

# ZAMAC HAMMER-SCREW™

Nail Anchor

## PRODUCT DESCRIPTION

The Zamac Hammer-Screw is a unique, one-step nail drive anchor featuring a Phillips type head and a screw thread for use in concrete, block, brick or stone. It is available in 1/4" diameter and lengths ranging from 3/4" to 3". With a body formed from corrosion resistant Zamac alloy and a zinc plated carbon steel or Perma-Seal™ coated drive screw, this anchor has been developed as an improvement over standard nailin anchors.

The Zamac Hammer-Screw has been designed to provide a removable anchor with higher tension load capacities compared with traditional nailin when installed in concrete. The anchor is not recommended for overhead, life-safety or sustained tensile loading applications unless special considerations are given to the allowable loads. (see performance data section).

## GENERAL APPLICATIONS AND USES

- Roof Flashings
- HVAC and Mechanical Attachments
- Brick Ties and Masonry Anchorage
- Drywall track
- Electrical Fixtures
- Maintenance
- Signage
- Surveillance equipment

## FEATURES AND BENEFITS

- + General purpose anchoring
- + Installs in a variety of base materials
- + Removable anchor when screw is backed out with a Phillips head driver

## APPROVALS AND LISTINGS

- Federal GSA Specification Meets the proof load requirements of FF-S-325C, Group V, Type 2, Class 3, (superseded) and CID A-A 1925A, Type 1

## GUIDE SPECIFICATIONS

**CSI Divisions:** 03151-Concrete Anchoring, 04081-Masonry Anchorage and 05090-Metal Fastenings. Nail Anchors shall be Zamac Hammer-Screw anchors as supplied by Powers Fasteners, Inc., Brewster, NY.

## INSTALLATION AND MATERIAL SPECIFICATIONS

### Installation Specifications

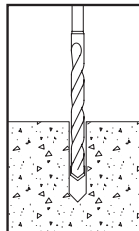
| Dimension                           | Anchor Diameter, d |
|-------------------------------------|--------------------|
|                                     | 1/4                |
| ANSI Drill Bit Size $d_{bit}$ (in.) | 1/4                |
| Fixture Clearance Hole (in.)        | 5/16               |
| Head Height (in.)                   | 9/64               |
| Head Width $d_{hd}$ (in.)           | 35/64              |

### Material Specifications

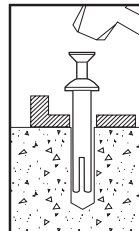
| Anchor Component | Components                         |
|------------------|------------------------------------|
|                  | Mushroom Head Carbon Steel Screw   |
| Drive Screw      | AISI 1018                          |
| Anchor Body      | Zamac Alloy                        |
| Screw Plating    | ASTM B 633, SC1, Type III (Fe/Zn5) |
| Screw Coating    | Perma-Seal Fluoropolymer           |

## INSTALLATION GUIDELINES

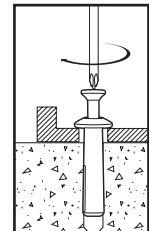
Drill a hole into the base material to a depth of at least 1/4" deeper than the required embedment. The tolerances of the drill bit used should meet the requirements of ANSI Standard B212.15. Blow the hole clean of dust and other material.



Insert the anchor through the fixture. Drive the screw into the anchor body to expand it. Be sure the head is seated firmly against the fixture and that the anchor is at the proper embedment.

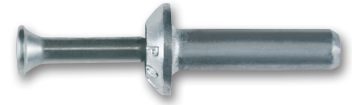


To remove – Press a Phillips screw driver firmly into the screw head and turn counterclockwise. Remove the screw from the anchor body, then pry out the fixture and anchor body simultaneously by working the claw of a hammer under the fixture



## SECTION CONTENTS

- General Information
- Installation and Material Specifications
- Performance Data
- Design Criteria



ZAMAC HAMMER-SCREW

## ANCHOR MATERIALS

- Zamac Alloy with Carbon Steel Drive Screw
- Perma-Seal Coated Carbon Steel Drive Screw

