/A	5250C79G34	N/A
277	60	505C633G14	N/A	5250C79G14	N/A
240/480 ②	60/60	505C633G03	505C635G03	5250C79G03	5250C80G03
120/244 ②	60/60	505C633G10	505C635G10	5250C79G10	5250C80G10

## A201 Contactors—Size 5–9

## GCA 530/630—GPD 7, 8, 9 Kits ④

Part	Size 5 Style Number	Size 6 Style Number	Size 7 Style Number	Size 8 Style Number	Size 9 Style Number
Contact kit (one per pole)	477B477G05 ⑤	2066A10G11	461A757G17	646C829G05	5264C42G01 ⑥ 5264C42G02 ⑦
Arc box	2050A15G45	2066A10G45	831D580G01	831D580G01	9917D69G02
Magnet assembly	2050A15G46	2050A15G46	N/A	N/A	N/A
Mag. spg. kit	2050A15G47	2050A15G47	N/A	N/A	N/A
Acr cup kit	2050A15G48	N/A	N/A	N/A	N/A
Load conversion kit	2050A15G49	2066A10G49	N/A	N/A	N/A
Line conversion kit	2050A15G50	2066A10G50	N/A	N/A	N/A
K.O. spring–6	2050A15G51	2066A10G46	N/A	N/A	N/A
C.T. 300/5	655C285H03	N/A	N/A	N/A	N/A
C.T. 400/5	655C285H04	N/A	N/A	N/A	N/A
C.T. 600/5 ⑧	N/A	2066A10G18	N/A	N/A	N/A
C.T. 800/5 ⑧	N/A	2066A10G19	N/A	N/A	N/A
Phase barrier	N/A	N/A	640C441G01	640C441G01	5264C35G03 ⑥
Cross bar	2050A15G12	2066A10G15	N/A	N/A	N/A
Shunt	N/A	2066A10G48	650C129G01	646C831G02 ⑨	5264C39G02 ⑩

## Notes

- ① Use only on units originally supplied with DC coil.  
 ② Dual voltage coils. Use only on contactors or starters originally supplied with dual voltage coil.  
 ③ Model K replaces Model J, offering superior design life characteristics. Renewal parts are different. Use parts for proper model only.  
 ④ Catalogue Number A201/A200 Series replaces GCA/GPD series. Renewal parts are the same.  
 ⑤ Use 477B477G06 for silver tungsten applications.

- ⑥ R.C.  
 ⑦ F.C.  
 ⑧ C.T. kit which replaces the single moulded 1 C.T. assembly used on the old size 6 airbreak. The kit includes a single moulded 3 C.T. assembly, 2 bus bar and hardware. This C.T. kit also replaces the single moulded 3 C.T. assembly used on the present size 6 airbreak and size vacuum.  
 ⑨ Set of three.  
 ⑩ Set of four.



**Accessories for A201 Contactors—Size 5–9****Coils (Sizes 5 and 6)**

Voltage	Hz	Size 5	Size 6
		Style Number	Style Number
<b>Sizes 5 and 6</b>			
110/120	60	2050A14G05	2050A12G05
110/120	50	2050A14G06	2050A12G06
200/208	50	2050A14G07	2050A12G07
220/240	50	2050A14G08	2050A12G08
200/208	60	2050A14G09	2050A12G09
220/240	60	2050A14G10	2050A12G10
277/303	60	2050A14G12	2050A12G12
380/415	50	2050A14G14	2050A12G14
440/480	60	2050A14G15	2050A12G15
440/480	50	2050A14G16	2050A12G16
550/600	60	2050A14G17	2050A12G17
550/600	50	2050A14G18	2050A12G18
380/415	60	2050A14G19	2050A12G19
120/240	60	2050A14G20	2050A12G20
24 DC	—	2050A14G21	2050A12G21
48 DC	—	2050A14G22	2050A12G22
125 DC	—	2050A14G25	2050A12G25
250 DC	—	2050A14G27	2050A12G27

**Coils (Sizes 7–9)**

Line Voltage	Style Number	Required
<b>Sizes 7 and 8</b>		
125 Vdc	438C805G04	2
230 Vdc	438C805G02	2
250 Vdc	438C805G03	2
110/120 Vac <sup>①④</sup>	438C805G12	2
220/240 Vac <sup>②④</sup>	438C805G11	2
380 Vac <sup>③④</sup>	438C805G15	2
440/480 Vac <sup>③④</sup>	438C805G10	2
550/575 Vac <sup>③④</sup>	438C805G13	2
<b>Size 9</b>		
110 Vdc	5264C34G01 <sup>⑤</sup>	—

**Notes**

- ① Rectifier 125V 2018A40G01 (one required).
- ② Rectifier 250V 2018A40G02 (one required).
- ③ Rectifier 600V 2018A40G03 (one required).
- ④ These coils require an external rectifier. If the rectifier needs replacement, order by the appropriate style number.
- ⑤ Contains coil and resistor.

### Modifications

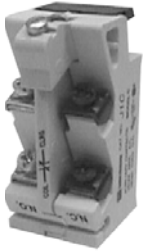
## 2

### Factory Modifications

Modification	Description	Catalogue Number Suffix	NEMA Size								
			00-1	2	3	4	5	6	7	8	9
Control circuit	1 Extra auxiliary contact (1NO-1NC) non-reversing, reversing, 2-speed unwired	<b>J1</b>	Consult sales office for pricing adders.								
	2 Extra auxiliary contact non-reversing, reversing, 2-speed unwired	<b>J2</b>	Consult sales office for pricing adders.								
	3 Extra auxiliary contact non-reversing, unwired	<b>J3</b>	Consult sales office for pricing adders.								
	4 Extra auxiliary contact non-reversing, unwired	<b>J4</b>	Consult sales office for pricing adders.								
	Wired for separate control (NC)	<b>C</b>	Consult sales office for pricing adders.								
	Omit control wiring (NC)	<b>X</b>	Consult sales office for pricing adders.								
Overload relays (substitutions)	Ambient compensated with auto reset (NC)	<b>D</b>	Consult sales office for pricing adders.								
	Fast trip—ambient compensated (specify motor FLA)	<b>D7</b>	Consult sales office for pricing adders.								
	Overload relay alarm contact (NO) per overload	<b>E</b>	Consult sales office for pricing adders.								

### Accessories and Field Modification Kits

#### Type J Auxiliary Contact



- Capable of being field mounted in a contactor or starter (Classes A200, A900 Sizes 00-6, V200, V201 vacuum and definite purpose controllers)
- Provides two separate electrical contact sets which wire vertically and are colour coded; black designates NC and silver designates NO. Please note that the vertical wiring is contrary to the horizontal wiring of the L-56 auxiliary contacts
- Designed to fit within dimensions of starter; no additional panel space is required
- Provides circuit isolation (no polarity restrictions) and single break bifurcated contacts

### Auxiliary Contact Ratings

Voltage	Make	Break
<b>NEMA A600</b>		
120-600 Vac	7200 VA	720 VA
72-120 Vac	60A	720 VA
28-72 Vac	60 VA	10A
<b>NEMA R300</b>		
28-300 Vdc	28 VA	28 VA

### Auxiliary Contact Types

Contact Type	Max.	Catalogue Number
1NO and 1NC	4	<b>J11</b>
2NC	4	<b>J02</b>
2NO	4	<b>J20</b>
1 coil clearing NC and 1NO	4	<b>J1C</b>

**Technical Data and Specifications**

**Electrical Characteristics**

**Sizes 00–4**

	Size 00	Size 0	Size 1	Size 2	Size 3	Size 4
Max. voltage rating	600V	600V	600V	600V	600V	600V
Ampere rating						
(Open)	10A	20A	30A	50A	100A	150A
(Enclosed)	9A	18A	27A	45A	90A	135A

**Squirrel Cage Motor**

Maximum horsepower at:						
200V/60 Hz	1-1/2 hp	3 hp	7-1/2 hp	10 hp	25 hp	40 hp
230V/ 60 Hz	1-1/2 hp	3 hp	7-1/2 hp	15 hp	30 hp	50 hp
380V/50 Hz	1-1/2 hp	5 hp	10 hp	25 hp	50 hp	75 hp
460V–575V/60 Hz	2 hp	5 hp	10 hp	25 hp	50 hp	100 hp

**Resistive Heating kW <sup>①</sup>**

Single-phase, two-pole						
120V	—	—	3 kW	5 kW	10 kW	15 kW
240V	—	—	6 kW	10 kW	20 kW	30 kW
480V	—	—	12 kW	20 kW	40 kW	60 kW
600V	—	—	15 kW	25 kW	50 kW	75 kW
Three-phase, three-pole						
120V	—	—	5 kW	8.5 kW	17 kW	26 kW
240V	—	—	10 kW	17 kW	34 kW	68 kW
480V	—	—	20 kW	34 kW	68 kW	105 kW
600V	—	—	25 kW	43 kW	86 kW	130 kW

**Capacitor Switching kVAR, Three-Phase**

240V	—	—	—	12 kVAR	27 kVAR	40 kVAR
480V	—	—	—	25 kVAR	53 kVAR	80 kVAR
600V	—	—	—	31 kVAR	67 kVAR	100 kVAR

**Transformer Switching kVA <sup>②</sup>**

Single-phase, two-pole						
120V	—	0.6 kVA	1.2 kVA	2.1 kVA	4.1 kVA	6.8 kVA
240V	—	1.2 kVA	2.4 kVA	4.1 kVA	8.1 kVA	14 kVA
480V	—	2.4 kVA	4.9 kVA	8.3 kVA	16 kVA	27 kVA
600V	—	3 kVA	6.2 kVA	10 kVA	20 kVA	34 kVA
Three-phase, three-pole						
120V	—	1.8 kVA	3.6 kVA	6.3 kVA	12 kVA	20 kVA
240V	—	2.1 kVA	4.3 kVA	7.2 kVA	14 kVA	23 kVA
480V	—	4.2 kVA	8.5 kVA	14 kVA	28 kVA	47 kVA
600V	—	5.2 kVA	11 kVA	18 kVA	35 kVA	59 kVA

**Sizes 5–9**

	Size 5	Size 6	Size 7	Size 8	Size 9
Max. voltage rating	600V	600V	600V	600V	600V
Ampere rating					
(Open)	300A	600A	900A	1350A	2500A
(Enclosed)	270A	540A	810A	1215A	2250A

**Squirrel Cage Motor**

Maximum horsepower at:					
200V/60 Hz	75 hp	150 hp	—	—	—
230V/60 Hz	100 hp	200 hp	300 hp	450 hp	800 hp
380V/50 Hz	150 hp	300 hp	—	—	—
460V–575V/60 Hz	200 hp	400 hp	600 hp	900 hp	1600 hp

**Resistive Heating kW <sup>①</sup>**

Single-phase, two-pole					
120V	30 kW	60 kW	90 kW	③	③
240V	60 kW	120 kW	180 kW	③	③
480V	120 kW	240 kW	360 kW	③	③
600V	150 kW	300 kW	450 kW	③	③
Three-phase, three-pole					
120V	52 kW	105 kW	155 kW	③	③
240V	105 kW	210 kW	315 kW	③	③
480V	210 kW	415 kW	625 kW	③	③
600V	260 kW	515 kW	775 kW	③	③

**Capacitor Switching kVAR, Three-Phase**

240V	80 kVAR	160 kVAR	240 kVAR	360 kVAR	665 kVAR
480V	160 kVAR	320 kVAR	480 kVAR	720 kVAR	1325 kVAR
600V	200 kVAR	400 kVAR	600 kVAR	900 kVAR	1670 kVAR

**Transformer Switching kVA <sup>②</sup>**

Single-phase, two-pole					
120V	14 kVA	27 kVA	41 kVA	61 kVA	112 kVA
240V	27 kVA	54 kVA	81 kVA	122 kVA	225 kVA
480V	54 kVA	108 kVA	162 kVA	244 kVA	450 kVA
600V	68 kVA	135 kVA	203 kVA	304 kVA	562 kVA
Three-phase, three-pole					
120V	41 kVA	81 kVA	122 kVA	182 kVA	337 kVA
240V	47 kVA	94 kVA	140 kVA	210 kVA	342 kVA
480V	94 kVA	188 kVA	280 kVA	420 kVA	783 kVA
600V	117 kVA	234 kVA	351 kVA	526 kVA	975 kVA

**Notes**

- ① Resistive loads having inrush currents not exceeding 1.5 times continuous rating.
- ② These ratings are for transformers having inrush currents not more than 20 times peak of continuous current ratings. For inrush currents greater than 20 times, refer to factory.
- ③ For ratings refer to factory.

# 2.3

## NEMA Contactors and Starters

### A200 Series

2

#### DC Power Pole Ratings

The following represent typical production test values and should not be interpreted as a guarantee of actual performance.

#### DC Operated 120 and 240V Coils

Contactor Size	DC Contact Ampere Rating Two Poles in Series <sup>①</sup>	
	120V	240V
0	—	—
1	20	10
2	45	30
3	75	40
4	90	70

#### 380V, 50 Hz Starter Maximum Horsepower Ratings

#### Horsepower Ratings

NEMA Size	00	0	1	2	3	4	5	6	7	8
Maximum horsepower	1-1/2	5	10	25	50	75	150	300	450	700

#### Operating Coil Characteristics at Rated Coil Volts, Sizes 00–9

The following represent typical production test values and should not be interpreted as a guarantee of actual performance.

#### Operating Coil Characteristics

	Sizes 00, 0, 1	Size 2	Size 3	Size 4 <sup>②</sup>	Size 5	Size 6	Size 7	Size 8	Size 9
<b>AC Coil</b>									
Burden									
(Open VA)	160 VA	160 VA	625 VA	700 VA	1700 VA	2900 VA	③	③	③
(Closed VA)	25 VA	25 VA	50 VA	64 VA	180 VA	220 VA	③	③	③
(Closed Watts)	7.8 W	7.8 W	18 W	21 W	32 W	42 W	—	—	—
Pick-up volts <sup>④</sup>	85%	85%	85%	85%	78%	70%	—	—	—
Drop-out volts <sup>④</sup>	40–60%	40–60%	40–60%	40–60%	65 to 75%	60 to 70%	—	—	—
Pick-up time Hz <sup>⑤⑥</sup>	1–1-1/2	1-1/2–2	2–2-1/2	1–1-1/2	1.5	4.0	—	—	—
Drop-out time Hz <sup>⑤</sup>	3/4–1	3/4–1	3/4–1	3/4–1	0.75	0.75	—	—	—
<b>DC Coil</b>									
Burden									
(Open VA)	17 VA	17 VA	35 VA	35 VA	600 VA	2120 VA	400 VA	400 VA	2100 VA
(Closed VA)	17 VA	17 VA	35 VA	35 VA	22 VA	21 VA	400 VA	400 VA	350 VA
(Closed Watts)	18 W	18 W	35 W	35 W	20 W	20 W	400 W	400 W	350 W
Pick-Up Volts <sup>④</sup>	80%	80%	80%	80%	64%	73%	45%–65% <sup>⑦</sup>	45%–65% <sup>⑦</sup>	50%–65% <sup>⑦</sup>
Drop-Out Volts <sup>④</sup>	5–10%	5–10%	5–10%	5–10%	18%	13%	30%–45% <sup>⑦</sup>	30%–45% <sup>⑦</sup>	40%–50% <sup>⑦</sup>
Pick-Up Time Hz <sup>⑥</sup>	—	25–75 ms	25–75 ms	25–75 ms	2.7 Hz <sup>⑥</sup>	3 Hz <sup>⑥</sup>	21–41 Hz <sup>⑦⑧</sup>	17–29 Hz <sup>⑦⑧</sup>	16–18 Hz <sup>⑦⑧</sup>
Drop-Out Time Hz <sup>⑥</sup>	—	16–25 ms	16–25 ms	16–25 ms	9.3 Hz <sup>⑥</sup>	17.5 Hz <sup>⑥</sup>	7–12 Hz <sup>⑧⑨</sup>	7–12 Hz <sup>⑧⑨</sup>	18–20 Hz <sup>⑦⑨</sup>

#### Notes

- ① Non-inductive load.
- ② AC coil data pertains to Model K, DC coil data pertains to Model J.
- ③ DC operated only.
- ④ Percent of rated coil voltage.
- ⑤ At 60 Hz base.
- ⑥ To contact touch.
- ⑦ Lower figure when coil is cold. Higher figure when coil is hot.
- ⑧ Drop-out time to clear arc. Time varies with type of load and contact wear.