## ANCHOR SIZE RANGE (TYP.)

- 1/4" x 3/4" to 1/4" x 3" diameter

## SUITABLE BASE MATERIALS

- Normal-Weight Concrete
- Hollow Concrete Masonry (CMU)
- Brick Masonry
- Stone

**PERFORMANCE DATA**
**Ultimate Load Capacities for Zamac Hammer-Screw in Normal-Weight Concrete<sup>1,2</sup>**

| Nominal Anchor Diameter<br>d<br>in. | Minimum Embedment Depth<br>in.<br>(mm) | Minimum Concrete Compressive Strength - f'c (psi) |                         |                           |                         |                           |                         |
|-------------------------------------|--|---|-------------------------|---------------------------|-------------------------|---------------------------|-------------------------|
|                                     |  | 2,000 psi (13.8 MPa)                              |                         | 4,000 psi (27.6 MPa)      |                         | 6,000 psi (41.4 MPa)      |                         |
|                                     |  | Tension<br>(lbs.)<br>(kN)                         | Shear<br>(lbs.)<br>(kN) | Tension<br>(lbs.)<br>(kN) | Shear<br>(lbs.)<br>(kN) | Tension<br>(lbs.)<br>(kN) | Shear<br>(lbs.)<br>(kN) |
| 1/4<br>(6.4)                        | 5/8<br>(15.9)                          | 675<br>(3.0)                                      | 650<br>(2.9)            | 850<br>(3.8)              | 880<br>(4.0)            | 890<br>(4.0)              | 880<br>(4.0)            |
|                                     | 3/4<br>(19.1)                          | 790<br>(3.6)                                      | 805<br>(3.6)            | 1,135<br>(5.1)            | 1,115<br>(5.0)          | 1,190<br>(5.4)            | 1,115<br>(5.0)          |
|                                     | 7/8<br>(22.2)                          | 930<br>(4.2)                                      | 990<br>(4.5)            | 1,205<br>(5.4)            | 1,230<br>(5.5)          | 1,250<br>(5.6)            | 1,230<br>(5.5)          |
|                                     | 1-1/8<br>(28.6)                        | 1,220<br>(5.5)                                    | 1,365<br>(6.1)          | 1,350<br>(6.1)            | 1,470<br>(6.6)          | 1,450<br>(6.5)            | 1,470<br>(6.6)          |
|                                     | 1-3/8<br>(34.9)                        | 1,325<br>(6.0)                                    | 1,555<br>(7.0)          | 1,450<br>(6.5)            | 1,645<br>(7.4)          | 1,530<br>(6.9)            | 1,645<br>(7.4)          |
|                                     | 1-3/4<br>(44.5)                        | 1,480<br>(6.7)                                    | 1,840<br>(8.3)          | 1,600<br>(7.2)            | 1,910<br>(8.6)          | 1,660<br>(7.5)            | 1,910<br>(8.6)          |
|                                     | 1-7/8<br>(47.6)                        | 1,480<br>(6.7)                                    | 1,840<br>(8.3)          | 1,600<br>(7.2)            | 1,910<br>(8.6)          | 1,660<br>(7.5)            | 1,910<br>(8.6)          |

1. Tabulated load values are for anchors installed in concrete. Concrete compressive strength must be at the specified minimum at the time of installation.
2. Ultimate load capacities must be reduced by a minimum safety factor of 4.0 or greater to determine allowable working load. Consideration of safety factors of 20 or higher may be necessary depending upon the application such as life safety, overhead and in sustained tensile loading applications.

**Allowable Load Capacities for Zamac Hammer-Screw in Normal-Weight Concrete<sup>1,2,3</sup>**

| Nominal Anchor Diameter<br>d<br>in. | Minimum Embedment Depth<br>in.<br>(mm) | Minimum Concrete Compressive Strength - f'c (psi) |                         |                           |                         |                           |                         |
|-------------------------------------|--|---|-------------------------|---------------------------|-------------------------|---------------------------|-------------------------|
|                                     |  | 2,000 psi (13.8 MPa)                              |                         | 4,000 psi (27.6 MPa)      |                         | 6,000 psi (41.4 MPa)      |                         |
|                                     |  | Tension<br>(lbs.)<br>(kN)                         | Shear<br>(lbs.)<br>(kN) | Tension<br>(lbs.)<br>(kN) | Shear<br>(lbs.)<br>(kN) | Tension<br>(lbs.)<br>(kN) | Shear<br>(lbs.)<br>(kN) |
| 1/4<br>(6.4)                        | 5/8<br>(15.9)                          | 170<br>(0.8)                                      | 165<br>(0.7)            | 215<br>(1.0)              | 220<br>(1.0)            | 225<br>(1.0)              | 220<br>(1.0)            |
|                                     | 3/4<br>(19.1)                          | 200<br>(0.9)                                      | 200<br>(0.9)            | 285<br>(1.3)              | 280<br>(1.3)            | 300<br>(1.4)              | 280<br>(1.3)            |
|                                     | 7/8<br>(22.2)                          | 235<br>(1.1)                                      | 250<br>(1.1)            | 300<br>(1.4)              | 310<br>(1.4)            | 315<br>(1.4)              | 310<br>(1.4)            |
|                                     | 1-1/8<br>(28.6)                        | 305<br>(1.4)                                      | 340<br>(1.5)            | 340<br>(1.5)              | 370<br>(1.7)            | 365<br>(1.6)              | 370<br>(1.7)            |
|                                     | 1-3/8<br>(34.9)                        | 330<br>(1.5)                                      | 390<br>(1.8)            | 365<br>(1.6)              | 410<br>(1.8)            | 385<br>(1.7)              | 410<br>(1.8)            |
|                                     | 1-3/4<br>(44.5)                        | 370<br>(1.7)                                      | 460<br>(2.1)            | 400<br>(1.8)              | 480<br>(2.2)            | 415<br>(1.9)              | 480<br>(2.2)            |
|                                     | 1-7/8<br>(47.6)                        | 370<br>(1.7)                                      | 460<br>(2.1)            | 400<br>(1.8)              | 480<br>(2.2)            | 415<br>(1.9)              | 480<br>(2.2)            |