**Mechanical Characteristics**

**NEMA Standard ICS 2-110**

Direct-current operated contactors shall withstand 110% of their rated voltage continuously without injury to the operating coils and shall close successfully at 80% of their rated voltage.

Alternating-current operated contactors shall withstand 110% of their rated voltage continuously without injury to the operating coils and shall close successfully at 85% of their rated voltage.

**Mechanical Characteristics, Sizes 00–9**

	Size 00, 0, 1	Size 2	Size 3	Size 4	Size 5	Size 6	Size 7	Size 8	Size 9
Dimensions in inches (mm)									
Height	6.45 (163.8)	7.16 (181.9)	9.93 (252.2)	9.93 (252.2)	12.00 (304.8) ①	13.50 (342.9) ①	18.62 (472.9) ①	19.25 (489) ①	25.00 (635) ①
Width	3.31 (84.1)	3.31 (84.1)	4.62 (117.3)	4.62 (117.3)	7.00 (177.8) ①	7.00 (177.8) ①	23.50 (596.9) ①	23.50 (596.9) ①	32.00 (812.8) ①
Depth	4.61 (117.1)	4.96 (126)	6.75 (171.5)	6.75 (171.5)	7.75 (196.9) ①	8.75 (222.3) ①	11.00 (279.4) ①	11.00 (279.4) ①	13.00 (330.2) ①
Panel area—square inches	21.35	23.7	46.0	46.0	84.0	94.5	437.5	452.4	800
Weight—pounds	3.5	3.5	11.5	11.5	25	42	215	265	315
Cable connection	—	—	—	—	Front	Front	Front/rear	Front/rear	Front/rear
Maximum cable size/phase copper (AWG/MCM)	6 AWG	3 AWG	1/0	4/0	1–500 MCM	2–500 MCM	3–500 MCM	4–500 MCM	8–500 MCM
Auxiliary electrical circuits available	8	6	6	6	4	4	3	3	4
Latched version available	Yes	Yes	Yes	Yes	Yes	Yes	No	No	No

**Mechanical interlock combinations available**

Sizes	00, 0, 1, 2, 3, 4	5	6	7, 8	9
00, 0, 1, 2, 3, 4	Vert., Horiz.	Vert., Horiz.	Vert., Horiz.	Vert., Horiz.	Vert., Horiz.
5	—	—	—	—	—
6	—	—	—	—	—
7, 8	—	—	—	—	—
9	—	—	—	—	—

**Data from Tables 430–147 Through 150 of 1996 NEC: Motor Amperes at Full Load ②, Three-Phase AC**

hp	Single-Phase AC		Induction Type Squirrel Cage and Wound-Rotor Amperes				DC		hp	Single-Phase AC		Induction Type Squirrel Cage and Wound-Rotor Amperes				DC	
	115V	230V	200V	230V	460V	575V	120V	240V		115V	230V	200V	230V	460V	575V	120V	240V
1/6	4.4	2.2	—	—	—	—	—	—	30	—	—	92	80	40	32	—	106
1/4	5.8	2.9	—	—	—	—	3.1	1.6	40	—	—	120	104	52	41	—	140
1/3	7.2	3.6	—	—	—	—	4.1	2.0	50	—	—	150	130	65	52	—	173
1/2	9.8	4.9	2.5	2.2	1.1	0.9	5.4	2.7	60	—	—	177	154	77	62	—	206
3/4	13.8	6.9	3.7	3.2	1.6	1.3	7.6	3.8	75	—	—	221	192	96	77	—	255
1	16	8	4.8	4.2	2.1	1.7	9.5	4.7	100	—	—	285	248	124	99	—	341
1-1/2	20	10	6.9	6.0	3.0	2.4	13.2	6.6	125	—	—	359	312	156	125	—	425
2	24	12	7.8	6.8	3.4	2.7	17	8.5	150	—	—	414	360	180	144	—	506
3	34	17	11.0	9.6	4.8	3.9	25	12.2	200	—	—	552	480	240	192	—	675
5	56	28	17.5	15.2	7.6	6.1	40	20	250	—	—	—	—	302	242	—	—
7-1/2	80	40	25.3	22	11	9	58	29	300	—	—	—	—	361	289	—	—
10	100	50	32.2	28	14	11	76	38	350	—	—	—	—	414	336	—	—
15	—	—	48.3	42	21	17	—	55	400	—	—	—	—	477	382	—	—
20	—	—	62.1	54	27	22	—	72	450	—	—	—	—	515	412	—	—
25	—	—	78.2	68	34	27	—	89	500	—	—	—	—	590	472	—	—

**Notes**

- ① For Sizes 5–9 contactors only; for starter Sizes 5–9, consult Eaton.
- ② These current values are for motors running at usual speeds and with normal torque characteristics. Motors for special low speed or high torque may require higher current. In all cases, heaters should be selected on basis of information on motor nameplate or motor card data.

### Combination Ratings

#### Sizes 00–2

Short-Circuit Protective Device (SCPD)	Max. Rating SCPD	Circuit Breaker Interrupting Rating	Short-Circuit Withstand Capability	
			Current	Voltage
<b>Sizes 00, 0, 1</b>				
Class H fuse	60A	—	5000A	600V
Class J fuse	60A	—	100,000A	600V
Class R fuse	60A	—	100,000A	600V
Class T fuse	60A	—	100,000A	600V
Magnetic only <sup>①</sup> Type CB <sup>②</sup>	30A	Marked HMCP	100,000A 50,000A	480V 600V
Thermal/magnetic Type CB <sup>③</sup>	50A	65,000A 25,000A 100,000A 35,000A	65,000A 25,000A 100,000A 35,000A	480V 600V 480V 600V
Magnetic only Type CB + CL <sup>④</sup>	30A	HMCP + current limiter	100,000A	600V
Thermal/magnetic Type CLB <sup>⑤</sup>	50A	150,000A	100,000A	480V
<b>Size 2</b>				
Class H fuse	100A	—	5000A	600V
Class J fuse	100A	—	100,000A	600V
Class R fuse	100A	—	100,000A	600V
Class T fuse	100A	—	100,000A	600V
Magnetic only <sup>①</sup> Type CB <sup>②</sup>	50A	Marked HMCP	100,000A 50,000A	480V 600V
Thermal/magnetic Type CB <sup>③</sup>	90A	65,000A 25,000A 100,000A 35,000A	65,000A 25,000A 100,000A 35,000A	480V 600V 480V 600V
Magnetic only Type CB + CL <sup>④</sup>	50A	HMCP + current limiter	100,000A	600V
Thermal/magnetic Type CLB <sup>⑤</sup>	50A	150,000A	100,000A	480V

### Coil Suffix

#### Other Available Coil Voltages—AC and DC Coils <sup>⑦</sup>

Coils	Catalogue Number		Catalogue Number	
	Suffix	Coil Rating (Volts/Hertz)	Suffix	Coil Rating (Volts/Hertz)
<b>AC</b>	<b>A</b>	120/60, 110/50	<b>N</b>	110/50
	<b>B</b>	200-208/60	<b>P</b>	48/60
	<b>C</b>	240/60 and 480/60	<b>R</b>	120/60 and 240/60
	<b>D</b>	440/50	<b>U</b>	440-480/50 or 60 Rect. to DC
	<b>E</b>	600/60 Hz	<b>V</b>	110/60
	<b>G</b>	220/50	<b>W</b>	240/60
	<b>H</b>	380/50	<b>X</b>	480/60
	<b>I</b>	24/60	<b>Y</b>	415/50
	<b>J</b>	110-120/50 or 60 Rect. to DC	<b>Z</b>	277/60
	<b>K</b>	220-240/50 or 60 Rect. to DC	—	—
	<b>DC</b> <sup>⑧⑨</sup>	<b>L</b>	24 Vdc	<b>S</b>
<b>M</b>		48 Vdc	<b>T</b>	250 Vdc

#### Sizes 3 and 4

Short-Circuit Protective Device (SCPD)	Max. Rating SCPD	Circuit Breaker Interrupting Rating	Short-Circuit Withstand Capability	
			Current	Voltage
<b>Size 3</b>				
Class H fuse	60A	—	5000A	600V
Class J fuse	60A	—	100,000A	600V
Class R fuse	60A	—	100,000A	600V
Class T fuse	60A	—	100,000A	600V
Magnetic only <sup>①</sup> Type CB <sup>②</sup>	100A	Marked HMCP	100,000A 50,000A	480V 600V
Thermal/magnetic Type CB <sup>③</sup>	150A	65,000A 25,000A 100,000A 35,000A	65,000A 25,000A 100,000A 35,000A	480V 600V 480V 600V
Magnetic only Type CB + CL <sup>④</sup>	100A	HMCP + current limiter	100,000A	600V
Thermal/magnetic Type CLB <sup>⑤</sup>	150A	50,000A	100,000A	480V
<b>Size 4</b>				
Class H fuse	400A	—	10,000A	600V
Class J fuse	400A	—	100,000A	600V
Class R fuse	400A	—	100,000A	600V
Class T fuse	400A	—	100,000A	600V
Magnetic only <sup>①</sup> Type CB <sup>②</sup>	150A	Marked HMCP	100,000A 50,000A	480V 600V
Thermal/magnetic Type CB <sup>③</sup>	250A	65,000A 25,000A 100,000A 35,000A	65,000A 25,000A 100,000A 35,000A	480V 600V 480V 600V
Magnetic only Type CB + CL <sup>④</sup>	150A	HMCP + current limiter	100,000A	600V
Thermal/magnetic Type CB + CL <sup>⑤</sup>	250A	200,000A	100,000A	600V
Thermal/magnetic Type CLB <sup>⑥</sup>	250A	150,000A	100,000A	480V

### Notes

- ① Instantaneous adjustable trip.
- ② Circuit breaker.
- ③ Inverse time circuit breaker.
- ④ Instantaneous adjustable trip with current limiting attachment.
- ⑤ Inverse time with built-in current limiting attachment.
- ⑥ Inverse time current limiting breaker.
- ⑦ Availability may be limited.
- ⑧ DC coils for Size 5 and 6 contactors and starters are intermittent duty rated only. A mechanical latch is required.
- ⑨ DC coils. Use only on contactors originally supplied with a DC coil.

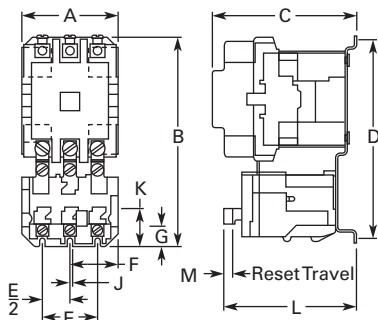
**Dimensions**

Approximate Dimensions in Inches (mm)

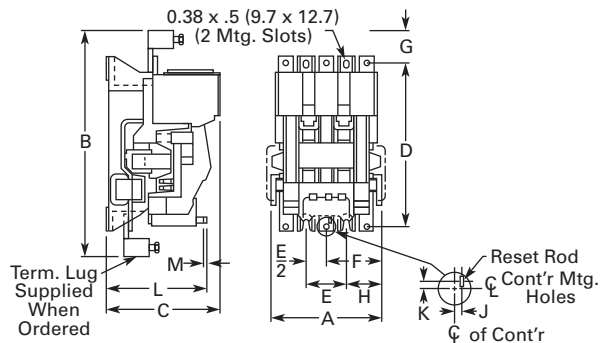
*Not to be used for construction purposes unless approved.*

**Open Non-Reversing Starters**

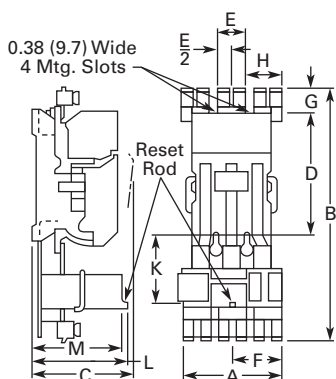
**Figure A—Sizes 00–4**



**Figure B—Size 5**



**Figure C—Size 6**



**Dimensions and Shipping Weights**

NEMA Size	No. of Poles	Fig.	Mounting Screws		A	B	C	D	E	F	G	H	J	K	L	M	Weight, Lbs (kg)
			No.	Size													
00, 0, 1	2, 3	A	3	#10	3.31 (84.1)	6.42 (163.1)	4.61 (117.1)	6.00 (152.4)	1.88 (47.8)	1.66 (42.2)	0.23 (5.8)	—	0.39 (9.9)	0.59 (15.0)	4.48 (113.8)	0.27 (6.9)	35.0 (15.9)
2	2, 3	A	3	#10	3.31 (84.1)	7.17 (182.1)	4.94 (125.5)	6.75 (171.5)	1.88 (47.8)	1.66 (42.2)	0.23 (5.8)	—	0.41 (10.4)	0.77 (19.6)	4.53 (115.1)	0.27 (6.9)	43.0 (19.5)
3, 4	2, 3	A	3	1/4 in.	4.63 (117.6)	9.94 (252.5)	6.75 (171.5)	9.25 (235.0)	2.88 (73.2)	.94 (23.9)	0.38 (9.7)	—	0.55 (14.0)	0.80 (20.3)	6.36 (161.5)	0.27 (6.9)	115.0 (52.2)
5	3	B	4	3/8 in.	7.59 (192.8)	16.22 (412.0)	7.75 (196.9)	11.00 (279.4)	2.75 (69.9)	3.81 (96.8)	2.69 (68.3)	2.42 (61.5)	0.33 (8.4)	0.33 (8.4)	7.00 (177.8)	0.27 (6.9)	29.0 (13.2)
6	3	C	4	3/8 in.	9.25 (235.0)	23.50 (596.9)	9.50 (241.3)	11.00 (279.4)	2.75 (69.9)	4.81 (122.2)	2.75 (69.9)	3.06 (77.7)	—	6.50 (165.1)	8.44 (214.4)	0.27 (6.9)	55.0 (25.0)
7	3	①	①	①	37.88 (962.2)	21.50 (546.1)	11.75 (298.5)	—	—	—	—	—	—	—	—	—	—
8	3	①	①	①	37.88 (962.2)	21.50 (546.1)	11.75 (298.5)	—	—	—	—	—	—	—	—	—	—
9	3	①	①	①	①	①	①	①	①	①	①	①	①	①	①	①	①

**Note**

① Refer to Eaton.

# 2.3

## NEMA Contactors and Starters

### A200 Series

Approximate Dimensions in Inches (mm)

**Not to be used for construction purposes unless approved.**

2

#### Open Reversing Starters

Figure A—Sizes 00–4 Horizontal

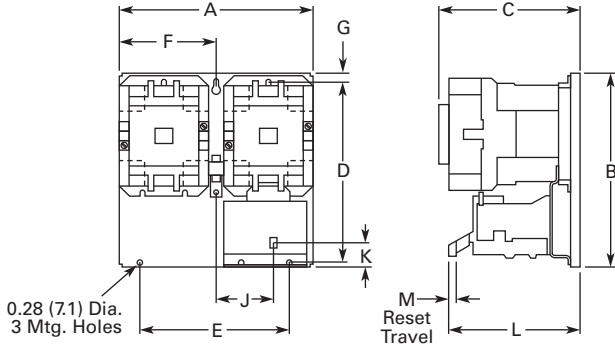
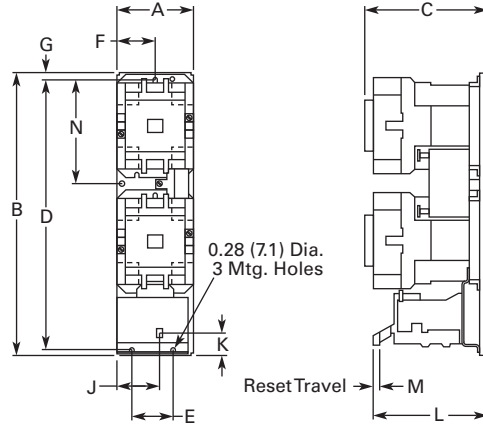


Figure B—Sizes 00–4 Vertical



#### Dimensions and Shipping Weights

NEMA Size	Number of Poles	Fig.	Mounting Screws		A	B	C	D	E	F	G	J	K	L	M	N	Weight, Lbs (kg)
			No.	Size													
00, 0, 1	3 x 3 Horiz.	A	3	#10	7.13 (181.1)	6.50 (165.1)	5.05 (128.3)	6.00 (152.4)	5.69 (144.5)	3.56 (90.4)	0.25 (6.4)	2.3 (58.4)	0.59 (15.0)	4.92 (125.0)	0.27 (6.9)	—	9.0 (4.0)
	3 x 3 Vert.	B	3	#10	3.33 (84.6)	11.63 (295.4)	5.05 (128.3)	11.13 (282.7)	1.88 (47.8)	1.66 (42.2)	0.25 (6.4)	0.39 (9.9)	0.59 (15.0)	4.92 (125.0)	0.27 (6.9)	4.52 (114.8)	9.8 (4.4)
2	3 x 3 Horiz.	A	3	#10	7.13 (181.1)	7.25 (184.2)	5.38 (136.7)	6.75 (171.5)	5.69 (144.5)	3.56 (90.4)	0.25 (6.4)	2.31 (58.7)	0.77 (19.6)	4.97 (126.2)	0.27 (6.9)	—	10.8 (4.9)
	3 x 3 Vert.	B	3	#10	3.33 (84.6)	12.38 (314.5)	5.38 (136.7)	11.88 (301.8)	1.88 (47.8)	1.66 (42.2)	0.25 (6.4)	0.39 (9.9)	0.77 (19.6)	4.97 (126.2)	0.27 (6.9)	4.52 (114.8)	12.2 (5.5)
3, 4	3 x 3 Horiz.	A	3	1/4 in.	9.75 (247.7)	10.13 (257.3)	7.25 (184.2)	9.25 (235.0)	8.00 (203.2)	4.88 (124.0)	0.44 (11.2)	3.11 (79.0)	0.80 (20.3)	6.86 (174.2)	0.27 (6.9)	—	26.0 (11.8)
	3 x 3 Vert.	B	3	1/4 in.	4.63 (117.6)	19.81 (503.2)	7.25 (184.2)	18.94 (481.1)	2.88 (73.2)	2.94 (74.7)	0.44 (11.2)	0.55 (14.0)	0.80 (20.3)	6.86 (174.2)	0.27 (6.9)	7.91 (200.9)	28.0 (12.7)
5	3 x 3 Horiz.	—	4	3/8 in.	35.25 (895.4)	25.50 (647.7)	8.75 (222.3)	—	—	—	—	—	—	—	—	—	73.0 (33.1)
6	3 x 3 Horiz.	—	4	3/8 in.	35.25 (895.4)	25.50 (647.7)	10.50 (266.7)	—	—	—	—	—	—	—	—	—	127.0 (57.7)
7	①	①	①	①	①	①	①	①	①	①	①	①	①	①	①	①	①
8	①	①	①	①	①	①	①	①	①	①	①	①	①	①	①	①	①
9	①	①	①	①	①	①	①	①	①	①	①	①	①	①	①	①	①

**Note**

① Refer to Eaton.

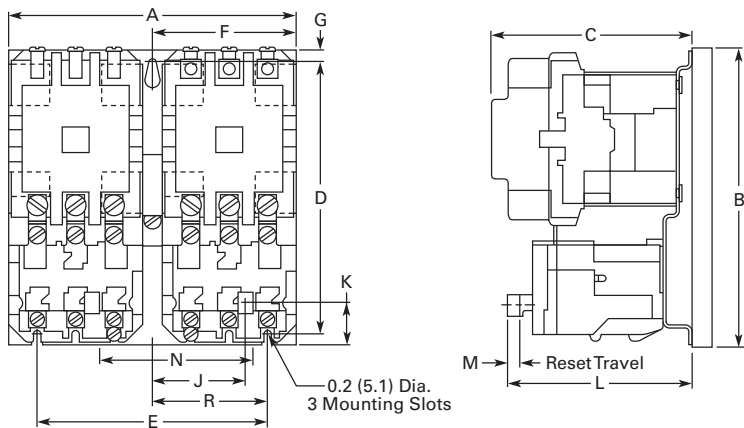


Approximate Dimensions in Inches (mm)

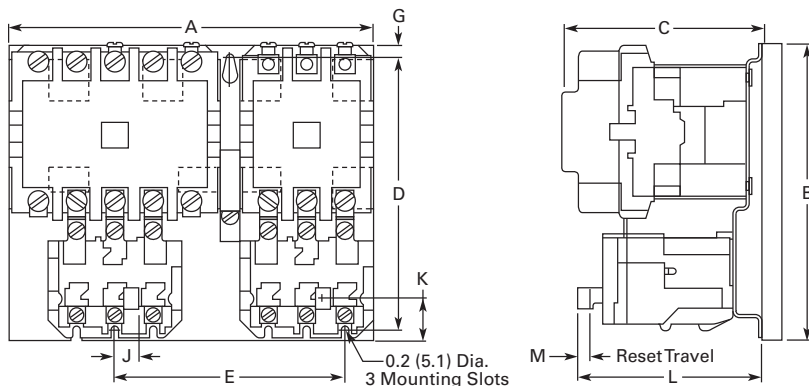
**Not to be used for construction purposes unless approved.**

**Open Multi-Speed Starters**

**Figure A—Sizes 00–4**



**Figure B—Sizes 2**



**Dimensions and Shipping Weights**

NEMA Size	Number of Poles	Fig.	Mounting Screws		A	B	C	D	E	F	G	J	K	L	M	N	P	R	Weight, Lbs (kg)
			No.	Size															
00, 0, 1	3 x 3 Horiz.	A	3	#10	7.13 (181.1)	6.50 (165.1)	5.05 (128.3)	6.00 (152.4)	5.69 (144.5)	3.56 (90.4)	0.25 (6.4)	2.30 (58.4)	0.33 (8.4)	4.92 (125.0)	0.27 (6.9)	3.81 (96.8)	—	2.91 (73.9)	10.0 (4.5)
	5 x 3 Horiz.	B	3	#10	8.00 (203.2)	6.50 (165.1)	5.05 (128.3)	6.00 (152.4)	6.53 (165.9)	3.56 (90.4)	0.25 (6.4)	2.30 (58.4)	0.48 (12.2)	4.92 (125.0)	0.27 (6.9)	4.66 (118.4)	—	2.91 (73.9)	11.0 (5.0)
2	3 x 3 Horiz.	A	3	#10	7.13 (181.1)	7.25 (184.2)	5.38 (136.7)	6.75 (171.5)	5.69 (144.5)	3.56 (90.4)	0.25 (6.4)	2.69 (68.3)	0.69 (17.5)	4.97 (126.2)	0.27 (6.9)	3.81 (96.8)	—	2.91 (73.9)	11.0 (5.0)
	5 x 3 Horiz.	B	3	#10	8.88 (225.6)	7.25 (184.2)	5.38 (136.7)	6.75 (171.5)	6.56 (166.6)	3.56 (90.4)	0.25 (6.4)	2.69 (68.3)	0.69 (17.5)	4.97 (126.2)	0.27 (6.9)	4.66 (118.4)	—	2.84 (72.1)	13.0 (5.9)
3, 4	3 x 3 Horiz.	A	3	1/4 in.	9.75 (247.7)	10.13 (257.3)	7.25 (184.2)	9.25 (235.0)	8.00 (203.2)	4.88 (124.0)	0.44 (11.2)	3.11 (79.0)	0.80 (20.3)	6.86 (174.2)	0.27 (6.9)	5.13 (130.3)	—	4.00 (101.6)	28.0 (12.7)
	5 x 3 Horiz.	B	3	1/4 in.	12.38 (314.5)	10.13 (257.3)	7.25 (184.2)	9.25 (235.0)	9.31 (236.5)	4.88 (124.0)	0.44 (11.2)	3.11 (79.0)	0.80 (20.3)	6.86 (174.2)	0.27 (6.9)	6.44 (163.6)	—	4.00 (101.6)	33.5 (15.2)
5	①	①	①	①	①	①	①	①	①	①	①	①	①	①	①	①	①	①	①
6	①	①	①	①	①	①	①	①	①	①	①	①	①	①	①	①	①	①	①

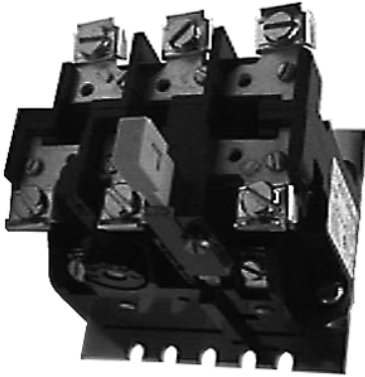
**Notes**

Three-pole x three-pole devices are for Wye-Wye two-winding motors only.

① Refer to Eaton.

## Relays—Thermal and Fast Trip

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## Relays—Thermal and Fast Trip

## Product Overview

Type B and Type A, Class 20 Thermal Overload Relays from Eaton's Electrical Sector will protect the motor against abnormal overload conditions. Bimetallic actuated, they are available as either ambient compensated or non-compensated in either single-pole or block type three-pole design. Type B use one pole of the three-pole block for single-phase.

Single-pole relays are also available as Fast Trip Class 10 ambient compensated type, which provides approximately 125% motor protection with a tripping time of less than 10 seconds, at 600% of heater current rating.

Fast trip relays can be identified by the green reset rods. They are available for panel or starter mounting. The three-pole fast trip design is composed of three single-pole relays on a common baseplate, with a common reset bar.

The bimetal element is actuated by precisely calibrated heater elements which are connected directly in the circuit to be protected. Thermal actuation of this device opens the contacts in the coil circuit of a contactor or relay which results in the disconnection of power to the overloaded circuit.

Interchangeable thermal heater elements for single-pole standard trip and block type overload relays are available to cover motor full load currents from 0.29 to 133A in approximately 10% steps (see Heater Application Table). Fast trip overload relays do not have interchangeable heater elements but are available in a series of ratings to cover motor full load currents from 1.6 to 150A in approximately 50% steps.

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## Features

**Manual or Automatic Reset**

Type B is furnished with a manual reset. Type A is normally furnished set for manual reset operation and may be quickly adjusted for automatic reset when required. Automatic reset should not be used with two-wire control or where automatic restarting would endanger either personnel or equipment.

**Trip Indication**

An immediate visible indication of trip is provided on the overload relay. When an overload occurs, which causes the relay to operate, a trip indicator projects out and thus shows positive visual indication of trip. Type B has a mechanical trip bar to manually check the NC contact operation on the overload relay.

**Adjustable Trip**

On Type A, the trip rating of a specific heater element can be adjusted over a range of approximately 85% to 115% of its respective rating to permit the desired close protection.

This is accomplished by turning the adjusting knob on the relay to the respective stop position.

**Positive Contact Break**

A follow-through contact, provided on the stationary terminal of the snap action control switch, provides reliable electrical continuity during toggling, thus eliminating false trip sometimes prevalent with thermally operated switches. This contact also allows contact wipe for further reliability.

**Ambient Compensation**

Motor overload protection can be provided with the same trip characteristics in ambient temperature from  $-40^{\circ}$  to  $77^{\circ}\text{C}$  ( $-40^{\circ}$  to  $167^{\circ}\text{F}$ ). A compensating bimetal maintains a constant "travel to trip" distance independent of ambient conditions. The compensating feature is fully automatic and no adjustments are required over wide fluctuations in ambient temperatures. Compensated relays are identified by black reset rods on Type A and light gray reset rods on Type B, while non-compensated relays use red reset rods. AA three-pole units have gray reset rods. AA one-pole units have black reset rods.

**Control Contact**

Single-pole and block type relays are supplied as standard with a SPST NC control contact. A SPDT NO-NC with common is available as a factory modification on Type A. An isolated NO contact can be supplied on Type B as either a factory modification or as a field kit.

**Standards and Certifications**

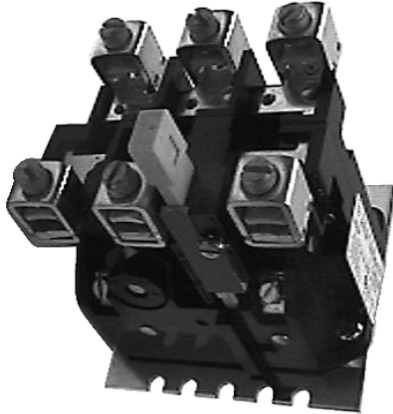
- UL 508
- CSA
- ANSI/NEMA ICS 2-222

**Instruction Leaflets**

14885B	Fast Trip A Sizes 0–4, 3-Pole OL Relay
14567E	Type A Sizes 1–2, 1-Pole OL Relay Mod A
14568	Type A Sizes 1–2, 3-Pole OL Relay Mod J
14570D	Type A Sizes 3–4, 3-Pole OL Relay Mod J
14569C	Type A Sizes 3–4, 1-Pole OL Relay Mod A
17093A	Type B OLR for Sizes 7, 8 and 9 Contactors
16955A	Type B Sizes 1–2, 1-Pole OL Relay
16954A	Type B Sizes 1–2, 3-Pole OL Relay
15392B	Type B Sizes 3–4, 3-Pole OL Relay
13676F	Fast Trip Sizes 0–4, 1-Pole OL Relay

Thermal Type B, Class 20, Manual Reset

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### Thermal Type B, Class 20, Manual Reset

#### Application Description

The Type B overload relay is designed to protect industrial motors against overload conditions. Using modern block type, bimetallic design, this relay will provide Class 20 operation in either single-phase or three-phase applications.

#### Operation

The Type B overload relay is a bimetallic actuated device. The bimetal elements are operated by precisely calibrated heaters. The heater elements are connected either directly in the circuit to be measured, or through current transformers on applications NEMA Size 5 and larger.

As the bimetals are heated by motor current flow, a deflection force is produced. Upon a sustained level of abnormal current flow, the deflection becomes great enough to open the snap-action output contact.

#### Ambient Compensation

The Type B ambient compensated design is supplied as standard on all A200 starters. This design uses a second compensating bimetal responsive to ambient air temperature in the surrounding enclosure. This feature reduces nuisance tripping in applications using compact control panels and motor control centers where internal temperature rise is significant compared to motor ambient temperature. The compensating characteristic is maintained in ambient temperatures from 40° to 77°C.

#### Features

- Ambient compensation standard
- Alarm contact field mountable
- Class 20—600V design
- Inverse time delay trip
- Test trip device for weld check
- Hi-visibility up-front trip indication
- Trip-free reset mechanism

**Product Selection**

**Heaters**

Enter heaters as separate item by listing Catalogue number from tables, **Pages V5-T2-143** and **V5-T2-144**, as required per starter.