1. Allowable load capacities listed are calculated using and applied safety factor of 4.0. Consideration of safety factors of 20 or higher may be necessary depending upon the application such as life safety, overhead and in sustained tensile loading applications.
2. Linear interpolation may be used to determine allowable loads for intermediate embedments and compressive strengths.
3. Allowable load capacities are multiplied by reduction factors found in the Design Criteria section when anchor spacing or edge distances are less than critical distances.

**Ultimate and Allowable Load Capacities for Zamac Hammer Screw in Hollow Concrete Masonry<sup>1,2,3</sup>**

| Nominal Anchor Diameter<br>d<br>in.<br>(mm) | Minimum Embedment Depth<br>h<br>in.<br>(mm) | f'm ≥ 1,500 psi (10.4 MPa) |                       |                         |                       |
|---|---|----------------------------|-----------------------|-------------------------|-----------------------|
|   |   | Ultimate Load              |                       | Allowable Load          |                       |
|   |   | Tension<br>lbs.<br>(kN)    | Shear<br>lbs.<br>(kN) | Tension<br>lbs.<br>(kN) | Shear<br>lbs.<br>(kN) |
| 1/4<br>(6.4)                                | 5/8<br>(15.9)                               | 420<br>(1.9)               | 1,160<br>(5.2)        | 85<br>(0.4)             | 230<br>(1.0)          |
|   | 3/4<br>(19.1)                               | 825<br>(3.7)               | 1,215<br>(5.5)        | 165<br>(0.7)            | 245<br>(1.1)          |
|   | 1<br>(25.4)                                 | 1,000<br>(4.5)             | 1,265<br>(5.7)        | 200<br>(0.9)            | 255<br>(1.1)          |
|   | 1-1/8<br>(28.6)                             | 1,090<br>(4.9)             | 1,290<br>(5.8)        | 220<br>(1.0)            | 260<br>(1.2)          |
|   | 1-3/8<br>(34.9)                             | 1,145<br>(5.2)             | 1,345<br>(6.1)        | 230<br>(1.0)            | 270<br>(1.2)          |
|   | 1-1/2<br>(38.1)                             | 1,145<br>(5.2)             | 1,345<br>(6.1)        | 230<br>(1.0)            | 270<br>(1.2)          |

1. Tabulated load values are for anchors installed in minimum 6-inch wide, Grade N, Type II, medium and normal-weight and lightweight concrete masonry units. Mortar must be Type N, S or M. Masonry compressive strength must be 1,500 psi minimum at the time of installation. Masonry cells may be grouted.
2. The tabulated values are for anchors installed at a minimum of 16 anchor diameters on center for 100 percent capacity. Spacing distances may be reduced to 8 anchor diameters on center provided the capacities are reduced by 50 percent. Linear interpolation may be used for intermediate spacing.
3. Allowable load capacities listed are calculated using and applied safety factor of 5.0. Consideration of safety factors of 20 or higher may be necessary depending upon the application such as life safety, and in sustained tensile loading applications.