**Relays**

**Type B Overload Relay Panel Mounting**



**Thermal Type B Overload Relay**

Motor Full Load Amps	Panel Mounted		Starter Mounted Replacement for Type B Overload Relays		Replacement for Type A Overload Relays in Manual Reset Mode (Three-Pole Only) ①	
	Ambient Comp. Catalogue Number	Non-Comp. Catalogue Number	Ambient Comp. Catalogue Number	Non-Comp. Catalogue Number	Ambient Comp. Catalogue Number	Non-Comp. Catalogue Number
<b>Single-Pole (One NC Contact)</b>						
0.25–26.2	<b>BA11JP</b>	<b>BN11JP</b>	<b>BA11A</b>	<b>BN11A</b>	—	—
26.3–45	<b>BA21JP</b>	<b>BN21JP</b>	<b>BA21A</b>	<b>BN21A</b>	—	—
19–90	Use three-pole design, wire three poles in series	Use three-pole design, wire three poles in series	Use three-pole design, wire three poles in series	Use three-pole design, wire three poles in series	Use three-pole design, wire three poles in series	Use three-pole design, wire three poles in series
19–135	Use three-pole design, wire three poles in series	Use three-pole design, wire three poles in series	Use three-pole design, wire three poles in series	Use three-pole design, wire three poles in series	Use three-pole design, wire three poles in series	Use three-pole design, wire three poles in series
<b>Three-Pole (One NC Contact)</b>						
0.25–26.2	<b>BA13JP</b>	<b>BN13JP</b>	<b>BA13A</b> ②	<b>BN13A</b> ②	<b>BA13J</b>	<b>BN13J</b>
26.3–45	<b>BA23JP</b>	<b>BN23JP</b>	<b>BA23A</b>	<b>BN23A</b>	<b>BA23J</b>	<b>BN23J</b>
19–90	<b>BA33P</b>	<b>BN33P</b>	<b>BA33A</b>	<b>BN33A</b>	<b>BA33A</b>	<b>BN33A</b>
19–135	<b>BA43P</b>	<b>BN43P</b>	<b>BA43A</b>	<b>BN43A</b>	<b>BA43A</b>	<b>BN43A</b>

**Accessories**

**Alarm Contact Kit Selection ①**

Type B Overload Relay Size	Catalogue Number
1, 2	<b>B3N0-2</b>
3, 4	<b>B3N0-4</b>

**Notes**

- ① Includes contactor mounting bracket, overload relay and connection straps to contactor.
- ② For replacement on B200 size 00, 0, 1 use BA23A instead of BA13A and use BN23A instead of BN13A.

#### Technical Data

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#### Control Contact Ratings—NEMA B600 NO and NC Control Contact Rating

AC Volts	Make	Break
24–120	30A	3A
120–600	3600 VA	360 VA

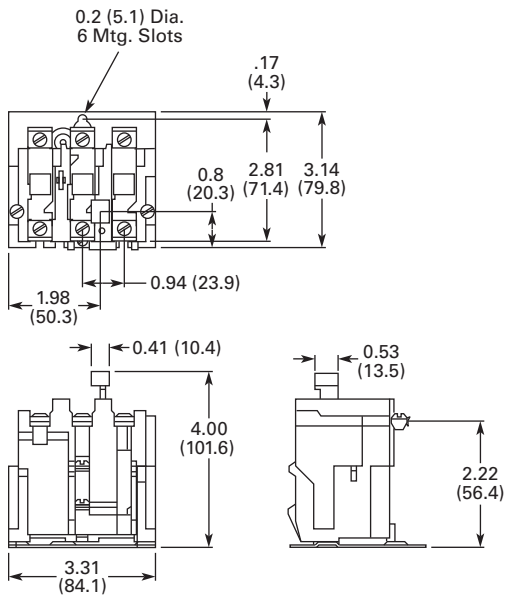
#### Dimensions

Approximate Dimensions in Inches (mm)

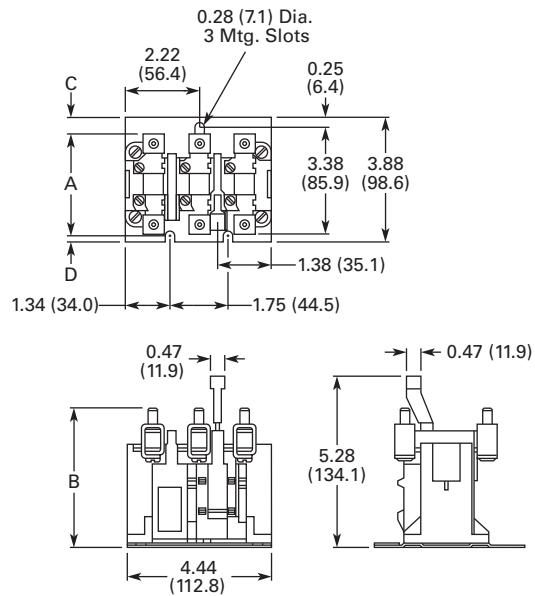
**Not to be used for construction purposes unless approved.**

#### Thermal Type B Overload Relays

##### Sizes 1 and 2—Three-Pole, Panel Mounted



##### Sizes 3 and 4—Three-Pole, Panel Mounted



#### Dimensions

Relay Size	A	B	C	D
3	3.13 (79.5)	4.06 (103.1)	0.44 (11.2)	0.31 (7.9)
4	3.38 (85.9)	4.38 (111.3)	0.31 (7.9)	0.19 (4.8)

#### Note

① Alarm contact available as factory modification of field mountable. For factory modification, add suffix B.

Thermal Type A, Class 20, Auto/Manual Reset



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**Thermal Type A, Class 20, Auto/Manual Reset**

**Application Description**

The Type A overload relay is designed to protect industrial motors against overload conditions. Using modern block type, bimetallic design, this relay will provide Class 20 operation in either single- or three-phase applications.

**Features**

- Field selectable manual/ auto reset
- Alarm contact factory available
- Class 20—600V design
- Inverse time delay trip
- Adjustable trip rating  $\pm 15\%$
- Colour coded reset rod:
  - Compensated (gray)
  - Non-compensated (red)

**Operation**

The Type A overload relay is a bimetallic actuated device. The bimetal elements are operated by precisely calibrated heaters. The heater elements are connected either directly in the circuit to be measured, or through current transformers on applications NEMA Size 5 and larger.

As the bimetals are heated by motor current flow, a deflection force is produced. Upon a sustained level of abnormal current flow, the deflection becomes great enough to open the snap-action output contact.

**Automatic Reset**

The Type A overload relay can be supplied as an option on all A200 starters to provide automatic reset operation. The overload relay is always shipped in the non-automatic mode. To set up auto operation, reposition the reset rod by loosening and re-tightening a hold-down clamp at the base of overload relay.

## Product Selection

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### Heaters

Enter heaters as separate item by listing Catalogue number from tables, **Pages V5-T2-143** and **V5-T2-144**, as required per starter.

### Relays

#### Type A Overload Relay Single-Pole Panel Mounting



#### Thermal Type A Overload Relay <sup>①</sup>

Motor Full Load Amps	Panel Mounted		Starter Replacement	
	Ambient Comp. Catalogue Number	Non-Comp. Catalogue Number	Ambient Comp. Catalogue Number	Non-Comp. Catalogue Number
<b>Single-Pole (One NC Contact)</b>				
0.25–26.2	AA11P	AN11P	AA11A	AN11A
26.3–45	AA21P	AN21P	AA21A	AN21A
19–90	AA31P	AN31P	AA31A	AN31A
19–135	AA41P	AN41P	AA41A	AN41A
<b>Three-Pole (One NC Contact)</b>				
0.25–26.2	AA13P <sup>②</sup>	AN13P <sup>②</sup>	AA13A <sup>②</sup>	AN13A <sup>②</sup>
26.3–45	AA23P <sup>②</sup>	AN23P <sup>②</sup>	AA23A <sup>②</sup>	AN23A <sup>②</sup>
19–90	AA33P <sup>②</sup>	AN33P <sup>②</sup>	AA33A <sup>②</sup>	AN33A <sup>②</sup>
19–135	AA43P <sup>②</sup>	AN43P <sup>②</sup>	AA43A <sup>②</sup>	AN43A <sup>②</sup>

## Technical Data and Specifications

### Control Contact Ratings

AC Volts	Normally Closed		Normally Open	
	Make	Break	Make	Break
<b>Three-Pole Control Contact Ratings</b>				
24–120	20A	2A	0.5A	0.5A
120–600	2400 VA	240 VA	600 VA	60 VA
<b>Single-Pole Control Contact Ratings</b>				
24–120	30A	3A	10A	1A
120–600	3600 VA	360 VA	1200 VA	120 VA

#### Notes

- <sup>①</sup> For alarm contact (Form C), add Suffix **B**. Available only as factory modification on Type A relay.  
<sup>②</sup> Three-pole Type B overload relay is a suitable alternative to a three-pole Type A overload relay in manual reset mode. For example, BA13JP for AA13P, BN23J for AN23A, and so on. (See **Page V5-T2-135**.)



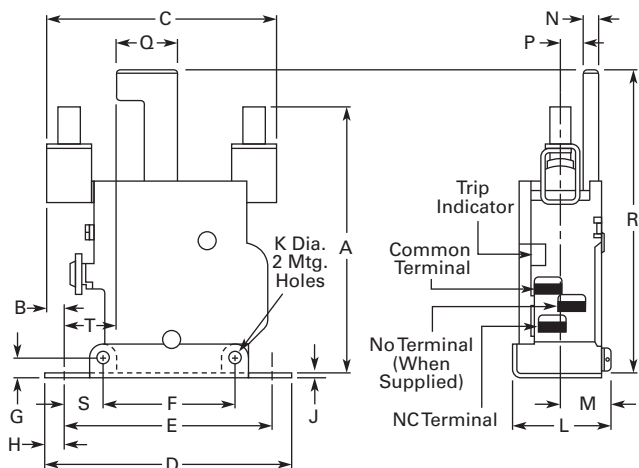
**Dimensions**

Approximate Dimensions in Inches (mm)

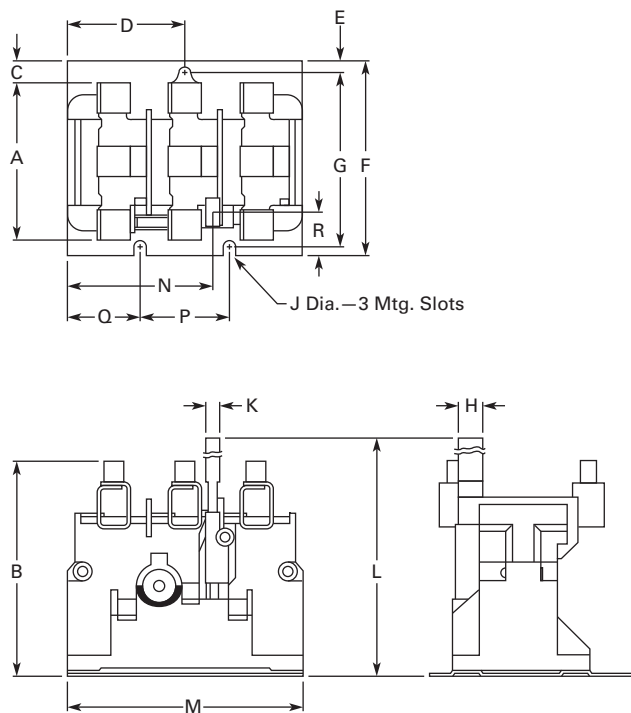
*Not to be used for construction purposes unless approved.*

**Type A**

**Single-Pole (Sizes 4 Shown)**



**Three-Pole (Size 4 Shown)**



**Dimensions**

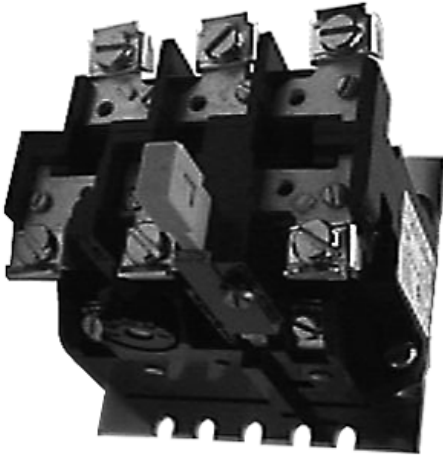
Dimension	Relay Size			
	1	2	3	4
A	2.72 (69.1)	3.48 (88.4)	4.19 (106.4)	4.5 (114.3)
B	0.94 (23.9)	0.67 (17.0)	0.25 (6.4)	0.38 (9.7)
C	2.75 (69.9)	3.5 (88.9)	3.53 (89.7)	3.78 (96.0)
D	3.25 (82.6)	3.25 (82.6)	4.13 (104.9)	4.13 (104.9)
E	2.63 (66.8)	2.63 (66.8)	3.38 (85.9)	3.38 (85.9)
F	1.34 (34.0)	1.34 (34.0)	2.19 (55.6)	2.19 (55.6)
G	0.25 (6.4)	0.25 (6.4)	0.28 (7.1)	0.28 (7.1)
H	0.31 (7.9)	0.31 (7.9)	0.38 (9.7)	0.38 (9.7)
J	0.06 (1.5)	0.06 (1.5)	0.06 (1.5)	0.06 (1.5)
K	0.22 (5.6)	0.22 (5.6)	0.27 (6.8)	0.27 (6.8)
L	1.34 (34.0)	1.34 (34.0)	1.69 (42.9)	1.69 (42.9)
M	0.66 (16.8)	0.66 (16.8)	0.88 (22.4)	0.88 (22.4)
N	0.16 (4.1)	0.16 (4.1)	0.27 (6.8)	0.27 (6.8)
P	0.22 (5.6)	0.22 (5.6)	0.34 (8.6)	0.34 (8.6)
Q	0.06 (1.5)	0.06 (1.5)	0.69 (17.5)	0.69 (17.5)
R	4.00 (101.6)	4.00 (101.6)	5.19 (131.8)	5.19 (131.8)
S	0.47 (11.9)	0.47 (11.9)	0.59 (15.0)	0.59 (15.0)
T	1.11 (28.2)	1.11 (28.2)	0.69 (17.5)	0.69 (17.5)

**Dimensions**

Dimension	Relay Size			
	1	2	3	4
A	2.38 (60.5)	2.44 (62.0)	3.13 (79.5)	3.38 (85.9)
B	3.13 (79.5)	3.17 (80.5)	4.06 (103.1)	4.38 (111.3)
C	0.36 (9.1)	0.33 (8.4)	0.44 (11.2)	0.31 (7.9)
D	1.66 (42.2)	1.66 (42.2)	2.22 (56.4)	2.22 (56.4)
E	0.17 (4.3)	0.17 (4.3)	0.25 (6.4)	0.25 (6.4)
F	2.81 (71.4)	2.81 (71.4)	3.38 (85.9)	3.38 (85.9)
G	3.08 (78.2)	3.08 (78.2)	3.88 (98.6)	3.88 (98.6)
H	0.47 (11.9)	0.47 (11.9)	0.47 (11.9)	0.47 (11.9)
J	0.20 (5.1)	0.20 (5.1)	0.28 (7.1)	0.28 (7.1)
K	0.28 (7.1)	0.28 (7.1)	0.47 (11.9)	0.47 (11.9)
L	4.00 (101.6)	4.00 (101.6)	5.28 (134.1)	5.28 (134.1)
M	3.31 (84.1)	3.31 (84.1)	4.44 (112.8)	4.44 (112.8)
N	1.80 (45.7)	1.80 (45.7)	2.77 (70.4)	2.77 (70.4)
P	1.89 (48.0)	1.89 (48.0)	1.75 (44.5)	1.75 (44.5)
Q	1.00 (25.4)	1.00 (25.4)	1.34 (34.0)	1.34 (34.0)
R	—	—	1.03 (26.2)	1.03 (26.2)

Type FT Fast Trip, Class 10

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### Type FT Fast Trip, Class 10

#### Application Description

The Type FT overload relay is designed to protect special purpose motors having restricted thermal and locked rotor capabilities. Using modern block type, bimetallic design, this relay will provide Class 10 operation in single- or three-phase applications.

#### Operation

The Type FT overload relay is a bimetallic actuated device. The bimetal elements are operated directly from line current, thus separate calibrating heater elements are not utilized. The overload relay may be wired directly in the motor circuit, or through-current transformers on applications larger than 150A.

As the bimetals are heated by motor current flow, a deflection force is produced. Upon a sustained level of abnormal current flow, the deflection becomes great enough to open the snap action output contact.

#### Features

- Class 10—600V design
- Inverse time delay trip
- Colour coded reset rod—green
- Alarm contact factory available
- Field selectable manual/auto reset
- Adjustable trip rating  $\pm 20\%$
- Ambient compensation included

## Product Selection

Type FT Single-Pole



Type FT Single-Pole (One NC Contact); Three-Phase (Three NC Contacts in Series) <sup>①</sup>

Motor Full Load Amperes	Panel Mounted Single-Pole	Three-Pole	Starter Replacement	Single-Pole Catalogue Number
	Catalogue Number	Catalogue Number	NEMA Size	
0.76–1.1	FT11P-1.1	FT13P-1.1	—	FT11A-1.1
1.1–1.6	FT11P-1.6	FT13P-1.6	—	FT11A-1.6
1.6–2.4	FT11P-2.4	FT13P-2.4	0, 1	FT11A-2.4
2.4–3.6	FT11P-3.6	FT13P-3.6	0, 1	FT11A-3.6
3.6–5.4	FT11P-5.4	FT13P-5.4	0, 1	FT11A-5.4
5.4–8.0	FT11P-8.0	FT13P-8	0, 1	FT11A-8
8.0–12	FT11P-12	FT13P-12	0, 1	FT11A-12
12–18	FT11P-18	FT13P-18	1	FT11A-18
16–24	—	FT13P-24	—	—
22–32	FT11P-32	FT13P-32	0, 1	FT11A-32
24–36	FT21P-36	FT23P-36	2	FT21A-36
36–54	FT21P-54	FT23P-54	12	FT21A-54
22–32	FT31P-32	FT33P-32	3	FT31A-32
32–48	FT31P-48	FT33P-48	3	FT31A-48
48–72	FT31P-72	FT33P-72	3	FT31A-72
72–110	FT41P-110	FT43P-110	4	FT41A-110
100–150	FT41P-150	FT43P-150	4	FT41A-150

## Technical Data and Specifications

### Control Contact Ratings

AC Volts	Normally Closed	Break	Normally Open	Break
	Make		Make	
24–120	30A	3A	10A	1A
120–600	3600 VA	360 VA	1200 VA	120 VA

**Note**

① Single-pole (1NO-NC contact): add suffix **B**. Three-pole (3NO-NC contacts): add suffix **B**. Example: FT13PB-12.

# 2.3

## NEMA Contactors and Starters

### A200 Series

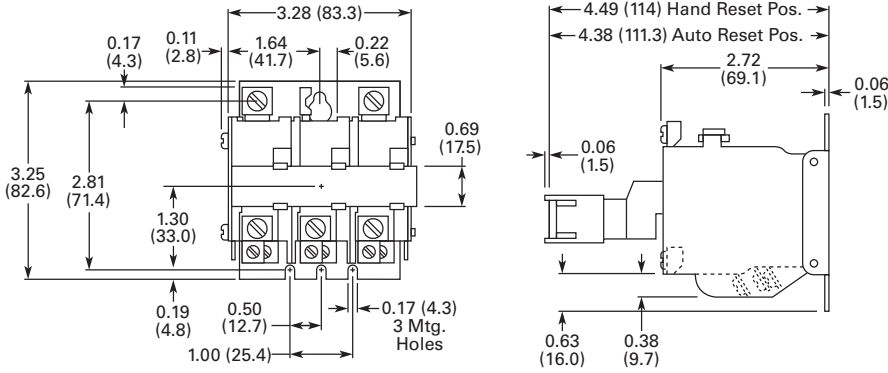
#### Dimensions

Approximate Dimensions in Inches (mm)

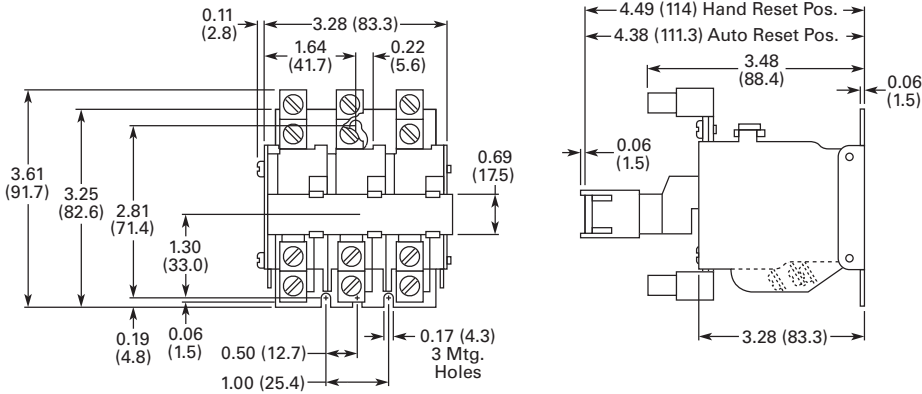
**2** *Not to be used for construction purposes unless approved.*

#### Type FT Overload Relays

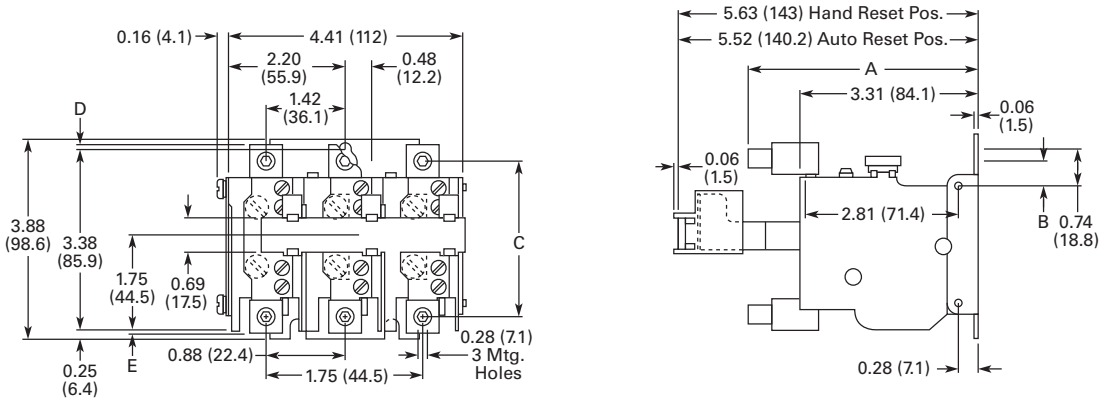
##### Three-Pole, Size 1



##### Three-Pole, Size 2



##### Three-Pole, Sizes 3, 4



#### Dimensions

Relay Size	A	B	C	D	E
3	4.25 (108.0)	0.53 (13.5)	2.91 (73.9)	0.09 (2.3)	0.06 (1.5)
4	4.50 (114.3)	0.59 (15.0)	3.03 (77.0)	0.22 (5.6)	0.19 (4.8)

**Heater Selection**

**General Information on Heater Coil Selection**

For maximum motor protection and compliance with Article 430-32 of the National Electrical Code, select heater coils from the tables in this section on the basis of motor nameplate full load current.

When the full load current is unknown, selection may be made on the basis of average full load currents as shown on **Pages V5-T2-156 and V5-T2-157. Caution—The average ratings could be high or low for a specific**

**motor and therefore selection on this basis always involves risk. For fully reliable motor protection, select heater coils on the basis of full load current rating as shown on the motor nameplate.**

Heater coils are rated to protect 40°C rise motors, and open and drip-proof motors having a **service factor of 1.15** where the motor and the controller are at the same ambient temperature.

For other conditions:

1. For 50°C, 55°C, 75°C rise motors and **enclosed motors having a service factor of 1.0, select one size smaller coil.**
2. Ambient temperature of controller lower than motor by 26°C (47°F), use one size smaller coil.
3. Ambient temperature of controller higher than motor by 26°C (47°F), use one size larger coil.

Ultimate tripping current of heater coils is approximately 1.25 times the minimum current rating listed in the tables.

**Type A and B Overload Relays, Sizes 3 and 4**

Size Starter	Ambient Compensated Enclosed Starters	Non-Compensating Enclosed Starters	Heater (One Heater per Catalogue Number)
	All Applications		Catalogue Number
	Full Load Current of Motor Amps		
For Size 4 Starters	12.8–14.1	11.9–13.0	FH68
	14.2–15.5	13.1–14.3	FH69
	15.6–17.1	14.4–15.9	FH70
	17.2–18.9	16.0–17.4	FH71
	19.0–20.8	17.5–19.1	FH72
	20.9–22.9	19.2–21.1	FH73
	23.0–25.2	21.2–23.2	FH74
	25.3–27.8	23.3–25.6	FH75
	27.9–30.6	25.7–28.1	FH76
	30.7–33.5	28.2–30.8	FH77
	33.6–37.5	30.9–34.5	FH78
	37.6–41.5	34.6–38.2	FH79
	41.6–56.3	38.3–42.6	FH80
	46.4–50	42.7–46	FH81
	51–55	47–51	FH82
	56–61	52–56	FH83
For Size 3 Starters	62–66	57–61	FH84
	67–73	62–67	FH85
	74–78	68–72	FH86
	79–84	73–77	FH87
	85–92	78–84	FH88
	93–101	85–91	FH89
	102–110	92–99	FH90
	111–122	100–110	FH91
	123–129	111–122	FH92
	130–133	123–128	FH93
—	129–133	FH94	

**Type A and B Overload Relays, Sizes 5 and 6**

Compensated Overload Relay		Heater (One Heater per Catalogue Number)
Open Starter	Enclosed Starter	
Full Load Current of Motor (Amps)		Catalogue Number
<b>Size 5 (with 300/5 Current Transformers)</b>		
—	—	FH23
118–129	118–129	FH24
130–141	130–141	FH25
142–155	142–155	FH26
156–170	156–170	FH27
171–187	171–187	FH28
188–205	188–205	FH29
206–224	206–224	FH30
225–244	225–244	FH31
245–263	245–263	FH32
264–292	264–292	FH33
293–300	—	FH34
<b>Size 6 (with 600/5 Current Transformers)</b>		
—	—	FH23
236–259	236–259	FH24
260–283	260–283	FH25
284–310	284–310	FH26
311–340	311–340	FH27
341–374	341–374	FH28
375–411	375–411	FH29
412–448	412–448	FH30
449–489	449–489	FH31
490–527	490–527	FH32
528–585	528–540	FH33
586–600	—	FH34

**Note**

① Size 7 and larger—advise full load current.

# 2.3

## NEMA Contactors and Starters

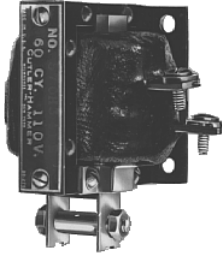
### A200 Series

#### Type A and B Overload Relays, Sizes 0, 1 and 2

2

Size Starter	Non-Compensated Open Starters and Ambient Comp. Open and Enclosed Starters Block Type Overload sing Three Heaters	Single-Pole Type Overload	Heater (One Heater per Catalogue Number) Catalogue Number	Non-Compensating Enclosed Starters Block Type Overload Using Three Heaters	Single-Pole Type Overload	Heater Catalogue Number
<b>Full Load Current of Motor (Amps)</b>						
	0.25–0.27	0.29–0.31	FH03	0.24–0.25	0.28–0.30	FH03
	0.28–0.31	0.32–0.35	FH04	0.26–0.28	0.31–0.34	FH04
	0.32–0.34	0.36–0.39	FH05	0.29–0.31	0.35–0.37	FH05
	0.35–0.38	0.40–0.43	FH06	0.32–0.35	0.38–0.42	FH06
	0.39–0.42	0.44–0.48	FH07	0.36–0.39	0.43–0.47	FH07
	0.43–0.46	0.49–0.53	FH08	0.40–0.43	0.48–0.52	FH08
	0.47–0.50	0.54–0.58	FH09	0.44–0.47	0.53–0.56	FH09
	0.51–0.55	0.59–0.64	FH10	0.48–0.51	0.57–0.63	FH10
	0.56–0.62	0.65–0.71	FH11	0.52–0.57	0.64–0.70	FH11
	0.63–0.68	0.72–0.79	FH12	0.58–0.63	0.71–0.77	FH12
	0.69–0.75	0.80–0.87	FH13	0.64–0.70	0.78–0.85	FH13
	0.76–0.83	0.88–0.96	FH14	0.71–0.77	0.86–0.94	FH14
	0.84–0.91	0.97–1.06	FH15	0.78–0.85	0.95–1.03	FH15
	0.92–1.00	1.07–1.16	FH16	0.86–0.93	1.04–1.13	FH16
	1.01–1.11	1.17–1.28	FH17	0.94–1.03	1.14–1.25	FH17
	1.12–1.22	1.29–1.41	FH18	1.04–1.13	1.26–1.38	FH18
	1.23–1.34	1.42–1.55	FH19	1.14–1.25	1.39–1.52	FH19
	1.35–1.47	1.56–1.71	FH20	1.26–1.37	1.53–1.67	FH20
	1.48–1.62	1.72–1.87	FH21	1.38–1.51	1.68–1.83	FH21
	1.63–1.78	1.88–2.06	FH22	1.52–1.65	1.84–2.01	FH22
	1.79–1.95	2.07–2.26	FH23	1.66–1.81	2.02–2.21	FH23
	1.96–2.15	2.27–2.48	FH24	1.82–1.99	2.22–2.43	FH24
	2.16–2.35	2.49–2.72	FH25	2.00–2.19	2.44–2.66	FH25
	2.36–2.58	2.73–2.99	FH26	2.20–2.39	2.67–2.92	FH26
	2.59–2.83	3.00–3.28	FH27	2.40–2.63	2.93–3.21	FH27
	2.84–3.11	3.29–3.60	FH28	2.64–2.89	3.22–3.53	FH28
	3.12–3.42	3.61–3.95	FH29	2.90–3.17	3.54–3.87	FH29
	3.43–3.73	3.96–4.31	FH30	3.18–3.47	3.88–4.22	FH30
	3.74–4.07	4.32–4.71	FH31	3.48–3.79	4.23–4.61	FH31
	4.08–4.39	4.72–5.14	FH32	3.80–4.11	4.62–4.9	FH32
	4.40–4.87	5.15–5.6	FH33	4.12–4.55	5.0–5.5	FH33
	4.88–5.3	5.7–6.2	FH34	4.56–5.0	5.6–6.0	FH34
	5.4–5.9	6.3–6.8	FH35	5.1–5.5	6.1–6.6	FH35
	6.0–6.4	6.9–7.5	FH36	5.6–5.9	6.7–7.3	FH36
	6.5–7.1	7.6–8.2	FH37	6.0–6.6	7.4–8.0	FH37
	7.2–7.8	8.3–9.0	FH38	6.7–7.2	8.1–8.7	FH38
	7.9–8.5	9.1–9.9	FH39	7.3–7.9	8.8–9.7	FH39
	8.6–9.4	10.0–10.8	FH40	8.0–8.7	9.8–10.5	FH40
	9.5–10.3	10.9–11.9	FH41	8.8–9.5	10.6–11.7	FH41
	10.4–11.3	12.0–13.1	FH42	9.6–10.5	11.8–12.7	FH42
	11.4–12.4	13.2–14.3	FH43	10.6–11.5	12.8–14.0	FH43
	12.5–13.5	14.4–15.7	FH44	11.6–12.6	14.1–15.3	FH44
	13.6–14.9	15.8–17.2	FH45	12.7–13.8	15.4–16.6	FH45
	15.0–16.3	17.3–18.9	FH46	13.9–15.1	16.7–18.3	FH46
	16.4–18.0	19.0–20.8	FH47	15.2–16.7	18.4–20.0	FH47
	18.1–19.8	20.9–22.9	FH48	16.8–18.3	20.1–21.9	FH48
	19.9–21.7	23.0–25.2	FH49	18.4–20.2	22.0–23.9	FH49
	21.8–23.9	25.3–27.6	FH50	20.3–22.2	24.0–26.2	FH50
	24.0–26.2	27.7–30.3	FH51	22.3–24.3	26.3–28.8	FH51
	26.3–28.7	30.4–33.3	FH52	24.4–26.6	28.9–31.4	FH52
	28.8–31.4	33.4–36.4	FH53	26.7–29.1	31.5–34.5	FH53
	31.5–34.5	36.5–39.9	FH54	29.2–32.0	34.6–37.9	FH54
	34.6–37.9	40.0–43.9	FH55	32.1–35.2	38.0–41.9	FH55
	38.0–41.5		FH56	35.3–38.5	42.0–45.0	FH56
	41.6–45.0		FH57	38.6–42.3		FH57

### Solenoids—Alternating Current



### Contents

#### Description

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Solenoids—Alternating Current	
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Dimensions . . . . .	<b>V5-T2-147</b>

### Product Description

Solenoids from Eaton’s Electrical Sector are used for a wide variety of applications where straight line motion is to be obtained automatically or at a remote point.