**Ultimate and Allowable Load Capacities for Zamac-Hammer Screw in Solid Clay Brick Masonry<sup>1,2,3</sup>**

| Nominal Anchor Diameter<br>d<br>in.<br>(mm) | Minimum Embedment Depth<br>h<br>in.<br>(mm) | f'm ≥ 1,500 psi (10.4 MPa) |                       |                         |                       |
|---|---|----------------------------|-----------------------|-------------------------|-----------------------|
|   |   | Ultimate Load              |                       | Allowable Load          |                       |
|   |   | Tension<br>lbs.<br>(kN)    | Shear<br>lbs.<br>(kN) | Tension<br>lbs.<br>(kN) | Shear<br>lbs.<br>(kN) |
| 1/4<br>(6.4)                                | 5/8<br>(15.9)                               | 680<br>(3.1)               | 1,400<br>(6.3)        | 135<br>(0.6)            | 280<br>(1.3)          |
|   | 3/4<br>(19.1)                               | 930<br>(4.2)               | 1,600<br>(7.2)        | 185<br>(0.8)            | 320<br>(1.4)          |
|   | 1<br>(25.4)                                 | 990<br>(4.5)               | 1,600<br>(7.2)        | 200<br>(0.9)            | 320<br>(1.4)          |
|   | 1-1/8<br>(28.6)                             | 1,040<br>(4.7)             | 1,600<br>(7.2)        | 210<br>(0.9)            | 320<br>(1.4)          |
|   | 1-3/8<br>(34.9)                             | 1,150<br>(5.2)             | 1,600<br>(7.2)        | 230<br>(1.0)            | 320<br>(1.4)          |
|   | 1-1/2<br>(38.1)                             | 1,260<br>(5.7)             | 1,600<br>(7.2)        | 250<br>(1.1)            | 320<br>(1.4)          |

1. Tabulated load values are for anchors installed in multiple wythe, minimum Grade SW, solid clay brick masonry walls conforming to ASTM C 62. Mortar must be minimum Type N. Masonry compressive strength must be at the specified minimum at the time of installation (f'm ≥ 1,500 psi).
2. The tabulated values are for anchors installed at a minimum of 16 anchor diameters on center for 100 percent capacity. Spacing distances may be reduced to 8 anchor diameters on center provide the capacities are reduced by 50 percent. Linear interpolation may be used for intermediate spacing.
3. Allowable load capacities listed are calculated using and applied safety factor of 5.0. Consideration of safety factors of 20 or higher may be necessary depending upon the application such as life safety, and in sustained tensile loading applications.

**DESIGN CRITERIA**
**Combined Loading**

For anchors loaded in both shear and tension, the combination of loads should be proportioned as follows:

$$\left(\frac{N_u}{N_n}\right) + \left(\frac{V_u}{V_n}\right) \leq 1$$

Where:  $N_u$  = Applied Service Tension Load  
 $N_n$  = Allowable Tension Load  
 $V_u$  = Applied Service Shear Load  
 $V_n$  = Allowable Shear Load

**Load Adjustment Factors for Spacing and Edge Distances in Normal-Weight Concrete<sup>1</sup>**

| Anchor Dimension  | Load Type         | Critical Distance (Full Anchor Capacity) | Critical Load Factor | Minimum Distance (Reduced Capacity) | Minimum Load Factor  |
|-------------------|-------------------|--|----------------------|-------------------------------------|----------------------|
| Spacing (s)       | Tension and Shear | $s_{cr} = 10d$                           | $FN_s = FV_s = 1.0$  | $s_{min} = 5d$                      | $FN_s = FV_s = 0.50$ |
| Edge Distance (c) | Tension           | $c_{cr} = 12d$                           | $FN_c = 1.0$         | $c_{min} = 6d$                      | $FN_c = 0.80$        |
|                   | Shear             | $c_{cr} = 12d$                           | $FV_c = 1.0$         | $c_{min} = 6d$                      | $FV_c = 0.50$        |

1. Allowable load values found in the performance data tables are multiplied by reduction factors when anchor spacing or edge distances are less than critical distances. Linear interpolation is allowed for intermediate anchor spacing and edge distances between critical and minimum distances. When an anchor is affected by both reduced spacing and edge distance, the spacing and edge reduction factors must be combined (multiplied). Multiple reduction factors for anchor spacing and edge distance may be required depending on the anchor group configuration.