### Features

- Plunger and frame are machined to ensure quiet operation
- Push- and pull-type operation
- With and without terminal box
- Plunger provided with connecting pin
- Size C and D solenoids are provided with special bearing to minimize wear in clevis under severe service

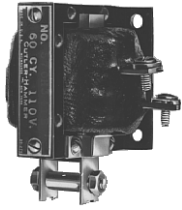
## Product Selection

2

## When Ordering Specify

- Catalogue number

10370



## AC Solenoids—60 Hz, Continuous Duty

Size	Volt.	Operating Data <sup>①</sup>								Current		Without Conduit Box Floor Mtg. Catalogue Number	Wall Mtg. Catalogue Number	With Conduit Box Mtg. <sup>②</sup> Catalogue Number	
		Magnetic Force in Lbs								Max. Stroke in Inches (mm)	Inrush				Sealed
		Horizontal Position		With Gravity		Against Gravity									
At 100% Voltage	At 85% Voltage	At 100% Voltage	At 85% Voltage	At 100% Voltage	At 85% Voltage	At 100% Voltage	At 85% Voltage								
<b>60 Hertz Pull Type</b>															
A	110	0.72	0.50	0.90	0.68	0.55	0.33	1 (25.4)	1.83	0.34	—	10370H1	10370H610		
	220	0.72	0.50	0.90	0.68	0.55	0.33	1 (25.4)	0.92	0.17	—	10370H2	10370H611		
	440	0.72	0.50	0.90	0.68	0.55	0.33	1 (25.4)	0.45	0.08	—	10370H3	10370H612		
B	110	4.2	3	4.5	3.3	3.9	2.7	1 (25.4)	5.4	0.87	10370H57	10370H694	10370H69		
	220	4.2	3	4.5	3.3	3.9	2.7	1 (25.4)	2.6	0.42	10370H58	10370H696	10370H70		
	440	4.2	3	4.5	3.3	3.9	2.7	1 (25.4)	1.29	0.20	10370H59	10370H697	10370H71		
C	110	7	5.25	8	6.25	6	4.25	1.25 (31.8)	10.4	1.07	10370H244	—	10370H256		
	220	7	5.25	8	6.25	6	4.25	1.25 (31.8)	5.2	0.52	10370H245	—	10370H257		
	440	7	5.25	8	6.25	6	4.25	1.25 (31.8)	2.5	0.26	10370H246	—	10370H258		
D	110	12.4	10	13.65	11.25	11.15	8.75	1.25 (31.8)	18	1.58	10370H356	10370H814	10370H368		
	220	12.4	10	13.65	11.25	11.15	8.75	1.25 (31.8)	9.3	0.81	10370H357	10370H816	10370H369		
	440	12.4	10	13.65	11.25	11.15	8.75	1.25 (31.8)	4.4	0.40	10370H358	10370H817	10370H370		
<b>60 Hertz Push Type</b>															
A	110	0.72	0.50	0.90	0.68	0.55	0.33	1 (25.4)	1.83	0.34	—	10370H13	10370H25		
	220	0.72	0.50	0.90	0.68	0.55	0.33	1 (25.4)	0.92	0.17	—	10370H14 <sup>③</sup>	10370H26		
	440	0.72	0.50	0.90	0.68	0.55	0.33	1 (25.4)	0.45	0.08	—	10370H15	10370H27		
B	110	4.2	3	4.5	3.3	3.9	2.7	1 (25.4)	5.4	0.87	10370H81	10370H708	10370H93		
	220	4.2	3	4.5	3.3	3.9	2.7	1 (25.4)	2.6	0.42	10370H82	10370H710	10370H94		
	440	4.2	3	4.5	3.3	3.9	2.7	1 (25.4)	1.29	0.20	10370H83	10370H711	10370H95		
C	110	7	5.25	8	6.25	6	4.25	1.25 (31.8)	10.4	1.07	10370H268	—	10370H280		
	220	7	5.25	8	6.25	6	4.25	1.25 (31.8)	5.2	0.52	—	10370H774	10370H281		
	440	7	5.25	8	6.25	6	4.25	1.25 (31.8)	2.5	0.26	—	10370H775	10370H282		
D	110	12.4	10	13.65	11.25	11.15	8.75	1.25 (31.8)	18	1.58	10370H380	10370H828 <sup>③</sup>	10370H392		
	220	12.4	10	13.65	11.25	11.15	8.75	1.25 (31.8)	9.3	0.81	10370H381	10370H830 <sup>③</sup>	10370H393		
	440	12.4	10	13.65	11.25	11.15	8.75	1.25 (31.8)	4.4	0.40	10370H382	10370H831 <sup>③</sup>	10370H394		

## Notes

- <sup>①</sup> Mounting of solenoids “with conduit box”—Size A are for wall mounting—Size B, C and D are for floor mounting.  
<sup>②</sup> Recommended selection of solenoids on basis of 85% voltage values.  
<sup>③</sup> Part numbers are now obsolete.



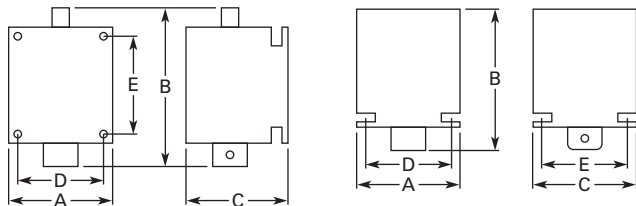
**Dimensions**

Approximate Dimensions in Inches (mm)

**AC Solenoids**

**Wall Mounted**

**Floor Mounted**



**Dimensions and Shipping Weights**

Size	Push Type			Mounting		Shipping Weight Lbs (kg)
	Wide A	High B <sup>①</sup>	Deep C	D	E	
<b>Wall Mounted</b>						
A	2.38 (60.5)	3.63 (92.2)	2.25 (57.2)	1.13 (28.7)	1.63 (41.4)	2.0 (0.9)
B	2.63 (66.8)	4.88 (124.0)	3.00 (76.2)	2.00 (50.8)	2.13 (54.1)	2.5 (1.1)
C	3.00 (76.2)	6.13 (155.7)	4.13 (104.9)	2.38 (60.5)	3.13 (79.5)	5.0 (2.3)
D	4.00 (101.6)	6.13 (155.7)	4.13 (104.9)	2.75 (69.9)	3.13 (79.5)	7.0 (3.2)
<b>Floor Mounted</b>						
B	3.13 (79.5)	4.88 (124.0)	3.00 (76.2)	1.50 (38.1)	2.25 (57.2)	2.5 (1.1)
C	3.50 (88.9)	6.13 (155.7)	3.75 (95.3)	1.75 (44.5)	3.13 (79.5)	5.0 (2.3)
D	3.88 (98.6)	6.13 (155.7)	3.75 (95.3)	2.25 (57.2)	3.13 (79.5)	7.0 (3.2)

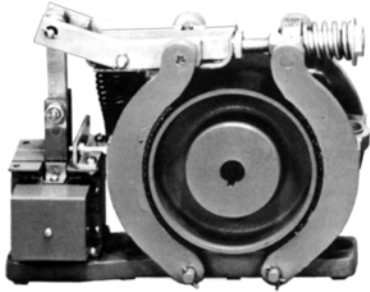
Size	Pull Type			Mounting		Shipping Weight Lbs (kg)
	Wide A	High B <sup>①</sup>	Deep C	D	E	
A	2.38 (60.5)	2.63 (66.8)	2.25 (57.2)	1.13 (28.7)	1.63 (41.4)	2.0 (0.9)
B	2.63 (66.8)	3.63 (92.2)	3.00 (76.2)	2.00 (50.8)	2.13 (54.1)	2.5 (1.1)
C	3.00 (76.2)	4.88 (124.0)	4.13 (104.9)	2.38 (60.5)	3.13 (79.5)	5.0 (2.3)
D	4.00 (101.6)	4.88 (124.0)	4.13 (104.9)	2.75 (69.9)	3.13 (79.5)	7.0 (3.2)
B	3.13 (79.5)	3.88 (98.6)	3.00 (76.2)	1.50 (38.1)	2.25 (57.2)	2.5 (1.1)
C	3.50 (88.9)	4.88 (124.0)	3.75 (95.3)	1.75 (44.5)	3.13 (79.5)	5.0 (2.3)
D	3.88 (98.6)	4.88 (124.0)	3.75 (95.3)	2.25 (57.2)	3.13 (79.5)	7.0 (3.2)

**Note**

<sup>①</sup> In sealed state.

Shoe Brakes—AC and DC, 511 Series

2



### Contents

#### Description

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#### Shoe Brakes—AC and DC Magnetic

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### Product Description

Type S Brakes from Eaton's Electrical Sector are electrically released and spring applied providing "fail-safe" operation. The retarding torque developed is directly proportional to the spring pressure.

### Application Description

- Conveyors
- Machine tools
- Printing presses
- Small cranes
- Overhead doors
- Dumb waiters
- Vacuum molding machines
- Carnival rides

### Features

The brake wheel is of relatively large size in relation to the torque developed by the brake. This permits use of a larger brake shoe lining and lower shoe pressures. Low shoe pressure, equally distributed over a large lining area, results in even wear of the friction surfaces and even braking torque. The oversize wheel type construction also permits use of a smaller operating solenoid that requires less current for a given torque rating.

### DC Brakes

Standard DC brakes are equipped with shunt coils. The magnet coil circuit on DC brakes consists of two separate windings and a protective switch.

### Mounting

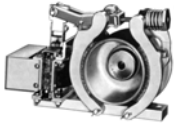
Type S brakes are designed and recommended for use and mounting only in the horizontal position. Side or vertical mountings are not recommended because the solenoid loading is altered, resulting in accelerated wear and premature coil failure.

### Product Selection

#### When Ordering Specify

- Brake
  - Catalogue number plus suffix number for coil
  - Example: 511H1193-41
  - Wheel
  - Catalogue number plus suffix number for bore size
  - Example: 511H1150-3

Size S-4 Brake and Wheel



#### Type S Brakes—Floor Mounting

Torque—lb-ft

Torque—lb-ft		Brake Size	AC			DC		
Continuous	Intermittent <sup>①</sup>		Base Catalogue Number <sup>②③</sup>	For Type S4, S5-1/2, S7, S10 Coil Volts and Hertz		Base Catalogue Number <sup>②③</sup>	Coil Voltage	Coil Suffix <sup>②</sup>
3	3	S-4	511H1194	120V 60 Hz	-39	511H955	120 Vdc	-97
10	10	S-4	511H1193	208V 60 Hz	-45	511H956	240 Vdc	-98
—	15	S-4	511H1192	240V 60 Hz	-40			
25	25	S-5-1/2	511H992	480V 60 Hz	-41	511H957		
—	35	S-5-1/2	511H993	600V 60 Hz	-58	511H994		
50	50	S-7	511H970	110V 50 Hz	-5	511H995		
—	75	S-7	511H971	220V 50 Hz	-6	511H975		
85	85	S-7	511H1195	380V 50 Hz	-7	511H976		
—	110	S-7	511H1196	440V 50 Hz	-8	511H1197		
—	—	—	—	550V 50 Hz	-9	511H1198		

#### Notes

- ① Intermittent duty indicates that the coil can be placed across the line continuously for one hour maximum without excessive heating. It is equivalent to 1/2 time ON and 1/2 time OFF.
- ② Add suffix number for coil voltage to base Catalogue number.
- ③ Does not include wheel.

### Brake Selection

The method most generally used to determine required braking torque is to calculate the full load motor torque by the following formula:

$$T = \frac{5252 \times \text{hp}}{\text{rpm}}$$

T = Full load motor torque in lb-ft

hp = Motor horsepower

rpm = Speed of shaft on which brake wheel is mounted

The torque rating of the brake selected should be at least equal to the full load motor torque for the duty considered.

### Brake Wheels

Wheel Size in Inches	Min. Bore in Inches (mm)	Max. Bore in Inches (mm)	Pilot Bore in Inches (mm)	WK <sup>2</sup>	Straight Bore <sup>①</sup> Base <sup>③</sup> Catalogue Number	Tapered Bore <sup>②</sup> Base <sup>③</sup> Catalogue Number
4.0	0.50 (12.7)	1.38 (35.1)	0.50 (12.7)	0.06	511H1150	511H1151
5.5	0.75 (19.1)	2.00 (50.8)	0.75 (19.1)	0.26	511H1160	511H1161
7.0	1.00 (25.4)	2.25 (57.2)	0.75 (19.1)	0.77	511H1170	511H1171

### Brake Wheel Suffix Numbers

#### Bore Size Suffix Number—Add to Base Catalogue Number

Bore <sup>④</sup> in Inches (mm)	Keyway in Inches	Suffix Number	Bore <sup>④</sup> in Inches (mm)	Keyway in Inches (mm)	Suffix Number
<b>Standard Bore Sizes</b>					
Pilot bore	None	-1	1.625 (41.28)	3/38 x 3/16	-9
0.625 (15.88)	3/16 x 3/32	-2	1.875 (47.63)	1/2 x 1/4	-10
0.750 (19.05)	3/16 x 3/32	-3	2.125 (53.98)	1/2 x 1/4	-11
0.875 (22.23)	3/16 x 3/32	-4	2.375 (60.33)	5/8 x 5/16	-12
1.000 (25.40)	1/4 x 1/8	-5	2.500 (63.50)	5/8 x 5/16	-63
1.125 (28.58)	1/4 x 1/8	-6	2.625 (66.68)	5/8 x 5/16	-13
1.250 (31.75)	1/4 x 1/8	-7	2.750 (69.85)	5/8 x 5/16	-18
1.375 (34.93)	5/16 x 5/32	-8	2.875 (73.03)	3/4 x 3/8	-14
<b>Non-Standard Bore Sizes</b>					
0.500 (12.70)	1/8 x 1/16	-50	1.687 (42.85)	3/8 x 3/16	-58
0.750 (19.05)	1/4 x 1/8	-51	1.750 (44.45)	3/8 x 3/16	-59
0.875 (22.23)	1/4 x 1/8	-52	1.937 (49.20)	1/2 x 1/4	-60
1.000 (25.40)	5/16 x 5/32	-53	2.000 (50.80)	1/2 x 1/4	-61
1.187 (30.15)	1/4 x 1/8	-54	2.250 (57.15)	1/2 x 1/4	-62
1.375 (34.93)	3/8 x 3/16	-55	—	—	—
1.437 (36.50)	3/8 x 3/16	-56	—	—	—
1.500 (38.10)	3/8 x 3/16	-57	—	—	—

#### Notes

① Bore tolerance: +0.000–0.001 in.