**ORDERING INFORMATION**
**Mushroom Head with No. 2 Phillips Head Screw**

| Peco Part Number | Bar Code | Anchor Size   | Drill Diameter | Package Type | Package Quantity | Wt./100 |
|------------------|----------|---------------|----------------|--------------|------------------|---------|
| 2702J            | 96442    | 1/4" x 3/4"   | 1/4"           | Jar          | 100              | 1-1/2   |
| 2703J            | 96444    | 1/4" x 1"     | 1/4"           | Jar          | 100              | 1-3/4   |
| 2704J            | 96446    | 1/4" x 1-1/4" | 1/4"           | Jar          | 100              | 2-1/4   |
| 2705J            | 96448    | 1/4" x 1-1/2" | 1/4"           | Jar          | 100              | 2-1/2   |
| 2706J            | 96450    | 1/4" x 2"     | 1/4"           | Jar          | 100              | 3       |
| 2709             | 33018    | 1/4" x 2-1/2" | 1/4"           | Box          | 100              | 3-1/2   |
| 2710             | 33018    | 1/4" x 3"     | 1/4"           | Box          | 100              | 4-1/4   |


**Mushroom Head with No. 2 Phillips Head Perma-Seal Screw**

| Peco Part Number           | Bar Code | Anchor Size   | Drill Diameter | Package Type | Package Quantity | Wt./100 |
|----------------------------|----------|---------------|----------------|--------------|------------------|---------|
| Available by Special Order |          | 1/4" x 1-1/4" | 1/4"           | Box          | 1,000 or 100     | 2-1/4   |



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The Zamac Hammer-Screw has been designed to provide a removable anchor with higher tension load capacities compared with traditional nailin when installed in concrete. The anchor is not recommended for overhead, life-safety or sustained tensile loading applications unless special considerations are given to the allowable loads. (see performance data section).

## GENERAL APPLICATIONS AND USES

- Roof Flashings
- HVAC and Mechanical Attachments
- Brick Ties and Masonry Anchorage
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## FEATURES AND BENEFITS

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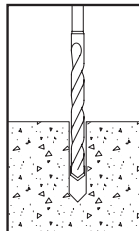
| Dimension                           | Anchor Diameter, d |
|-------------------------------------|--------------------|
|                                     | 1/4                |
| ANSI Drill Bit Size $d_{bit}$ (in.) | 1/4                |
| Fixture Clearance Hole (in.)        | 5/16               |
| Head Height (in.)                   | 9/64               |
| Head Width $d_{hd}$ (in.)           | 35/64              |

### Material Specifications

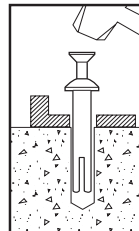
| Anchor Component | Components                         |
|------------------|------------------------------------|
|                  | Mushroom Head Carbon Steel Screw   |
| Drive Screw      | AISI 1018                          |
| Anchor Body      | Zamac Alloy                        |
| Screw Plating    | ASTM B 633, SC1, Type III (Fe/Zn5) |
| Screw Coating    | Perma-Seal Fluoropolymer           |

## INSTALLATION GUIDELINES

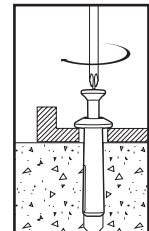
Drill a hole into the base material to a depth of at least 1/4" deeper than the required embedment. The tolerances of the drill bit used should meet the requirements of ANSI Standard B212.15. Blow the hole clean of dust and other material.



Insert the anchor through the fixture. Drive the screw into the anchor body to expand it. Be sure the head is seated firmly against the fixture and that the anchor is at the proper embedment.

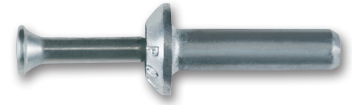


To remove – Press a Phillips screw driver firmly into the screw head and turn counterclockwise. Remove the screw from the anchor body, then pry out the fixture and anchor body simultaneously by working the claw of a hammer under the fixture



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ZAMAC HAMMER-SCREW

## ANCHOR MATERIALS

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## ANCHOR SIZE RANGE (TYP.)