② Taper is at rate of 1.25 in per ft on diameter. In bore size selection, use diameter of tapered shaft. Bore tolerance: +0.000–0.005 in.

③ Add suffix number for bore size to base Catalogue number.

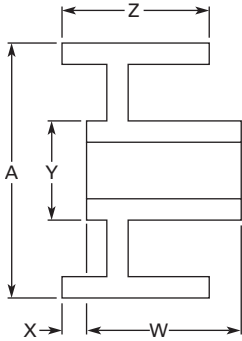
④ Bore size selected must be between minimum and maximum dimensions listed in brake wheel selection table.

## Dimensions

Approximate Dimensions in Inches (mm)

2

### Standard Brake Wheels



### Standard Brake Wheel Dimensions

A	Z	W <sup>①</sup>	X	Y	Bore	
					Max.	Min.
4.00 (101.6)	2.75 (69.9)	1.63 (41.4)	1.38 (35.1)	2.50 (63.5)	1.38 (35.1)	0.50 (12.7)
5.50 (139.7)	3.25 (82.6)	2.00 (50.8)	1.63 (41.4)	3.25 (82.6)	2.00 (50.8)	0.75 (19.1)
7.00 (177.8)	4.25 (108.0)	3.00 (76.2)	1.25 (31.8)	4.00 (101.6)	2.25 (57.2)	1.00 (25.4)

### Approximate Shipping Weights

Brake Size	Torque Rating ft-lb	Weight in Lbs (kg)	
		Net — Brake with Wheel	Boxed — Brake with Wheel
<b>Type "S" AC Shoe Brakes</b>			
S-4	3	15.8 (7.2)	17.0 (7.7)
S-4	10	15.8 (7.2)	17.0 (7.7)
S-4	15	15.8 (7.2)	17.0 (7.7)
S-5-1/2	25	33.2 (15.1)	36.0 (16.3)
S-5-1/2	35	33.2 (15.1)	36.0 (16.3)
S-7	50	52.1 (23.7)	55.0 (25.0)
S-7	75	52.1 (23.7)	55.0 (25.0)
<b>Type "S" DC Shoe Brakes</b>			
S-4	3	18.0 (8.2)	20.0 (9.1)
S-4	10	18.0 (8.2)	20.0 (9.1)
S-4	15	18.0 (8.2)	20.0 (9.1)
S-5-1/2	25	35.0 (15.9)	38.0 (17.3)
S-5-1/2	35	35.0 (15.9)	38.0 (17.3)
S-7	50	54.0 (24.5)	58.0 (26.3)
S-7	75	54.0 (24.5)	58.0 (26.3)
S-7	85	54.0 (24.5)	58.0 (26.3)
S-7	110	54.0 (24.5)	58.0 (26.3)

**Note**

① Hub lengths other than standard are not available.

# 2.5

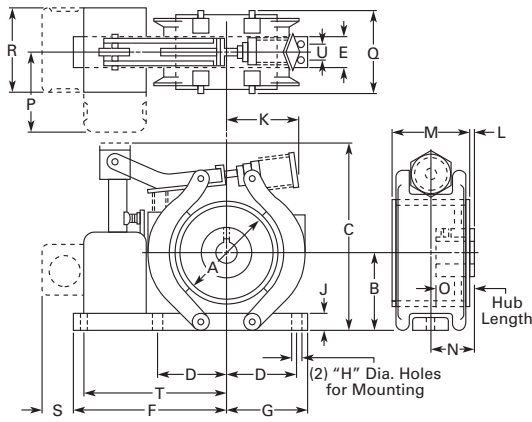
## NEMA Contactors and Starters

### Shoe Brakes—AC and DC Magnetic

Approximate Dimensions in Inches (mm)

#### Type S4, S5-1/2 and S7 Solenoid Operated

2



#### Type "S" AC Shoe Brakes

Brake Size	Torque Rating ft-lb	A	B <sup>Ⓢ</sup>	C	D	E	F	G	H	J	K	L	M	N	O	P	Q	R
S-4	3	4.00 (101.6)	2.88 (73.2)	7.50 (190.5)	2.63 (66.8)	1.25 (31.8)	7.50 (190.5)	3.13 (79.5)	0.38 (9.7)	0.63 (16.0)	2.88 (73.2)	0.25 (6.4)	2.75 (69.9)	1.63 (41.4)	1.63 (41.4)	2.88 (73.2)	3.00 (76.2)	3.13 (79.5)
S-4	10	4.00 (101.6)	2.88 (73.2)	7.50 (190.5)	2.63 (66.8)	1.25 (31.8)	7.50 (190.5)	3.13 (79.5)	0.38 (9.7)	0.63 (16.0)	2.88 (73.2)	0.25 (6.4)	2.75 (69.9)	1.63 (41.4)	1.63 (41.4)	2.88 (73.2)	3.00 (76.2)	3.13 (79.5)
S-4	15	4.00 (101.6)	2.88 (73.2)	7.50 (190.5)	2.63 (66.8)	1.25 (31.8)	7.50 (190.5)	3.13 (79.5)	0.38 (9.7)	0.63 (16.0)	2.88 (73.2)	0.25 (6.4)	2.75 (69.9)	1.63 (41.4)	1.63 (41.4)	2.88 (73.2)	3.00 (76.2)	3.13 (79.5)
S-5-1/2	25	5.50 (139.7)	4.00 (101.6)	9.50 (241.3)	3.50 (88.9)	2.00 (50.8)	8.38 (212.9)	4.13 (104.9)	0.44 (11.2)	1.00 (25.4)	4.88 (124.0)	0.38 (9.7)	3.25 (82.6)	2.00 (50.8)	2.00 (50.8)	3.13 (79.5)	3.75 (95.3)	3.13 (79.5)
S-5-1/2	35	5.50 (139.7)	4.00 (101.6)	9.50 (241.3)	3.50 (88.9)	2.00 (50.8)	8.38 (212.9)	4.13 (104.9)	0.44 (11.2)	1.00 (25.4)	7.88 (200.2)	0.38 (9.7)	3.25 (82.6)	2.00 (50.8)	2.00 (50.8)	3.13 (79.5)	3.75 (95.3)	3.13 (79.5)
S-7	50	7.00 (177.8)	5.00 (127.0)	11.50 (292.1)	4.38 (111.3)	2.50 (63.5)	9.50 (241.3)	5.00 (127.0)	0.56 (14.2)	1.00 (25.4)	6.00 (152.4)	—	4.25 (108.0)	2.13 (54.1)	3.00 (76.2)	3.13 (79.5)	4.75 (120.7)	3.13 (79.5)
S-7	75	7.00 (177.8)	5.00 (127.0)	11.50 (292.1)	4.38 (111.3)	2.50 (63.5)	9.50 (241.3)	5.00 (127.0)	0.56 (14.2)	1.00 (25.4)	6.00 (152.4)	—	4.25 (108.0)	2.13 (54.1)	3.00 (76.2)	3.13 (79.5)	4.75 (120.7)	3.13 (79.5)

#### Type "S" DC Shoe Brakes

Brake Size	Torque Rating ft-lb	A	B <sup>Ⓢ</sup>	C	D	E	F	G	H	J	K	L	M	N	O	P	Q	R
S-4	3	4.00 (101.6)	3.50 (88.9)	8.00 (203.2)	2.63 (66.8)	1.25 (31.8)	7.56 (192.0)	3.25 (82.6)	0.38 (9.7)	0.75 (19.1)	2.88 (73.2)	0.25 (6.4)	2.75 (69.9)	1.63 (41.4)	1.63 (41.4)	2.63 (66.8)	3.00 (76.2)	4.06 (103.1)
S-4	10	4.00 (101.6)	3.50 (88.9)	8.00 (203.2)	2.63 (66.8)	1.25 (31.8)	7.56 (192.0)	3.25 (82.6)	0.38 (9.7)	0.75 (19.1)	2.88 (73.2)	0.25 (6.4)	2.75 (69.9)	1.63 (41.4)	1.63 (41.4)	2.63 (66.8)	3.00 (76.2)	4.06 (103.1)
S-4	15	4.00 (101.6)	3.50 (88.9)	8.00 (203.2)	2.63 (66.8)	1.25 (31.8)	7.56 (192.0)	3.25 (82.6)	0.38 (9.7)	0.75 (19.1)	2.88 (73.2)	.25 (6.4)	2.75 (69.9)	1.63 (41.4)	1.63 (41.4)	2.63 (66.8)	3.00 (76.2)	4.06 (103.1)
S-5-1/2	25	5.50 (139.7)	4.00 (101.6)	9.50 (241.3)	3.50 (88.9)	2.00 (50.8)	8.38 (212.9)	4.13 (104.9)	0.44 (11.2)	0.75 (19.1)	4.88 (124.0)	0.38 (9.7)	3.25 (82.6)	2.00 (50.8)	2.00 (50.8)	2.88 (73.2)	3.75 (95.3)	4.06 (103.1)
S-5-1/2	35	5.50 (139.7)	4.00 (101.6)	9.50 (241.3)	3.50 (88.9)	2.00 (50.8)	8.38 (212.9)	4.13 (104.9)	0.44 (11.2)	0.75 (19.1)	4.88 (124.0)	0.38 (9.7)	3.25 (82.6)	2.00 (50.8)	2.00 (50.8)	2.88 (73.2)	3.75 (95.3)	4.06 (103.1)
S-7	50	7.00 (177.8)	5.00 (127.0)	11.50 (292.1)	4.38 (111.3)	2.50 (63.5)	9.50 (241.3)	5.00 (127.0)	0.56 (14.2)	0.75 (19.1)	6.00 (152.4)	—	4.25 (108.0)	2.13 (54.1)	3.00 (76.2)	2.88 (73.2)	4.88 (124.0)	4.06 (103.1)
S-7	75	7.00 (177.8)	5.00 (127.0)	11.50 (292.1)	4.38 (111.3)	2.50 (63.5)	9.50 (241.3)	5.00 (127.0)	0.56 (14.2)	0.75 (19.1)	6.00 (152.4)	—	4.25 (108.0)	2.13 (54.1)	3.00 (76.2)	2.88 (73.2)	4.88 (124.0)	4.06 (103.1)
S-7	85	7.00 (177.8)	5.00 (127.0)	11.50 (292.1)	4.38 (111.3)	2.50 (63.5)	9.50 (241.3)	5.00 (127.0)	0.56 (14.2)	0.75 (19.1)	6.00 (152.4)	—	4.25 (108.0)	2.13 (54.1)	3.00 (76.2)	2.88 (73.2)	4.88 (124.0)	4.06 (103.1)
S-7	110	7.00 (177.8)	5.00 (127.0)	11.50 (292.1)	4.38 (111.3)	2.50 (63.5)	9.50 (241.3)	5.00 (127.0)	0.56 (14.2)	0.75 (19.1)	6.00 (152.4)	—	4.25 (108.0)	2.13 (54.1)	3.00 (76.2)	2.88 (73.2)	4.88 (124.0)	4.06 (103.1)

#### Note

Ⓢ Open type brake only.

## Reference Data

### IEC Utilization Categories

(See also IEC/EN 60947-1; 2.1.18/IEV 441-17-19)

A combination of specified requirements relating to the condition in which the switching device or fuse fulfills its purpose and selected to represent a characteristic group of real-life applications. The specified requirements may, for example, relate to the values of making and breaking capacity and other characteristic values, data concerning associated circuits and the applicable conditions of use and operational behavior.

### Used in Technical Data and Formulas

Code	Descriptions
DF	Duty factory
$I_{Dn}$	Response value of earth-fault release
$I_{cm}$	Rated short-circuit making capacity
$I_{cn}$	Rated short-circuit breaking capacity
$I_{cs}$	Rated service short-circuit breaking capacity
$I_{cu}$	Rated ultimate short-circuit breaking capacity
$I_{cw}$	Rated short-time withstand current
$I_e$	Rated operational current
$I_k$	Transformer initial short-circuit AC current
$I_L$	Load monitoring response value
$I_n$	Rated current
$I_{NT}$	Transformer rated current
$I_{PK}$	Rated peak withstand current
$I_q$	Rated conditional short-circuit current
$I_r$	Overcurrent release set value
$I_{rm}$	Response value of non-delayed short-circuit release
$I_i$	Response value of non-delayed short-circuit release
$I_{rmf}$	Response value of fixed, non-delayed short-circuit release

Code	Descriptions
$I_{rmv}$	Response value of short-time delayed short-circuit release
$I_{sd}$	Response value of short-time delayed short-circuit release
$I_T$	Response value of earth-fault release
$I_g$	Response value of earth-fault release
$I_{th}$	Conventional free air thermal current
$I_{the}$	Conventional thermal current of enclosed devices
$I_u$	Rated uninterrupted current
$S_{NT}$	Transformer rating
$t_r$	Time delay of overload release response
$t_T$	Time delay of earth-fault release response
$t_g$	Time delay of earth-fault release response
$t_v$	Time delay of short-circuit release response
$U_c$	Rated actuating voltage
$U_e$	Rated operational voltage
$U_i$	Rated insulation voltage
$U_{imp}$	Rated impulse withstand voltage
$U_k$	Transformer short-circuit voltage
$U_s$	Rated control voltage

## Annex A (informative)

## Examples of Utilization Categories for Low-Voltage Switchgear and Controlgear ①

Category	Typical Applications	Relevant IEC Product Standard
<b>Nature of Current – AC</b>		
AC-1	Non-inductive or slightly inductive loads, resistance furnaces	60947-4-1
AC-2	Slip-ring motors: starting, switching off	60947-4-1
AC-3	Squirrel-cage motors: starting, switching off motors during running	60947-4-1
AC-4	Squirrel-cage motors: starting, plugging ②, inching ③	60947-4-1
AC-5a	Switching of electric discharge lamp controls	60947-4-1
AC-5b	Switching of incandescent lamps	60947-4-1
AC-6a	Switching of transformers	60947-4-1
AC-6b	Switching of capacitor banks	60947-4-1
AC-7a	Slightly inductive loads for household appliances and similar applications	61095
AC-7b	Motor-loads for household applications	61095
AC-8a	Hermetic refrigerant compressor motor control with manual resetting of overload releases	60947-4-1
AC-8b	Hermetic refrigerant compressor motor control with automatic resetting of overload releases	60947-4-1
AC-12	Control of resistive loads and solid-state loads with isolation by optocouplers	60947-5-1
AC-12	Control of resistive loads and solid-state loads with optical isolation	60947-5-2
AC-13	Control of solid-state loads with transformer isolation	60947-5-1
AC-14	Control of small electromagnetic loads	60947-5-1
AC-15	Control of AC electromagnetic loads	60947-5-1
AC-20	Connecting and disconnecting under no-load conditions	60947-3
AC-21	Switching of resistive loads, including moderate overloads	60947-3
AC-22	Switching of mixed resistive and inductive loads, including moderate overloads	60947-3
AC-23	Switching of motor loads or other highly inductive loads	60947-3
AC-31	Non inductive or slightly inductive loads	60947-6-1
AC-33	Motor loads or mixed loads including motors, resistive loads and up to 30% incandescent lamp loads	60947-6-1
AC-35	Electric discharge lamp loads	60947-6-1
AC-36	Incandescent lamp loads	60947-6-1
AC-40	Distribution circuits comprising mixed resistive and reactive loads having a resultant inductive reactance	60947-6-2
AC-41	Non-inductive or slightly inductive loads, resistance furnaces	60947-6-2
AC-42	Slip-ring motors: starting, switching off	60947-6-2
AC-43	Squirrel cage motors: starting, switching off motors during running	60947-6-2
AC-44	Squirrel cage motors: starting, plugging ②, inching ③	60947-6-2
AC-45a	Switching of electric discharge lamp controls	60947-6-2
AC-45b	Switching of incandescent lamps	60947-6-2
AC-51	Non-inductive or slightly inductive loads, resistance furnaces	60947-4-3
AC-52a	Control of slip ring motor stators: 8 h duty with on-load currents for start, acceleration, run	60947-4-2
AC-52b	Control of slip ring motor stators: intermittent duty	60947-4-2
AC-53a	Control of squirrel cage motors: 8 h duty with on-load currents for start, acceleration, run	60947-4-2
AC-53b	Control of squirrel cage motors: intermittent duty	60947-4-2

**Notes**

① 60947-1 © IEC: 2004.