- 1/4" x 3/4" to 1/4" x 3" diameter

## SUITABLE BASE MATERIALS

- Normal-Weight Concrete
- Hollow Concrete Masonry (CMU)
- Brick Masonry
- Stone

**PERFORMANCE DATA**
**Ultimate Load Capacities for Zamac Hammer-Screw in Normal-Weight Concrete<sup>1,2</sup>**

| Nominal Anchor Diameter d in. | Minimum Embedment Depth in. (mm) | Minimum Concrete Compressive Strength - f'c (psi) |                   |                      |                   |                      |                   |
|-------------------------------|----------------------------------|---|-------------------|----------------------|-------------------|----------------------|-------------------|
|                               |                                  | 2,000 psi (13.8 MPa)                              |                   | 4,000 psi (27.6 MPa) |                   | 6,000 psi (41.4 MPa) |                   |
|                               |                                  | Tension (lbs.) (kN)                               | Shear (lbs.) (kN) | Tension (lbs.) (kN)  | Shear (lbs.) (kN) | Tension (lbs.) (kN)  | Shear (lbs.) (kN) |
| 1/4 (6.4)                     | 5/8 (15.9)                       | 675 (3.0)   | 650 (2.9)         | 850 (3.8)            | 880 (4.0)         | 890 (4.0)            | 880 (4.0)         |
|                               | 3/4 (19.1)                       | 790 (3.6)   | 805 (3.6)         | 1,135 (5.1)          | 1,115 (5.0)       | 1,190 (5.4)          | 1,115 (5.0)       |
|                               | 7/8 (22.2)                       | 930 (4.2)   | 990 (4.5)         | 1,205 (5.4)          | 1,230 (5.5)       | 1,250 (5.6)          | 1,230 (5.5)       |
|                               | 1-1/8 (28.6)                     | 1,220 (5.5)                                       | 1,365 (6.1)       | 1,350 (6.1)          | 1,470 (6.6)       | 1,450 (6.5)          | 1,470 (6.6)       |
|                               | 1-3/8 (34.9)                     | 1,325 (6.0)                                       | 1,555 (7.0)       | 1,450 (6.5)          | 1,645 (7.4)       | 1,530 (6.9)          | 1,645 (7.4)       |
|                               | 1-3/4 (44.5)                     | 1,480 (6.7)                                       | 1,840 (8.3)       | 1,600 (7.2)          | 1,910 (8.6)       | 1,660 (7.5)          | 1,910 (8.6)       |
|                               | 1-7/8 (47.6)                     | 1,480 (6.7)                                       | 1,840 (8.3)       | 1,600 (7.2)          | 1,910 (8.6)       | 1,660 (7.5)          | 1,910 (8.6)       |

1. Tabulated load values are for anchors installed in concrete. Concrete compressive strength must be at the specified minimum at the time of installation.
2. Ultimate load capacities must be reduced by a minimum safety factor of 4.0 or greater to determine allowable working load. Consideration of safety factors of 20 or higher may be necessary depending upon the application such as life safety, overhead and in sustained tensile loading applications.

**Allowable Load Capacities for Zamac Hammer-Screw in Normal-Weight Concrete<sup>1,2,3</sup>**

| Nominal Anchor Diameter d in. | Minimum Embedment Depth in. (mm) | Minimum Concrete Compressive Strength - f'c (psi) |                   |                      |                   |                      |                   |
|-------------------------------|----------------------------------|---|-------------------|----------------------|-------------------|----------------------|-------------------|
|                               |                                  | 2,000 psi (13.8 MPa)                              |                   | 4,000 psi (27.6 MPa) |                   | 6,000 psi (41.4 MPa) |                   |
|                               |                                  | Tension (lbs.) (kN)                               | Shear (lbs.) (kN) | Tension (lbs.) (kN)  | Shear (lbs.) (kN) | Tension (lbs.) (kN)  | Shear (lbs.) (kN) |
| 1/4 (6.4)                     | 5/8 (15.9)                       | 170 (0.8)   | 165 (0.7)         | 215 (1.0)            | 220 (1.0)         | 225 (1.0)            | 220 (1.0)         |
|                               | 3/4 (19.1)                       | 200 (0.9)   | 200 (0.9)         | 285 (1.3)            | 280 (1.3)         | 300 (1.4)            | 280 (1.3)         |
|                               | 7/8 (22.2)                       | 235 (1.1)   | 250 (1.1)         | 300 (1.4)            | 310 (1.4)         | 315 (1.4)            | 310 (1.4)         |
|                               | 1-1/8 (28.6)                     | 305 (1.4)   | 340 (1.5)         | 340 (1.5)            | 370 (1.7)         | 365 (1.6)            | 370 (1.7)         |
|                               | 1-3/8 (34.9)                     | 330 (1.5)   | 390 (1.8)         | 365 (1.6)            | 410 (1.8)         | 385 (1.7)            | 410 (1.8)         |
|                               | 1-3/4 (44.5)                     | 370 (1.7)   | 460 (2.1)         | 400 (1.8)            | 480 (2.2)         | 415 (1.9)            | 480 (2.2)         |
|                               | 1-7/8 (47.6)                     | 370 (1.7)   | 460 (2.1)         | 400 (1.8)            | 480 (2.2)         | 415 (1.9)            | 480 (2.2)         |

1. Allowable load capacities listed are calculated using and applied safety factor of 4.0. Consideration of safety factors of 20 or higher may be necessary depending upon the application such as life safety, overhead and in sustained tensile loading applications.
2. Linear interpolation may be used to determine allowable loads for intermediate embedments and compressive strengths.
3. Allowable load capacities are multiplied by reduction factors found in the Design Criteria section when anchor spacing or edge distances are less than critical distances.

**Ultimate and Allowable Load Capacities for Zamac Hammer Screw in Hollow Concrete Masonry<sup>1,2,3</sup>**

| Nominal Anchor Diameter<br>d<br>in.<br>(mm) | Minimum Embedment Depth<br>h<br>in.<br>(mm) | f'm ≥ 1,500 psi (10.4 MPa) |                       |                         |                       |
|---|---|----------------------------|-----------------------|-------------------------|-----------------------|
|   |   | Ultimate Load              |                       | Allowable Load          |                       |
|   |   | Tension<br>lbs.<br>(kN)    | Shear<br>lbs.<br>(kN) | Tension<br>lbs.<br>(kN) | Shear<br>lbs.<br>(kN) |
| 1/4<br>(6.4)                                | 5/8<br>(15.9)                               | 420<br>(1.9)               | 1,160<br>(5.2)        | 85<br>(0.4)             | 230<br>(1.0)          |
|   | 3/4<br>(19.1)                               | 825<br>(3.7)               | 1,215<br>(5.5)        | 165<br>(0.7)            | 245<br>(1.1)          |
|   | 1<br>(25.4)                                 | 1,000<br>(4.5)             | 1,265<br>(5.7)        | 200<br>(0.9)            | 255<br>(1.1)          |
|   | 1-1/8<br>(28.6)                             | 1,090<br>(4.9)             | 1,290<br>(5.8)        | 220<br>(1.0)            | 260<br>(1.2)          |
|   | 1-3/8<br>(34.9)                             | 1,145<br>(5.2)             | 1,345<br>(6.1)        | 230<br>(1.0)            | 270<br>(1.2)          |
|   | 1-1/2<br>(38.1)                             | 1,145<br>(5.2)             | 1,345<br>(6.1)        | 230<br>(1.0)            | 270<br>(1.2)          |

1. Tabulated load values are for anchors installed in minimum 6-inch wide, Grade N, Type II, medium and normal-weight and lightweight concrete masonry units. Mortar must be Type N, S or M. Masonry compressive strength must be 1,500 psi minimum at the time of installation. Masonry cells may be grouted.
2. The tabulated values are for anchors installed at a minimum of 16 anchor diameters on center for 100 percent capacity. Spacing distances may be reduced to 8 anchor diameters on center provided the capacities are reduced by 50 percent. Linear interpolation may be used for intermediate spacing.
3. Allowable load capacities listed are calculated using and applied safety factor of 5.0. Consideration of safety factors of 20 or higher may be necessary depending upon the application such as life safety, and in sustained tensile loading applications.

**Ultimate and Allowable Load Capacities for Zamac-Hammer Screw in Solid Clay Brick Masonry<sup>1,2,3</sup>**

| Nominal Anchor Diameter<br>d<br>in.<br>(mm) | Minimum Embedment Depth<br>h<br>in.<br>(mm) | f'm ≥ 1,500 psi (10.4 MPa) |                       |                         |                       |
|---|---|----------------------------|-----------------------|-------------------------|-----------------------|
|   |   | Ultimate Load              |                       | Allowable Load          |                       |
|   |   | Tension<br>lbs.<br>(kN)    | Shear<br>lbs.<br>(kN) | Tension<br>lbs.<br>(kN) | Shear<br>lbs.<br>(kN) |
| 1/4<br>(6.4)                                | 5/8<br>(15.9)                               | 680<br>(3.1)               | 1,400<br>(6.3)        | 135<br>(0.6)            | 280<br>(1.3)          |
|   | 3/4<br>(19.1)                               | 930<br>(4.2)               | 1,600<br>(7.2)        | 185<br>(0.8)            | 320<br>(1.4)          |
|   | 1<br>(25.4)                                 | 990<br>(4.5)               | 1,600<br>(7.2)        | 200<br>(0.9)            | 320<br>(1.4)          |
|   | 1-1/8<br>(28.6)                             | 1,040<br>(4.7)             | 1,600<br>(7.2)        | 210<br>(0.9)            | 320<br>(1.4)          |
|   | 1-3/8<br>(34.9)                             | 1,150<br>(5.2)             | 1,600<br>(7.2)        | 230<br>(1.0)            | 320<br>(1.4)          |
|   | 1-1/2<br>(38.1)                             | 1,260<br>(5.7)             | 1,600<br>(7.2)        | 250<br>(1.1)            | 320<br>(1.4)          |