② Plugging is understood to be stopping or reversing the motor rapidly by reversing motor primary connections while the motor is running.

③ Inching is understood to be energizing a motor once or repeatedly for short periods to obtain small movements of the driven mechanism.



Examples of Utilization Categories for Low-Voltage Switchgear and Controlgear, continued <sup>①</sup>

Category	Typical Applications	Relevant IEC Product Standard
<b>Nature of Current—AC, continued</b>		
AC-55a	Switching of electric discharge lamp controls	60947-4-3
AC-55b	Switching of incandescent lamps	60947-4-3
AC-56a	Switching of transformers	60947-4-3
AC-56b	Switching of capacitor banks	60947-4-3
AC-58a	Control of hermetic refrigerant compressor motors with automatic resetting of overload releases: 8 h duty with on-load currents for start, acceleration, run	60947-4-2
AC-58b	Control of hermetic refrigerant compressor motors with automatic resetting of overload releases: intermittent duty	60947-4-2
AC-140	Control of small electromagnetic loads with holding (closed) current $\leq 0,2$ A, for example contactor relays	60947-5-2
<b>Nature of Current—AC and DC</b>		
A	Protection of circuits, with no rated short-time withstand current	60947-2
B	Protection of circuits, with a rated short-time withstand current	60947-2
<b>Nature of Current—DC</b>		
DC-1	Non-inductive or slightly inductive loads, resistance furnaces	60947-4-1
DC-3	Shunt-motors: starting, plugging <sup>②</sup> , inching <sup>③</sup> , dynamic breaking of motors	60947-4-1
DC-5	Series-motors: starting, plugging <sup>②</sup> , inching <sup>③</sup> , dynamic breaking of motors	60947-4-1
DC-6	Switching of incandescent lamps	60947-4-1
DC-12	Control of resistive loads and solid-state loads with isolation by optocouplers	60947-5-1
DC-12	Control of resistive loads and solid-state loads with optical isolation	60947-5-2
DC-13	Control of electromagnets	60947-5-1
DC-13	Control of electromagnets	60947-5-2
DC-14	Control of electromagnetic loads having economy resistors in circuit	60947-5-1
DC-20	Connecting and disconnecting under no-load conditions	60947-3
DC-21	Switching of resistive loads, including moderate overloads	60947-3
DC-22	Switching of mixed resistive and inductive loads, including moderate overloads (for example shunt motors)	60947-3
DC-23	Switching of motor loads or other highly inductive loads (for example series motors)	60947-3
DC-31	Resistive loads	60947-6-1
DC-33	Motor loads or mixed loads including motors	60947-6-1
DC-36	Incandescent lamp loads	60947-6-1
DC-40	Distribution circuits comprising mixed resistive and reactive loads having a resultant inductive reactance	60947-6-2
DC-41	Non-inductive or slightly inductive loads, resistance furnaces	60947-6-2
DC-43	Shunt-motors: starting, plugging <sup>②</sup> , inching <sup>③</sup> , dynamic breaking of DC	60947-6-2
DC-45	Series-motors: starting, plugging <sup>②</sup> , inching <sup>③</sup> , dynamic breaking of DC	60947-6-2
DC-46	Switching of incandescent lamps	60947-6-2

**Notes**

<sup>①</sup> 60947-1 © IEC: 2004.

<sup>②</sup> Plugging is understood to be stopping or reversing the motor rapidly by reversing motor primary connections while the motor is running.

<sup>③</sup> Inching is understood to be energizing a motor once or repeatedly for short periods to obtain small movements of the driven mechanism.

# 2.6

## NEMA Contactors and Starters

Reference Data

### Motor Ratings Data

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#### Ampere Rating of AC and DC Motors

Ampere ratings of motors vary somewhat, depending upon the type of motor. The values given below are for drip-proof, Class B insulated (T Frame) where available, 1.15 service factor, NEMA Design B motors. These values represent an average full load motor current which was calculated from the motor performance data published by several motor manufacturers. In the case of high torque squirrel cage motors, the ampere ratings will be at least 10% greater than the values given in the following table.

**Caution— These average ratings could be high or low for a specific motor and therefore heater coil selection on this basis always involves risk. For fully reliable motor protection, select heater coils on the basis of full load current rating as shown on the motor nameplate.**

#### Ampere Ratings of Three-Phase, 60 Hz, AC Induction Motor

hp	Syn. Speed RPM	Current in Amperes					
		200V	230V	380V ①	460V	575V	2200V
1/4	1800	1.09	.95	0.55	0.48	0.38	—
	1200	1.61	1.40	0.81	0.70	0.56	—
	900	1.84	1.60	0.93	0.80	0.64	—
1/3	1800	1.37	1.19	0.69	0.60	0.48	—
	1200	1.83	1.59	0.92	0.80	0.64	—
	900	2.07	1.80	1.04	0.90	0.72	—
1/2	1800	1.98	1.72	0.99	0.86	0.69	—
	1200	2.47	2.15	1.24	1.08	0.86	—
	900	2.74	2.38	1.38	1.19	0.95	—
3/4	1800	2.83	2.46	1.42	1.23	0.98	—
	1200	3.36	2.92	1.69	1.46	1.17	—
	900	3.75	3.26	1.88	1.63	1.30	—
1	3600	3.22	2.80	1.70	1.40	1.12	—
	1800	4.09	3.56	2.06	1.78	1.42	—
	1200	4.32	3.76	2.28	1.88	1.50	—
	900	4.95	4.30	2.60	2.15	1.72	—
1-1/2	3600	5.01	4.36	2.64	2.18	1.74	—
	1800	5.59	4.86	2.94	2.43	1.94	—
	1200	6.07	5.28	3.20	2.64	2.11	—
	900	6.44	5.60	3.39	2.80	2.24	—
2	3600	6.44	5.60	3.39	2.80	2.24	—
	1800	7.36	6.40	3.87	3.20	2.56	—
	1200	7.87	6.84	4.14	3.42	2.74	—
	900	9.09	7.90	4.77	3.95	3.16	—
3	3600	9.59	8.34	5.02	4.17	3.34	—
	1800	10.8	9.40	5.70	4.70	3.76	—
	1200	11.7	10.2	6.20	5.12	4.10	—
	900	13.1	11.4	6.90	5.70	4.55	—
5	3600	15.5	13.5	8.20	6.76	5.41	—
	1800	16.6	14.4	8.74	7.21	5.78	—
	1200	18.2	15.8	9.59	7.91	6.32	—
	900	18.3	15.9	9.60	7.92	6.33	—
7-1/2	3600	22.4	19.5	11.8	9.79	7.81	—
	1800	24.7	21.5	13.0	10.7	8.55	—
	1200	25.1	21.8	13.2	10.9	8.70	—
	900	26.5	23.0	13.9	11.5	9.19	—
10	3600	29.2	25.4	15.4	12.7	10.1	—
	1800	30.8	26.8	16.3	13.4	10.7	—
	1200	32.2	28.0	16.9	14.0	11.2	—
	900	35.1	30.5	18.5	15.2	12.2	—
15	3600	41.9	36.4	22.0	18.2	14.5	—
	1800	45.1	39.2	23.7	19.6	15.7	—
	1200	47.6	41.4	25.0	20.7	16.5	—
	900	51.2	44.5	26.9	22.2	17.8	—
20	3600	58.0	50.4	30.5	25.2	20.1	—
	1800	58.9	51.2	31.0	25.6	20.5	—
	1200	60.7	52.8	31.9	26.4	21.1	—
	900	63.1	54.9	33.2	27.4	21.9	—

**Note**

① 380V 50 Hz.

**Ampere Ratings of Three-Phase, 60 Hz, AC Induction Motor, continued**

hp	Syn. Speed RPM	Current in Amperes					
		200V	230V	380V ①	460V	575V	2200V
25	3600	69.9	60.8	36.8	30.4	24.3	—
	1800	74.5	64.8	39.2	32.4	25.9	—
	1200	75.4	65.6	39.6	32.8	26.2	—
	900	77.4	67.3	40.7	33.7	27.0	—
30	3600	84.8	73.7	44.4	36.8	29.4	—
	1800	86.9	75.6	45.7	37.8	30.2	—
	1200	90.6	78.8	47.6	39.4	31.5	—
	900	94.1	81.8	49.5	40.9	32.7	—
40	3600	111	96.4	58.2	48.2	38.5	—
	1800	116	101	61.0	50.4	40.3	—
	1200	117	102	61.2	50.6	40.4	—
	900	121	105	63.2	52.2	41.7	—
50	3600	138	120	72.9	60.1	48.2	—
	1800	143	124	75.2	62.2	49.7	—
	1200	145	126	76.2	63.0	50.4	—
	900	150	130	78.5	65.0	52.0	—
60	3600	164	143	86.8	71.7	57.3	—
	1800	171	140	90.0	74.5	59.4	—
	1200	173	150	91.0	75.0	60.0	—
	900	177	154	93.1	77.0	61.5	—
75	3600	206	179	108	89.6	71.7	—
	1800	210	183	111	91.6	73.2	—
	1200	212	184	112	92.0	73.5	—
	900	222	193	117	96.5	77.5	—
100	3600	266	231	140	115	92.2	—
	1800	271	236	144	118	94.8	23.6
	1200	275	239	145	120	95.6	24.2
	900	290	252	153	126	101	24.8
125	3600	—	292	176	146	116	—
	1800	—	293	177	147	117	29.2
	1200	—	298	180	149	119	29.9
	900	—	305	186	153	122	30.9
150	3600	—	343	208	171	137	—
	1800	—	348	210	174	139	34.8
	1200	—	350	210	174	139	35.5
	900	—	365	211	183	146	37.0
200	3600	—	452	257	226	181	—
	1800	—	458	265	229	184	46.7
	1200	—	460	266	230	184	47.0
	900	—	482	279	241	193	49.4
250	3600	—	559	338	279	223	—
	1800	—	568	343	284	227	57.5
	1200	—	573	345	287	229	58.5
	900	—	600	347	300	240	60.5
300	1800	—	678	392	339	271	69.0
	1200	—	684	395	342	274	70.0
400	1800	—	896	518	448	358	91.8
500	1800	—	1110	642	555	444	116

**Single-Phase AC Motors**

The following values of full-load currents are for motors running at usual speeds and motors with normal torque characteristics. Motors built for especially low speeds or high torques may have higher full-load currents and multispeed motors will have full-load current varying with speed, in which case the nameplate current ratings shall be used.

The voltages listed are rated motor voltages. The currents listed shall be permitted for system voltage ranges of 110 to 120 and 220 to 240V.

**Table 430.248. Full-Load Currents in Amperes, Single-Phase Alternating-Current Motors**

hp	115V	200V	208V	230V
1/6	4.4	2.5	2.4	2.2
1/4	5.8	3.3	3.2	2.9
1/3	7.2	4.1	4.0	3.6
1/2	9.8	5.6	5.4	4.9
3/4	13.8	7.9	7.6	6.9
1	16	9.2	8.8	8
1-1/2	20	11.5	11	10
2	24	13.8	13.2	12
3	34	19.6	18.7	17
5	56	32.2	30.8	28
7-1/2	80	46	44	40
10	100	57.5	55	50

**Note**

① 380V 50 Hz.

# 2.6

## NEMA Contactors and Starters

### Reference Data

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#### DC Motors

The following values of full-load currents are for motors running at base speed.

These are average direct-current quantities.

**Table 430.247 Full-Load Current in Amperes, Direct-Current Motors**

hp	Armature Voltage Rating <sup>①</sup>		Ampere Capacity of Fuses for Motors Recommended Values	
	120V	240V	120V	240V
1/4	3.1	1.6	5	3
1/3	4.1	2.0	5	3
1/2	5.4	2.7	7	3
3/4	7.6	3.8	10	5
1	9.5	4.7	15	7
1-1/2	13.2	6.6	20	10
2	17	8.5	25	12
3	25	12.2	30	15
5	40	20	50	25
7-1/2	58	29	80	40
10	76	38	100	50
15	—	55	—	75
20	—	72	—	100
25	—	89	—	125
30	—	106	—	150
40	—	140	—	200
50	—	173	—	250
60	—	206	—	275
75	—	255	—	350
100	—	341	—	500
125	—	425	—	600
150	—	506	—	—
200	—	675	—	—

#### Three-Phase AC Motors

The following values of full-load currents are typical for motors running at speeds usual for belted motors and motors with normal torque characteristics.

Motors built for low speeds (1,200 RPM or less) or high torques may require more running current and multispeed motors will have

full-load current varying with speed. In these cases the nameplate current rating shall be used.

The voltages listed are rated motor voltages. The currents listed shall be permitted for system voltage ranges of 110 to 120, 220 to 240, 440 to 480 and 550 to 600V.

**Table 430.250 Full-Load Current Three-Phase Alternating-Current Motors**

hp	Induction Type Squirrel Cage and Wound-Rotor Amperes						Synchronous Type Unity Power Factor <sup>②</sup> Amperes				
	115V	200V	208V	230V	460V	575V	2300V	230V	460V	575V	2300V
1/2	4.4	2.5	2.4	2.2	1.1	0.9	—	—	—	—	—
3/4	6.4	3.7	3.5	3.2	1.6	1.3	—	—	—	—	—
1	8.4	4.8	4.6	4.2	2.1	1.7	—	—	—	—	—
1-1/2	12.0	6.9	6.6	6.0	3.0	2.4	—	—	—	—	—
2	13.6	7.8	7.5	6.8	3.4	2.7	—	—	—	—	—
3	—	11.0	10.6	9.6	4.8	3.9	—	—	—	—	—
5	—	17.5	16.7	15.2	7.6	6.1	—	—	—	—	—
7-1/2	—	25.3	24.2	22	11	9	—	—	—	—	—
10	—	32.2	30.8	28	14	11	—	—	—	—	—
15	—	48.3	46.2	42	21	17	—	—	—	—	—
20	—	62.1	59.4	54	27	22	—	—	—	—	—
25	—	78.2	74.8	68	34	27	—	53	26	21	—
30	—	92	88	80	40	32	—	63	32	26	—
40	—	120	114	104	52	41	—	83	41	33	—
50	—	150	143	130	65	52	—	104	52	42	—
60	—	177	169	154	77	62	16	123	61	49	12
75	—	221	211	192	96	77	20	155	78	62	15
100	—	285	273	248	124	99	26	202	101	81	20
125	—	359	343	312	156	125	31	253	126	101	25
150	—	414	396	360	180	144	37	302	151	121	30
200	—	552	528	480	240	192	49	400	201	161	40
250	—	—	—	—	302	242	60	—	—	—	—
300	—	—	—	—	361	289	72	—	—	—	—
350	—	—	—	—	414	336	83	—	—	—	—
400	—	—	—	—	477	382	95	—	—	—	—
450	—	—	—	—	515	412	103	—	—	—	—
500	—	—	—	—	590	472	118	—	—	—	—

#### Notes

- ① These are average direct-current quantities.
- ② For 90 and 80 percent power factor, the above figures shall be multiplied by 1.1 and 1.25 respectively.