1. Tabulated load values are for anchors installed in multiple wythe, minimum Grade SW, solid clay brick masonry walls conforming to ASTM C 62. Mortar must be minimum Type N. Masonry compressive strength must be at the specified minimum at the time of installation (f'm ≥ 1,500 psi).
2. The tabulated values are for anchors installed at a minimum of 16 anchor diameters on center for 100 percent capacity. Spacing distances may be reduced to 8 anchor diameters on center provide the capacities are reduced by 50 percent. Linear interpolation may be used for intermediate spacing.
3. Allowable load capacities listed are calculated using and applied safety factor of 5.0. Consideration of safety factors of 20 or higher may be necessary depending upon the application such as life safety, and in sustained tensile loading applications.

**DESIGN CRITERIA**
**Combined Loading**

For anchors loaded in both shear and tension, the combination of loads should be proportioned as follows:

$$\left(\frac{N_u}{N_n}\right) + \left(\frac{V_u}{V_n}\right) \leq 1$$

Where:  $N_u$  = Applied Service Tension Load  
 $N_n$  = Allowable Tension Load  
 $V_u$  = Applied Service Shear Load  
 $V_n$  = Allowable Shear Load

**Load Adjustment Factors for Spacing and Edge Distances in Normal-Weight Concrete<sup>1</sup>**

| Anchor Dimension  | Load Type         | Critical Distance (Full Anchor Capacity) | Critical Load Factor | Minimum Distance (Reduced Capacity) | Minimum Load Factor  |
|-------------------|-------------------|--|----------------------|-------------------------------------|----------------------|
| Spacing (s)       | Tension and Shear | $s_{cr} = 10d$                           | $FN_s = FV_s = 1.0$  | $s_{min} = 5d$                      | $FN_s = FV_s = 0.50$ |
| Edge Distance (c) | Tension           | $c_{cr} = 12d$                           | $FN_c = 1.0$         | $c_{min} = 6d$                      | $FN_c = 0.80$        |
|                   | Shear             | $c_{cr} = 12d$                           | $FV_c = 1.0$         | $c_{min} = 6d$                      | $FV_c = 0.50$        |

1. Allowable load values found in the performance data tables are multiplied by reduction factors when anchor spacing or edge distances are less than critical distances. Linear interpolation is allowed for intermediate anchor spacing and edge distances between critical and minimum distances. When an anchor is affected by both reduced spacing and edge distance, the spacing and edge reduction factors must be combined (multiplied). Multiple reduction factors for anchor spacing and edge distance may be required depending on the anchor group configuration.

**ORDERING INFORMATION**
**Mushroom Head with No. 2 Phillips Head Screw**

| Peco Part Number | Bar Code | Anchor Size   | Drill Diameter | Package Type | Package Quantity | Wt./100 |
|------------------|----------|---------------|----------------|--------------|------------------|---------|
| 2702J            | 96442    | 1/4" x 3/4"   | 1/4"           | Jar          | 100              | 1-1/2   |
| 2703J            | 96444    | 1/4" x 1"     | 1/4"           | Jar          | 100              | 1-3/4   |
| 2704J            | 96446    | 1/4" x 1-1/4" | 1/4"           | Jar          | 100              | 2-1/4   |
| 2705J            | 96448    | 1/4" x 1-1/2" | 1/4"           | Jar          | 100              | 2-1/2   |
| 2706J            | 96450    | 1/4" x 2"     | 1/4"           | Jar          | 100              | 3       |
| 2709             | 33018    | 1/4" x 2-1/2" | 1/4"           | Box          | 100              | 3-1/2   |
| 2710             | 33018    | 1/4" x 3"     | 1/4"           | Box          | 100              | 4-1/4   |


**Mushroom Head with No. 2 Phillips Head Perma-Seal Screw**

| Peco Part Number           | Bar Code | Anchor Size   | Drill Diameter | Package Type | Package Quantity | Wt./100 |
|----------------------------|----------|---------------|----------------|--------------|------------------|---------|
| Available by Special Order |          | 1/4" x 1-1/4" | 1/4"           | Box          | 1,000 or 100     | 2-1/4   |

